



# Product Formulation

## Honey Cleansing Balm

PHC-PF-22-094-001

A natural cleansing balm that melts upon contact with skin to easily remove water-proof make-up. It moisturizes and smoothen the skin after washing.

Phase	Ingredient	INCI	Function	%
A1	Dicaprylyl Ether	Dicaprylyl Ether	Emollient	39.00
A2	Fumed Silica	Fumed Silica	Oil-thickener	3.00
B1	Sorbeth-30 Tetraoleate	Sorbeth – 30 Tetraoleate	Emulsifier	16.00
B2	Cocolatum 503	Cocoglycerides (and) Oryza Sativa Bran Wax (and) Euphorbia Cerifera	Emollient	37.00
B3	Rice Bran Wax	Oryza Sativa Bran Wax	Thickening agent	2.00
B4	Candelilla Wax	Euphorbia Cerifera Wax	Thickening agent	2.00
C1	Fragrance		Parfum	0.50
C2	Vitamin E	Tocopherol Acetate	Antioxidant	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Outstanding cleansing property
- ✓ Moisturizes and smoothen the skin
- ✓ Easy to rinse

### Key Ingredients

#### COCOLATUM 503

- ✓ 100% Plant-derived
- ✓ Vegan
- ✓ Contains lauric acid, natural antibacterial property
- ✓ ISO-16128 : 100%

All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

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## Procedure

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- 1 In a clean container, load dicaprylyl ether. Start overhead mixer at 300 – 400 rpm.
  - 2 Gradually add fumed silica, mix until fully wetted. Homogenize using homogenizer, for 10 – 15 minutes at 5,000- 6,000 rpm. Heat to 75 to 80°C.
  - 3 Add Sorbeth – 30 Tetraoleate , **Cocolatum 503**, Rice Bran Wax and Candelilla Wax, heat and mix until fully melted. Cool down to 50-55°C.
  - 4 Add fragrance and Vitamin E. Mix until homogenous. Transfer to desired packaging.
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## Specification

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Appearance	Semi-solid
Color	yellowish

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