

# Sustainable Products

Formulation Book



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# Face and Skin Care

CLEANSE AND NOURISH

# PRODUCT FORMULATION

## Cleansing Balm

PHC-PF-23-304

A natural cleansing balm that melts upon contact with the skin to easily remove water-proof makeup. It moisturizes and smoothes the skin after washing.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	<b>Cocoglycerides (and) Oryza sativa (Rice) Bran Wax (and) Euphorbia cerifera (Candelilla) Wax</b>	Emollient	32.04
A2	Sorbeth-30 Tetroleate	Sorbeth-30 Tetroleate	Emulsifier	18.00
A3	Isopropyl Myristate	Isopropyl Myristate	Emollient	27.40
A4	Glyzer CE200	<b>Isoamyl Laurate</b>	Emollient	13.00
A5	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Emulsifier	1.60
A6	Candelilla Wax	<i>Euphorbia Cerifera</i> (Candelilla) Wax	Thickener	3.20
A7	Cetearyl Oliviate (and) Sorbitan Oliviate	Cetearyl Oliviate (and) Sorbitan Oliviate	Emulsifier	1.20
A8	Glyzer CM100	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate (and) Glycerin</b>	Emollient	1.60
A9	MelaControl F4	<b>Dipropylene Glycol &amp; Rubus Fruticosus (Blackberry) Fruit Extract &amp; Rubus Idaeus (Raspberry) Fruit Extract &amp; Passiflora Incarnata Flower Extract &amp; Propolis Extract</b>	Whitening Active	0.80
A10	Fragrance		Fragrance	0.40
A11	Sunflower Oil	Helanthius Anuus (Sunflower) Seed Oil	Emollient	0.40
A12	Vitamin E	Tocopheryl Acetate	Antioxidant	0.40
A13	Purple Mica Powder	Mica (and) Titanium Dioxide (and) Iron Oxide (and) Tin Oxide (and) Manganese Violet	Colorant	0.10
<b>TOTAL</b>				0.10

### Formulation Benefits

- ✓ Unique sensory
- ✓ Moisturizing
- ✓ Brightening Active
- ✓ Easily emulsifies

### Key Ingredients

#### Cocolatum 503

- ✓ 100% Plant-derived
- ✓ Outstanding spreadability
- ✓ Contains lauric acid, natural antibacterial property
- ✓ Hypoallergenic
- ✓ ISO-16128: 100%



#### Glyzer CM100

- ✓ High monoglyceride content
- ✓ Made from highly stable saturated fatty acid
- ✓ Derived from sustainable coconut oil
- ✓ ISO-16128: 100%



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**Procedure**

- 
- 1 In a clean container, load all ingredients from A1 to A8. Heat to 75-80 degrees Celcius until fully melted.

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  - 2 Turn off the heating. Mix to cool down to 45-50 degrees Celcius.

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  - 3 Add all ingredients from A9 to A13. Homogenize using a homogenizer for 1-2 minutes at 3,000 – 4,000 rpm.

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  - 4 Fill to the desired container.

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**Specification**

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Appearance	Semi-solid
Color	Purple
Odor	Characteristic

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# PRODUCT FORMULATION

## Salicylic Acid Facial Wash

PHC-PF-24-088

Promote healthy skin by removing dead skin and leaves your face smoother and lighter. Made with plant-based mild surfactants, enhanced further with witch hazel extract.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	48.45
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.05
A3	Salicylic Acid	Salicylic Acid	Exfoliant	2.00
A4	Glysoft RG	Glycerin	Humectant	2.00
A4	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	12.00
A5	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	25.00
A6	Lauryl Glucoside	Lauryl Glucoside	Surfactant	5.00
A7	Glysoft SF	Cocoglycerides	Superfating Agent	1.00
A9	Sufamide HF850	Cocamide MEA	Foam Booster	2.00
A10	Pentavitin	Saccharide Isomerate	Active	1.00
A10	Phenoxyethanol (and) Ethylhexylglycerin	Phenoxyethanol (and) Ethylhexylglycerin	Preservative	0.50
A11	Sufamide 307	Cocamide N-Methyl MEA	Foam Booster	1.00
A12	Fragrance		Fragrance	q.s.
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Effective cleanser
- ✓ Moisturizing on skin
- ✓ Natural formulation

### Key Ingredients

#### Sufrasoft HS100

- ✓ High-foaming amphoteric surfactant
- ✓ Exclusively derived from coconut oil
- ✓ Preservative-free
- ✓ ISO 16128-1: 63%



#### Sufamide HF850

- ✓ Excellent in foam and viscosity building
- ✓ Derived from natural sources
- ✓ Cold-processable
- ✓ ISO 16128: 77%



#### Sufrasoft AO100

- ✓ Sulfate-free amphoteric surfactant
- ✓ Stable at wide pH range
- ✓ Bio-based, biodegradable and non-hazardous
- ✓ ISO 16128: 67%



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**Procedure**

---

- 1 In a clean container, load water and EDTA. Mix until homogenous.
  - 2 Add and mix the salicylic acid.
  - 3 Load the remaining ingredients one by one until homogenous. The endpoint must be clear.
- 

**Specification**

---

Appearance	Clear, slightly viscous liquid
pH (as is)	4.21
Viscosity	780 mPas

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# PRODUCT FORMULATION

## Niacinamide Serum

PHC-PF-24-074

A lightweight serum and non-greasy formula utilizing the power of niacinamide for smooth, radiant skin. Gently absorbs to leave skin feeling refreshed and balanced throughout the day.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	50.00
A2	Carbopol Ultrez 30	Carbomer	Thickener	0.20
A3	<b>Glysoft RG</b>	Glycerin	Humectant	3.00
A4	Propylene Glycol	Propylene Glycol	Humectant	0.50
B1	Water	Aqua	Diluent	36.90
B2	Sodium Hyaluronate	Sodium Hyalauronate	Moisturizing Active	0.50
C1	Niacinamide	Vitamin B3 (Niacinamide)	Active Ingredient	5.00
C2	Aloe Vera Extract	Aloe barbadensis (aloe vera) Extract	Active	1.00
C3	Emulsier PGE100	Polyglyceryl-10 Caprylate	Emulsifier/ Solubilizer	1.50
C4	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Preservative</b>	<b>1.00</b>
C5	<b>Glyzer CE200</b>	<b>Isoamyl Laurate</b>	<b>Emollient</b>	<b>0.30</b>
C6	Fragrance	Fragrance	Fragrance	0.10
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Boosts hydration
- ✓ Fast absorbing and non-greasy
- ✓ Minimizes pores
- ✓ Balances oil production

### Key Ingredients

#### NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128: 100%



#### Glyzer CE200

- ✓ Derived from coconut oil
- ✓ Quick absorbing emollient
- ✓ Non-greasy
- ✓ ISO 16128: 100%

#### Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128: 100%



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**Procedure**

- 
- 1 In a clean container, load the Water and Carbopol. Mix until homogenous.

---

  - 2 Add the ingredients from A3 to A4. Mix until homogenous.

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  - 3 In a separate container, add the water. Gradually add Sodium Hyaluronate. Mix until homoeogenous.

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  - 4 Add Phase B to Phase A ingredients, mix until completely homogenous.

---

  - 5 Add remaining ingredients under Phase C. Mix until until homogenous.

---

**Specification**

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Appearance	Liquid Emulsion
pH	5.5 - 6.0

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# PRODUCT FORMULATION

## Color Adapt Face Sunscreen SPF50

PHC-PF-24-086

A versatile sun protection solution that adjusts to match your skin tone, offering effective defense against harmful UV rays while leaving a smooth, natural-looking finish. It is a fully cold-process formulation that is cost-effective and energy saving.

Phase	Ingredient	INCI	Function	%
A1	Distilled Water	Aqua	Diluent	32.50
A2	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Agent	0.10
A3	Glysoft® RG	Refined Glycerin	Humectant	1.00
A4	Xanthan Gum	Xanthan Gum	Thickener	0.20
B1	Ecopure® LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate)	Emulsion base	25.00
B1	Glyzer CE300	Coco caprylate/caprata	Emollient	5.00
B2	Titanium Dioxide, 40% Dispersion	Titanium dioxide and) Hydrated silica (and) Aluminum hydroxide (and) Hydrogen Dimethicone (and) PEG-10 Dimethicone and Cyclopentsiloxane	Sunscreen Active	12.50
B3	Zinc Oxide, 50% Dispersion	Zinc oxide, Hydrogen Dimethicone, PEG-10 Dimethicone, Cyclopentsiloxane	Sunscreen Active	20.00
B4	Emulsier GMO	Glyceryl Mono Oleate	Emulsifier	2.00
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
B6	Red Iron Oxide	CI 77491	Pigment	0.10
B7	Yellow Iron Oxide	CI 77492	Pigment	0.05
B8	Fragrance		Fragrance	0.05
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Purely cold-process formulation
- ✓ With moisturizing skincare actives
- ✓ Uses mineral UV filters
- ✓ Non-tacky formulation

### Key Ingredients

#### Ecopure® LE

- ✓ Cold-process emulsion concentrate
- ✓ Imparts silky and smooth skinfeel
- ✓ Produces stable emulsion formulations
- ✓ ISO 16128: 93.0%



#### NatPro 8000

- ✓ Prepared from highly stable saturated fatty acids
- ✓ Light color and low odor adding aesthetic appeal to end use
- ✓ High monoglyceride content of 40% for effective control of microbial organisms
- ✓ ISO 16128: 100%



#### Emulsier GMO

- ✓ Light color and low odor
- ✓ Available in liquid form
- ✓ Coconut-derived emulsifier
- ✓ ISO 16128: 100%

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### Procedure

- 1 Load water into an appropriate container. Start Agitation.
- 2 Add Sodium Hyaluronate gradually, and mix until completely dissolved.
- 3 In a separate container, mix Glycerin and Xanthan Gum until slurry. Add to water and sodium hyaluronate mixture. Mix until homogenous.
- 4 In a separate container, combine **Ecopure LE**, **Glyzer CE300**, Titanium Dioxide, Zinc Oxide, **Emulsier GMO**, **NatPro 8000**, and Pigments. Mix until homogenous.
- 5 Add Phase B mixture into Phase A with continuous mixing. Homogenize until pigments and mixture completely uniform.
- 6 Transfer to the desired packaging.

### Specification

Appearance	Viscous Cream
Color	Peach
Solubility	Soluble in water

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# PRODUCT FORMULATION

## Face Primer

PHC-PF-24-063

Try out our secret to a flawless makeup that lasts all day. Its lightweight formula blurs imperfections, smooths skin, and enhances makeup wear. Elevate your beauty routine with our must-have Face Primer.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	39.50
A2	Carbopol Ultrez 30	Carbomer	Thickener	0.50
B1	Water	Aqua	Diluent	37.20
B2	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Active	0.30
B3	Niacinamide	Niacinamide		1.00
C1	WD TI 50	Titanium Dioxide (and) Aqua	Preservative	0.50
D1	Ecopure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsification Concentrate	10.00
D2	Glyzer CE300	Coco Caprylate/Caprata	Emollient	5.00
D3	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
E1	Pentavitin	Saccharide Isomerate	Active	0.50
E2	Tetrahydroxypropyl Ethylenediamine	Tetrahydroxypropyl Ethylenediamine	pH Modifier	0.50
E3	Titanium dioxide	Titanium dioxide	UV Filter	3.00
E4	MelaControl F4	Dipropylene Glycol & Rubus Fruticosus (Blackberry) Fruit Extract & Rubus Idaeus (Raspberry) Fruit Extract & Passiflora Incarnata Flower Extract & Propolis Extract	Whitening Active	1.00
TOTAL				100.00

### Formulation Benefits

- ✓ Enhances makeup wear
- ✓ Lightweight formulation
- ✓ Smoothens skin

### Key Ingredients

#### Ecopure LE

- ✓ Cold-processable emulsification system
- ✓ Imparts silky and smooth skin feel
- ✓ Derived from sustainable vegetable oil
- ✓ ISO 16128: 93%



#### NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fattening active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128: 100%



#### Glyzer CE300

- ✓ Derived from coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO 16128-1: 100%

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### Procedure

- 1 Mix Water and Carbopol in a beaker. Mix Water, Sodium hylalauronate, and Niacinamide in a separate beaker.
- 2 Add the Water, Sodium hylalauronate, and Niacinamide into the Water and Carbopol while mixing until homogenous.
- 3 Add Phase C in a solution.
- 4 Add Phase D to the solution. Mix until homogenous.
- 5 Adjust pH by adding Tetrahydroxypropyl Ethylenediamine while mixing.
- 6 Add Titanium dioxide and MelaControl F4 simultaneously with continuous mixing.
- 7 Fill into desired containers.

### Specification

Appearance	Thick viscous liquid
Color	White
pH (as is)	5.90
Viscosity (in cPs)	25, 740 (12rpm; s64)

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# PRODUCT FORMULATION

## Brow Soap - Brow Laminate

PHC-PF-24-075

Introducing our Brow Soap: the secret to your perfect brows. Our formula shapes and sets your brows effortlessly, giving you that trendy fluffy look. With natural ingredients, it conditions while it styles.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	24.5
A2	Glysoft RG	Glycerin	Humectant	40.00
A3	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	12.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
A5	Sufravon SN100	Sodium Cocoate	Cleansing	10.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Natural formulation
- ✓ Nourishing property
- ✓ Natural look
- ✓ Gentle conditioning

### Key Ingredients

#### Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Light color and low odor
- ✓ Outstanding emollient
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



#### Sufrosoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Stable over wide pH range
- ✓ ISO 16128: 75%



#### Sufravon SN100

- ✓ 100% Coconut Oil based soap noodles
- ✓ Excellent cleansing, foaming and rinsability
- ✓ Biodegradable
- ✓ Vegan
- ✓ ISO-16128: 100%



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**Procedure**

---

- 1 Add all ingredients in a beaker.
  - 2 Heat at 60°C while mixing until homogenous.
  - 3 Pour in desired container. Wait for it to solidify.
- 

**Specification**

---

Appearance	Solid
Color	Translucent
Odor	Characteristic odor

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# PRODUCT FORMULATION

## Shimmer Gloss - Pink

PHC-PF-22-095

This lip gloss delivers a luscious shine while keeping your lips soft and moisturized. Perfect for achieving a glossy, healthy look with the nourishing benefits of coconut.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus Communis Seed</i> (Castor) Oil	Emollient	30.00
A2	Diisostearyl Malate	Diisostearyl Malate	Pigment Dispersant	10.00
A3	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Pigment	0.15
A4	Cocolatum 501	Cocoglycerides(and) Cera Alba (Bees) Wax (and) Euphorbia Cerifera (Candelilla) Wax	Emollient Base/Thickener	32.00
A5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	15.85
A6	Glyzer CE300	Coco Caprylate/Caprates	Emollient	10.00
A7	Apple Flavor		Flavor	1.50
A8	Pink Shimmer	Synthetic Fluorophlogopite	Shimmer	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CT100

- ✓ Moisturizing
- ✓ Easy to apply on the skin
- ✓ Derived from natural sources
- ✓ ISO 16128: 100%



#### Cocolatum 501

- ✓ Moisturizing
- ✓ Wide range of applications
- ✓ Mild; suitable for sensitive and oily skin.
- ✓ ISO 16128: 100%



#### Glyzer CE300

- ✓ Suitable replacement to Cyclopentasiloxane and other silicone oil
- ✓ Derived from coconut oil
- ✓ Imparts fast-drying, shiny, and silky finish
- ✓ ISO 16128: 100%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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**Procedure**

---

- 1 In an appropriate load the ingredients from A1-A6. Heat to 60-65°C until fully melted. Mix until homogenous.
  - 2 Remove from heat. Add Flavor and Shimmer. Mix until homogenous.
  - 3 Transfer to the desired packaging.
- 

**Specification**

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Appearance	Semi-solid Gel
Color	Pink

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# PRODUCT FORMULATION

## Shimmer Gloss - Silver

PHC-PF-22-096

This lip gloss delivers a luscious shine while keeping your lips soft and moisturized. Perfect for achieving a glossy, healthy look with the nourishing benefits of coconut.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus Communis Seed</i> (Castor) Oil	Emollient	30.00
A2	Diisostearyl Malate	Diisostearyl Malate	Pigment Dispersant	10.00
A3	Cocolatum 501	Cocoglycerides(and) Cera Alba (Bees) Wax (and) Euphorbia Cerifera (Candelilla) Wax	Emollient Base/Thickener	32.00
A4	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	15.85
A5	Glyzer CE300	Coco Caprylate/Caprata	Emollient	10.00
A6	Peppermint	<i>Mentha Piperita</i> (Peppermint) Oil	Flavor	1.00
A7	Vanilla	Vanilla Planifolia (Fruit) Oil	Flavor	0.15
A7	Mica	Mica	Shimmer	0.15
A7	CI 77891 (and) Mica	CI 77891 (and) Mica	Shimmer	0.15
A8	Silver Shimmer	Synthetic Fluorhlogopite	Shimmer	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CT100

- ✓ Moisturizing
- ✓ Easy to apply on the skin
- ✓ Derived from natural sources
- ✓ ISO 16128: 100%



#### Cocolatum 501

- ✓ Moisturizing
- ✓ Wide range of applications
- ✓ Mild; suitable for sensitive and oily skin.
- ✓ ISO 16128: 100%



#### Glyzer CE300

- ✓ Suitable replacement to Cyclopentasiloxane and other silicone oil
- ✓ Derived from coconut oil
- ✓ Imparts fast-drying, shiny, and silky finish
- ✓ ISO 16128: 100%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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**Procedure**

---

- 1 In an appropriate load the ingredients from A1-A6. Heat to 60-65°C until fully melted. Mix until homogenous.
  - 2 Remove from heat. Add Flavor and Shimmer. Mix until homogenous.
  - 3 Transfer to the desired packaging.
- 

**Specification**

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Appearance	Semi-solid Gel
Color	Off white with hint of green and silver

---

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# PRODUCT FORMULATION

## Lip & Cheek Tint - Barbie Pink

PHC-PF-22-097

Try our radiant burst of Barbie Pink with our Lip and Cheek Tint with nourishing coconut oils. Formulated with natural ingredients, enhancing your natural beauty with a dewy finish.

Phase	Ingredient	INCI	Function	%
A1	Beeswax	<i>Cera alba</i> (Beeswax)	Thickener	17.40
A2	Sunflower Wax	<i>Helianthus Annuus</i> (Sunflower) Seed Wax	Thickener	11.15
A2	Glyzer CB100	Cocos Nucifera Seed Butter	Emollient	2.50
A2	Cocolatum 501	Cocoglycerides (and) Cera Alba (Beeswax) (and) Euphorbia Cerifera (Candelilla) Wax	Emollient Base	10.00
A3	Glyzer CT500	Cocoglycerides	Emollient	25.30
A4	Glyzer CE300	Isoamyl Laurate	Emollient	15.00
A5	Titanium Dioxide	Titanium Dioxide	Pigment	10.00
A6	Red Iron Oxide	Red 7 (and) CI 15850	Pigment	5.00
A7	Yellow Iron Oxide	CI 77492	Pigment	0.60
A8	Strawberry Flavor		Flavor	1.50
A9	Natpro AO100	Glyceryl Caprylate (and) Caprate (and) Laurate, Ferulic Acid	Antioxidant	0.05
A10	Tapioca Starch	Tapioca Starch	Sensory Enhancer	1.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CT500

- ✓ Moisturizing
- ✓ Easy to apply on the skin
- ✓ Improves shine
- ✓ ISO 16128: 100%



#### Cocolatum 501

- ✓ Moisturizing
- ✓ Wide range of applications
- ✓ Mild; suitable for sensitive and oily skin.
- ✓ ISO 16128: 100%



#### Glyzer CE300

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128: 100%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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### Procedure

---

- 1 In an appropriate container, Add Beeswax, Sunflower wax, **Glyzer CB100, Cocolatum 501, Glyzer CT500, Glyzer CE300**, Titanium dioxide and pigments and mix until homogenous while maintaining a temperature of 65 – 70°C. Homogenize for 2-3 minutes for 3,000-4,000 rpm to properly blend the pigments.
  - 2 Add **NatPro AO100** and flavor. Remove from heat.
  - 3 At 60-65°C, fill in intended packaging while still in liquid form.  
Note: The sample easily solidifies, it must maintain a filling temperature.
- 

### Specification

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Appearance      Solid Wax

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Color              **Barbie Pink**

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# PRODUCT FORMULATION

## Lip & Cheek Tint - Savanna Morena

PHC-PF-22-098

Try our warm nude Lip and Cheek Tint with nourishing coconut oils. Formulated with natural ingredients, enhancing your natural beauty with a dewy finish.

Phase	Ingredient	INCI	Function	%
A1	Beeswax	<i>Cera alba</i> (Beeswax)	Thickener	16.50
A2	Sunflower Wax	<i>Helianthus Annuus</i> (Sunflower) Seed Wax	Thickener	10.00
A2	Glyzer CB100	Cocos Nucifera Seed Butter	Emollient	2.50
A2	Cocolatum 501	Cocoglycerides (and) Cera Alba (Beeswax) (and) Euphorbia Cerifera (Candelilla) Wax	Emollient Base	10.00
A3	Glyzer CT500	Cocoglycerides	Emollient	24.55
A4	Glyzer CE300	Isoamyl Laurate	Emollient	15.00
A5	Titanium Dioxide	Titanium Dioxide	Pigment	10.00
A6	Red Iron Oxide	Red 7 (and) CI 15850	Pigment	4.50
A7	Yellow Iron Oxide	CI 77492	Pigment	3.00
A8	Vanilla Flavor		Flavor	1.00
A9	Natpro AO100	Glyceryl Caprylate (and) Caprate (and) Laurate, Ferulic Acid	Antioxidant	0.05
A10	Tapioca Starch	Tapioca Starch	Sensory Enhancer	1.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CT500

- ✓ Moisturizing
- ✓ Easy to apply on the skin
- ✓ Improves shine
- ✓ ISO 16128: 100%



#### Cocolatum 501

- ✓ Moisturizing
- ✓ Wide range of applications
- ✓ Mild; suitable for sensitive and oily skin.
- ✓ ISO 16128: 100%



#### Glyzer CE300

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128: 100%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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### Procedure

---

- 1 In an appropriate container, Add Beeswax, Sunflower wax, **Glyzer CB100, Cocolatum 501, Glyzer CT500, Glyzer CE300**, Titanium dioxide and pigments and mix until homogenous while maintaining a temperature of 65 – 70°C. Homogenize for 2-3 minutes for 3,000-4,000 rpm to properly blend the pigments.
  - 2 Add **NatPro AO100** and flavor. Remove from heat.
  - 3 At 60-65°C, fill in intended packaging while still in liquid form.  
Note: The sample easily solidifies, it must maintain a filling temperature.
- 

### Specification

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Appearance      Solid Wax

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Color              **Savanna Morena**

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# PRODUCT FORMULATION

## Magic Changing Tint Lip Oil

PHC-PF-24-081

Get ready for lips that are vibrant and smooth with our Color Changing Lip Tint Oil. It reacts with your skin's pH, leaving your lips tinted. Packed with nourishing oils, hydrates while adding a pop of color.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus Communis</i> Seed (Castor) Oil	Emollient	36.00
A2	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Pigment	0.15
A3	Cocolatum 501	<b>Cocoglycerides(and) Cera Alba (Bees) Wax (and) Euphorbia cerifera (Candelilla) Wax</b>	Emollient Base	20.00
A4	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	42.35
A5	Flavor		Flavor	1.50
	<b>TOTAL</b>			<b>100.00</b>

### Formulation Benefits

- ✓ Moisturizing property
- ✓ pH-dependent
- ✓ Easy application
- ✓ Long-lasting

### Key Ingredients

#### Cocolatum 501

- ✓ Moisturizing property
- ✓ Wide range of applications
- ✓ Mild; suitable for sensitive and oily skin
- ✓ ISO 16128: 100%



#### Glyzer CT100

- ✓ Moisturizing property
- ✓ Easy to apply on skin
- ✓ Derived from natural sources
- ✓ ISO-16128: 100%



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### Procedure

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- 1 Add the ingredients in a beaker.
  - 2 Heat at 60°C while mixing until homogenous.
- 

### Specification

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Appearance	Transparent, slightly jelly liquid
Color	Clear to light orange
Odor	Characteristic odor

---

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# PRODUCT FORMULATION

## Face and Body Contour

PHC-PF-24-102

A versatile Face & Body Contour with sun protection solution that offers an effective defense against harmful UV rays while leaving a smooth, natural-looking finish. It is a fully cold-process formulation that is cost-effective and energy saving.

Phase	Ingredient	INCI	Function	%
A1	Distilled Water	Aqua	Diluent	30.35
A2	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Agent	0.10
A3	Glysoft® RG	Refined Glycerin	Humectant	1.00
A4	Xanthan Gum	Xanthan Gum	Thickener	0.20
B1	Ecopure® LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate)	Emulsion base	25.00
B1	Glyzer CE300	Coco caprylate/caprate	Emollient	5.00
B2	Titanium Dioxide, 40% Dispersion	Titanium dioxide and) Hydrated silica (and) Aluminum hydroxide (and) Hydrogen Dimethicone (and) PEG-10 Dimethicone and Cyclopentasiloxane	Sunscreen Active	12.50
B3	Zinc Oxide, 50% Dispersion	Zinc oxide, Hydrogen Dimethicone, PEG-10 Dimethicone, Cyclopentasiloxane	Sunscreen Active	20.00
B4	Emulsier GMO	Glyceryl Mono Oleate	Emulsifier	2.00
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
B6	Red Iron Oxide	CI 77491	Pigment	1.25
B7	Yellow Iron Oxide	CI 77492	Pigment	0.60
B8	Fragrance		Fragrance	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Purely cold-process formulation
- ✓ With moisturizing skincare actives
- ✓ Uses mineral UV filters
- ✓ Non-tacky formulation

### Key Ingredients

#### Ecopure® LE

- ✓ Cold-process emulsion concentrate
- ✓ Imparts silky and smooth skinfeel
- ✓ Produces stable emulsion formulations
- ✓ ISO 16128: 93.0%



#### NatPro 8000

- ✓ Prepared from highly stable saturated fatty acids
- ✓ Light color and low odor adding aesthetic appeal to end use
- ✓ High monoglyceride content of 40% for effective control of microbial organisms
- ✓ ISO 16128: 100%



#### Emulsier GMO

- ✓ Light color and low odor
- ✓ Available in liquid form
- ✓ Coconut-derived emulsifier
- ✓ ISO 16128: 100%

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### Procedure

- 1 Load water into an appropriate container. Start Agitation.
- 2 Add Sodium Hyaluronate gradually, and mix until completely dissolved.
- 3 In a separate container, mix Glycerin and Xanthan Gum until slurry. Add to water and sodium hyaluronate mixture. Mix until homogenous.
- 4 In a separate container, combine **Ecopure LE**, **Glyzer CE300**, Titanium Dioxide, Zinc Oxide, **Emulsier GMO**, **NatPro 8000**, and Pigments. Mix until homogenous.
- 5 Add Phase B mixture into Phase A with continuous mixing. Homogenize until pigments and mixture completely uniform.
- 6 Transfer to the desired packaging.

### Specification

Appearance	Viscous Cream
Color	Reddish-brown
Solubility	Soluble in water

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# PRODUCT FORMULATION

## Egg Lip Balm

PHC-PF-23-254

This egg lip balm is made from a coconut-derived skin protectant and coconut-derived emollient that provide a moisturizing barrier on your lips. It comes in a fun egg shape.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	<b>Cocoglycerides (and) Cera Alba (Bees) Wax (and) Euphorbia cerifera (Candelilla) Wax</b>	<b>Skin protectant</b>	<b>88.50</b>
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	6.00
A3	Cetyl Alcohol	Cetyl alcohol	Opacifier	2.00
A4	Glyzer CT200	<b>Caprylic/Capric/Lauric Triglycerides</b>	<b>Emollient</b>	<b>1.00</b>
B1	Flavor		Flavor	1.00
B2	Vitamin E Acetate	$\alpha$ -Tocopheryl Acetate	Antioxidant	0.50
B3	Colorant		Colorant	1.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Coconut-derived skin protectant
- ✓ Moisturizes lips

### Key Ingredients

#### Cocolatum 503

- ✓ Petroleum-free
- ✓ Silky skin-feel
- ✓ ISO-16128: 100%



#### Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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### Procedure

- 1 Load **Cocolatum 503**, Candelilla wax, Cetyl Alcohol and **Glyzer CT200** into a single vessel and heat.
- 2 Continuously stir during melting until temperature reaches 70°C to 75°C and until appearance becomes homogeneous.
- 3 Cool down to 65°C.
- 4 Add in the flavors and colorants and continuously stir until homogeneous and no lumps of pigment remain.

### Specification

Appearance	Semi-solid balm
Viscosity (at 65°C)	3197 mPas
Penetration, μm	40 - 60

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# Body Wellness

**DETOX AND RELAX**

# PRODUCT FORMULATION

## Body Shimmer

PHC-PF-22-099

Experience the radiance of our natural body shimmer, designed to deliver a luminous glow and deep hydration. Our lightweight, quick-absorbing formula ensures skin stays soft and non-greasy, for a radiant and nourished complexion.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus Communis Seed</i> (Castor) Oil	Emollient	36.00
A2	Cocolatum 501	Cocoglycerides(and) Cera Alba (Bees) Wax (and) Euphorbia Cerifera (Candelilla) Wax	Emollient Base/Thickener	32.515
A3	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	10.00
A4	Glyzer CE500	Butylene Glycol Dicaprylate/Dicaprate	Emollient	8.00
A5	Red Iron Oxide	CI 77491	Pigment	1.00
A6	Blue Iron Oxide	CI 42090	Pigment	1.00
A7	Yellow Iron Oxide	CI 77492	Pigment	1.00
A8	Titanium Dioxide	Titanium Dioxide	Pigment	0.15
A9	Gold Shimmer	CI 77480 (and) Mica	Shimmer	8.00
A10	Fragrance		Fragrance	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Coconut-derived ingredients
- ✓ Nourishes and moisturizes the skin
- ✓ Enhances skin appearance

### Key Ingredients

#### Glyzer CT100

- ✓ Moisturizing
- ✓ Easy to apply on the skin
- ✓ Derived from natural sources
- ✓ ISO 16128: 100%



#### Cocolatum 501

- ✓ Moisturizing
- ✓ Wide range of applications
- ✓ Mild; suitable for sensitive and oily skin.
- ✓ ISO 16128: 100%



#### Glyzer CE500

- ✓ High polarity index
- ✓ Facilitates even spreading of actives on skin
- ✓ Good solvent and dispersants of UV filters and pigments
- ✓ ISO 16128: 100%

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**Procedure**

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- 1 In an appropriate container load the ingredients from A1-A8. Heat to 60-65°C until fully melted. Homogenize for 2-3 minutes at 4,000 rpm until fully combined.
  - 2 Add Gold Shimmer and fragrance and mix using overhead mixer until homogenous.
  - 3 Transfer to the desired packaging.
- 

**Specification**

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Appearance	Semi-solid Gel
Color	Gold

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# PRODUCT FORMULATION

## Underarm CC Deo

PHC-PF-24-085

This deodorant stick is made from natural and eco-friendly materials. It contains active ingredients from coconut that are helpful in preventing bacterial growth.

Phase	Ingredient	INCI	Function	%
A1	Cetearyl Alcohol	Cetearyl Alcohol	Thickener	30.00
A2	Sorbitan Olivatate	Sorbitan Olivatate	Emulsifier	5.00
A3	Glyzer CE200	Isoamyl Laurate	Emollient	7.60
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglycerides	Emollient	15.20
A5	NatPro 8000	Glyceryl Caprylate/Caprate/Laurate	Antimicrobial Active	5.00
A6	NatPro 7000	Glyceryl Undecylenate	Antimicrobial Active	2.00
A7	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	8.60
A8	Aluminum Chlorohydrate	Aluminum Chlorohydrate	Antiperspirant	3.00
A9	Zinc Ricinoleate	Zinc Ricinoleate	Odor Absorber	3.00
A10	Tapioca Starch	Tapioca Starch	Mattifying Agent	15.00
A11	Tocopheryl Acetate	Tocopheryl Acetate	Antioxidant	5.00
A12	Fragrance		Fragrance	0.60
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Silicone-free
- ✓ Eco-friendly formulation
- ✓ Alcohol-free
- ✓ Prevents bacterial growth

### Key Ingredients

#### Glyzer CE200

- ✓ Derived from coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO 16128: 100%

#### Glyzer CT200

- ✓ Outstanding spreadability and non-greasy.
- ✓ Has moisturizing property, helps soothe dry and itchy skin.
- ✓ Suitable for sensitive skin
- ✓ ISO 16128: 100%



#### Glyzer CT100

- ✓ Moisturizing
- ✓ Easy to apply on skin
- ✓ Derived from natural source
- ✓ ISO-16128: 100%



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### Procedure

---

- 1 In a clean, heat resistant container, load all ingredients from A1 – A8. Heat up to 75-80 degrees Celsius until fully melted.
  - 2 Lower temperature to 60-65 degrees Celsius. Add remaining ingredients. Homogenize for 3 minutes at 5,000 rpm.
  - 3 Fill to the desired deodorant container.
- 

### Specification

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Appearance	Solid
Color	Off-white
Consistency, $\mu\text{m}$	13 - 23

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# PRODUCT FORMULATION

## Foaming No-rinse Hand Soap

PHC-PF-24-039

Experience the exceptional quality of our sulfate-free No Rinse Hand Wash. Provides moisturizing effect and pleasant fragrance to your skin to ensure complete hand care.

Phase	Ingredient	INCI	Function	%
A1	Sufrosoft AO200	Lauryl Dimethylamine Oxide	Co-Surfactant	1.00
A2	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	1.00
A3	Sufraquat BK50	Benzalkonium Chloride 50%	Preservative, Antimicrobial	0.05
A4	Glyzer CM100	Glyceryl Caprylate/Caprate (and) Glyceryl Laurate (and) Glycerin	Emollient	0.10
A5	Fragrance		Fragrance	0.05
A6	Propylene Glycol	Propylene Glycol	Humectant	1.00
B1	Reverse Osmosis Water	Aqua	Diluent	95.80
B2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	1.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Natural formulation
- ✓ Moisturizing properties
- ✓ Excellent cleansing properties

### Key Ingredients

#### Sufrosoft AO200

- ✓ Bio-based, biodegradable, and non-hazardous
- ✓ Sulfate-free
- ✓ Provides foam boosting and foam stability
- ✓ ISO 16128-1: 81%

#### Sufrosoft HS100

- ✓ Derived from coconut oil
- ✓ Preservative-free
- ✓ Leaves a soft skin feel
- ✓ ISO 16128-1: 63%



#### Sufraquat BK50

- ✓ Fast acting and long lasting efficiency
- ✓ Highly effective
- ✓ Broad spectrum disinfectant
- ✓ ISO 16128-1: 51%

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**Procedure**

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1. Mix **Sufrosoft AO200, Sufrosoft HS100, Sufrquat BK50, Glyzer CM100, Fragrance, and Propylene Glycol** until homogeneous.
  2. Dissolve Tetrasodium EDTA in Reverse Osmosis Water.
  3. Add Phase A to Phase B.
  4. Mix until homogenous.
- 

**Specification**

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Appearance	Thin Liquid
Color	Clear
Odor	Characteristic odor
pH (as is)	5.63

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# PRODUCT FORMULATION

## Paste to Gel Body Wash

PHC-PF-24-024

### PRODUCT DESCRIPTION

A concentrated formulation of sulfate-free body wash that contains **Sufrosoft HS200**, **Sufravon 890** and **Sufravon SN100** as cleansing agents. It also contains **NatPro 8000**, a natural preservative that also delivers smooth skin feel and helps build viscosity for natural surfactant formulation.

Phase	Ingredient	INCI	Function	%
A1	<b>Sufrosoft HS200</b>	Lauramidopropyl Hydroxysultaine	Surfactant	62.5
A2	<b>NatPro 8000</b>	Glyceryl Caprylate/Caprate/ Laurate	Preservative/ Superfating Active	2.0
A3	<b>Sufravon SN100</b>	Sodium Cocoate	Surfactant	15.0
A4	<b>Sufamide 300</b>	Cocamide MEA	Foam Booster	4.0
A5	<b>Sufravon 890</b>	Potassium Cocoate (and) Potassium Oliviate	Surfactant	15.0
A7	Fragrance	Fragrance	Aesthetic	1.5
<b>TOTAL</b>				<b>100.0</b>

### Formulation Benefits

- ✓ Super concentrated formulation that can be diluted to 15 – 20% with water
- ✓ Diluted product with viscosity around 5,000 cPs
- ✓ White, rich and creamy foam
- ✓ With natural moisturizer, non-drying and smooth after skin feel

### Key Ingredients

#### Sufrosoft HS200

- ✓ 100% Coconut-derived
- ✓ Excellent foaming and cleansing properties
- ✓ ISO 16128 (RCI): 75%



#### Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128: 100%



#### NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO-16128: 100%



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### Procedure

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1	Add <b>Sufrosoft HS200</b> , start mixing and heating at 75 – 80 degree Celsius
2	Add <b>NatPro 8000</b> , continue mixing until completely dissolve
3	Add 75 degree Celsius, add <b>Sufravon SN100</b> followed by <b>Suframide 300</b> , continue mixing until completely dissolve
4	Add <b>Sufravon 890</b> , continue mixing until completely homogenous. Turn off heating.
5	At 40 degree Celsius, add Fragrance and colorant. Continue mixing for 5 minutes.

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### Properties

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Appearance	Followable Paste-like liquid
Color	Characteristics
pH (as is)	8.5

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### Stability Data

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Stable at 54 degree Celsius for 4 weeks
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# PRODUCT FORMULATION

## Balancing Body Oil Cake

PHC-PF-23-232

A natural intensive skin moisturizer that helps improve water retention of the skin, thus promoting skin smoothness and hydration.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CB100	<i>Cocos Nucifera</i> (Coconut) Seed Butter	Emollient	86.775
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglycerides	Emollient	3.00
A3	Hydrogenated Vegetable Oil	Hydrogenated Vegetable Oil	Thickener	4.50
A4	Candelilla Wax	<i>Euphorbia Cerifera Cera</i> (candelilla wax)	Thickener	5.50
A5	Chamomile EO	<i>Chamomilla Recutita</i> (Chamomile) Oil	Active	0.10
A6	Rosemary EO	Rosmarinus Officinalis (Rosemary) Leaf Oil	Active	0.10
A7	Fragrance		Fragrance	0.025
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Petroleum-free
- ✓ Waterless formulation
- ✓ Less packaging needed

### Key Ingredients

#### Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ Can be used as replacement for shea butter, cocoa butter and other emollients in creams and lotions.
- ✓ ISO-16128: 100%



#### Glyzer CT200

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing and suitable for sensitive skin
- ✓ ISO 16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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### Procedure

- 1 In a clean beaker, load **Glyzer CB100, Glyzer CT200**, Hydrogenated Vegetable Oil, and Candelilla Wax. Heat up to 75-80°C until fully melted and homogenous. Cool down to 50-60 °C with continuous mixing until the color becomes opaque.
- 2 Add remaining ingredients. Homogenize for 2 minutes at 5,000 rpm.
- 3 Once liquified, use an overhead mixer to continue mixing until the color turns opaque. To minimize re-crystallization, repeat homogenization for 2 minutes at 5,000 rpm.
- 4 Fill to container.

### Specification

Appearance	Semi-solid
Consistency, $\mu\text{m}$ (Penetrometer) at 25 °C	30-40

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# Scalp and Hair

**ECO-CONSCIOUS**

# PRODUCT FORMULATION

## Antidandruff Hair & Scalp Serum

PHC-PF-24-066

This hair and scalp serum uses refined oils from coconut to deliver a long-lasting and moisturizing effect that promotes good health.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Active	53.00
A2	Glyzer CE200	Isoamyl Laurate	Emollient	33.00
A3	NatPro AD	Cocamidopropyltrimoniummethosulfate, Undecylenamidopropyltrimonium Methosulfate	Anti-Dandruff Active	1.68
A4	Castor Oil	<i>Ricinus communis</i> Oil	Active	10.00
A5	Glyzer CM100	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate (and) Glycerin	Emollient	1.50
A6	Tea Tree Oil	<i>Melaleuca alternifolia</i> Leaf (Tea Tree) Oil	Active	0.1
A7	Wheat Germ Oil	<i>Triticum vulgare</i> Germ (Wheat Germ) Oil	Active	0.2
A8	Mixed Tocopherols	<i>Tocopherol</i>	Anti-oxidant	0.02
A9	Vitamin E	<i>Tocopheryl acetate</i>	Anti-oxidant	0.5
TOTAL				100

### Formulation Benefits

- ✓ Substantive skinfeel
- ✓ Soaks hair in nourishment
- ✓ All-natural
- ✓ With nourishing essential oils

### Key Ingredients

#### Glyzer CT200

- ✓ Derived from coconut oil
- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Mild formulation
- ✓ ISO 16128-1: 100%



#### Glyzer CE200

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128: 100%

#### NatPro AD

- ✓ Coconut and Castor Oil derived
- ✓ High active, at 50%
- ✓ Biodegradable
- ✓ Easy incorporation in water
- ✓ ISO 16128: 71%

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### Procedure

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- 1 In an appropriately-sized mixing vessel, add each ingredient in the specified order while mixing at appropriate speed
- 

### Specification

---

Appearance	Clear liquid
pH	Colorless to Light yellow

---

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# PRODUCT FORMULATION

## Color Protecting Shampoo

PHC-PF-24-082

This natural shampoo helps colored hair last longer. It also neutralizes brassy yellow to orange tones of hair. A formulation made from coconut-derived ingredients for a milder and more effective hair care solution.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	39.44
A2	Polyquaternium-10	Polyquaternium-10	Conditioning Agent	0.60
A3	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A4	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	2.50
A5	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
A6	Sodium Cocoyl Glutamate, 25%	Sodium Cocoyl Glutamate	Surfactant	10.00
A7	Sufravon 869	Potassium Cocoate	Surfactant	10.00
A8	Cetrimonium Chloride	Cetrimonium Chloride	Conditioning Agent	3.00
A9	Glysoft SF	Cocoglycerides	Superfating Agent	1.00
B1	Ceteary Oliviate and Sorbitan Oliviate	Ceteary Oliviate and Sorbitan Oliviate	Emulsifier	1.00
B2	Sufamide 301	Cocamide MEA	Foam booster	1.50
B3	Pearlux EGDS 50	Glycol Distearate	Pearlizer	2.50
C1	Panthenol (and) Propylene Glycol	Panthenol (and) Propylene Glycol	Humectant	1.00
C2	Fragrance		Fragrance	0.50
C4	Colorant		Colorant	0.76
C5	Phenoxyethanol (and) ethylhexylglycerin	Phenoxyethanol (and) ethylhexylglycerin	Preservative	0.70
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Mild Shampoo formulation
- ✓ Made from coconut-based ingredients
- ✓ With conditioning active for easy combing of hair
- ✓ Helps prolong color of the hair

### Key Ingredients

#### Neosoft CD

- ✓ Cold-processable conditioning active
- ✓ Natural-derived ingredients
- ✓ ISO 16128: 83%



#### Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Derived from coconut oil
- ✓ California Prop 65 Compliant



#### Sufravon 869

- ✓ Sulfate-free
- ✓ Excellent foaming and cleansing properties
- ✓ Wide compatibility with all types of surfactants
- ✓ ISO 16128: 99.5%



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**Procedure**

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- 1 Load Water. Start agitation.

---

  - 2 Add EDTA. Mix until fully dissolved. Start heating to 70- 75°C.

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  - 3 Add Polyquat-10 while continuing mixing until fully dispersed.

---

  - 4 Add **Neosoft CD**. Mix until homogenous.

---

  - 5 Add **Sufrosoft HS100**. Mix until homogenous.

---

  - 6 Add **Sufravon 869**. Mix until homogenous.

---

  - 7 Add Cetrimonium Chloride. Mix until homogenous. The temperature must be 65 - 70°C.

---

  - 8 Add **Glysoft SF**. Mix until homogenous.

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  - 9 At 70-75°C , add Cetearyl Oliviate and Sorbitan Oliviate, **Suframide 301**, and **Pearlux EGDS 50**. Mixed until fully melted. Remove from heat.

---

  - 10 Cool down to 40-45°C and add the remaining ingredients. Mix until homogenous.

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  - 11 Fill in the desired container.
- 

**Specification**

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Appearance	Pearlized purple liquid
pH (as is)	6.13
Viscosity, cPs	2,170

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# PRODUCT FORMULATION

## Color Protecting Conditioner

PHC-PF-24-083

A silicone-free formulation with Neosoft CD which provides good conditioning on hair. It also contains Glyzer CT200, a lightweight and non-greasy emollient that moisturizes and conditions the hair without build-up.

Phase	Ingredient	INCI Name	Function	%
A1	Water	Aqua	Diluent	78.4
A2	Trilon M Capsules	Methylglycinediacetic Acid	Chelating Agent	0.10
B1	Glysoft RG	Glycerin	Humectant	2.00
B2	Xanthan Gum	Xanthan Gum	Thickener	0.50
C1	BTAC	Behentrimonium Chloride	Conditioning Agent	2.00
C2	CTAC	Cetrimonium Chloride	Conditioning Agent	3.00
D1	Cetyl Alcohol	Cetyl Alcohol	Emollient	5.00
D2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	3.00
E1	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Agent	3.00
E2	Panthenol (and Propylene Glycol)	Panthenol (and) Propylene Glycol	Humectant	0.50
E3	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
E4	Fragrance		Fragrance	0.50
E5	Hydroxypropyl Starch Phosphate	Hydroxypropyl Starch Phosphate	Viscosity Builder	1.00
TOTAL				100.00

### Formulation Benefits

- ✓ Sulfate-free formulation
- ✓ Coconut-derived surfactants
- ✓ No build-up on hair

### Key Ingredients

#### Glyzer CT200

- ✓ Soothes dry and itchy skin
- ✓ Moisturizing
- ✓ Outstanding spreadability
- ✓ Derived from natural source
- ✓ ISO-16128: 100%



#### Neosoft CD

- ✓ Cold-processable
- ✓ Imparts good conditioning
- ✓ Compatible with all types of surfactants
- ✓ Derived from natural materials
- ✓ ISO-16128: 83.0%



#### NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128: 100%



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### Procedure

- 1 Load water into container. Add chelating agent and mix until dissolved.
- 2 In a separate container, mix **Glysoft RG** and Xanthan Gum. Mix until homogeneous as a slurry, add to bulk.
- 3 Heat to 70-75°C. Add BTAC and CTAC one at a time until homogeneous.
- 4 In a separate container, add Cetyl Alcohol and **Glyzer CT200**. Heat to 70-75°C until fully melted.
- 5 Add Phase D into Phase ABC and mix until homogeneous.
- 6 Cool down mixture to 45-50°C.
- 7 Add Phase E one at a time until homogeneous.

### Specification

Appearance	Viscous emulsion
pH (as is)	4.50
Color	Light Green

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# Men's Grooming

CLEAN AND PROTECT

# PRODUCT FORMULATION

## Lip Balm for men

PHC-PF-24-084

Introducing our new men's lip balm, crafted with a coconut-based skin protectant and emollient derived from coconut, forming a nourishing shield on your lips for lasting moisture and protection.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) Cera Alba (Bees) Wax (and) Euphorbia cerifera (Candelilla) Wax	Skin protectant	89.15
A2	Candelilla Wax	Euphorbia cerifera (Candelilla) Wax	Thickener	6.00
A3	Cetyl Alcohol	Cetyl alcohol	Opacifier	2.00
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglycerides	Emollient	1.00
A5	Glyzer CT500	Cocoglycerides	Emollient	0.80
B1	Flavor		Flavor	0.55
B2	Vitamin E Acetate	$\alpha$ -Tocopheryl Acetate	Antioxidant	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Coconut-derived skin protectant
- ✓ Moisturizes lips

### Key Ingredients

#### Cocolatum 501

- ✓ Petroleum-free
- ✓ Silky skin-feel
- ✓ ISO-16128: 100%

#### Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128: 100%



#### Glyzer CT500

- ✓ Mild; suitable for sensitive skin
- ✓ Biodegradable
- ✓ Preservative-free
- ✓ ISO-16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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### Procedure

- 1 Load **Cocolatum 501**, Candelilla wax, Cetyl Alcohol, **Glyzer CT200**, and **Glyzer CT500** into a single vessel and heat.
- 2 Continuously stir during melting until temperature reaches 65°C to 70°C and until appearance becomes homogeneous.
- 3 Cool down to 55°C.
- 4 Add in the flavors and colorants and continuously stir until homogeneous and no lumps of pigment remain.

### Specification

Appearance	Semi solid balm
Color	Yellowish
Penetration, $\mu\text{m}$	40 - 60

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# PRODUCT FORMULATION

## Hair Cream

PHC-PF-24-070

Traditional hair cream that gives you a slick, hold for your hair. It is made with ingredients naturally derived from coconut oil, it moisturizes the hair shaft and scalp.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) Cera alba (Beeswax) (and) Euphorbia cerifera (Candelilla) Wax	Emollient	10.00
A2	Ecopure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsifier	25.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglycerides	Emollient	15.00
A4	Natpro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
B1	Water	Aqua	Diluent	40.25
B2	Polyvinylpyrrolidone K-90	Polyvinylpyrrolidone K-90	Active	2.00
B3	Glysoft RG	Glycerin	Humectant	4.00
B4	Xanthan Gum	Xanthan Gum	Thickener	0.25
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Light hold, good shine
- ✓ Moisturizes the hair and scalp
- ✓ Derived from natural sources

### Key Ingredients

#### Glyzer CT200

- ✓ 100% Plant-based material
- ✓ Has moisturizing property
- ✓ ISO 16128: 100%



#### Natpro 8000

- ✓ Natural preservative & anti-microbial
- ✓ Natural co-emulsifier & superfatting
- ✓ Efficacy at pH 4-7
- ✓ ISO 16128: 100%



#### Ecopure LE

- ✓ Cold-processable emulsion system
- ✓ Imparts silky and smooth skin feel
- ✓ Derived from sustainable vegetable oil
- ✓ ISO-16128: 93%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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**Procedure**

- 
- 1 Mix A1-A4 at 60°C until homogenous. In a separate container, Mix B1-B3.
  - 2 Add Phase B to Phase A. Mix until homogenous.
  - 3 Cool down to ~40°C, transfer to desired container.
- 

**Specification**

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Appearance	Solid wax
Color	Yellowish
Stability	Stable for 2 years at room temperature

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# PRODUCT FORMULATION

## Beard Bar Shampoo

PHC-PF-23-237

Easy to prepare coconut beard bar shampoo based on **Sufravon SN100** and **Sufravon SCI80F**. It contains natural glycerin that acts as humectant. This is a melt and pour formulation that produces rich and creamy foam.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluents	18.00
A2	Glysoft RG	Glycerin	Humectant/ Diluents	15.00
A3	Table Sugar	Sucrose	Additive	10.00
A4	Sufravon SN100	Sodium Cocoate	Cleansing	35.00
A5	Sufravon SCI80F	Sodium Cocoyl Isethionate	Cleansing	20.00
A6	Glyzer CM100	Glyceryl Caprylate/ Glyceryl Caprate/Glyceryl Laurate	Emollient	1.00
A7	Fragrance	Fragrance	Aesthetic	1.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Easy to prepare “melt & pour”
- ✓ White, rich and creamy foam
- ✓ With natural moisturizer, non-drying and smooth after skin feel

### Key Ingredients

#### Sufravon SN100

- ✓ 100% Coconut Oil based soap noodles
- ✓ Excellent cleansing, foaming and rinsability
- ✓ Biodegradable
- ✓ Vegan
- ✓ ISO-16128: 100%



#### Sufravon SCI80F

- ✓ 100% Coconut-based
- ✓ Excellent foaming even in hard water
- ✓ Mild to skin and eyes
- ✓ Imparts soft after feel
- ✓ ISO-16128: 60%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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### Procedure

- 1 In a clean container, combine water, table sugar and **Glysoft RG**. Start heating and maintain temperature between 75 – 80 degree Celsius (use water bath)
- 2 At 75 degree Celsius, while mixing, add **Sufravon SN100** (powdered form). Maintain temperature until the mixture becomes homogeneous (clear, free from undissolved powder). *Adjust mixing speed to prevent excessive foaming*
- 3 Once homogeneous, add **Sufravon SCI80F**. Continue mixing until completely dissolve.
- 4 Add **Glyzer CM100**, continue mixing for 10 minutes.
- 5 After 10 minutes, turn off heating. Add Fragrance, continue mixing for 5 minutes.
- 6 After 5 minutes, pour in the desired mold. Cure for few hours.

### Specification

Appearance	Opaque, solid bar
pH (1% Solution)	8.0 – 10.0

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# PRODUCT FORMULATION

## Shaving Cream

PHC-PF-23-239

### PRODUCT DESCRIPTION

A coconut-derived shaving cream that delivers excellent foam and lubricity. It is formulated with **Sufravon SN100**, **Sufravon SCI80F** and **Sufrasoft HS100** as cleansing agents. It also contains **Glyzer CB100** as emollient for glide to prevent nicks and cuts

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	66.75
A2	<b>Sufravon SN100</b>	<b>Sodium Cocoate</b>	Co-Surfactant	5.00
A3	<b>Sufravon SCI80F</b>	<b>Sodium Cocoyl Isethionate</b>	Surfactant	15.00
A4	<b>Sufrasoft HS100</b>	<b>Cocamidopropyl Hydroxysultaine</b>	Co-Surfactant	10.00
A5	<b>Glyzer CB100</b>	<b>Cocos Nucifera Seed Butter</b>	Emollient	0.50
A6	<b>Pearlux EGMS</b>	<b>Glycol Stearate</b>	Opacifier	1.00
A7	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	Preservative	1.00
A8	Fragrance		Fragrance	0.75
<b>TOTAL</b>				<b>100.0</b>

### Formulation Benefits

- ✓ Sulfate-free shaving cream
- ✓ White, rich and creamy foam
- ✓ With natural moisturizer, non-drying and smooth after skin feel

### Key Ingredients

#### Sufravon SN100

- ✓ 100% Coconut Oil based soap noodles
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO-16128: 100%



#### Sufravon SCI80F

- ✓ 100% Coconut-based
- ✓ Excellent foaming even in hard water
- ✓ Mild to skin and eyes
- ✓ ISO-16128: 60%



#### Glyzer CB100

- ✓ 100% Coconut-derived
- ✓ Provides substantive and intensive moisturization
- ✓ ISO 16128: 100%



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### Procedure

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- 1 Add the required amount of water. Heat at 70 – 75 degree C.
  - 2 At 70 – 75 degree C, add **Sufravon SN100**, continue mixing until completely dissolve
  - 3 Add **Sufravon SCI80F**, continue mixing until completely dissolve
  - 4 Add **Sufrosoft HS100**, continue mixing until completely dissolve.
  - 5 Add **Glyzer CB100** followed by **Pearlux EGMS**, continue mixing until completely dissolve. Turn off heating.
  - 6 At 50 degree Celsius, add **NatPro 8000**, continue mixing until completely homogeneous.
  - 9 At 40 degree Celsius, add Fragrance. Continue mixing until until 30 degree Celsius. Start filling to desired packaging.
- 

### Properties

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Appearance	Pearlized, soft paste
Color	White to off-white
pH (10% Solution)	8.00 – 9.50

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### Stability Data

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No stability data yet

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# PRODUCT FORMULATION

## Facial Wash

PHC-PF-24-011

Facial wash formulation especially made for men's facial skin, it removes dirt and excess oil. It won't leave your skin dry after use.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	52.65
A2	MGDA	Methylglycinediacetic acid	Chelating Agent	0.50
A3	Sufravon SN100	Sodium Cocoate	Surfactant	5.00
A4	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Surfactant	15.00
A5	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
A6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.0
A7	NatPro 7000	Glyceryl Undecylenate	Preservative Booster	0.25
A8	Tea Tree Oil	Melaleuca Alternifolia Leaf Oil	Antimicrobial Active	0.10
A9	Fragrance		Fragrance	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Especially made for men's skin
- ✓ Made with coconut for natural moisturization

### Key Ingredients

#### Sufravon SN100

- ✓ 100% Coconut Oil based soap noodles
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO-16128: 100%



#### NatPro 8000

- ✓ Natural preservative & anti-microbial
- ✓ Natural co-emulsifier & superfatting
- ✓ Efficacy at pH 4-7
- ✓ ISO 16128: 100%



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**Procedure**

- 
- 1 Mix A1 and A2 until homogenous. Add the remaining ingredients consequently
- 

**Specification**

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Appearance	Clear viscous liquid
Color	Colorless
pH	9-10

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