

Sustainable Products

Formulation Book



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Scalp and Hair

ECO-CONSCIOUS

Conditioning Hair Wash

PHC-PF-24-167

Gently cleanse and care for your hair with this natural co-wash. Enriched with coconut oil, it removes buildup from your hair and scalp without stripping natural oils. It maintains moisture, reduces frizz, and is perfect for curly, dry, or textured hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	52.92
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.20
A3	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.25
A4	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	0.50
A5	Citric Acid	Citric Acid	pH Modifier	0.125
A6	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	7.00
B2	BTAC	Behentrimonium Chloride	Conditioning Agent	3.00
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	3.00
B4	NatPro 8000	Glyceryl Caprylate(and) Glyceryl Caprate(and) Glyceryl Laurate	Preservative	1.00
B5	Avocado Oil	<i>Persea gratissima</i> (Avocado) Oil	Active	0.10
B6	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Active	0.10
B7	Argan Oil	<i>Argania spinosa</i> (Argan) Kernel Oil	Active	0.10
C1	Fragrance		Fragrance	0.70
C2	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.50
C3	Saccharide Isomerate	Triethanolamine	Moisturizing Active	0.50
C4	Hydroxypropyl Starch Phosphate	Hydroxypropyl Starch Phosphate	Viscosity Builder	5.00
TOTAL				100.00

Formulation Benefits

- ✓ Retains natural oils
- ✓ Saves time in care routine
- ✓ Helps maintain healthy and manageable hair
- ✓ Natural formulation

Key Ingredients

Neosoft CD

- ✓ Cold-processable hair conditioning active.
- ✓ Imparts good conditioning without build up.
- ✓ Derived from natural based materials.
- ✓ ISO 16128: 83%

Glyzer CT200

- ✓ Helps improve scalp care
- ✓ Non-greasy emollient
- ✓ Helps in reducing the TEWL and improving skin moisturization
- ✓ ISO-16128-1: 100.0% Natural



Sufrasoft HS100

- ✓ High-foaming and stable surfactant
- ✓ Exclusively derived from coconut oil
- ✓ California Prop 65 Compliant
- ✓ RCI: 0.60



Procedure

- 1 Load Water and EDTA in the main vessel with continuous mixing until homogenous.
- 2 While continuously mixing, gradually add Guard HPMC until dispersed.
- 3 Add **Neosoft CD**. Continue mixing until homogenous.
- 4 Add Citric acid gradually. Mix until homogenous.
- 5 Add **Sufrasoft HS100**. Continue mixing until homogenous. Heat to 70°C –75°C.
- 6 In a separate container Load All Phase B and heat to 70°C –75°C until fully melted.
- 7 Add Phase B to Phase A with continuous mixing to emulsify.
- 8 Turn off the heating and allow the emulsion to cool with continuous mixing.
- 9 At 40°C and below, add Phase C one at a time with continuous mixing until homogenous.
- 10 Fill into desired containers.

Specification

Appearance	Viscous flowy emulsion
pH (as is)	4.72
Viscosity (in cPs)	47,000 (4rpm;S#64)

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Hair Conditioner

PHC-PF-24-170

A silicone-free coconut conditioner hydrates and nourishes hair, leaving it soft, smooth, and frizz-free. Enriched with natural coconut, it adds shine and manageability for all hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	77.10
A2	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.50
A3	Neosoft CQ90	Quaternary ammonium compounds, coco alkylethylbis(hydroxyethyl), Et sulfates (salts) (and) Cocoglycerides (and) butylene glycol	Conditioning Active	1.00
A4	Glysoft RG	Glysoft RG	Humectant	3.00
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	8.00
B2	Emulsier GMS 100	Glyceryl Stearate	Emulsifier	1.00
B3	Glyzer CB100	Cocos nucifera (Coconut) Seed Butter	Emollient	2.00
B4	Glyzer CE300	Coco Caprylate/Caprates	Emollient	3.00
B5	NatPro 8000	Glyceryl Caprylate(and) Glyceryl Caprate(and) Glyceryl Laurate	Preservative	1.20
B6	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	1.20
C1	Aloe Vera Extract	<i>Aloe barbadensis</i> (aloe vera) Extract	Hydration and Soothing Active	1.00
C1	Fragrance		Fragrance	1.00
TOTAL				100.0

Formulation Benefits

- ✓ Lightweight feel, does not weight down hair
- ✓ Improves hair manageability
- ✓ Conditions without build-up
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft CQ90

- ✓ Imparts good conditioning without build-up.
- ✓ High-active coconut-based quats
- ✓ Easy to disperse
- ✓ ISO 16128-1: 72%



Glyzer CE300

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ Fast-spreading emollient
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts moisturizing property
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



Procedure

- 1 In a clean container, load water and start agitation.
- 2 Gradually add Guar HPMC. Continue mixing until dispersed.
- 3 Add Neosoft CQ90, mix until homogenous.
- 4 Add Glysoft RG, mix until homogenous. Heat to 70-75 degrees Celsius
- 5 In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
- 6 Add Phase B to Phase A. Continue mixing until emulsify.
- 7 Cool down to 40-45 degrees Celsius.
- 8 Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.

Specification

Appearance	Opaque liquid emulsion
pH	5.29
Viscosity @ 25°C	700 rpm

Stability Data

Stable for 5 weeks at 45 degrees Celcius. On-going stability.

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Hair Cream

PHC-PF-24-070

Traditional hair cream that gives you a slick, hold for your hair. It is made with ingredients naturally derived from coconut oil, it moisturizes the hair shaft and scalp.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) Cera alba (Beeswax) (and) Euphorbia cerifera (Candelilla) Wax	Emollient	10.00
A2	Ecopure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsifier	25.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglycerides	Emollient	15.00
A4	Natpro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
B1	Water	Aqua	Diluent	40.25
B2	Polyvinylpyrrolidone K-90	Polyvinylpyrrolidone K-90	Active	2.00
B3	Glysoft RG	Glycerin	Humectant	4.00
B4	Xanthan Gum	Xanthan Gum	Thickener	0.25
TOTAL				100.00

Formulation Benefits

- ✓ Light hold, good shine
- ✓ Moisturizes the hair and scalp
- ✓ Derived from natural sources

Key Ingredients

Glyzer CT200

- ✓ 100% Plant-based material
- ✓ Has moisturizing property
- ✓ ISO 16128: 100%



Natpro 8000

- ✓ Natural preservative & anti-microbial
- ✓ Natural co-emulsifier & superfatting
- ✓ Efficacy at pH 4-7
- ✓ ISO 16128: 100%



Ecopure LE

- ✓ Cold-processable emulsion system
- ✓ Imparts silky and smooth skin feel
- ✓ Derived from sustainable vegetable oil
- ✓ ISO-16128: 93%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

Procedure

- 1 Mix A1-A4 at 60°C until homogenous. In a separate container, Mix B1-B3.
- 2 Add Phase B to Phase A. Mix until homogenous.
- 3 Cool down to ~40°C, transfer to desired container.

Specification

Appearance	Solid wax
Color	Yellowish
Stability	Stable for 2 years at room temperature

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Leave-in Hair Conditioning Mist

PHC-PF-24-169

A leave-in hair conditioning mist is a lightweight spray that hydrates and detangles hair without rinsing. It enhances manageability, reduces frizz, and adds shine, making it ideal for all hair types. Just spray on damp or dry hair for instant softness.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	95.00
A2	Glysoft RG	Glysoft RG	Humectant	1.00
A3	Polquaternium-39	Polquaternium-39	Film-forming Agent	0.50
A4	Neosoft CQ90	Quaternary ammonium compounds, coco alkylethylbis(hydroxyethyl), Et sulfates (salts) (and) Cocoglycerides (and) butylene glycol	Conditioning Agent	0.20
B1	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	0.25
B2	Emulsier PGE100	Polyglyceryl-10 Caprylate	Emulsifier	0.20
B3	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1.00
B4	Glyzer CE500	Butylene glycol dicaprylate/dicaprate	Emollient	0.50
B5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.50
B6	NatPro 8000		Preservative	0.60
C1	Fragrance		Fragrance	0.15
C1	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.10
TOTAL				100.0

Formulation Benefits

- ✓ Light on hair, does not weigh down
- ✓ Instantly improves hair manageability
- ✓ Helps hydrate dry and damage hair
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft CQ90

- ✓ Imparts good conditioning without build-up
- ✓ High-active coconut-based quats
- ✓ Easy to disperse
- ✓ ISO 16128-1: 72%



Glyzer CE500

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ High-spreading emollient
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts skin re-fattening and moisturizing
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



Procedure

- 1 In a clean container, load all Phase A ingredients one at a time. Continue mixing until homogenous. Heat to 70-75 degrees Celsius.
- 2 In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
- 3 Add Phase B to Phase A. Continue mixing until emulsify.
- 4 Cool down to 40-45 degrees Celsius.
- 5 Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.

Specification

Appearance	Opaque liquid emulsion
pH	5.29
Viscosity @ 25°C	700 rpm

Stability Data

Stable for 5 weeks at 45 degrees Celcius. On-going stability.

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Flyaway Stick

PHC-PF-23-219

Get perfect hair control and effortless style with our flyaway and styling stick, made from natural ingredients to moisturize your hair and scalp while preventing bacterial growth.

Phase	Ingredient	INCI	Function	%	Formulation Benefits
A1	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	10.00	Formulation Benefits ✓ Light hold, good shine ✓ Moisturizes the hair and scalp ✓ Derived from natural sources
A2	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	43.00	
A3	Cocolatum 503	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	30.00	
A4	Natpro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	3.00	
A5	Castor Oil	<i>Ricinus communis</i> (Castor) seed oil	Emollient	10.00	
A6	Tapioca Starch	Tapioca Starch	Sensory Modifier	3.00	
B1	Vitamin E acetate	Tocopheryl Acetate	Anti-oxidant	0.25	Key Ingredients Glyzer CT100 ✓ Outstanding spreadability ✓ Easy to apply on skin ✓ Derived from natural sources ✓ ISO-16128 : 100%  Cocolatum 503 ✓ Moisturizing ✓ Suitable for sensitive & oily skin ✓ Wide range of applications ✓ ISO 16128: 100%  Natpro 8000 ✓ Natural preservative & anti-microbial ✓ Natural co-emulsifier & superfatting ✓ Efficacy at pH 4-7 ✓ ISO 16128: 100% 
B2	Ferulic Acid	Ferulic Acid	Skin Protectant	0.05	
B3	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) seed oil.	Active	0.2	
B4	Fragrance		Fragrance	0.6	
TOTAL				100.00	

Procedure

- 1 Combine Phase A1-A6 and mix until homogeneous while maintaining a temperature of 60 – 70°C.
- 2 Add Phase B at 50°C. Remove from heat.
- 3 Fill into desired packaging while melted.

Specification

Appearance	Solid Wax
Color	Yellowish
Stability	Stable for 2 years at room temperature

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Hair and Scalp Serum

PHC-PF-24-146

Hair and scalp nourishing serum based on coconut-derived emollient that delivers silky and non-tacky skin feel. **Glyzer CT200** is clinically proven effective in reducing the occurrence of dandruff.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT500	Modified Cocoglycerides	Emollient	34.00
A2	Glyzer CE300	Coco Caprylate/Caprates	Emollient	20.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	40.00
A4	Castor Oil	<i>Ricinus communis</i> oil	Active	5.00
A5	Natural Fragrance	Parfum	Fragrance	0.50
A6	Rosemary Oil	<i>Rosmarinus officinalis</i> leaf oil	Active	0.50
TOTAL				

Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ Contains Castor Oil and Rosemary Oil that is known to promote hair growth

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



Glyzer CE300

- ✓ Light emollient with good spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

Procedure

- 1 In an appropriate container, load all the ingredients. Mix until completely homogeneous.
- 2 Packed in the desired container

Specification

Appearance	Colorless to light yellow oily liquid
pH (as is)	N/A

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Face and Skin Care

CLEANSE AND NOURISH

Exfoliating Salicylic Facial Wash with Natural Beads

PHC-PF-24-166

Refresh and renew your skin with our Exfoliating Salicylic Facial Wash, enriched with gentle, natural beads to smooth away dullness and impurities. Formulated with blemish-fighting salicylic acid, this cleanser deeply purifies pores, leaving your skin visibly clearer and softer.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	29.70
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.05
A3	Salicylic Acid	Salicylic Acid	Active	2.00
A4	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	20.00
A5	Surfasoft CB30LS	Low Salt Cocamidopropyl Betaine	Surfactant	19.00
B1	Glysoft RG	Glycerin	Humectant	2.00
B2	Xanthan Gum	Xanthan Gum	Thickener	0.50
C1	Glysoft SF	Cocoglycerides	Superfating Agent	7.00
C2	Sufamide HF850	Cocamide MEA	Foam Booster	9.00
C3	Saccharide Isomerate	Saccharide Isomerate	Active	1.00
C4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
C5	Glycerin (and) Cellulose (and) Cellulose Gum	Glycerin (and) Cellulose (and) Cellulose Gum	Suspending Agent/Thickener	5.00
C6	Apricot Shell Powder	Prunus armeniaca (Apricot) Shell Powder	Exfoliating Beads	2.50
C7	Fragrance		Fragrance	1.75
TOTAL				100.00

Formulation Benefits

- ✓ Hydrates and smoothens the skin
- ✓ Exfoliation with natural beads
- ✓ Deep cleansing

Key Ingredients

Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Stable over a wide range of pH
- ✓ Preservative-free
- ✓ ISO-16128-1: 63%



Sufrasoft CB30LS

- ✓ Outstanding mildness
- ✓ Derived from natural source
- ✓ Wide surfactant compatibility
- ✓ ISO-16128-1: 57.5%



Sufamide HF850

- ✓ Superior foaming and viscosity
- ✓ Derived from refined vegetable oil
- ✓ Wide compatibility
- ✓ ISO-16128-1: 77%



Procedure

- 1 Combine Phase A in a beaker. Mix until homogenous.
- 2 In a separate container, mix Phase B until homogenous.
- 3 Add Phase B to Phase A. Continue mixing until homogenous.
- 4 Add phase C one by one.

Specification

Appearance	Clear liquid with brown exfoliating beads
pH (as is)	4.5 - 5
Viscosity	2,500 – 3,000 mPas

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Chemical Sunscreen Stick SPF 50

PHC-PF-24-160

Have an exceptional protection with our lightweight formulation of Sunscreen Stick without feeling greasy. Ideal for any outdoor activity to protect your skin from sun's harmful rays, giving you a sensation of renewed vitality.

Phase	Ingredient	INCI	Function	%
A1	12-hydroxystearic Acid	12-hydroxystearic Acid	Thickener	5.30
A2	Rice Bran Wax	Oryza sativa (Rice) Bran Wax	Thickener	15.10
A3	Glyzer CE200	Isoamyl Laurate	Emollient	8.30
A4	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	13.00
A5	Homosalate	Homosalate	UV Filter	15.00
A6	Octocrylene	Octocrylene	UV Filter	10.00
A7	Avobenzene	Avobenzene	UV Filter	8.00
A8	Ethylhexyl methoxycinnamate	Ethylhexyl methoxycinnamate	UV Filter	14.00
A9	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	4.00
B1	Water	Aqua	Diluent	3.00
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B3	Fragrance		Fragrance	0.80
B4	Vitamin E	Tocopherol Acetate	Anti-oxidant	0.50
B5	MelaControl F4	Dipropylene Glycol & Rubus Fruticosus (Blackberry) Fruit Extract & Rubus Idaeus (Raspberry) Fruit Extract & Passiflora Incarnata Flower Extract & Propolis Extract	Whitening Active	2.00
B6	FD&C Blue	CI 42090	Pigment	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy

Key Ingredients

Glyzer CE200

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%

Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Derived from natural source and odegadable
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ ISO 16128-1: 100%

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Procedure

- 1 Heat phase A at 90°C while mixing.
- 2 Homogenize the solution.
- 3 Add ingredients B1-B5, and mix until homogenous.
- 4 Homogenize the solution while adding ingredient B6.
- 5 Immediately fill into the desired stick packaging and allow to set.

Specification

Appearance	Solid
Color	Light green

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Physical Emulsion Sunscreen SPF 30

PHC-PF-24-161

Our physical-based sunscreen with zinc oxide and titanium dioxide protects without leaving a white cast. Lightweight and non-greasy, it blends seamlessly for comfortable daily wear, keeping your skin smooth and hydrated.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	54.60
A2	Sodium Hyaluronate	Sodium Hyaluronate	Active	0.30
A3	Glysoft RG	Glycerin	Humectant	1.00
A4	Xanthan Gum	Xanthan Gum	Thickener	0.10
B1	Sufrapure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsification Concentrate	15.00
B2	Nano-sized Zinc Oxide	Zinc Oxide	UV Filter	9.00
B3	Nano-sized Titanium Dioxide	Titanium Dioxide	UV Filter	11.00
B4	Emulsier GMO	Glyceryl Oleate	Emulsifier	2.00
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
C1	Fragrance		Fragrance	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Mild and natural formulation
- ✓ No white cast
- ✓ Lightweight, non-greasy

Key Ingredients

Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Light color and low odor
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



Sufrapure LE

- ✓ Cold-processable emulsification system
- ✓ Impart silky and smooth skin feel
- ✓ Produces stable emulsion formulations
- ✓ ISO 16128-1: 93%



Emulsier GMO

- ✓ Light color and low odor
- ✓ Moisturizing property
- ✓ Mild; suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



Procedure

- 1 In a beaker, mix ingredients A1-A2 until completely homogenous.
- 2 In another beaker, mix ingredients A3-A4 until completely homogenous.
- 3 Add A3-A4 to A1-A2. Mix until homogenous.
- 4 In a separate container, combine phase B.
- 5 Heat phase A and phase B up to 70°C.
- 6 Add phase B to phase A. Mix until homogenous.
- 7 Cool down to 40°C.
- 8 Add and mix phase C.

Specification

Appearance	Opaque emulsion
Color	White

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Lip Scrub

PHC-PF-24-151

Our lip scrub crafted with Cocolatum 503 gently exfoliates and hydrate dry, chapped lips. Its versatile formula lets you customize with your favorite flavors and pigments for a personalized touch to your lip care routine.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) Cera alba (Beeswax) (and) Euphorbia cerifera (Candelilla) Wax	Emollient Base	69.50
A2	White Sugar	Sucrose	Exfoliant	10.00
A3	Microcrystalline Cellulose (and) Mannitol (and) Hydroxypropyl Methylcellulose	Microcrystalline Cellulose (and) Mannitol (and) Hydroxypropyl Methylcellulose	Exfoliant	20.00
A4	Peppermint Oil	<i>Mentha piperita</i> (Peppermint) Oil	Flavor	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Can be made into many variants
- ✓ Petrolatum-free

Key Ingredients

Cocolatum 503

- ✓ Naturally derived and biodegradable
- ✓ Outstanding spreadability
- ✓ Silky skin-feel
- ✓ ISO 16128: 100%



Raw material verified by ECOCERT GREENLIFE.

Procedure

- 1 Melt Cocolatum 503 at 60°C.
- 2 Add the phase A2-A4, then mix until homogeneous.
- 3 Fill into desired containers before totally cooling down.

Specification

Appearance	Grainy paste
Color	May vary depending on pigments used
Density	0.95 – 1.05

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Anti-aging Gel Eye Patch

PHC-PF-24-158

Treat yourself to a luxurious spa-like experience with our eye patch that is specially formulated with natural active ingredients. Say goodbye to under-eye lines and puffiness as our eye patch effectively and gently rejuvenates your delicate skin. Give yourself the gift of youthful and radiant looking eyes!

Phase	Ingredient	INCI	Function	%
A1	Glysoft RG	Glycerin	Humectant	28.00
A2	Propylene Glycol	Propylene Glycol	Humectant	2.00
A3	Carrageenan	Carrageenan	Thickener	2.40
A4	Sodium Hyaluronate	Sodium Hyaluronate	Active	0.10
A5	Water	Aqua	Diluent	63.27
A6	Colorant		Colorant	0.08
B1	Polysorbate 20	Polysorbate 20	Solubilizer	3.00
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.70
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	0.20
B4	Fragrance		Fragrance	0.05
C1	Snail Secretion Filtrate	Snail Secretion Filtrate	Active	0.10
C2	Green Tea Extract	Camellia Sinensis (Green Tea) Leaf Extract	Active	0.10
C3	Wrinklezero T6	Dipropylene Glycol & Brassica Oleracea Italica (Broccoli) Sprout Extract & Allium Sativum (Garlic) Bulb Extract & Nelumbo Nucifera Root Extract & Tribulus Terrestris Fruit Extract & Carthamus Tinctorius (Safflower) Seed Extract & Artemisia Princeps Leaf Extract	Active	0.50
C4	Glycerin, Water (Aqua), Acetyl Tetrapeptide-5	Glycerin, Water (Aqua), Acetyl Tetrapeptide-5	Active	0.50
C5	Luster Dust	Synthetic Fluorophlogopite, Color	Visual Effect	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Has cooling effect
- ✓ Moisturizing
- ✓ Visible effect after use

Key Ingredients

NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100



Glyzer CT200

- ✓ 100% Plant-derived emollient
- ✓ Soothes the skin
- ✓ Moisturizing
- ✓ Non-greasy
- ✓ High lauric acid content
- ✓ ISO 16128-1: 100



Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



Procedure

- In a clean container, combine ingredients A1 to A4. Mix until a homogenous slurry.
- Add Water gradually while continuously mixing. It must be homogenous.
- In a separate container, combine ingredients from B1 to B4 until homogenous.
- Once both are homogenous, Add Phase B to Phase A ingredients. Mix until homogenous and cover.
- Heat to 80-90 degrees celcius for about 1-2 hours until liquify. Once liquify, remove from heat.
Note: The mixture is hazy while hot.
- Add All Phase C. Mix until homogenous.
- Quickly pour to an eye patch molder.
Note: The mixture wil easily congeals in a room temperature. Becomes clear if it cools down.

Specification

Appearance	Clear Elastic Gel
pH	5 - 6

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Vitamin C Serum

PHC-PF-24-171

A lightweight, non-greasy face serum enriched with Vitamin C and Sodium Hyaluronate to brighten and smooth the skin. This refreshing formula balances your complexion, leaving it deeply nourished, visibly radiant, and revitalized.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	44.77
A2	Carbopol Ultrez 30	Carbomer	Thickener/ Stabilizer	0.20
A3	Glysoft RG	Glycerin	Humectant	2.00
A4	Propylene Glycol	Propylene Glycol	Humectant	1.00
A5	EDTA	Ethylenediaminetetraacetic Acid	Chelating agent	0.10
B1	Water	Aqua	Diluent	42.83
B2	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Active	0.50
C1	Emulsier PGE100	Polyglyceryl-10 Caprylate	Emulsifier/ Solubilizer	1.30
C1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	0.50
C2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprylate (and) Glyceryl Laurate	Preservative/	0.80
C3	Glyzer CE300	Coco caprylate/caprato	Emollient	0.30
D1	Fragrance	Fragrance	Fragrance	0.20
D2	Ceramide NP	Ceramide NP	Moisturizer	0.50
D3	Vitamin C	Ethyl Ascorbic Acid	Skin brightening Active	5.00
TOTAL				100.00

Formulation Benefits

- ✓ Lightweight formula
- ✓ Helps brighten and moisturize skin
- ✓ Boosts hydration
- ✓ Protects skin from environmental damage

Key Ingredients

NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts moisturizing property
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



Glyzer CE300

- ✓ Non-greasy emollient made from coconut oil
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ Sustainable emollient
- ✓ ISO 16128-1: 100%

Emulsier PGE 100

- ✓ 100% natural emulsifier
- ✓ Coconut-derived
- ✓ Ethoxylate-free
- ✓ ISO-16128-1: 100%



Procedure

- 1 In a clean container, load the Water and start agitation.
- 2 Gradually add carbopol. Mix until homogenous.
- 3 Add the **Glysoft RG** and Propylene Glycol. Mix until homogenous.
- 4 Add EDTA. Mix until homogenous.
- 6 In a separate container, add the water. Gradually add Sodium Hyaluronate. Mix until homogenous.
- 7 Add Phase B to Phase A ingredients, mix until completely homogenous. Heat to 70-75 degrees Celsius.
- 8 In a separate container Add all Phase C ingredients. Heat to 70-75 degrees Celsius until fully melted.
- 9 Add Phase C to Phase AB. Mix until emulsify.
- 10 Add Phase C ingredients one at a time until homogenous.
- 11 Adjust pH to 5 - 6 using Tetrahydroxypropyl Ethylenediamine. Mix until homogenous.

Specification

Appearance	Slightly viscous gel emulsion
pH	5.4

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Clear face primer with Soft Beads

PHC-PF-24-155

Get smooth, glowing skin with our lightweight clear primer, featuring soft beads that dissolve to hydrate your skin. It blurs pores, controls shine, and creates the perfect base for long-lasting makeup. Suitable for all skin types, it leaves your face fresh and flawless.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	54.90
A2	Carbomer	Carbomer	Thickener	0.50
A3	Butylene Glycol	Butylene Glycol	Humectant	1.00
A4	Glysoft RG	Glycerin	Humectant	1.70
B1	Water	Aqua	Diluent	35.40
B2	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizer	0.30
B3	Niacinamide	Niacinamide	Active	1.00
B4	Polymethyl Methacrylate	Polymethyl Methacrylate	Softening/ Texturing Agent	0.20
C1	Tetrahydroxypropyl Ethylenediamine	Tetrahydroxypropyl Ethylenediamine	pH Modifier	0.50
C2	Saccharide Isomerate	Saccharide Isomerate	Moisturizing	0.50
C3	MelaControl F4	Dipropylene Glycol & Rubus fruticosus (Blackberry) Fruit Extract & Rubus idaeus (Raspberry) Fruit Extract & Passiflora incarnata Flower Extract & Propolis Extract	Whitening Active	1.00
C4	Phytosqualan	Squalene	Active	0.50
C5	Hydrozoyed Soy Protein	Hydrozoyed Soy Protein	Active	0.50
C6	Vitamin E Encapsulated Beads	Lactose (and) Microcrystalline Cellulose (and) Hydroxypropyl Methylcellulose	Aesthetic	2.00
C7	Fragrance		Fragrance	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Natural formulation
- ✓ Smooth application

Key Ingredients

Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Light color and low odor
- ✓ Preservative-free
- ✓ ISO-16128-1: 100%



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Procedure

- Combine Phase A in a beaker. Mix until homogenous.
- In a separate container, mix Phase B.
- Add Phase B to Phase A. Continue mixing until homogenous.
- Add ingredients C1-C5 one by one.
- While heating the solution up to 60°C, add ingredient C6 with continuous mixing.
- Cool down to 60°C, then add ingredient C7.

Specification

Appearance	Clear liquid with green beads
pH (as is)	5 - 6

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Clear Face Wash

PHC-PF-24-124

Sulfate-free facial wash formulation that delivers excellent cleansing and foaming properties. The combination of **Sufrosoft HS200**, **Sufravon 890** and **Sufravon SN100** delivers higher viscosity, excellent foaming and smooth skin feel. It utilizes **NatPro 8000** and **NatPro 7000** as natural preservative.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Diluent	53.20
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Sufravon SN100	Sodium Cocoate	Surfactant	5.00
A5	Sufravon 890	Potassium Cocoate (and) Potassium Olivatate	Surfactant	15.00
A6	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
A7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A8	NatPro 7000	Glyceryl Undecylenate	Preservative	0.20
A9	Fragrance		Fragrance	0.40
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizing properties
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth
- ✓ Gentle formulation

Key Ingredients

Sufrosoft HS100

- ✓ 100% Coconut-derived
- ✓ Excellent foaming and cleansing properties
- ✓ ISO 16128 (RCI): 60% Natural



Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 100% Natural



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



Procedure

- 1 Weigh the required amount of water, start mixing and heating up to 70 – 75°C.
- 2 Add ingredient A2 and A3, continue mixing until completely dissolve.
- 3 At 70°C, add **Sufravon SN100**, continue mixing until completely dissolve.
- 2 Add **Sufravon 890**, **Sufrosoft HS100**, **NatPro 8000** and **NatPro 7000**, continue mixing until completely homogeneous. Turn off heating then cool down to 40°C.
3. At 40°C, add Fragrance. Continue mixing until the mixture becomes clear.

Specification

Appearance	Viscous liquid
Color	Clear
Odor	Characteristic odor
pH (as is)	8.70
Viscosity, cPs	37,270 (S63, 1.5rpm)

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Micellar Cleanser

PHC-PF-24-110

A micellar cleanser which exhibits makeup and dirt removing capabilities. It is gentle on skin and leaves your skin clean, smooth and moisturized. It is based on coconut and natural-derived ingredients.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	84.65
A2	MGDA	Methylglycinediacetic Acid	Chelating Agent	0.10
A3	Glysoft RG	Glycerin	Humectant	2.50
A5	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	1.50
A6	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	3.50
A7	Sufamide 400L	Cocamide MIPA	Surfactant	3.00
B1	Salicylic Acid	Salicylic Acid	Active	1.50
B2	Emulsier PGE 100	Polyglyceryl 10-Caprylate	Solubilizer	2.50
B3	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.05
B4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.60
C1	Fragrance		Fragrance	0.10
D1	KOH, 50%	Potassium Hydroxide	pH Modifier	q.s until pH 6-7
TOTAL				100.00

Formulation Benefits

- ✓ Gentle makeup removal
- ✓ Moisturizing
- ✓ Natural formulation

Key Ingredients

Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128: 100%



Sufrasoft AO100

- ✓ Mild cleansing
- ✓ Stable foam in various formulations
- ✓ Stable over a wide pH range
- ✓ ISO-16128: 67%



Emulsier PGE 100

- ✓ PEG-free
- ✓ Green solubilizer
- ✓ Wide surfactant compatibility
- ✓ ISO-16128: 100%



Procedure

- 1 Combine ingredients A1-A7 one by one until fully homogenous
- 2 In a separate container, combine Phase B at 70°C until homogenous.
- 3 Add Phase B to Phase A, add C1 consequently, then adjust pH to 6-7.
Final appearance is a water-thin liquid.

Specification

Appearance	Water-thin liquid
pH	5.0-6.5
Density at 25°C	1.007

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Body Wellness

DETOX AND RELAX

Moisturizing Body Oil Stick

PHC-PF-24-164

A natural intensive skin moisturizer that helps improve water retention of the skin, thus promoting skin smoothness and hydration.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CB100	<i>Cocos Nucifera (Coconut) Seed Butter</i>	Emollient	84.275
A2	Glyzer CT200	<i>Caprylic/Capric/Lauric Triglycerides</i>	Emollient	3.00
A3	Hydrogenated Vegetable Oil	Hydrogenated Vegetable Oil	Thickener	6.00
A4	Candelilla Wax	<i>Euphorbia Cerifera Cera (candelilla wax)</i>	Thickener	6.50
A5	Chamomile EO	<i>Chamomilla Recutita (Chamomile) Oil</i>	Active	0.10
A6	Rosemary EO	<i>Rosmarinus Officinalis (Rosemary) Leaf Oil</i>	Active	0.10
A7	Fragrance		Fragrance	0.20
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Petroleum-free
- ✓ Easy application
- ✓ Travel-friendly and portable

Key Ingredients

Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ Can be used as replacement for shea butter, cocoa butter and other emollients in creams and lotions.
- ✓ ISO-16128-1: 100%



Glyzer CT200

- ✓ Outstanding spreadability and non-greasy emollient
- ✓ Moisturizing and suitable for sensitive skin
- ✓ High Lauric acid content for antimicrobial properties
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

- 1 In a clean beaker, load **Glyzer CB100**, **Glyzer CT200**, Hydrogenated Vegetable Oil, and Candelilla Wax. Heat up to 75-80°C until fully melted and homogenous. Cool down to 50-60 °C with continuous mixing until the color becomes opaque.
- 2 Add remaining ingredients. Homogenize for 2 minutes at 5,000 rpm.
- 3 Once liquified, use an overhead mixer to continue mixing until the color turns opaque. To minimize re-crystallization, repeat homogenization for 2 minutes at 5,000 rpm.
- 4 Fill to container.

Specification

Appearance	Semi-solid
Consistency, μm (Penetrometer) at 25 °C	30-40

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Sulfate-free Body Wash

PHC-PF-24-153

Our sulfate-free body wash gently cleanses while maintaining your skin's natural balance, leaving it soft, smooth, and refreshed. It's the perfect daily wash for a nourishing and irritation-free cleanse.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	34.50
A2	MGDA	Methylglycinediacetic Acid	Chelating Agent	1.00
A3	Sufravon 890	Potassium C12C18 Cocoate (and) Potassium Oliviate	Surfactant	40.00
A4	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	10.00
A5	Sufrosoft CB30 LS	Low salt cocamidopropyl betaine	Surfactant	10.00
A6	Lauryl Glucoside	Lauryl Glucoside	Surfactant	3.00
A7	Natpro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A8	Fragrance		Fragrance	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Environmentally friendly
- ✓ Hypoallergenic
- ✓ Mild and gentle

Key Ingredients

Sufrosoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Derived from coconut oil
- ✓ ISO 16128: 63%



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



Sufravon 890

- ✓ 100% Plant-based material
- ✓ Excellent cleansing, foaming, rinsability
- ✓ ISO-16128: 100%



Procedure

- 1 Combine ingredients A1 and A2 until completely homogeneous.
- 2 Add the remaining ingredients one by one with continuous mixing until homogenous and clear.

Specification

Appearance	Clear, viscous liquid
Color	Yellowish
pH	7.0-8.0
Viscosity, cPs	2,120

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Exfoliating Face and Body Wash

PHC-PF-24-157

Natural exfoliating face and body wash that contains apricot and coconut shell powder. It is formulated with **Sufravon 890** that delivers excellent cleansing substantive skin feel. It utilizes **NatPro 8000**, a natural preservative and super fatting active that replenishes the natural lipids remove during washing.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Diluent	52.30
A2	HEC	Hydroxyethyl Cellulose	Thickener	1.50
A3	MGDA	Methylglycinediacetic Acid	Chelating Agent	0.50
A4	Sufravon 890	Potassium Cocoate/Olivate	Surfactant	40.00
A5	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A7	Apricot Shell Powder	<i>Prunus armeniaca</i> (Apricot) Seed Powder	Exfoliating Beads	2.00
A8	Coconut Shell Powder	<i>Cocos nucifera</i> (Coconut) Shell Powder	Exfoliating Beads	2.00
A9	Fragrance		Fragrance	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Natural exfoliating face and body wash
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth skin feel
- ✓ Plastic-free formulation

Key Ingredients

Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 100% Natural



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



Procedure

1. Weigh the required amount of water in a beaker.
2. Add HEC, continue mixing until completely disperse (around 10 minutes).
3. Add MGDA, the mixture becomes translucent to clear. Continue mixing until completely homogeneous (translucent to clear without undissolve particles)
4. Add **Sufravon 890**, Tetrasodium Etidronate and **NatPro 8000**, continue mixing until completely homogeneous.
5. Add ingredients A7 to A9, continue mixing for 10 minutes.

Specification

Appearance	Viscous, opaque with suspended beads
Odor	Characteristic odor
pH (as is)	9.05
Viscosity, cPs	20,860

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Mom and Baby

EFFECTIVE AND GENTLE

Head-to-toe Body Wash

PHC-PF-24-154

Our head-to-toe body wash delivers a refreshing cleanse for hair, face, and body, leaving your skin feeling soft and your hair clean and revitalized. It's gentle enough for daily use yet powerful enough to wash away dirt, oil, and impurities in one step.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	77.0
A2	Sodium Coco-Sulfate	Sodium Coco-Sulfate	Surfactant	1.50
A3	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	10.0
A4	Sufrosoft CB30LS	Low salt cocamidopropyl betaine	Surfactant	10.0
A5	Natpro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A6	Fragrance		Fragrance	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Deep cleansing
- ✓ Good foaming
- ✓ Hypoallergenic

Key Ingredients

Sufrosoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Derived from coconut oil
- ✓ ISO 16128: 63%



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



Sufrosoft CB30LS

- ✓ Outstanding mildness
- ✓ Derived from natural source
- ✓ Wide surfactant compatibility
- ✓ ISO 16128-1: 57.5% Natural



Procedure

- 1 Combine ingredients A1-A6 one by one with continuous mixing until homogenous and clear.

Specification

Appearance	Clear, viscous liquid
Color	Yellowish
pH	4.5-5.5
Viscosity, cPs	1,620

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Oral Care

INSTANT FRESHNESS

Alcohol-free Mouth Spray

PHC-PF-23-171

Experience the pure and refreshing power of nature with our all-natural mouth spray infused with the goodness of coconut. It invigorates your breath and promotes oral health, this coconut-infused mouth spray is your go-to solution for a fresh and naturally delightful smile.

Phase	Ingredient	INCI	Function	%
A1	Poloxamer 407	Poloxamer 407	Solubilizer	3.50
A2	Polysorbate 20	Polysorbate 20	Solubilizer	3.50
A3	NatPro 8000	Glyceryl Caprylate/Caprinate (and) Glyceryl Laurate	Active	1.00
A4	Natura MCT C612T	Caproic/Caprylic/Capric/Lauric Triglycerides	Active	1.00
A5	<i>Mentha piperita</i> (Peppermint) Oil	<i>Mentha piperita</i> (Peppermint) Oil	Flavor	1.00
A6	Methyl Salicylate	Methyl Salicylate	Antibacterial	0.50
A7	<i>Commiphora Myrrha</i> (Myrrh) Oil	<i>Commiphora Myrrha</i> (Myrrh) Oil	Active	0.10
A8	<i>Eugenia Caryophyllus</i> (Clove) Bud Oil	<i>Eugenia Caryophyllus</i> (Clove) Bud Oil	Active	0.10
A9	<i>Callitris Intratropica</i> (Blue Cypress) Oil	<i>Callitris Intratropica</i> (Blue Cypress) Oil	Active	0.10
B1	Glysoft RG	Glycerin	Sweetener	15.00
B2	Water	Aqua	Diluent	74.20
TOTAL				100.00

Formulation Benefits

- ✓ Alcohol-free mouth spray
- ✓ With coconut-based antibacterial active
- ✓ Promotes Gum health
- ✓ Freshens breath

Key Ingredients

NatPro 8000

- ✓ High monoglyceride content (40%) for antimicrobial property
- ✓ Generally- considered as safe ingredient and safe for incidental ingestion
- ✓ ISO 16128-1: 100%



Natura MCT C612T

- ✓ Provides a soothing and moisturizing effect for dry or sensitive oral tissues.
- ✓ Ideal carrier for flavors, vitamins and other similar nutrients
- ✓ Has unique fraction of coconut oil
- ✓ ISO 16128-1: 100%



Procedure

- 1 In the main mixing container, combine **Glysoft RG** and water and mix until homogenous.
- 2 In a separate container, combine all ingredients in Phase A. Start heating at 70°C Mix occasionally until clear.
- 3 Remove from heat. Add Phase B to Phase A. Mix at an appropriate speed.

Specification

Appearance	Clear to slightly turbid liquid
Color	Light blue
pH (as is)	6 - 7
Viscosity	N/A

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Oil Pulling - High Lauric Content

PHC-PF-24-162

This coconut oil-pulling solution, inspired by Ayurvedic practices, uses coconut oil to cleanse your mouth and reduce bacteria. Unlike regular coconut oil, it stays liquid in cooler weather, making it easy to use anytime for oral care.

Phase	Ingredient	INCI	Function	%
A1	Natura LCO SL5 FF	Liquid Coconut Oil	Active	95.45
A2	Peppermint Oil	<i>Mentha piperita</i> (Peppermint) Oil	Flavor	2.00
A3	Spearmint Oil	<i>Mentha Viridis</i> (Spearmint) Leaf Oil	Flavor	2.00
A4	Clove Bud Oil	<i>Eugenia Caryophyllus Bud</i> (Clove) Oil	Flavor	0.10
A5	Tea Tree Oil	<i>Melaleuca Alternifolia</i> (Tea Tree) Leaf Oil	Flavor	0.05
A6	Oregano Oil	<i>Origanum Vulgare</i> (Oregano) Oil	Flavor	0.05
A7	Fennel Oil	<i>Foeniculum Vulgare</i> (Fennel) Oil	Flavor	0.05
A8	Cardamom Oil	<i>Elettaria Cardamomum</i> (Cardamom) Oil	Flavor	0.10
A9	Vitamin E	Tocopheryl Acetate	Active	0.10
A10	Vitamin D	Cholecalciferol	Active	0.05
A11	Vitamin K2	Menaquinone	Active	0.05
TOTAL				100.00

Formulation Benefits

- ✓ Alcohol-free formulation
- ✓ Made with natural ingredients
- ✓ With coconut-based antibacterial active
- ✓ Helps improve oral hygiene and overall wellness

Key Ingredients

Natura LCO SL5 FF

- ✓ From sustainable coconuts that has antibacterial property
- ✓ Mainly made from medium chain fatty acids that are digested and absorbed by the body more rapidly providing a quick source of energy.
- ✓ Low slip point that will remain liquid in cold climates.
- ✓ Odorless and tasteless
- ✓ ISO 16128-1: 100%



Procedure

- 1 In a clean container, load all ingredients one at a time while continuous mixing.
- 2 Transfer to desired container.

Specification

Appearance	Clear liquid
Color	Colorless to light yellow
Density	0.93 – 0.96

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Oil Pulling - Unique Fraction of Coconut Oil

PHC-PF-24-163

This coconut oil-pulling solution, inspired by Ayurvedic practices, uses coconut oil to cleanse your mouth and reduce bacteria. Unlike regular coconut oil, it stays liquid in cooler weather, making it easy to use anytime for oral care.

Phase	Ingredient	INCI	Function	%
A1	Natura MCT612T	Caproic/Caprylic/Capric/Lauric Triglycerides	Active	95.45
A2	Peppermint Oil	<i>Mentha piperita</i> (Peppermint) Oil	Flavor	2.00
A3	Spearmint Oil	<i>Mentha Viridis</i> (Spearmint) Leaf Oil	Flavor	2.00
A4	Clove Bud Oil	<i>Eugenia Caryophyllus Bud</i> (Clove) Oil	Flavor	0.10
A5	Tea Tree Oil	<i>Melaleuca Alternifolia</i> (Tea Tree) Leaf Oil	Flavor	0.05
A6	Oregano Oil	<i>Origanum Vulgare</i> (Oregano) Oil	Flavor	0.05
A7	Fennel Oil	<i>Foeniculum Vulgare</i> (Fennel) Oil	Flavor	0.05
A8	Cardamom Oil	<i>Elettaria Cardamomum</i> (Cardamom) Oil	Flavor	0.10
A9	Vitamin E	Tocopheryl Acetate	Active	0.10
A10	Vitamin D	Cholecalciferol	Active	0.05
A11	Vitamin K2	Menaquinone	Active	0.05
TOTAL				100.00

Formulation Benefits

- ✓ Alcohol-free formulation
- ✓ Made with natural ingredients
- ✓ With coconut-based antibacterial active
- ✓ Helps improve oral hygiene and overall wellness

Key Ingredients

Natura MCT 812

- ✓ From sustainable coconuts
- ✓ Ideal carrier for flavors, vitamins and other similar nutrients
- ✓ No trans-fatty acids
- ✓ Has slight nutty taste
- ✓ ISO 16128: 100%



Procedure

- 1 In a clean container, load all ingredients one at a time while continuous mixing.
- 2 Transfer to desired container.

Specification

Appearance	Clear liquid
Color	Colorless to light yellow
Density	0.93 – 0.96

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Pet Care

NOURISHED FUR

Pet Cologne and Conditioner

PHC-PF-24-165

Clear formulation of pet cologne and conditioner with high fragrance load. It contains **Emulsifier PGE100**, a natural, PEG-free solubilizer. It also contains **Neosoft CD**, a coconut-derived conditioning active that gives volume to your pet's fur and improves wet and dry combing.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	91.75
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.25
A3	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	1.00
A4	N-Ethyl-N-Soya Morpholinium Ethosulphate	N-Ethyl-N-Soya Morpholinium Ethosulphate	Odor Absorber	0.50
A5	Polyquat-7	Polyquaternium-7	Conditioning Active	1.00
A6	D-Panthenol	D-Panthenol	Hair Active	0.50
B1	Emulsier PGE100	Polyglyceryl-10 Laurate	Emulsifier	4.00
B2	Fragrance	Fragarnce	Aesthetics	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Crystal clear formulation
- ✓ Excellent wet and dry combing properties
- ✓ Spray and comb formulation for easy grooming

Key Ingredients

- Neosoft CD**
- ✓ Coconut-derived conditioning active
 - ✓ Improves wet and dry combing
 - ✓ Imparts volume to pet's fur
 - ✓ ISO-16128: 73%



- Emulsier PGE100**
- ✓ 100% Coconut-derived solubilizer/emulsifier
 - ✓ Imparts non-tacky feel
 - ✓ PEG-Free solubilizer
 - ✓ ISO-16128: 100%



Procedure

- 1 In a clean container, combine ingredients A. Mix until completely homogeneous.
- 2 In a separate container, combine ingredients B, mix until completely homogeneous
- 3 Add ingredients B to ingredients A. Continue mixing until completely homogeneous.

Specification

Appearance	Clear, colorless liquid
pH (as is)	5.5

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Color Cosmetics

RADIANT BEAUTY

Brow Soap

PHC-PF-24-075

Our formula shapes and sets your brows effortlessly, giving you that trendy fluffy look. With natural ingredients, it conditions while it styles.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	24.50
A2	Glysoft RG	Glycerin	Humectant	20.00
A3	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Sufravon SN100	Sodium Cocoate	Cleansing	30.00
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Natural look
- ✓ Gentle conditioning

Key Ingredients

Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Light color and low odor
- ✓ Outstanding humectant
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Stable over wide pH range
- ✓ ISO 16128-1: 63%



Sufravon SN100

- ✓ 100% Coconut-based soap noodles
- ✓ Excellent cleansing
- ✓ Biodegradable
- ✓ Vegan
- ✓ ISO-16128: 100%



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Brow Soap

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A3	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Sufravon SN100	Sodium Cocoate	Cleansing	30.00
TOTAL				100.00

Formulation Benefits

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- ✓ Natural look
- ✓ Gentle conditioning

Key Ingredients

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- ✓ Light color and low odor
- ✓ Outstanding humectant
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



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Body Shimmer

PHC-PF-24-159

Experience the radiance of our natural body shimmer, designed to deliver a luminous glow and deep hydration. Our lightweight, quick-absorbing formula ensures skin stays soft and non-greasy, for a radiant and nourished complexion.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus Communis Seed</i> (Castor) Oil	Emollient	36.00
A2	Cocolatum 501	Cocoglycerides(and) Cera Alba (Bees) Wax (and) Euphorbia Cerifera (Candelilla) Wax	Emollient Base/Thickener	32.513
A3	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	10.00
A4	Glyzer CE500	Butylene Glycol Dicaprylate/Dicaprate	Emollient	8.00
A5	Red Iron Oxide	CI 77491	Pigment	0.027
A6	Blue Iron Oxide	CI 42090	Pigment	0.01
A7	Yellow Iron Oxide	CI 77492	Pigment	0.40
A8	Titanium Dioxide	Titanium Dioxide	Pigment	2.5
A9	Gold Shimmer	CI 77480 (and) Mica	Shimmer	10.00
A10	Fragrance		Fragrance	0.50
A11	Vitamin E	Tocopheryl Acetate	Antioxidant	0.05
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived ingredients
- ✓ Nourishes and moisturizes the skin
- ✓ Enhances skin appearance

Key Ingredients

Glyzer CT100

- ✓ Moisturizing lightweight emollient
- ✓ Dermatology tested as non-irritating and safe emollient
- ✓ Derived from natural sources
- ✓ ISO 16128-1: 100%



Cocolatum 501

- ✓ Moisturizing emollient base
- ✓ Has wide range of applications
- ✓ Mild; suitable for sensitive and oily skin.
- ✓ ISO 16128-1: 100%



Glyzer CE500

- ✓ Light but high glossy emollient
- ✓ High-spreading emollient
- ✓ Gives non-greasy finish on skin
- ✓ Good solvent and dispersants of UV filters and pigments
- ✓ ISO 16128-1: 100%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

Procedure

- 1 In an appropriate container load the ingredients from A1-A8. Heat to 60-65°C until fully melted. Homogenize for 3-4 minutes at 4,000 rpm until fully combined.
- 2 Add Gold Shimmer and fragrance and mix using overhead mixer until homogenous.
- 3 Transfer to the desired packaging.

Specification

Appearance	Semi-solid Gel
Color	Gold

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Lip & Cheek Tint - Barbie Pink

PHC-PF-22-097

Try our radiant burst of Barbie Pink with our Lip and Cheek Tint with nourishing coconut oils. Formulated with natural ingredients, enhancing your natural beauty with a dewy finish.

Phase	Ingredient	INCI	Function	%
A1	Beeswax	<i>Cera alba</i> (Beeswax)	Thickener	17.40
A2	Sunflower Wax	<i>Helianthus Annuus</i> (Sunflower) Seed Wax	Thickener	11.15
A2	Glyzer CB100	Cocos Nucifera Seed Butter	Emollient	2.50
A2	Cocolatum 501	Cocoglycerides (and) Cera Alba (Beeswax) (and) Euphorbia Cerifera (Candelilla) Wax	Emollient Base	10.00
A3	Glyzer CT500	Cocoglycerides	Emollient	25.30
A4	Glyzer CE300	Isoamyl Laurate	Emollient	15.00
A5	Titanium Dioxide	Titanium Dioxide	Pigment	10.00
A6	Red Iron Oxide	Red 7 (and) CI 15850	Pigment	5.00
A7	Yellow Iron Oxide	CI 77492	Pigment	0.60
A8	Strawberry Flavor		Flavor	1.50
A9	Natpro AO100	Glyceryl Caprylate (and) Caprate (and) Laurate, Ferulic Acid	Antioxidant	0.05
A10	Tapioca Starch	Tapioca Starch	Sensory Enhancer	1.50
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

Key Ingredients

Glyzer CT500

- ✓ Moisturizing
- ✓ Easy to apply on the skin
- ✓ Improves shine
- ✓ ISO 16128-1: 100%



Cocolatum 501

- ✓ Moisturizing
- ✓ Wide range of applications
- ✓ Mild; suitable for sensitive and oily skin.
- ✓ ISO 16128-1: 100%



Glyzer CE300

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

Procedure

- 1 In an appropriate container, Add Beeswax, Sunflower wax, **Glyzer CB100**, **Cocolatum 501**, **Glyzer CT500**, **Glyzer CE300**, Titanium dioxide and pigments and mix until homogenous while maintaining a temperature of 65 – 70°C. Homogenize for 2-3 minutes for 3,000-4,000 rpm to properly blend the pigments.
- 2 Add **NatPro AO100** and flavor. Remove from heat.
- 3 At 60-65°C, fill in intended packaging while still in liquid form. Note: The sample easily solidifies, it must maintain a filling temperature.

Specification

Appearance	Solid Wax
Color	Barbie Pink

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Lip & Cheek Tint - Savanna Morena

PHC-PF-22-098

Try our warm nude Lip and Cheek Tint with nourishing coconut oils. Formulated with natural ingredients, enhancing your natural beauty with a dewy finish.

Phase	Ingredient	INCI	Function	%
A1	Beeswax	<i>Cera alba</i> (Beeswax)	Thickener	16.50
A2	Sunflower Wax	<i>Helianthus Annuus</i> (Sunflower) Seed Wax	Thickener	10.00
A2	Glyzer CB100	Cocos Nucifera Seed Butter	Emollient	2.50
A2	Cocolatum 501	Cocoglycerides (and) Cera Alba (Beeswax) (and) Euphorbia Cerifera (Candelilla) Wax	Emollient Base	10.00
A3	Glyzer CT500	Cocoglycerides	Emollient	24.55
A4	Glyzer CE300	Isoamyl Laurate	Emollient	15.00
A5	Titanium Dioxide	Titanium Dioxide	Pigment	10.00
A6	Red Iron Oxide	Red 7 (and) CI 15850	Pigment	4.50
A7	Yellow Iron Oxide	CI 77492	Pigment	3.00
A8	Vanilla Flavor		Flavor	1.00
A9	Natpro AO100	Glyceryl Caprylate (and) Caprate (and) Laurate, Ferulic Acid	Antioxidant	0.05
A10	Tapioca Starch	Tapioca Starch	Sensory Enhancer	1.50
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

Key Ingredients

Glyzer CT500

- ✓ Moisturizing
- ✓ Easy to apply on the skin
- ✓ Improves shine
- ✓ ISO 16128-1: 100%



Cocolatum 501

- ✓ Moisturizing
- ✓ Wide range of applications
- ✓ Mild; suitable for sensitive and oily skin.
- ✓ ISO 16128-1: 100%



Glyzer CE300

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

Procedure

- 1 In an appropriate container, Add Beeswax, Sunflower wax, **Glyzer CB100, Cocolatum 501, Glyzer CT500, Glyzer CE300**, Titanium dioxide and pigments and mix until homogenous while maintaining a temperature of 65 – 70°C. Homogenize for 2-3 minutes for 3,000-4,000 rpm to properly blend the pigments.
- 2 Add **NatPro AO100** and flavor. Remove from heat.
- 3 At 60-65°C, fill in intended packaging while still in liquid form. Note: The sample easily solidifies, it must maintain a filling temperature.

Specification

Appearance	Solid Wax
Color	Savanna Morena

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Tinted Brow Wax

PHC-PF-24-109

Try our Tinted Brow Wax, a luxurious blend of coconut-derived ingredients designed to shape, define, and enhance your brows. This nourishing formula offers a natural tint and long-lasting hold, ensuring your brows stay perfectly groomed all day.

Phase	Ingredient	INCI	Function	%
A1	Beeswax	<i>Cera alba</i> (Beeswax)	Thickener	33.55
A2	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	4.00
A3	Glyzer CE200	Isoamyl Laurate	Emollient	3.00
A4	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	48.00
A5	Trimethylsiloxysilicate	Trimethylsiloxysilicate	Film former	2.00
A6	Black Iron Oxide, 20% dispersion	CI 77499	Pigment	4.50
A7	Red Iron Oxide	CI 77491	Pigment	0.30
A8	Yellow Iron Oxide	CI 77492	Pigment	0.15
A9	Talc	Talc	Sensory Enhancer	2.50
A10	Tapioca Starch	Tapioca starch	Sensory Enhancer	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived
- ✓ Gives natural tint on brows
- ✓ Enhances natural beauty
- ✓ Keeps brows perfectly groomed

Key Ingredients

Glyzer CB100

- ✓ Derived from refined vegetable oil
- ✓ Preservative-free
- ✓ Contains lauric acid
- ✓ ISO 16128-1: 100%



Glyzer CE200

- ✓ Derived from coconut oil
- ✓ Good stabilizing properties in color cosmetics
- ✓ ISO 16128-1: 100%

Cocolatum 501

- ✓ Moisturizing
- ✓ Wide range of applications
- ✓ Mild
- ✓ ISO 16128-1: 100%



Procedure

- 1 In an appropriate container, load all ingredients from A1 to A4 and to 70 – 75°C until fully melted.
- 2 Add ingredients under A5 to A8. Homogenize for 2 minutes for 3,000-4,000 rpm to properly blend the pigments.
- 3 Add the remaining ingredients. Homogenize for 1-2 minutes until fully dispersed.
- 4 Fill into desired container.

Specification

Appearance	Solid Wax
Color	Dark brown to Black

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