

Sustainable Products

Formulation Book



TABLE OF CONTENTS

SCALP AND HAIR	3	BODY WELLNESS	27
Antidandruff Hair & Scalp Serum	4	Ayurvedic Bar Soap	28
Hair-yurvedic Smoothing Conditioner	6	Moisturizing Bar Soap	30
Hair-yurvedic Anti-frizz Mist	8	Rejuvenating Body Wash	32
SleekHold Balm	10	Nourishing Body Wash	34
Hair-yurvedic Anti Hair Fall Shampoo	12	Perfume Balm	36
		Perfume Stick	38
		Airy Sunscreen Stick	40
		SPF50 PA+++	
FACE AND SKIN CARE	15	HOUSEHOLD STAPLES	43
Deep Cleansing Face Wash	16	Plant-based Fabric Conditioner	44
Deep Purifying Face Wash	18	Color-safe Liquid Laundry	46
Brightening Face Serum	20	Ayurvedic Scented Candle	48
Vitamin C Antiaging Serum	22		
Salicylic Acid Face Wash	24		



Scalp and Hair

ECO-CONSCIOUS

PRODUCT FORMULATION

Antidandruff Hair & Scalp Serum

PHC-PF-25-006

Hair and scalp nourishing serum based on coconut-derived emollient that delivers silky and non-tacky skin feel. **Glyzer CT200** is clinically proven effective in reducing the occurrence of dandruff.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT500	Modified Cocoglycerides	Emollient	28.75
A2	Glyzer CE300	Coco Caprylate/Caprata	Emollient	20.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	50.00
A4	Castor Oil	<i>Ricinus communis</i> oil	Active	0.25
A5	Natural Fragrance	Parfum	Fragrance	0.50
A6	Rosemary Oil	<i>Rosmarinus officinalis</i> leaf oil	Active	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ Contains Castor Oil and Rosemary Oil that is known to promote hair growth

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



Glyzer CE300

- ✓ Light emollient with good spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Suitable for sensitive and oily skin
- ✓ ISO 16128: 100% Natural



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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Procedure

- 1 In an appropriate container, load all the ingredients. Mix until completely homogeneous.
 - 2 Packed in the desired container
-

Specification

Appearance	Colorless to light yellow oily liquid
pH (as is)	N/A

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PRODUCT FORMULATION

Hair-yurvedic Smoothing Conditioner

PHC-PF-25-032

A silicone-free coconut conditioner hydrates and nourishes hair, leaving it soft, smooth, and frizz-free. Enriched with natural coconut, it adds shine and manageability for all hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	80.60
A2	Glysoft RG	Glycerin	Humectant	2.00
A3	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.20
A4	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	0.50
A5	Citric acid, 50%	Citric Acid	pH Modifier	0.40
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	8.00
B2	BTAC	Behentrimonium Chloride	Conditioning agent	1.50
B3	Emulsier GMS 100	Glyceryl Stearate	Emulsifier	1.00
B4	Natura Organic RBD CNO	Cocos nucifera (Coconut) Oil	Emollient	2.00
B5	Glyzer CE200	Isoamyl Laurate	Emollient	2.00
B6	NatPro 8000	Glyceryl Caprylate(and) Glyceryl Caprate(and) Glyceryl Laurate	Preservative	1.00
C1	Panthenol	Panthenol (Vitamin B5)	Humectant	0.50
C2	Fragrance		Fragrance	0.20
C3	Hydrolyzed Keratin	Hydrolyzed Keratin	Active ingredient	1.00
TOTAL				100.0

Formulation Benefits

- ✓ Lightweight feel, does not weight down hair
- ✓ Improves hair manageability
- ✓ Conditions without build-up
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft CD

- ✓ Imparts good conditioning without build-up.
- ✓ Cold-processable hair conditioning active.
- ✓ ISO 16128-1: 73%



Natura Organic RBD CNO

- ✓ Imparts deep conditioning and moisturizing properties
- ✓ It has Lauric Acid for anti-microbial properties.
- ✓ ISO 16128-1: 100%



Glyzer CE200

- ✓ Lightweight emollient that softens and conditions hair without making it greasy or heavy.
- ✓ Helps in frizz control & add shine in hair
- ✓ Derived from natural source
- ✓ ISO 16128-1: 73%



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Procedure

- 1 In a clean container, load water and **Glysoft RG**. Start agitation.
- 2 Gradually add Guar HPMC. Continue mixing until fully dispersed.
- 3 Add **Neosoft CD**, mix until homogenous.
- 4 Add Citric acid, 50% solution to lower the pH. Heat Phase A to 70-75 degrees Celsius.
- 5 In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
- 6 Add Phase B to Phase A. Continue mixing until emulsify.
- 7 Cool down to 40-45 degrees Celsius.
- 8 Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.

Specification

Appearance	Opaque viscous emulsion
pH	3.60
Viscosity @ 25°C	44,000 mPas

Stability Data

On-going stability.

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PRODUCT FORMULATION

Hair-yurvedic Anti-frizz Mist

PHC-PF-25-033

A hair conditioning mist is a lightweight spray that hydrates, detangles, and adds shine without rinsing. It controls frizz and works for all hair types. Just spray on damp or dry hair for instant softness.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	94.50
A2	Glysoft RG	Glysoft RG	Humectant	1.00
A3	Polquaternium-39	Polquaternium-39	Film-forming Agent	0.50
A4	Neosoft SD	Stearamidopropyl Dimethylamine Lactate	Conditioning Agent	0.20
B1	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	0.25
B2	Emulsier PGE100	Polyglyceryl-10 Caprylate	Emulsifier	0.20
B3	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1.00
B4	Glyzer CE500	Butylene glycol dicaprylate/dicaprate	Emollient	1.00
B5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.50
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.60
C1	Fragrance		Fragrance	0.15
C1	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.10
TOTAL				100.0

Formulation Benefits

- ✓ Light on hair, does not weigh down
- ✓ Instantly improves hair manageability
- ✓ Helps hydrate dry and damage hair
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft SD

- ✓ Imparts lightweight conditioning
- ✓ Helps control frizz and static.
- ✓ ISO 16128-1: 75.8%



Glyzer CE500

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ High-spreading emollient
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts skin re-fattening and moisturizing
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



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Procedure

- 1 In a clean container, load all Phase A ingredients one at a time. Continue mixing until homogenous. Heat to 70-75 degrees Celsius.
 - 2 In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
 - 3 Add Phase B to Phase A. Continue mixing until emulsify.
 - 4 Cool down to 40-45 degrees Celsius.
 - 5 Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.
-

Specification

Appearance	Opaque liquid emulsion
pH	5.29
Viscosity @ 25°C	700 rpm

Stability Data

On-going stability.

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PRODUCT FORMULATION

SleekHold Balm

PHC-PF-25-025

Natural hair pomade formulation based on coconut-derived emollient known to penetrate the hair strands. It contains **Cocolatum 501** as a base for the desired texture. **Glyzer CT500** delivers the right lubricity and shine.

Phase	Ingredient	INCI	Function	%
A1	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) wax	Structurant	3.00
A2	Glyzer CT500	Modified Cocoglycerides	Emollient	48.40
A3	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) wax	Base	40.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Active	2.00
A5	Castor Oil	<i>Ricinus communis</i> (Castor) seed oil	Active	5.00
A6	Vitamin E Acetate	Tocopheryl Acetate	Antioxidant	0.10
A7	D-Panthenol	Panthenol	Active	0.50
A8	Fragrance		Aesthetic	1.00
	TOTAL			100.00

Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ Contains Castor Oil that is known to promote hair growth

Key Ingredients

Cocolatum 501

- ✓ Excellent base for pomade formulation
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100% Natural



Glyzer CT500

- ✓ Outstanding lubricity and non-greasy feel
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100% Natural



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Procedure

- 1 In an appropriate container, load ingredients A1 to A5.
 - 2 Start mixing then heat up to 70 – 75-degree Celsius. Hold mixing and heating for 5 minutes.
 - 3 After 5 minutes, turn off heating. At 50 degree Celsius, add ingredients A6 to A8. Continue mixing for 5 minutes.
 - 4 After 5 minutes, packed in the desired container
-

Specification

Appearance	Light yellow to yellow soft paste
pH (as is)	N/A

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PRODUCT FORMULATION

Hair-yurvedic Anti Hair Fall Shampoo

PHC-PF-25-030

This shampoo is made with coconut-derived surfactants, offers a gentle yet effective cleanse. It naturally hydrates and nourishes hair, leaving it soft, shiny, and healthy with every wash.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	63.30
A2	Polyquaternium-10	Polyquaternium-10	Conditioning agent	0.50
A3	Glysoft RG	Glycerin	Humectant	1.00
A4	EDTA	Ethylenediaminetetraacetic acid	Chelating agent	0.20
A5	Sufrosoft HS100	Cocamidopropylamine hydroxysultaine	Amphoteric Surfactant	15.00
A6	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Anionic Surfactant	12.00
A7	Sufrosoft CB30	Cocamidopropyl Betaine	Amphoteric Surfactant	5.00
A8	Lauryl Glucoside	Lauryl Glucoside	Co-surfactant	1.00
A9	Ethylhexylglycerin	Ethylhexylglycerin	Preservative	0.50
A10	Panthenol (Vitamin B5)	Panthenol	Humectant	0.50
A11	Lavender Fragrance		Fragrance	0.10
A12	Tea Tree EO	<i>Melaleuca alternifolia leaf Oil</i> (Tea Tree oil)	Active	0.20
A13	Cedarwood EO	<i>Cedrus atlantica wood Oil</i>	Active	0.05
A14	Tomato Fruit Extract MVBH	<i>Solanum lycopersicum</i> (Tomato) Fruit Extract	Soothing/Anti-inflammatory Active	0.10
A15	Citric Acid, 50%	Citric Acid	pH modifier	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Effectively cleanse without stripping natural oils
- ✓ Inhibits good foaming and moisture retention
- ✓ Biodegradable and Eco-Friendly

Key Ingredients

Glysoft RG

- ✓ An excellent humectant
- ✓ Helps condition damaged hair and preventing breakage, as well as hydrating the scalp.
- ✓ ISO 16128-1: 100%



Sufrosoft HS100

- ✓ High-foaming amphoteric surfactant and excellent conditioning effect.
- ✓ Exclusively derived from coconut oil
- ✓ California Prop 65 Compliant
- ✓ RCI: 0.60



Sufrosoft CB30

- ✓ Provides good foaming character and excellent conditioning effect.
- ✓ Has wide compatibility in most anionics, non-ionics and cationics surfactants.
- ✓ ISO 16128-1: 53%



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Procedure

1	In a clean container, load water and start agitation.
2	Add Polyquaternium-10, continuous mixing until fully dispersed.
3	Add remaining ingredients one at a time while continuous mixing until homogenous.
4	Adjust pH using citric acid, 50% solution by gradual adding. Mix until homogenous.

Specification

Appearance	Clear to slightly hazy, viscous liquid
Color	Light green
pH	5.43
Viscosity, mPas	2,270 (6rpm, S#63)

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Face and Skin Care

CLEANSE AND NOURISH

PRODUCT FORMULATION

Deep Cleansing Face Wash

PHC-PF-24-124

Sulfate-free facial wash formulation that delivers excellent cleansing and foaming properties. The combination of **Sufrosoft HS200**, **Sufravon 890** and **Sufravon SN100** delivers higher viscosity, excellent foaming and smooth skin feel. It utilizes **NatPro 8000** and **NatPro 7000** as natural preservative.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	53.20
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Sufravon SN100	Sodium Cocoate	Surfactant	5.00
A5	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Surfactant	15.00
A6	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
A7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A8	NatPro 7000	Glyceryl Undecylenate	Preservative	0.20
A9	Fragrance		Fragrance	0.40
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizing properties
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth
- ✓ Gentle formulation

Key Ingredients

Sufrosoft HS100

- ✓ 100% Coconut-derived
- ✓ Excellent foaming and cleansing properties
- ✓ ISO 16128 (RCI): 0.6



Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 100% Natural



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



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Procedure

1	Weigh the required amount of water, start mixing and heating up to 70 – 75°C.
2	Add ingredient A2 and A3, continue mixing until completely dissolve.
3	At 70°C, add Sufravon SN100 , continue mixing until completely dissolve.
2	Add Sufravon 890 , Sufrasoft HS100 , NatPro 8000 and NatPro 7000 , continue mixing until completely homogeneous. Turn off heating then cool down to 40°C.
3.	At 40°C, add Fragrance. Continue mixing until the mixture becomes clear.

Specification

Appearance	Viscous liquid
Color	Clear
Odor	Characteristic odor
pH (as is)	8.70
Viscosity, cPs	37,270 (S63, 1.5rpm)

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PRODUCT FORMULATION

Deep Purifying Face Wash

PHC-PF-25-019

Reveal smoother, brighter skin with our exfoliating face wash, powered by Coconut and Rice Shell exfoliators. Gently slough away dead skin cells while nourishing and refreshing your complexion, leaving your face feeling soft, revitalized, and glowing with each use.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	33.35
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Sufravon SN100	Sodium Cocoate	Surfactant	5.00
A5	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Surfactant	15.00
A6	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
A7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A8	NatPro 7000	Glyceryl Undecylenate	Preservative	0.20
A9	Glycerin (and) Cellulose (and) Cellulose Gum	Glycerin (and) Cellulose (and) Cellulose Gum	Suspending Agent/Thickener	5.00
A10	Coconut Shell Powder	<i>Cocos nucifera</i> (Coconut) Shell Powder	Exfoliating Beads	1.00
A11	Rice Natural Exfoliating Beads	<i>Oryza sativa</i> (Rice) Natural Exfoliating Beads	Exfoliating Beads	1.50
A12	Fragrance		Fragrance	0.10
	TOTAL			100.00

Formulation Benefits

- ✓ Hydrates and smoothens the skin
- ✓ Exfoliation with natural beads
- ✓ Deep cleansing

Key Ingredients

Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Stable over a wide range of pH
- ✓ Preservative-free
- ✓ ISO-16128-1: 63%



Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ Wide surfactant compatibility
- ✓ ISO-16128-1: 57.5%



Suframide HF850

- ✓ Superior foaming and viscosity
- ✓ Derived from refined vegetable oil
- ✓ Wide compatibility
- ✓ ISO-16128-1: 77%



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Procedure

- 1 In a beaker, load Water. Start mixing and heating up to 70 – 75°C.
- 2 Add the ingredients A2 and A3. Continue mixing until completely dissolve.
- 3 At 70°C, add the A4 – A8 ingredients while mixing until homogenous.
- 4 Cool down to 40°C.
- 5 At 40°C, add the A9 – A12 ingredients one by one. Continue mixing every after addition.

Specification

Appearance	Clear liquid with white and brown exfoliating beads
pH (as is)	8 – 9
Viscosity	6,000 – 8,000 mPas

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PRODUCT FORMULATION

Brightening Face Serum

PHC-PF-25-027

A lightweight face cream and non-greasy formula utilizing the power of niacinamide for smooth, radiant skin. Gently absorbs to leave skin feeling refreshed and balanced throughout the day.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	85.95
A2	Glysoft RG	Glycerin	Humectant	1.00
A3	Xanthan Gum	Xanthan Gum	Thickener	0.20
A4	Carbomer	Carbomer	Thickener	0.30
A5	Niacinamide	Niacinamide	Skincare Active	5.00
A6	MGDA	Methylglycinediacetic Acid	Chelating agent	0.10
B1	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	1.00
B2	PEG-100 Stearate	PEG-100 Stearate	Emulsifier	1.00
B3	Emulsier GMS 100	Glyceryl Stearate	Emulsifier	1.00
B4	Glyzer CB100	Cocos Nucifera Seed Butter	Emollient	1.50
B5	Glyzer CE300	Coco Caprylate/Caprate	Emollient	1.50
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B7	Vitamin E	Tocopheryl Acetate	Antioxidant	0.10
C1	Aloe Vera Fragrance	Fragrance	Fragrance	0.05
C2	Tetrahydroxypropyl Ethylenediamine	Tetrahydroxypropyl Ethylenediamine	pH Modifier	0.30
TOTAL				100.00

Formulation Benefits

- ✓ Boosts hydration
- ✓ Fast absorbing and non-greasy
- ✓ Minimizes pores
- ✓ Balances oil production

Key Ingredients

NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as a co-emulsifier and superfatting active
- ✓ ISO 16128: 100%



Glyzer CE300

- ✓ Fast-drying, shiny, and has silky finish emollient
- ✓ Quick absorbing
- ✓ Non-greasy
- ✓ ISO 16128-1: 100%



Glyzer CB100

- ✓ Provides intense moisturization on skin
- ✓ Coconut-derived butter
- ✓ Rich in Lauric Acid
- ✓ ISO-16128: 100%



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Procedure

1	In a clean container, load the Water. Start agitation.
2	In a separate container, combine Glysoft RG and Xanthan Gum. Mix until becomes slurry and add to Water on the main mixing vessel. Mix until homogenous.
3	While continuous mixing, gradually add Carbomer. Mix until homogenous.
4	Add Niacinamide, mix until homogenous.
5	Add Methylglycinediacetic Acid, mix until fully dissolved.
6	Heat all ingredients under phase A to 70 -75°C.
7	In a separate container, load all ingredients under Phase B. Heat to 70 -75°C.
8	Add Phase B into A while continuous mixing until homogenous.
9	Cool down to 40 -45°C.
10	Add all ingredients under Phase C. Mix until homogenous.
11	Transfer to the desired container.

Specification

Appearance	Slightly viscous emulsion
pH	5.5 - 6.0

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PRODUCT FORMULATION

Vitamin C Antiaging Serum

PHC-PF-25-034

A lightweight, non-greasy face serum enriched with Vitamin C and Sodium Hyaluronate to brighten and smooth the skin. This refreshing formula balances your complexion, leaving it deeply nourished, visibly radiant, and revitalized.

Phase	Ingredient	INCI	Function	%
A1	Vitamin C	Ethyl Ascorbic Acid	Skin brightening Active	5.00
A2	Glysoft RG	Glycerin	Humectant	3.00
A3	Propylene Glycol	Propylene Glycol	Humectant	2.00
A4	Water	Aqua	Diluent	86.05
A5	Carbopol Ultrez 30	Carbomer	Thickener/ Stabilizer	0.20
A6	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Active	0.50
B1	Emulsier PGE100	Polyglyceryl-10 Caprylate	Emulsifier/ Solubilizer	1.30
B2	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	0.50
B3	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative/	0.80
C1	Ceramide NP	Ceramide NP	Moisturizer	0.05
C2	Tetrahydroxypropyl Ethylenediamine	Tetrahydroxypropyl Ethylenediamine	pH Modifier	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Lightweight formula
- ✓ Helps brighten and moisturize skin
- ✓ Boosts hydration
- ✓ Protects skin from environmental damage

Key Ingredients

NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Imparts moisturizing property
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



Glyzer CE300

- ✓ Non-greasy emollient made from coconut oil
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ Sustainable emollient
- ✓ ISO 16128-1: 100%

Emulsier PGE 100

- ✓ 100% natural emulsifier
- ✓ Cold-processable
- ✓ Coconut-derived
- ✓ ISO-16128-1: 100%



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Procedure

1	In a clean container, disperse Vitamin C in Glycerin and Propylene Glycol. Mix until homogenous.
2	Add water, continuous mixing until homogenous.
3	Load Carbomer, continuous mixing until fully dispersed.
4	Gradually add Sodium Hyaluronate. Mix until fully dispersed. Heat to 65-70 degrees Celsius.
5	In a separate container, load all phase B ingredients. Heat to 65-70 degrees Celsius until fully melted.
6	Add Phase B to Phase A. Mix until fully emulsify.
7	Add Ceramide NP. Mix until homogenous.
8	Adjust pH to 5.5 - 6 using Tetrahydroxypropyl Ethylenediamine. Mix until homoegnous.

Specification

Appearance	Slightly viscous gel emulsion
pH	5.58

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PRODUCT FORMULATION

Salicylic Acid Face Wash

PHC-PF-24-088

A natural formula that promotes healthy skin by removing dead skin and leaves your face smoother and lighter. Made with plant-based mild surfactants, it cleanses deep within pores and nurtures healthy and glowing complexion.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	39.45
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.05
A3	Salicylic Acid	Salicylic Acid	Active	2.00
A4	Glysoft RG	Glycerin	Humectant	2.00
A5	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	30.00
A6	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	12.00
A7	Lauryl Glucoside	Lauryl Glucoside	Surfactant	5.00
A8	Glysoft SF	Cocoglycerides	Superfating Agent	1.00
A9	Suframide HF850	Cocamide MEA	Foam Booster	7.00
A10	Pentavitin	Saccharide Isomerate	Moisturizing	1.00
A11	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A12	Fragrance		Fragrance	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Effective cleanser
- ✓ Non-drying on skin
- ✓ Natural formulation

Key Ingredients

Suframide HF850

- ✓ Excellent in foam and viscosity building
- ✓ Derived from natural sources
- ✓ Cold-processable
- ✓ ISO 16128: 77%



Sufrasoft HS200

- ✓ High-foaming amphoteric surfactant
- ✓ Exclusively derived from coconut oil
- ✓ Preservative-free
- ✓ ISO 16128-1: 60%



NatPro 8000

- ✓ Natural preservative
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128: 100%



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Procedure

- 1 In a clean container, dissolve EDTA in water by mixing.
 - 2 Add the salicylic acid while mixing.
 - 3 Add the **Sufrosoft HS100** and **Sufrosoft AO100**. Mix slowly until clear and slightly viscous.
 - 4 Add the remaining ingredients one by one with continuous mixing. The endpoint must be clear.
-

Specification

Appearance	Clear, viscous liquid
pH (as is)	4.93
Viscosity	2,893 mPas

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Body Wellness

DETOX AND RELAX

PRODUCT FORMULATION

Ayuverdic Bar Soap

PHC-PF-25-035

Made from pure coconut goodness that is high performing and palm-free. Our Sufravon SN100 is a highly versatile soap noodle that is easy to process and easy to melt; perfect for a wide range of cleansing products.

Phase	Ingredient	INCI	Function	%
A1	Sufravon SN100	Sodium Cocoate	Surfactant	91.40
A2	Etidronic Acid	Etidronic Acid	Stabilizer	0.10
A3	NatPro 8000	Glyzeryl Caprylate, Glyceryl Caprate, Glyceryl Laurate	Antimicrobial Active	1.00
A4	Suframide HF850	Cocamide MEA	Co-Surfactant	1.50
A5	Fragrance		Parfum	5.00
TOTAL				100.00

Formulation Benefits

- ✓ High foaming
- ✓ Gentle cleansing
- ✓ Non-drying due to coconut feedstock

Key Ingredients

Sufravon SN100

- ✓ Excellent foaming and cleansing properties
- ✓ Derived from refined vegetable oil that is organically grown from sustainable resources
- ✓ With built-in moisturizer
- ✓ ISO 16128: 100

NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 9.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128: 100



Suframide HF850

- ✓ Nitrosamine-free
- ✓ Excellent co-surfactant and foaming booster
- ✓ Preservative-free
- ✓ ISO 16128: 77

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Procedure

- 1 Load all ingredients in a ribbon blender. Check for homogeneity.
 - 2 Load in bar soap extruder.
-

Specification

Appearance	Bar soap
Color	Off-white
pH at 10% Sol.	8.5 min.

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PRODUCT FORMULATION

Moisturizing Bar Soap

PHC-PF-25-031

Rich and creamy foaming bar soap based on **Sufravon SN100** and **Sufravon SCI80F**. It contains natural moisturizer and skin emollient based on coconut oil. This is a “melt & pour” process for easy handling and production process.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluents	15.30
A2	MGDA	Methylglycinediacetic Acid	Chelating Agent	0.50
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Sodium Chloride	Sodium Chloride	Hardness Modifier	1.00
A5	Propylene Glycol	Propylene Glycol	Solvent	20.00
A6	Sorbitol 70%	Sorbitol	Humectant	5.00
A7	Glysoft RG	Glycerin	Humectant	5.00
A8	Sufravon SN100	Sodium Cocoate	Cleansing	40.00
A9	Sufravon SCI80F (Flakes Form)	Sodium Cocoyl Isethionate	Cleansing	10.00
A10	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative/ Superfating Active	1.00
A11	Glyzer CB100	Cocos nucifera (coconut) seed butter	Moisturizer	1.00
A12	Fragrance	Fragrance	Aesthetic	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Easy to prepare “melt & pour”
- ✓ White, rich and creamy foam
- ✓ With natural moisturizer, non-drying and smooth after skin feel

Key Ingredients

Sufravon SN100

- ✓ 100% Coconut Oil based soap noodles
- ✓ Excellent cleansing, foaming and rinsability
- ✓ Biodegradable
- ✓ Vegan
- ✓ ISO-16128: 100%



Glyzer CB100

- ✓ 100% Coconut-derived
- ✓ Excellent skin moisturizer
- ✓ Leaves skin smooth skin feel
- ✓ ISO-16128: 100%



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Procedure

1	In a clean container, combine ingredients A1 to A7. Start mixing and heat to 65 – 70 degree Celsius
2	At 65 degree Celsius, add Sufravon SN100 (previously powderized) and Sufravon SCI80F incrementally to achieve good mixing.
3	Once the mixture becomes homogeneous add ingredients A10 and A11, continue mixing until completely homogeneous.
4	Add Fragrance, continue mixing for 5 minutes.
5	Pour in desired mold.

Specification

Appearance	White solid bar
pH (1% Solution)	9.0 – 10.5
Melting point	Above 54 degree Celsius

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PRODUCT FORMULATION

Rejuvenating Body Wash

PHC-PF-25-020

Experience clean, smooth skin with our Exfoliating Body Wash. This gentle formula cleanses and exfoliates, removing dead skin cells for a fresh, glowing look. Perfect for daily use, it leaves your skin soft, refreshed, and revitalized.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	48.50
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	Sufravon 890	Potassium Cocoate/Olivate	Surfactant	37.00
A4	Glysoft RG	Glycerin	Humectant	4.00
A5	NatPro 8000	Glyceryl Caprylate(and) Glyceryl Caprate(and) Glyceryl Laurate	Preservative	0.50
B1	Glysoft RG	Glycerin	Humectant	4.00
B2	Xanthan Gum	Xanthan Gum	Stabilizer	1.25
C1	Saccharide Isomerate	Saccharide Isomerate	Active	0.50
C2	Fragrance		Fragrance	0.50
C3	Glycerin (and) Cellulose (and) Cellulose Gum	Glycerin (and) Cellulose (and) Cellulose Gum	Suspending Agent/Thickener	5.00
C4	Coconut Shell Powder	<i>Cocos nucifera</i> (Coconut) Shell Powder	Exfoliating Beads	1.50
C5	Rice Natural Exfoliating Beads	<i>Oryza sativa</i> (Rice) Natural Exfoliating Beads	Exfoliating Beads	1.75
TOTAL				100.00

Formulation Benefits

- ✓ Gentle exfoliating
- ✓ Deep cleansing and moisturizing
- ✓ Natural ingredients

Key Ingredients

Sufravon 890

- ✓ Excellent foaming and cleansing properties
- ✓ Derived from natural coconut oil
- ✓ Preservative-free
- ✓ ISO-16128-1: 100%



Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Provides hydration
- ✓ Preservative-free
- ✓ ISO-16128-1: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Light color and low odor
- ✓ Derived from coconut oil
- ✓ ISO-16128-1: 100.0%



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Procedure

- 1 Combine Phase A in a beaker. Add each ingredient 15 minutes after every addition.
- 2 Heat up to 45°C.
- 3 In a separate container, mix Phase B ingredients.
- 4 Add Phase B to Phase A.
- 5 Cool down to 30°C. Slowly add Phase C ingredients one by one.

Specification

Appearance	Clear viscous liquid with white and brown exfoliating beads
pH (as is)	8 – 9
Viscosity	10,000 – 12,000 mPas

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PRODUCT FORMULATION

Nourishing Body Wash

PHC-PF-25-024

A milky white liquid body wash formulated with **Sufravon 890**, **Sufrosoft HS700** and sodium lauryl ether sulfate. It contains **NatPro 8000**, a natural preservative and refatting active. The formulation delivers excellent foaming, rinsability and smooth skin feel.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	68.75
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	SLES	Sodium Laureth Sulfate	Primary Surfactant	8.50
A4	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Primary Surfactant	10.00
A5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A6	Ethylhexylglycerin	Ethylhexylglycerin	Preservative	0.50
A7	Fragrance	Fragrance	Aesthetic	0.5
A8	Opacifier	Styrene Acrylates Copolymer	Opacifier	0.75
A9	Sufrosoft HS700	Lauryl Hydroxysultaine	Co-Surfactant	10.00
	TOTAL			100.00

Formulation Benefits

- ✓ Excellent foaming & rinsability
- ✓ Smooth skin feel
- ✓ Cost-effective formulation

Key Ingredients

Sufravon 890

- ✓ 100% Plant-based ingredients
- ✓ Excellent foaming and skin feel
- ✓ ISO 16128-1: 100%



Sufrosoft HS700

- ✓ Excellent Foaming properties
- ✓ Mild and excellent skin feel
- ✓ ISO-16128 (RCI): 0.71



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ ISO 16128-1: 100% Natural



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

-
- 1 Weigh the required amount of water. Start mixing then add Tetrasodium EDTA. Continue mixing until completely dissolved.

 - 2 Add SLES, continue mixing until completely dissolve.

 - 3 Add **Sufravon 890**, continue mixing until completely homogeneous.

 - 4 Add **NatPro 8000**, Ethylhexylglycerin and Fragrance, continue mixing until the mixture becomes clear.

 - 5 Add Opacifier, continue mixing until the mixture becomes homogeneous.

 - 7 Add **Sufrosoft HS7000**, continue mixing until the mixture becomes homogeneous.
-

Specification

Appearance	Milky, viscous liquid
Color	White to Off-white
Viscosity at 25°C	19,840 cPs
pH (as is)	8.68

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PRODUCT FORMULATION

Perfume Balm

PHC-PF-25-022

Enhance your scent with our perfume balm, crafted from natural ingredients to hydrate your skin while providing a subtle, long-lasting fragrance. Its velvety, non-sticky texture melts effortlessly into your skin, making it perfect for a quick, on-the-go touch-up anytime, anywhere.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	4.00
A2	<i>Euphorbia cerifera</i> (Candelilla) Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	2.50
A3	Cocolatum 503	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	38.98
A4	Glyzer CT500	Modified cocoglycerides	Emollient	44.52
B1	Fragrance		Fragrance	10.00
TOTAL				100.00

Formulation Benefits

- ✓ Long-lasting fragrance
- ✓ Moisturizing formula
- ✓ Non-greasy application

Key Ingredients

Glyzer CT500

- ✓ Outstanding lubricity and non-greasy feel
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100%



Cocolatum 503

- ✓ Moisturizing
- ✓ Suitable for sensitive & oily skin
- ✓ Wide range of applications
- ✓ ISO 16128: 100%



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Procedure

- 1 Combine Phase A1-A4 and mix until homogeneous while maintaining a temperature of 60 – 70°C.
 - 2 Add Phase B at 50°C. Remove from heat.
 - 3 Fill into desired packaging while melted.
-

Specification

Appearance	Semi-solid balm
Color	Yellowish
Stability	Stable for 2 years at room temperature

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PRODUCT FORMULATION

Perfume Stick

PHC-PF-25-008

Stay fresh all day with our perfume stick, made from natural ingredients to nourish your skin while delivering a light, lasting scent. Its smooth, non-greasy formula glides on effortlessly for easy, on-the-go refreshment.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	11.43
A2	<i>Oryza sativa</i> (Rice Bran) Wax	<i>Oryza sativa</i> (Rice Bran) Wax	Thickener	11.43
A3	Glyzer CE 200	Isoamyl Laurate	Emollient	11.43
A4	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	55.71
B1	Fragrance		Fragrance	10.00
TOTAL				100.00

Formulation Benefits

- ✓ Long-lasting fragrance
- ✓ Mess-free application
- ✓ Skin-friendly formulation

Key Ingredients

Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Easy to apply on skin
- ✓ Derived from natural sources
- ✓ ISO-16128: 100%



Glyzer CE 200

- ✓ Eco-friendly alternative to silicone
- ✓ Provides a soft, silky skin feel.
- ✓ Derived from sustainable coconut Oil
- ✓ ISO-16128: 100%



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Procedure

- 1 Combine Phase A1-A4 and mix until homogeneous while maintaining a temperature of 60 – 70°C.
 - 2 Add Phase B at 50°C. Remove from heat.
 - 3 Fill into desired packaging while melted.
-

Specification

Appearance	Solid Wax
Color	Off-white
Stability	Stable for 2 years at room temperature

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PRODUCT FORMULATION

Airy Sunscreen Stick SPF50 PA+++ PHC-PF-25-015

Have an exceptional protection with our lightweight formulation of Sunscreen Stick without feeling greasy. Ideal for any outdoor activity to protect your skin from sun's harmful rays, giving you a sensation of renewed vitality.

Phase	Ingredient	INCI	Function	%
A1	Stearic Acid	Stearic Acid	Thickener	4.20
A2	Rice Bran Wax	Oryza sativa (Rice) Bran Wax	Thickener	15.10
A3	Glyzer CE200	Isoamyl Laurate	Emollient	4.00
A4	Glyzer CE300	Coco caprylate/caprate	Emollient	4.40
A4	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	14.00
A5	Benzophenone-3	Benzophenone-3	UV Filter	8.00
A6	Octocrylene	Octocrylene	UV Filter	10.00
A7	Avobenzone	Avobenzone	UV Filter	8.00
A8	Ethylhexyl methoxycinnamate	Ethylhexyl methoxycinnamate	UV Filter	14.00
A9	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	4.00
A10	Ferulic Acid	Ferulic Acid	Anti-oxidant	0.02
B1	Water	Aqua	Diluent	9.98
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B3	Fragrance		Fragrance	0.80
B4	Vitamin E	Tocopherol Acetate	Anti-oxidant	0.50
B5	MelaControl F4	Dipropylene Glycol & Rubus fruticosus (Blackberry) Fruit Extract & Rubus idaeus (Raspberry) Fruit Extract & Passiflora incarnata Flower Extract & Propolis Extract	Whitening Active	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy

Key Ingredients

Glyzer CE200

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128: 100%

Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100%



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Procedure

- 1 Heat phase A at 90°C while mixing.

- 3 In another container, combine all Phase B ingredients. Mix until homogenous.

- 4 Add Phase B to Phase A.

- 4 Immediately fill into the desired stick packaging and allow to set.

Specification

Appearance	Solid
Color	Pale yellow
SPF Value	Theoretical based on SPF calculator

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Household Staples

FRESH AND FUNCTIONAL

PRODUCT FORMULATION

Plant-based Fabric Conditioner

PHC-PF-25-009

A viscous economical fabric conditioner formulation that delivers good softening without the build-up of yellowing. It has excellent re-wetting properties. It is formulated as viscous fabric conditioner with Sufraquat FS300i and Acrycare CSA 15.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	86.70
A2	Sufraquat FS300i	Dialkylesterhydroxyethylammonium Methosulfate	Active	2.00
B1	Water	Aqua	Diluent	10.00
B2	Acrycare CSA 15	Acrylamide Co-Polymer	Thickener	0.80
C1	Fragrance		Fragrance	0.50
C2	Colorant		Colorant	q.s.
	TOTAL			100.00

Formulation Benefits

- ✓ Economical viscous fabric conditioner
- ✓ Delivers good softening without waxy feel
- ✓ Excellent re-wetting properties without yellowing

Key Ingredients

Sufraquat FS300i

- ✓ Coconut-based Ester-Quat
- ✓ High active
- ✓ Easily processable
- ✓ ISO 16128: 59% Natural



Acrycare CSA 15

- ✓ Cost-effective thickener for fabric conditioner
- ✓ Helps improves fabric glide and fabric softener
- ✓ Easily processable

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Procedure

- 1 Combine Phase A and mix until homogenous.
- 2 In a separate beaker, combine Phase B and mix until homogenous.
- 3 Add Phase B to Phase A and mix until homogenous.
- 4 Add Fragrance and colorant, continue mixing until fully dispersed.

Specification

Appearance	Viscous, milky emulsion
pH (as is)	3.08
Viscosity, cPs	990

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PRODUCT FORMULATION

Color-safe Liquid Laundry

PHC-PF-25-011

Experience the perfect balance of effectiveness and gentleness with our sulfate-free Liquid Laundry Detergent. Formulated to produce a luxurious foam, it cleans and conditions your clothes, ensuring a thorough and satisfying laundry experience while maintaining the integrity of your fabrics.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Diluent	15.50
A2	Potassium Hydroxide	Potassium hydroxide	pH modifier	2.00
A3	Citric Acid	Citric acid	pH modifier	2.00
A4	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	5.00
A5	Acusol 445N	Homopolymer of Acrylic acid (MW 4500)	Thickener	5.00
A6	Sufrasoft CB30	Cocamidopropyl Betaine	Surfactant	10.00
A7	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	5.00
A8	Laureth-10	Lauryl Alcohol Ethoxylate-10EO	Surfactant	5.00
A9	Sufravon 874	Potassium Cocoate	Surfactant	50.00
A10	Fragrance		Fragrance	0.50
A11	Colorant		Colorant	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Effective stain removal
- ✓ Gentle on fabrics
- ✓ Biodegradable surfactants

Key Ingredients

Sufrasoft CB30

- ✓ Outstanding mildness
- ✓ Good foaming character
- ✓ Conditioning effect
- ✓ ISO 16128-1: 63%



Sufrasoft AO100

- ✓ Bio-Based, biodegradable and non-hazardous
- ✓ Stable over a wide pH range
- ✓ Sulfate Free
- ✓ ISO 16128-1: 89%



Sufravon 874

- ✓ Clinically tested hypoallergenic
- ✓ Viscosity building
- ✓ Excellent foaming and cleansing
- ✓ ISO 16128-1: 100%



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Procedure

- 1 Add all ingredients one by one with continuous mixing after each addition until homogeneous. Adjust to desired pH until clear.
-

Specification

Appearance	Thick liquid
Color	Yellowish
pH	9.5-10.5
Odor	Characteristic odor

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PRODUCT FORMULATION

Ayurvedic Scented Candle

PHC-PF-25-021

Transform your space with the essence of our coconut oil-based citronella candle. Infused with the crisp, citrusy notes of pure citronella oil, this candle not only fills your home with a refreshing and uplifting aroma but also helps create a naturally inviting ambiance.

Phase	Ingredient	INCI	Function	%
A1	Natura LCT	Long Chain Triglycerides	Carrier Oil	57.67
A2	Beeswax	Methylglycinediacetic Acid	Thickener	32.34
B1	Citronella Oil	<i>Cymbopogon nardus</i> (Citronella) Oil	Aromatherapy Scent	10.00
TOTAL				100.00

Formulation Benefits

- ✓ Promotes relaxation, stress reduction, and improved mood
- ✓ Made from natural and sustainable formulation
- ✓ Clean-burning, and long-lasting candle wax

Key Ingredients

Natura LCT

- ✓ Derived from sustainable coconut oil of natural origin.
- ✓ Specialty butter replacement.
- ✓ Melts upon contact with skin
- ✓ Has outstanding oxidative stability for longer shelf life.

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Procedure

- 1 Load **Natura LCT** and Beeswax in an appropriate container. Heat to 70 – 80 degrees Celsius until fully melted.
- 2 Cool down to 60 – 65 degrees Celsius. Add all ingredients in Phase B. Mix until homogenous.
- 3 Fill to the desired heat-resistant container.

Specification

Appearance	Solid
Color	White to off-white
Consistency, μm	15 – 30

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