

Sustainable Products

Formulation Book



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Scalp and Hair

ECO-CONSCIOUS

PRODUCT FORMULATION

Frizz-free Hair Mist

PHC-PF-25-033

A hair conditioning mist is a lightweight spray that hydrates, detangles, and adds shine without rinsing. It controls frizz and works for all hair types. Just spray on damp or dry hair for instant softness.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	94.50
A2	Glysoft RG	Glycerin	Humectant	1.00
A3	Polquaternium-39	Polquaternium-39	Film-forming Agent	0.50
A4	Neosoft SD	Stearamidopropyl Dimethylamine Lactate	Conditioning Agent	0.20
B1	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	0.25
B2	Emulsier PGE100	Polyglyceryl-10 Caprylate	Emulsifier	0.20
B3	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1.00
B4	Glyzer CE500	Butylene glycol dicaprylate/dicaprate	Emollient	1.00
B5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.50
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.60
C1	Fragrance		Fragrance	0.15
C1	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.10
TOTAL				100.0

Formulation Benefits

- ✓ Light on hair, does not weigh down
- ✓ Instantly improves hair manageability
- ✓ Helps hydrate dry and damage hair
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft SD

- ✓ Imparts lightweight conditioning
- ✓ Helps control frizz and static.
- ✓ ISO 16128-1: 75.8%



Glyzer CE500

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ High-spreading emollient
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts skin re-fattening and moisturizing
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



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NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In a clean container, load all Phase A ingredients one at a time. Continue mixing until homogenous. Heat to 70-75 degrees Celsius.
 - 2 In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
 - 3 Add Phase B to Phase A. Continue mixing until emulsify.
 - 4 Cool down to 40-45 degrees Celsius.
 - 5 Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.
-

Specification

Appearance	Opaque liquid emulsion
pH	4.19
Viscosity @ 25°C	700 rpm

Stability Data

On-going stability.

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PRODUCT FORMULATION

Color Protecting Shampoo

PHC-PF-25-038

This shampoo is made with coconut-derived surfactants, offers a gentle yet effective cleanse. It naturally hydrates and nourishes hair, leaving it soft, shiny, and healthy with every wash.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	63.03
A2	Polyquaternium-10	Polyquaternium-10	Conditioning agent	0.50
A3	Glysoft RG	Glycerin	Humectant	1.00
A4	EDTA	Ethylenediaminetetraacetic acid	Chelating agent	0.20
A5	Sufrosoft HS100	Cocamidopropylamine hydroxysultaine	Amphoteric Surfactant	15.00
A6	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Anionic Surfactant	12.00
A7	Sufrosoft CB30	Cocamidopropyl Betaine	Amphoteric Surfactant	5.00
A8	Lauryl Glucoside	Lauryl Glucoside	Co-surfactant	1.00
A9	1,2-Hexanediol	1,2-Hexanediol	Preservative	0.50
A10	Panthenol (Vitamin B5)	Panthenol	Humectant	0.50
A11	Fragrance		Fragrance	0.67
A14	Hydrolyzed Keratin	Hydrolyzed Keratin	Active	0.10
A15	Citric Acid, 50%	Citric Acid	pH modifier	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Effectively cleanse without stripping natural oils
- ✓ Inhibits good foaming and moisture retention
- ✓ Biodegradable and Eco-Friendly

Key Ingredients

Glysoft RG

- ✓ An excellent humectant
- ✓ Helps condition damaged hair and preventing breakage, as well as hydrating the scalp.
- ✓ ISO 16128-1: 100%



Sufrosoft HS100

- ✓ High-foaming amphoteric surfactant and excellent conditioning effect.
- ✓ Exclusively derived from coconut oil
- ✓ California Prop 65 Compliant
- ✓ RCI: 0.60



Sufrosoft CB30

- ✓ Provides good foaming character and excellent conditioning effect.
- ✓ Has wide compatibility in most anionics, non-ionics and cationics surfactants.
- ✓ ISO 16128-1: 53%



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Procedure

1	In a clean container, load water and start agitation.
2	Add Polyquaternium-10, continuous mixing until fully dispersed.
3	Add remaining ingredients one at a time while continuous mixing until homogenous.
4	Adjust pH using citric acid, 50% solution by gradual adding. Mix until homogenous.

Specification

Appearance	Clear to slightly hazy, viscous liquid
pH	5.48
Viscosity, mPas	1,500 (10rpm, S#63)

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PRODUCT FORMULATION

Smooth & Shine Hair Conditioner

PHC-PF-25-039

A silicone-free coconut conditioner that hydrates and nourishes hair, leaving it soft, smooth, and frizz-free. Enriched with natural coconut, it adds shine and manageability for all hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	80.60
A2	Glysoft RG	Glycerin	Humectant	2.00
A3	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.20
A4	Citric acid, 50%	Citric Acid	pH Modifier	0.23
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	8.00
B2	BTAC	Behentrimonium Chloride	Conditioning agent	1.50
B3	Emulsier GMS 100	Glyceryl Stearate	Emulsifier	1.00
B4	Natura Organic RBD CNO	<i>Cocos nucifera</i> (Coconut) Oil	Emollient	2.00
B5	Glyzer CE200	Isoamyl Laurate	Emollient	2.00
B6	NatPro 8000	Glyceryl Caprylate(and) Glyceryl Caprate(and) Glyceryl Laurate	Preservative	1.00
C1	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	0.50
C2	Panthenol	Panthenol (Vitamin B5)	Humectant	0.50
C3	Fragrance		Fragrance	0.078
C1	Hydrolyzed Keratin	Hydrolyzed Keratin	Active ingredient	1.00
TOTAL				100.0

Formulation Benefits

- ✓ Lightweight feel, does not weight down hair
- ✓ Improves hair manageability
- ✓ Conditions without build-up
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft CD

- ✓ Imparts good conditioning without build-up.
- ✓ Cold-processable hair conditioning active.
- ✓ ISO 16128-1: 73%



Natura Organic RBD CNO

- ✓ Imparts deep conditioning and moisturizing properties
- ✓ It has Lauric Acid for anti-microbial properties.
- ✓ ISO 16128-1: 100%



Glyzer CE200

- ✓ Lightweight emollient that softens and conditions hair without making it greasy or heavy.
- ✓ Helps in frizz control & add shine in hair
- ✓ Derived from natural source
- ✓ ISO 16128-1: 73%



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Procedure

- 1 In a clean container, load water and **Glysoft RG**. Start agitation.
- 2 Gradually add Guar HPMC. Continue mixing until fully dispersed.
- 3 Add **Neosoft CD**, mix until homogenous.
- 4 Add Citric acid, 50% solution to lower the pH. Heat Phase A to 70-75 degrees Celsius.
- 5 In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
- 6 Add Phase B to Phase A. Continue mixing until emulsify.
- 7 Cool down to 40-45 degrees Celsius.
- 8 Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.

Specification

Appearance	Opaque viscous emulsion
pH	3.60
Viscosity @ 25°C	44,000 mPas

Stability Data

On-going stability.

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PRODUCT FORMULATION

Scalp Moisturizer with SPF30

PHC-PF-23-238

Scalp moisturizer formulation that helps nourish and hydrate the scalp. It is formulated with **Glyzer CT200** and **Glyzer CT500**, a light and medium spreading emollient that is compatible with common UV sunscreen actives.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	49.00
A2	Glyzer CT500	Cocoglyceride	Emollient	15.00
A3	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	Sunscreen Active	1.00
A4	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	Sunscreen Active	7.50
A5	Homosalate	Homosalate	Sunscreen Active	15.00
A6	Ethylhexyl Salicylate	Ethylhexyl Salicylate	Sunscreen Active	5.00
A7	Octocrylene	Octocrylene	Sunscreen Active	7.50

Formulation Benefits

- ✓ Moisturizes and hydrates the scalp
- ✓ Formulated with organic sunscreen to provide SPF30
- ✓ Non-greasy and non-tacky formulation.

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



Glyzer CT500

- ✓ Outstanding spreadability and non-greasy
- ✓ Derived from natural source and biodegradable
- ✓ ISO 16128: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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Procedure

- 1 In an appropriate container, load **Glyzer CT200** and **Glyzer CT500**. Start mixing
 - 2 While mixing, add the remaining ingredients. Continue mixing until completely homogeneous.
-
-

Specification

Appearance	Light yellow liquid
pH (as is)	N/A

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PRODUCT FORMULATION

Soft Fix Styling Cream

PHC-PF-24-070

Traditional hair cream that gives you a slick, hold for your hair. It is made with ingredients naturally derived from coconut oil, it moisturizes the hair shaft and scalp.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient	10.00
A2	Sufrapure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsifier	25.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	15.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
B1	Water	Aqua	Diluent	40.25
B2	Polyvinyl Pyrrolidone	Polyvinyl Pyrrolidone	Active	2.00
B3	Glysoft RG	Glycerin	Humectant	4.00
B4	Xanthan Gum	Xanthan Gum	Thickener	0.25
TOTAL				100.00

Formulation Benefits

- ✓ Light hold, good shine
- ✓ Moisturizes the hair and scalp
- ✓ Derived from natural sources

Key Ingredients

Glyzer CT200

- ✓ 100% Plant-based material
- ✓ Has moisturizing property
- ✓ ISO 16128: 100%



NatPro 8000

- ✓ Natural preservative & anti-microbial
- ✓ Natural co-emulsifier & superfatting
- ✓ Efficacy at pH 4-7
- ✓ ISO 16128: 100%



Sufrapure LE

- ✓ Cold-processable emulsion system
- ✓ Imparts silky and smooth feel
- ✓ Derived from sustainable vegetable oil
- ✓ ISO-16128: 93%



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Procedure

- 1 Mix A1-A4 at 60°C until homogenous. In a separate container, Mix B1-B3.
- 2 Add Phase B to Phase A. Mix until homogenous.
- 3 Cool down to ~40°C, transfer to desired container.

Specification

Appearance	Slightly viscous emulsion
Color	White to off-white
pH (as is)	5 - 6
Stability	Stable for 2 years at room temperature

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PRODUCT FORMULATION

SleekHold Balm

PHC-PF-25-025

Natural hair pomade formulation based on coconut-derived emollient known to penetrate the hair strands. It contains **Cocolatum 501** as a base for the desired texture. **Glyzer CT500** delivers the right lubricity and shine.

Phase	Ingredient	INCI	Function	%
A1	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) wax	Structurant	3.00
A2	Glyzer CT500	Cocoglycerides	Emollient	48.40
A3	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) wax	Base	40.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Active	2.00
A5	Castor Oil	<i>Ricinus communis</i> (Castor) seed oil	Active	5.00
A6	Vitamin E Acetate	Tocopheryl Acetate	Antioxidant	0.10
A7	D-Panthenol	Panthenol	Active	0.50
A8	Fragrance		Aesthetic	1.00
	TOTAL			100.00

Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ Contains Castor Oil that is known to promote hair growth

Key Ingredients

Cocolatum 501

- ✓ Excellent base for pomade formulation
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100% Natural



Glyzer CT500

- ✓ Outstanding lubricity and non-greasy feel
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100% Natural



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Procedure

- 1 In an appropriate container, load ingredients A1 to A5.
 - 2 Start mixing then heat up to 70 – 75-degree Celsius. Hold mixing and heating for 5 minutes.
 - 3 After 5 minutes, turn off heating. At 50 degree Celsius, add ingredients A6 to A8. Continue mixing for 5 minutes.
 - 4 After 5 minutes, packed in the desired container
-

Specification

Appearance	Light yellow to yellow soft paste
pH (as is)	N/A

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PRODUCT FORMULATION

Antidandruff Conditioning Wash

PHC-PF-24-069

Wash and care for your hair using this natural co-wash. Contains coconut oil that gently removes build-up on your hair and scalp but does not strip it of natural oils.

Phase	Ingredient	INCI	Function	%
A1	Distilled Water	Aqua	Diluents	qs
A2	Cationic Guar	Guar Hydroxypropyltrimonium Chloride	Conditioning Agent	0.50
A3	Citric Acid	Citric Acid	pH Adjuster	0.10
A4	Methylglycinediacetic Acid	Methylglycinediacetic Acid	Chelating Agent	0.10
A5	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Agent	3.00
A6	NatPro AD	Cocamidopropyltrimonium methosulfate, Undecylenamidopropyltrimonium Methosulfate	Anti-Dandruff Active	2.00
A7	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	2.00
B1	Glyzer CE300	Coco Caprylate/Caprata	Emollient	4.00
B2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	5.00
B3	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	6.00
B4	Glyzer CB100	<i>Cocos nucifera</i> (Coconut) Seed Butter	Emollient	5.00
B5	Emulsier GMS 100	Glyceryl Stearate	Emulsifier	5.00
C1	Panthenol	Panthenol	Humectant	2.00
C2	Saccharide Isomerate	Saccharide Isomerate	Active	0.50
C3	Fragrance		Parfum	0.30
C4	Potassium Sorbate	Potassium Sorbate	Preservative	0.025
C5	Sodium Benzoate	Sodium Benzoate	Preservative	0.10
TOTAL				100.00

Formulation Benefits

- ✓ Enriched with coconut oil
- ✓ Contains natural conditioners
- ✓ Easy to spread, does not tangle your hair

Key Ingredients

Neosoft CD

- ✓ Cold-processable
- ✓ Compatible with almost all-types of surfactants
- ✓ ISO-16128: 83%



Glyzer CT200

- ✓ Moisturizing
- ✓ Easy to apply on skin
- ✓ ISO-16128 : 100%



NatPro AD

- ✓ Water soluble
- ✓ Fungistatic Agent
- ✓ ISO-16128 : 51%



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Procedure

- 1 In main mixing vessel at 70°C, mix together all ingredients under Phase A until homogenous.
 - 2 In separate mixing vessel at 70°C, mix together all ingredients under Phase B until melted and homogenous.
 - 3 At target temperature, pour Phase B into Phase A. Remove from heat, mix at appropriate speed.
 - 4 At 40°C, add remaining ingredients one by one while mixing until homogenous.
-

Specification

Appearance	Viscous emulsion
pH	3.45
Viscosity	2,600 cPs

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(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Flyaway & Hair Styling Stick

PHC-PF-23-219

Get perfect hair control and effortless style with our flyaway and styling stick, made from natural ingredients to moisturize your hair and scalp while preventing bacterial growth.

Phase	Ingredient	INCI	Function	%
A1	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	10.00
A2	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	43.00
A3	Cocolatum 503	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	30.00
A4	Natpro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) (and) Glyceryl Laurate	Preservative	3.00
A5	Castor Oil	<i>Ricinus communis</i> (Castor) seed oil	Emollient	10.00
A6	Tapioca Starch	Tapioca Starch	Sensory Modifier	3.00
B1	Vitamin E acetate	Tocopheryl Acetate	Anti-oxidant	0.25
B2	Ferulic Acid	Ferulic Acid	Skin Protectant	0.05
B3	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) seed oil	Active	0.2
B4	Fragrance		Fragrance	0.6
TOTAL				100.00

Formulation Benefits

- ✓ Light hold, good shine
- ✓ Moisturizes the hair and scalp
- ✓ Derived from natural sources

Key Ingredients

Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Easy to apply on skin
- ✓ Derived from natural sources
- ✓ ISO-16128 : 100%



Cocolatum 503

- ✓ Moisturizing
- ✓ Suitable for sensitive & oily skin
- ✓ Wide range of applications
- ✓ ISO 16128: 100%



Natpro 8000

- ✓ Natural preservative & anti-microbial
- ✓ Natural co-emulsifier & superfatting
- ✓ Efficacy at pH 4-7
- ✓ ISO 16128: 100%



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Procedure

- 1 Combine Phase A1-A6 and mix until homogeneous while maintaining a temperature of 60 – 70°C.
 - 2 Add Phase B at 50°C. Remove from heat.
 - 3 Fill into desired packaging while melted.
-

Specification

Appearance	Solid Wax
Color	Yellowish
Stability	Stable for 2 years at room temperature

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Face and Skin Care

CLEANSE AND NOURISH

PRODUCT FORMULATION

BHA Glow Cleanser

PHC-PF-24-088

A natural formula that promotes healthy skin by removing dead skin and leaves your face smoother and lighter. Made with plant-based mild surfactants, it cleanses deep within pores and nurtures healthy and glowing complexion.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	39.45
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.05
A3	Salicylic Acid	Salicylic Acid	Active	2.00
A4	Glysoft RG	Glycerin	Humectant	2.00
A5	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	30.00
A6	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	12.00
A7	Lauryl Glucoside	Lauryl Glucoside	Surfactant	5.00
A8	Glysoft SF	Cocoglycerides	Superfating Agent	1.00
A9	Suframide HF850	Cocamide MEA	Foam Booster	7.00
A10	Pentavitin	Saccharide Isomerate	Moisturizing	1.00
A11	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A12	Fragrance		Fragrance	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Effective cleanser
- ✓ Non-drying on skin
- ✓ Natural formulation

Key Ingredients

Suframide HF850

- ✓ Excellent in foam and viscosity building
- ✓ Derived from natural sources
- ✓ Cold-processable
- ✓ ISO 16128: 77%



Sufrasoft HS200

- ✓ High-foaming amphoteric surfactant
- ✓ Exclusively derived from coconut oil
- ✓ Preservative-free
- ✓ ISO 16128-1: 60%



NatPro 8000

- ✓ Natural preservative
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128: 100%



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Procedure

- 1 In a clean container, dissolve EDTA in water by mixing.
 - 2 Add the salicylic acid while mixing.
 - 3 Add the **Sufrosoft HS100** and **Sufrosoft AO100**. Mix slowly until clear and slightly viscous.
 - 4 Add the remaining ingredients one by one with continuous mixing. The endpoint must be clear.
-

Specification

Appearance	Clear, viscous liquid
pH (as is)	4.93
Viscosity	2,893 mPas

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PRODUCT FORMULATION

Moisturizing Foaming Face Cleanser

PHC-PF-25-036

Enjoy a soft, glowing complexion with every wash as it gently removes dirt, oil, and impurities while leaving your skin feeling refreshed and hydrated. Its rich, foamy texture provides a deep clean without stripping your skin's natural moisture, making it perfect for daily use.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	76.50
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	15.00
A4	Sufrasoft AO200	Lauramine Oxide	Surfactant	5.00
A5	Sufamide 640	Proprietary Blend	Foam Booster	2.00
A6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A7	Fragrance		Fragrance	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Mild & gentle facial wash
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth feel

Key Ingredients

Sufrasoft HS100

- ✓ 100% Coconut-derived
- ✓ Excellent foaming and cleansing properties
- ✓ ISO 16128 (RCI): 0.6



Sufrasoft AO200

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 81.4% Natural



NatPro 8000

- ✓ Natural preservative
- ✓ Natural refatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



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Procedure

- 1 Weigh the required amount of water, start mixing.
- 2 Add ingredient Tetrasodium EDTA, continue mixing until completely dissolve.
- 3 Add ingredients **Sufrosoft HS100**, **Sufrosoft AO200** and **Suframide 640**, continue mixing until completely homogeneous.
- 4 Add **NatPro 8000** and Fragrance, continue mixing until completely homogeneous.

Specification

Appearance	Clear, translucent liquid
Odor	Characteristic odor
pH (as is)	5 - 6

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PRODUCT FORMULATION

Deep Purifying Face Wash

PHC-PF-25-019

Reveal smoother, brighter skin with our exfoliating face wash, powered by Coconut and Rice Shell exfoliators. Gently slough away dead skin cells while nourishing and refreshing your complexion, leaving your face feeling soft, revitalized, and glowing with each use.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	33.35
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Sufravon SN100	Sodium Cocoate	Surfactant	5.00
A5	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Surfactant	15.00
A6	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
A7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A8	NatPro 7000	Glyceryl Undecylenate	Preservative	0.20
A9	Glycerin (and) Cellulose (and) Cellulose Gum	Glycerin (and) Cellulose (and) Cellulose Gum	Suspending Agent/Thickener	5.00
A10	Coconut Shell Powder	<i>Cocos nucifera</i> (Coconut) Shell Powder	Exfoliating Beads	1.00
A11	Rice Natural Exfoliating Beads	<i>Oryza sativa</i> (Rice) Natural Exfoliating Beads	Exfoliating Beads	1.50
A12	Fragrance		Fragrance	0.10
	TOTAL			100.00

Formulation Benefits

- ✓ Hydrates and smoothens the skin
- ✓ Exfoliation with natural beads
- ✓ Deep cleansing

Key Ingredients

Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Stable over a wide range of pH
- ✓ Preservative-free
- ✓ ISO-16128-1: 63%



Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ Wide surfactant compatibility
- ✓ ISO-16128-1: 57.5%



Suframide HF850

- ✓ Superior foaming and viscosity
- ✓ Derived from refined vegetable oil
- ✓ Wide compatibility
- ✓ ISO-16128-1: 77%



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Procedure

- 1 In a beaker, load Water. Start mixing and heating up to 70 – 75°C.
- 2 Add the ingredients A2 and A3. Continue mixing until completely dissolve.
- 3 At 70°C, add the A4 – A8 ingredients while mixing until homogenous.
- 4 Cool down to 40°C.
- 5 At 40°C, add the A9 – A12 ingredients one by one. Continue mixing every after addition.

Specification

Appearance	Clear liquid with white and brown exfoliating beads
pH (as is)	8 – 9
Viscosity	6,000 – 8,000 mPas

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PRODUCT FORMULATION

Brightening Face Serum

PHC-PF-25-027

A lightweight face cream and non-greasy formula utilizing the power of niacinamide for smooth, radiant skin. Gently absorbs to leave skin feeling refreshed and balanced throughout the day.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	85.95
A2	Glysoft RG	Glycerin	Humectant	1.00
A3	Xanthan Gum	Xanthan Gum	Thickener	0.20
A4	Carbomer	Carbomer	Thickener	0.30
A5	Niacinamide	Niacinamide	Skincare Active	5.00
A6	MGDA	Methylglycinediacetic Acid	Chelating agent	0.10
B1	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	1.00
B2	PEG-100 Stearate	PEG-100 Stearate	Emulsifier	1.00
B3	Emulsier GMS100	Glyceryl Stearate	Emulsifier	1.00
B4	Glyzer CB100	<i>Cocos nucifera</i> (Coconut) Seed Butter	Emollient	1.50
B5	Glyzer CE300	Coco Caprylate/Caprates	Emollient	1.50
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B7	Vitamin E	Tocopheryl Acetate	Antioxidant	0.10
C1	Aloe Vera Fragrance	Fragrance	Fragrance	0.05
C2	Tetrahydroxypropyl Ethylenediamine	Tetrahydroxypropyl Ethylenediamine	pH Modifier	0.30
TOTAL				100.00

Formulation Benefits

- ✓ Boosts hydration
- ✓ Fast absorbing and non-greasy
- ✓ Minimizes pores
- ✓ Balances oil production

Key Ingredients

NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as a co-emulsifier and superfatting active
- ✓ ISO 16128: 100%



Glyzer CE300

- ✓ Fast-drying, shiny, and has silky finish emollient
- ✓ Quick absorbing
- ✓ Non-greasy
- ✓ ISO 16128-1: 100%



Glyzer CB100

- ✓ Provides intense moisturization on skin
- ✓ Coconut-derived butter
- ✓ Rich in Lauric Acid
- ✓ ISO-16128: 100%



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Procedure

1	In a clean container, load the Water. Start agitation.
2	In a separate container, combine Glysoft RG and Xanthan Gum. Mix until becomes slurry and add to Water on the main mixing vessel. Mix until homogenous.
3	While continuous mixing, gradually add Carbomer. Mix until homogenous.
4	Add Niacinamide, mix until homogenous.
5	Add Methylglycinediacetic Acid, mix until fully dissolved.
6	Heat all ingredients under phase A to 70 -75°C.
7	In a separate container, load all ingredients under Phase B. Heat to 70 -75°C.
8	Add Phase B into A while continuous mixing until homogenous.
9	Cool down to 40 -45°C.
10	Add all ingredients under Phase C. Mix until homogenous.
11	Transfer to the desired container.

Specification

Appearance	Viscous emulsion
pH	5.5 - 6.0

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PRODUCT FORMULATION

Egg Lip Balm

PHC-PF-23-254

This lip balm is made from coconut-derived emollients and skin protectant that provides moisturizing barrier on your lips. It comes in a fun egg shape.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) Cera alba (Bees) Wax (and) Euphorbia cerifera (Candelilla) Wax	Skin protectant	88.50
A2	Candelilla wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	6.00
A3	Cetearyl alcohol	Cetearyl Alcohol	Opacifier	2.00
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	1.00
B1	Colorant		Colorant	1.00
B2	Flavor		Flavor	1.00
B3	Vitamin E	Tocopheryl Acetate	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Moisturizes lips

Key Ingredients

Cocolatum 503

- ✓ Petroleum-free
- ✓ Silky smooth feel on the lips
- ✓ Coconut-derived
- ✓ ISO-16128: 100%



Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

- 1 Combine **Cocolatum 503**, Candelilla Wax, Cetyl Alcohol, and **Glyzer CT200** into a container and heat up to 70 - 75°C until fully melted and homogenous.
 - 2 Add colorant and homogenize at 5,000 rpm until pigment is fully dispersed.
 - 3 Add flavor and Vitamin E.
 - 4 Immediately fill into desired container while fully melted.
-

Specification

Appearance	Semi-solid balm
Viscosity (at 65°C)	3197 mPas
Penetration, μm	40 - 60

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PRODUCT FORMULATION

Shimmer Lip Oil

PHC-PF-25-042

This lip gloss delivers a luscious shine while keeping your lips soft and moisturized. Perfect for achieving a glossy, healthy look with the nourishing benefits of coconut.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus Communis Seed</i> (Castor) Oil	Emollient	30.00
A2	Diisostearyl Malate	Diisostearyl Malate	Pigment Dispersant	10.00
A3	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Pigment	0.15
A4	Cocolatum 501	Cocoglycerides(and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base/Thickener	32.00
A5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	15.85
A6	Glyzer CE300	Coco Caprylate/Caprata	Emollient	10.00
A7	Flavor		Flavor	1.50
A8	Pink Shimmer	Synthetic Fluorphlogopite	Shimmer	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived
- ✓ Smooth texture, long-lasting wear
- ✓ Enhances natural beauty

Key Ingredients

Glyzer CT100

- ✓ Moisturizing lightweight emollient
- ✓ Has moisturizing property
- ✓ Derived from natural sources
- ✓ ISO 16128-1: 100%



Cocolatum 501

- ✓ Multi-functional moisturizing emollient base
- ✓ Petroleum-free
- ✓ Provides smoothness, long-lasting glossy finish
- ✓ ISO 16128-1: 100%



Glyzer CE300

- ✓ Suitable replacement to Cyclopentasiloxane and other silicone oil
- ✓ Provides smooth application and a silky, non-greasy finish
- ✓ Derived from coconut oil
- ✓ ISO 16128-1: 100%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

- 1 In an appropriate load the ingredients from A1-A6. Heat to 60-65°C until fully melted. Mix until homogenous. Remove from heat.
 - 2 At 45°C, add Flavor and Shimmer. Mix until homogenous.
 - 3 Transfer to the desired packaging.
-

Specification

Appearance	Semi-solid Gel
Color	Pink

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PRODUCT FORMULATION

Airy Sunscreen Stick

PHC-PF-25-015

Have an exceptional protection with our lightweight formulation of Sunscreen Stick without feeling greasy. Ideal for any outdoor activity to protect your skin from sun's harmful rays, giving you a sensation of renewed vitality.

Phase	Ingredient	INCI	Function	%
A1	Stearic Acid	Stearic Acid	Thickener	4.20
A2	Rice Bran Wax	Oryza sativa (Rice) Bran Wax	Thickener	15.10
A3	Glyzer CE200	Isoamyl Laurate	Emollient	4.00
A4	Glyzer CE300	Coco caprylate/capratae	Emollient	4.40
A4	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	14.00
A5	Benzophenone-3	Benzophenone-3	UV Filter	8.00
A6	Octocrylene	Octocrylene	UV Filter	10.00
A7	Avobenzone	Avobenzone	UV Filter	8.00
A8	Ethylhexyl methoxycinnamate	Ethylhexyl methoxycinnamate	UV Filter	14.00
A9	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	4.00
A10	Ferulic Acid	Ferulic Acid	Anti-oxidant	0.02
B1	Water	Aqua	Diluent	9.98
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B3	Fragrance		Fragrance	0.80
B4	Vitamin E	Tocopherol Acetate	Anti-oxidant	0.50
B5	MelaControl F4	Dipropylene Glycol & <i>Rubus fruticosus</i> (Blackberry) Fruit Extract & <i>Rubus idaeus</i> (Raspberry) Fruit Extract & <i>Passiflora incarnata</i> Flower Extract & Propolis Extract	Whitening Active	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy

Key Ingredients

Glyzer CE200

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128: 100%

Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100%



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NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 ☎ (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 Heat phase A at 90°C while mixing.

- 3 In another container, combine all Phase B ingredients. Mix until homogenous.

- 4 Add Phase B to Phase A.

- 4 Immediately fill into the desired stick packaging and allow to set.

Specification

Appearance	Solid
Color	Pale yellow
SPF Value	Theoretical based on SPF calculator

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Body Wellness

DETOX AND RELAX

PRODUCT FORMULATION

AllOver Cleanser

PHC-PF-25-041

A gentle and nourishing head-to-toe wash crafted from natural coconut ingredients, ensuring a mild and soothing bath experience, leaving it soft and smooth.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	66.94
A2	Sufrosoft AO100	Cocamidopropylamine Oxide	Surfactant	20.00
A3	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Surfactant	10.00
A4	Suframide 307	Cocamide N-Methyl MEA	Foam Booster	2.00
A5	NatPro 8000	Glyceryl Caprate (Glyceryl Caprylate (and) Glyceryl Laurate	Preservative	0.50
A6	Aloe Vera Extract	<i>Aloe Barbadensis</i> (Aloe Vera) Extract	Active	0.20
A7	Fragrance		Fragrance	0.06
A8	Citric Acid	Citric Acid	pH Modifier	0.30
TOTAL				100.0

Formulation Benefits

- ✓ Silicone and Sulfate-free
- ✓ Natural and mild formulation
- ✓ Contains moisturizer
- ✓ Gentle cleansing

Key Ingredients

Sufrosoft AO100

- ✓ Bio-based, biodegradable and non-hazardous.
- ✓ Stable over a wide pH range
- ✓ Foam stability in a wide spectrum of formulations
- ✓ ISO 16128: 89%



Suframide 307

- ✓ Excellent foam boosting ability
- ✓ Excellent thickening effect for alkyl ether sulphate
- ✓ Easy to handle
- ✓ ISO 16128-1: 74%

NatPro 8000

- ✓ Natural preservative booster and anti-microbial active
- ✓ Natural co-emulsifier and superfatting Active
- ✓ ISO 16128: 100%

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First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>



Procedure

- 1 Load water to an appropriate container. Start agitation.
- 2 Add **Sufrosoft AO100**, Sodium Lauroyl Sarcosinate, **Suframide 307** and **NatPro 8000**. Mix until clear and homogenous.
- 3 Add Aloe Vera Extract and Fragrance. Mix until clear and homogenous.
- 4 Adjust pH using citric acid by gradual adding and continuous mixing. It must be homogenous.

Specification

Appearance	Clear, slightly viscous liquid
pH	6.64
Viscosity @ 25°C	614 mPas

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PRODUCT FORMULATION

After Bath Moisturizing Body Oil

PHC-PF-25-023

Light and non-tacky after shower body oil based on coconut-derived emollients. It contains the right blend of **Glyzer CT200**, **Glyzer CE300** and **Glyzer CT100** for fast absorption with smooth skin feel.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT100	Caprylic/Captric Triglyceride	Emollient	20.00
A2	Glyzer CE300	Coco Caprylate/Caprata	Emollient	20.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	39.80
A4	Sunflower Oil	<i>Helianthus annuus</i> Seed Oil	Emollient	20.00
A5	Natural Fragrance	Parfum	Fragrance	0.20
	TOTAL			100.00

Formulation Benefits

- ✓ Lock-in moisture on your skin
- ✓ Non-tacky and non-oily feel
- ✓ Quickly absorbs onto your skin to prevent staining on clothes

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



Glyzer CE300

- ✓ Light emollient with good spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Suitable for sensitive and oily skin
- ✓ ISO 16128: 100% Natural



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 In an appropriate container, load all the ingredients. Mix until completely homogeneous.
 - 2 Packed in the desired container
-

Specification

Appearance	Colorless to light yellow oily liquid
pH (as is)	N/A

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PRODUCT FORMULATION

Body Cream with Vitamin E Beads

PHC-PF-25-037

A body cream that is made from coconut is a moisturizing product designed to nourish the skin. It utilizes the hydrating properties of coconut oil to prevent dryness and soothe the skin, promoting elasticity.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	61.34
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.10
A3	Carbopol Ultrez 30	Carbomer	Thickener	0.30
B1	Glysoft RG	Glycerin	Humectant	5.00
B2	Xanthan Gum	Xanthan Gum	Thickener	0.40
B3	Sodium Hyaluronate	Sodium Hyaluronate	Humectant	0.20
C1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	3.00
C2	Emulsier GMS 100	Glyceryl Stearate	Emulsifier	3.50
C3	PEG-100 Stearate	PEG-100 Stearate	Emulsifier	2.50
C4	Glyzer CB100	Cocos nucifera Seed Butter	Emollient	10.00
C5	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	12.00
D1	Vitamin E Encapsulated Beads	Microcrystalline cellulose Lactose (and) Hydroxypropyl Methylcellulose (and) Chromium hydroxide green (CI 77289) (and) Tocopheryl Acetate	Active / Aesthetic	0.10
D2	Fragrance		Fragrance	0.46
D3	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Natural formulation
- ✓ Healthy sheen and silky after-feel

Key Ingredients

Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Smoothens and softens skin
- ✓ Melts upon contact with skin
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



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☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 Load Water and EDTA in the main vessel with continuous mixing until homogenous.
- 2 Add Carbomer gradually while continuous mixing until fully dispersed.
- 3 In a small separate container, mix Phase B to create a thickener slurry.
- 4 Add Phase B to Phase A. Continue mixing with heating until homogeneity is achieved. Heat to 70°C –75°C.
- 5 In a separate container load Phase C and heat to 70°C –75°C until fully melted.
- 6 Add Phase C to Phase AB with continuous mixing to emulsify.
- 7 Turn off the heating and allow the emulsion to cool with continuous mixing. Viscosity
- 8 At 40°C and below, add Phase D one at a time with continuous mixing.
- 9 Fill into desired containers.

Specification

Appearance	Viscous emulsion with green beads
pH (as is)	4.66
Viscosity (in cPs)	217, 600 (1.5rpm;S#64)

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PRODUCT FORMULATION

Moisturizing Bar Soap

PHC-PF-25-035

Made from pure coconut goodness that is high performing and palm-free. Our Sufravon SN100 is a highly versatile soap noodle that is easy to process and easy to melt; perfect for a wide range of cleansing products.

Phase	Ingredient	INCI	Function	%
A1	Sufravon SN100	Sodium Cocoate	Surfactant	91.40
A2	Etidronic Acid	Etidronic Acid	Stabilizer	0.10
A3	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Antimicrobial Active	1.00
A4	Suframide HF850	Cocamide MEA	Co-Surfactant	1.50
A5	Fragrance		Parfum	5.00
TOTAL				100.00

Formulation Benefits

- ✓ High foaming
- ✓ Gentle cleansing
- ✓ Non-drying due to coconut feedstock

Key Ingredients

Sufravon SN100

- ✓ Excellent foaming and cleansing properties
- ✓ Derived from refined vegetable oil that is organically grown from sustainable resources
- ✓ With built-in moisturizer
- ✓ ISO 16128: 100

NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 9.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128: 100



Suframide HF850

- ✓ Nitrosamine-free
- ✓ Excellent co-surfactant and foaming booster
- ✓ Preservative-free
- ✓ ISO 16128: 77

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☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 Load all ingredients in a ribbon blender. Check for homogeneity.
 - 2 Load in bar soap extruder.
-

Specification

Appearance	Bar soap
Color	Off-white
pH at 10% Sol.	8.5 min.

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First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

(+632) 8635 0680 (+632) 8635 0703 info@natura-aeropack.com <https://natura-aeropack.com>

PRODUCT FORMULATION

Nourishing Body Wash

PHC-PF-25-024

A milky white liquid body wash formulated with **Sufravon 890**, **Sufrasoft HS700** and sodium lauryl ether sulfate. It contains **NatPro 8000**, a natural preservative and refatting active. The formulation delivers excellent foaming, rinsability and smooth skin feel.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	68.75
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	SLES	Sodium Laureth Sulfate	Primary Surfactant	8.50
A4	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Primary Surfactant	10.00
A5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A6	Ethylhexylglycerin	Ethylhexylglycerin	Preservative	0.50
A7	Fragrance	Fragrance	Aesthetic	0.5
A8	Opacifier	Styrene Acrylates Copolymer	Opacifier	0.75
A9	Sufrasoft HS700	Lauryl Hydroxysultaine	Co-Surfactant	10.00
	TOTAL			100.00

Formulation Benefits

- ✓ Excellent foaming & rinsability
- ✓ Smooth skin feel
- ✓ Cost-effective formulation

Key Ingredients

Sufravon 890

- ✓ 100% Plant-based ingredients
- ✓ Excellent foaming and skin feel
- ✓ ISO 16128-1: 100%



Sufrasoft HS700

- ✓ Excellent Foaming properties
- ✓ Mild and excellent skin feel
- ✓ ISO-16128 (RCI): 0.71



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ ISO 16128-1: 100% Natural



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 Weigh the required amount of water. Start mixing then add Tetrasodium EDTA. Continue mixing until completely dissolved.
- 2 Add SLES, continue mixing until completely dissolve.
- 3 Add **Sufravon 890**, continue mixing until completely homogeneous.
- 4 Add **NatPro 8000**, Ethylhexylglycerin and Fragrance, continue mixing until the mixture becomes clear.
- 5 Add Opacifier, continue mixing until the mixture becomes homogeneous.
- 7 Add **Sufrasoft HS7000**, continue mixing until the mixture becomes homogeneous.

Specification

Appearance	Milky, viscous liquid
Color	White to Off-white
Viscosity at 25°C	19,840 cPs
pH (as is)	8.68

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PRODUCT FORMULATION

Natural Feminine Wash

PHC-PF-25-028

A feminine wash that is gentle and pH-balanced cleansing solution designed to maintain the intimate area's natural balance and freshness.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	67.23
A2	Sufrosoft AO100	Cocamidopropylamine Oxide	Surfactant	20.00
A3	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Surfactant	10.00
A4	Suframide HF750	Cocamide MEA	Foam Booster	2.00
A5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.10
A6	Tea Tree Extract	<i>Melaleuca alternifolia leaf</i> (Tea Tree) Oil	Active	0.10
A7	Fragrance		Fragrance	0.05
A8	Citric Acid	Citric Acid	pH Modifier	0.52
TOTAL				100.0

Formulation Benefits

- ✓ Silicone and Sulfate-free
- ✓ Natural and mild formulation
- ✓ Contains moisturizer
- ✓ Gentle cleanser
- ✓ Skin pH

Key Ingredients

Sufrosoft AO100

- ✓ Bio-based, biodegradable and non-hazardous
- ✓ Foam stability in a wide spectrum of formulations
- ✓ ISO 16128-1: 67%



Suframide HF750

- ✓ Superior foaming and viscosity strength
- ✓ Derived from refined coconut oil
- ✓ ISO 16128-1: 77%



NatPro 8000

- ✓ Natural preservative booster and anti-microbial active
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100%



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Procedure

1	Load water to an appropriate container. Start agitation.
2	Add the ingredients A2 – A4. Mix until homogenous.
3	Add NatPro 8000 . Mix until clear and homogenous.
4	Add the ingredients A6 – A7 while mixing.
6	Adjust pH using citric acid by gradual adding and continuous mixing.

Specification

Appearance	Clear, slightly viscous liquid
pH	5 – 6
Viscosity @ 25°C	2,218 mPas

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Household Staples

FRESH AND FUNCTIONAL

PRODUCT FORMULATION

Extra Soft Fabric Conditioner

PHC-PF-25-009

A viscous economical fabric conditioner formulation that delivers good softening without the build-up of yellowing. It has excellent re-wetting properties. It is formulated as viscous fabric conditioner with Sufraquat FS300i and Acrycare CSA 15.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	86.70
A2	Sufraquat FS300i	Dialkylesterhydroxyethylammonium Methosulfate	Active	2.00
B1	Water	Aqua	Diluent	10.00
B2	Acrycare CSA 15	Acrylamide Co-Polymer	Thickener	0.80
C1	Fragrance		Fragrance	0.50
C2	Colorant		Colorant	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Economical viscous fabric conditioner
- ✓ Delivers good softening without waxy feel
- ✓ Excellent re-wetting properties without yellowing

Key Ingredients

Sufraquat FS300i

- ✓ Coconut-based Ester-Quat
- ✓ High active
- ✓ Easily processable
- ✓ ISO 16128: 59% Natural



Acrycare CSA 15

- ✓ Cost-effective thickener for fabric conditioner
- ✓ Helps improves fabric glide and fabric softener
- ✓ Easily processable

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Procedure

- 1 Combine Phase A and mix until homogenous.
 - 2 In a separate beaker, combine Phase B and mix until homogenous.
 - 3 Add Phase B to Phase A and mix until homogenous.
 - 4 Add Fragrance and colorant, continue mixing until fully dispersed.
-

Specification

Appearance	Viscous, milky emulsion
pH (as is)	3.08
Viscosity, cPs	990

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PRODUCT FORMULATION

Color Safe Liquid Laundry Soap

PHC-PF-25-011

Experience the perfect balance of effectiveness and gentleness with our sulfate-free Liquid Laundry Detergent. Formulated to produce a luxurious foam, it cleans and conditions your clothes, ensuring a thorough and satisfying laundry experience while maintaining the integrity of your fabrics.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Diluent	15.50
A2	Potassium Hydroxide	Potassium hydroxide	pH modifier	2.00
A3	Citric Acid	Citric acid	pH modifier	2.00
A4	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	5.00
A5	Acusol 445N	Homopolymer of Acrylic acid (MW 4500)	Thickener	5.00
A6	Sufrasoft CB30	Cocamidopropyl Betaine	Surfactant	10.00
A7	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	5.00
A8	Laureth-10	Lauryl Alcohol Ethoxylate-10EO	Surfactant	5.00
A9	Sufravon 874	Potassium Cocoate	Surfactant	50.00
A10	Fragrance		Fragrance	0.50
A11	Colorant		Colorant	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Effective stain removal
- ✓ Gentle on fabrics
- ✓ Biodegradable surfactants

Key Ingredients

Sufrasoft CB30

- ✓ Outstanding mildness
- ✓ Good foaming character
- ✓ Conditioning effect
- ✓ ISO 16128-1: 63%



Sufrasoft AO100

- ✓ Bio-Based, biodegradable and non-hazardous
- ✓ Stable over a wide pH range
- ✓ Sulfate Free
- ✓ ISO 16128-1: 89%



Sufravon 874

- ✓ Clinically tested hypoallergenic
- ✓ Viscosity building
- ✓ Excellent foaming and cleansing
- ✓ ISO 16128-1: 100%



All data, formulations and information provided herein have not been comprehensively tested and are not represented as suitable for any particular uses. Statement concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

NATURA AEROPACK CORPORATION

First Industrial Township, Special Economic Zone FIT-SEZ, Brgy. Pagaspas, Tanauan, Batangas, Philippines 4232

☎ (+632) 8635 0680 📠 (+632) 8635 0703 ✉ info@natura-aeropack.com 🏠 <https://natura-aeropack.com>



Procedure

- 1 Add all ingredients one by one with continuous mixing after each addition until homogeneous. Adjust to desired pH until clear.
-

Specification

Appearance	Thick liquid
Color	Yellowish
pH	9.5-10.5
Odor	Characteristic odor

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PRODUCT FORMULATION

Multipurpose Cleaner

PHC-PF-23-246

Effective sanitation power that contains amine oxides, this simple formulation can be sprayed on any non-porous surface and is guaranteed to reduce pathogenic microbes.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	88.60
A2	Elotant Milcoside 150N	Decyl/Undecyl Glucoside	Surfactant	5.00
A3	Sufrasoft AO100	Cocamidopropylamine oxide	Surfactant	4.00
A4	Lactic Acid	Lactic Acid	Humectant, Antimicrobial	2.0
A5	Acetic Acid, 10%	Acetic Acid, 10%	pH modifier, antimicrobial	0.08
A6	Fragrance		Fragrance	0.50
A7	Colorant		Colorant	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Chlorine-free formulation
- ✓ Quick-drying and streak-free
- ✓ Natural yet effective
- ✓ For all types of surfaces

Key Ingredients

Sufrasoft AO100

- ✓ Bio-Based, biodegradable and non-hazardous
- ✓ Stable over a wide pH range.
- ✓ Sulfate-free



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Procedure

- 1 In an appropriately-sized mixing vessel, add each ingredient in the specified order while mixing at appropriate speed. Endpoint should be a clear solution.
-

Specification

Appearance	Clear liquid
pH	2.5-4.0

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