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# Scalp and Hair

ECO-CONSCIOUS

# PRODUCT FORMULATION

## Hair & Scalp Serum

PHC-PF-25-059

Hair and scalp nourishing serum based on coconut-derived emollient that delivers silky and non-tacky skin feel. **Glyzer CT200** is clinically proven effective in reducing the occurrence of dandruff.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT600	Tricaprylin	Emollient	49.50
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	49.50
A3	Natural Fragrance	Parfum	Fragrance	0.50
A4	Rosemary Oil	<i>Rosmarinus officinalis</i> leaf oil	Antioxidant	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ 100% derived from natural origin

### Key Ingredients

#### Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Effective in clinical trials for reducing dandruff
- ✓ ISO-16128-1: 100.0%



#### Glyzer CT600

- ✓ Very light emollient with good spreadability
- ✓ Suitable for sensitive and oily scalp
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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### Procedure

- |   |  |
|---|--|
| 1 | In an appropriate container, load all the ingredients. Mix until completely homogeneous. |
| 2 | Packed in the desired container  |

### Specification

Appearance	Colorless to light yellow oil liquid
Odor	Characteristic rosemary oil

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# Face and Skin Care

CLEANSE AND NOURISH

# PRODUCT FORMULATION

## Face Primer

PHC-PF-25-057

Get smooth, glowing skin with our lightweight clear face primer, featuring soft beads that dissolve to hydrate your skin. It blurs pores, controls shine, and creates the perfect base for long-lasting makeup. Suitable for all skin types, it leaves your face fresh and flawless.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	54.90
A2	Carbomer	Carbomer	Thickener	0.50
<b>A3</b>	<b>Glysoft RG</b>	<b>Glycerin</b>	<b>Humectant</b>	<b>1.70</b>
B1	Water	Aqua	Diluent	35.60
B2	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizer	0.30
B3	Niacinamide	Niacinamide	Active	1.00
C1	Tetrahydroxypropyl Ethylenediamine	Tetrahydroxypropyl Ethylenediamine	pH Modifier	0.50
C2	1,2-Hexanediol	1,2-Hexanediol	Preservative	1.00
C3	Saccharide Isomerate	Saccharide Isomerate	Moisturizing	0.50
C4	MelaControl F4	Dipropylene Glycol & <i>Rubus fruticosus</i> (Blackberry) Fruit Extract & <i>Rubus idaeus</i> (Raspberry) Fruit Extract & <i>Passiflora incarnata</i> Flower Extract & Propolis Extract	Whitening Active	1.00
C5	Phytosqualan	Squalene	Active	0.50
C6	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Active	0.50
C7	Vitamin E Encapsulated Beads	Lactose (and) Microcrystalline Cellulose (and) Hydroxypropyl Methylcellulose (and) Tocopheryl Acetate	Aesthetic	2.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Moisturizes and smoothes the skin
- ✓ Natural formulation
- ✓ Smooth application

### Key Ingredients

#### Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Keeps the skin hydrated
- ✓ Enhances overall skin texture and comfort under makeup
- ✓ Light color and low odor
- ✓ Preservative-free
- ✓ ISO-16128-1: 100%



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## Procedure

- 1 Combine Phase A in a beaker. Mix until homogeneous.
- 2 In a separate container, mix Phase B ingredients.
- 3 Add Phase B to Phase A ingredients. Continue mixing until homogeneous.
- 4 Add ingredients C1 – C6 one by one.
- 5 Heat the solution to 60°C.
- 6 At 60°C, add ingredient C7 with continuous mixing.
- 7 Cooldown to 40°C. Transfer to desired packaging.

## Specification

Appearance	Clear liquid with green beads
pH (as is)	5 - 6

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# PRODUCT FORMULATION

## Lip and Cheek Tint

PHC-PF-25-051

Try our Lip and Cheek Tint with nourishing coconut oils. Formulated with natural ingredients, enhancing your natural beauty with a dewy finish.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	76.50
A2	Glyzer CE200	Isoamyl Laurate	Emollient	5.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	2.00
A4	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	2.00
A5	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	5.00
A6	Titanium Dioxide	Titanium Dioxide	Pigment	4.00
A7	Red Iron Oxide	CI 77491	Pigment	2.00
A8	Tapioca Starch	Tapioca Starch	Sensory Enhancer	2.00
B1	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Active	0.10
B2	Glysoft RG	Glycerin	Humectant	0.50
B3	Centella Extract	<i>Centella asiatica</i> Extract	Soothing Active	0.20
B4	Emulsier PGE100	Polyglyceryl-10 Caprylate	Solubilizer	0.70
TOTAL				100.00

### Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CT200

- ✓ Moisturizing emollient
- ✓ Non-greasy on the skin
- ✓ Contains Lauric Acid for Anti-bacterial benefits
- ✓ ISO 16128-1: 100%



#### Cocolatum 503

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



#### Glyzer CE200

- ✓ Light & non-greasy emollient
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



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#### Procedure

1	In an appropriate container, load all ingredients from A1 to A5. Heat to 70°C -75°C. until fully melted.
2	Add ingredients from A6 to A8. Mix until fully dispersed. Maintain temperature to 70°C -75°C.
3	In a separate container, load all ingredients under Phase B. Mix until homogeneous. Add to Phase A mixture.
4	Homogenize for 2 minutes at 5,000 rpm.
5	In an overhead mixer, mix to cool down to 65°C.
6	Transfer into the desired packaging while still in liquid form.

#### Specification

Appearance	Solid Wax
Color	Pink

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# Body Wellness

**DETOX AND RELAX**

# PRODUCT FORMULATION

## Moisturizing Body Oil Stick

PHC-PF-24-164

A natural intensive skin moisturizer that helps improve water retention of the skin, thus promoting skin smoothness and hydration.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	84.10
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	3.00
A3	Hydrogenated Vegetable Oil	Hydrogenated Vegetable Oil	Thickener	6.00
A4	Candelilla Wax	<i>Euphorbia cerifera cera</i> (Candelilla Wax)	Thickener	6.50
A5	Chamomile EO	<i>Chamomilla recutita</i> (Chamomile) Oil	Active	0.10
A6	Rosemary EO	<i>Rosmarinus officinalis</i> (Rosemary) Leaf Oil	Active	0.10
A7	Natural Fragrance		Fragrance	0.20
TOTAL				100.00

### Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Petroleum-free
- ✓ Easy application
- ✓ Travel-friendly and portable

### Key Ingredients

#### Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ Can be used as replacement for shea butter, cocoa butter and other emollients in creams and lotions.
- ✓ ISO-16128-1: 100%



#### Glyzer CT200

- ✓ Outstanding spreadability and non-greasy emollient
- ✓ Moisturizing and suitable for sensitive skin
- ✓ High Lauric acid content for antimicrobial properties
- ✓ ISO 16128-1: 100%



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### Procedure

1	In a clean beaker, load <b>Glyzer CB100</b> , <b>Glyzer CT200</b> , Hydrogenated Vegetable Oil, and Candelilla Wax. Heat up to 75-80°C until fully melted and homogenous. Cool down to 50-60 °C with continuous mixing until the color becomes opaque.
2	Add remaining ingredients. Homogenize for 2 minutes at 5,000 rpm.
3	Once liquified, use an overhead mixer to continue mixing until the color turns opaque. To minimize re-crystallization, repeat homogenization for 2 minutes at 5,000 rpm.
4	Fill into a container.

### Specification

Appearance	Semi-solid
Consistency, $\mu\text{m}$ (Penetrometer) at 25 °C	30-40

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# PRODUCT FORMULATION

## Belly Butter

PHC-PF-25-064

A nourishing belly butter that hydrates and supports skin elasticity, while reducing dryness and tightness. Its fast-absorbing formula leaves skin soft, smooth, and refreshed.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	72.345
A2	MGDA	Methylglycinediacetic acid	Chelating Agent	0.10
<b>A3</b>	<b>Glysoft RG</b>	<b>Glycerin</b>	<b>Humectant</b>	<b>2.00</b>
A4	Xanthan Gum	Xanthan Gum	Thickener	0.25
<b>B1</b>	<b>Glyzer CB100</b>	<b>Cocos nucifera Seed Butter</b>	<b>Emollient</b>	<b>10.00</b>
<b>B2</b>	<b>Glyzer CT100</b>	<b>Caprylic/Capric Triglyceride</b>	<b>Emollient</b>	<b>4.00</b>
B3	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Oil Thickener	1.00
B4	Cetearyl Olivatate (and) Sorbitan Olivatate	Cetearyl Olivatate (and) Sorbitan Olivatate	Emulsifier	6.50
<b>B5</b>	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Co-emulsifier and Preservative</b>	<b>1.00</b>
C1	1,2-Hexanediol	1,2-Hexanediol	Preservative	0.50
C2	Panthenol	Panthenol (Vitamin B5)	Humectant	0.50
C3	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.50
C4	Ferulic Acid	Ferulic Acid	Anti-oxidant	0.005
C5	Saccharide Isomerate	Saccharide Isomerate	Hydrating Active	1.00
C6	Aloe Vera Extract	<i>Aloe barbadensis</i> (Aloe Vera) Leaf Extract	Moisturizer	0.25
C7	Citric Acid	Citric Acid	pH Modifier	0.05
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Uses plant-derived ingredients
- ✓ Promotes skin elasticity and firmness

### Key Ingredients

#### Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ Clinically proven as Hypoallergenic
- ✓ ISO-16128-1: 100%



#### Glyzer CT100

- ✓ Light and non-greasy emollient
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Clinically proven as Hypoallergenic
- ✓ ISO-16128-1: 100%



#### NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%

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### Procedure

1	Load Water and MGDA in the main vessel with continuous mixing using cowles blade until homogeneous.
2	In a small separate container, mix Glycerin and Xanthan Gum to create a thick slurry.
3	Add the slurry, continue mixing until homogeneous. Begin heating to 70°C –75°C.
4	Load Phase B in separate container, heat to 70°C –75°C until fully melted.
5	Mix Phase B into Phase A. Mix continuously until emulsified.
6	Turn off heating and allow the emulsion to cool with continuous mixing.
7	In a separate container, load all Phase C and add to bulk. Mix until homogeneous.
8	Fill into desired container and allow to set for 24 hours.

### Specification

Appearance	Viscous emulsion
pH (as is)	4.5 to 5.5
Viscosity (in mPas)	60,000 min.

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# Mom and Baby

EFFECTIVE AND GENTLE

# PRODUCT FORMULATION

## Diaper Rash Cream

PHC-PF-25-058

Soothe and protect your baby's delicate skin with our Diaper Rash Cream with Zinc Oxide. This fast-acting formula forms a protective barrier to relieve irritation, prevent moisture buildup, and promote healing. Hypoallergenic and free from harsh chemicals, it's gentle enough for daily use.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	78.00
A2	Glyzer CT500	Cocoglycerides	Emollient	10.00
A3	Zinc Oxide	Zinc Oxide	Active	12.00
TOTAL				100.00

### Formulation Benefits

- ✓ Gentle on baby's skin
- ✓ Natural formulation
- ✓ Petroleum-free

### Key Ingredients

#### Cocolatum 503

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



#### Glyzer CT500

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Mild; suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



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### Procedure

1	Load <b>Cocolatum 503</b> into a clean container and start heating up to 55 – 60°C.
2	At 55 – 60°C, add the <b>Glyzer CT500</b> and Zinc Oxide. Continue mixing until completely homogeneous.
3	Once homogeneous, pour into a clean container and cool down to room temperature.

### Specification

Appearance	White semi-solid cream
Density	0.95 – 0.98

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# PRODUCT FORMULATION

## Boo Boo Balm

PHC-PF-25-062

Our petroleum-free Baby Bum Balm is a gentle, soothing formula designed to protect and nourish your baby's delicate skin. Crafted with natural ingredients, it helps keep your little one's skin soft and smooth. Perfect for everyday use to maintain healthy, happy skin.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	100.00
TOTAL				100.00

### Formulation Benefits

- ✓ Gentle on baby's skin
- ✓ Natural formulation
- ✓ Petroleum-free

### Key Ingredients

#### Cocolatum 503

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



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### Procedure

1	Load <b>Cocolatum 503</b> into a clean container and start heating up to 55 – 60°C.
2	Pour into a clean container and cool down to room temperature.

### Specification

Appearance	Opaque Gel
Color	Slightly yellow
Density	0.94 – 0.97

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