

Sustainable Products

Formulation Book



in-cosmetics®
global

TABLE OF CONTENTS

SCALP AND HAIR	3	BODY WELLNESS	45
Hair & Scalp Sunscreen Spray	4	Moisturizing Body Oil Stick	46
Conditioning Hair Wash	6	Sulfate-free Body Wash	48
Hair Conditioner	8	Perfume Stick	50
Hair Cream Emulsion	10	Exfoliation Face and Baby Scrub	52
Leave-in Hair Conditioning Mist	12	Belly Butter	54
Flyaway Stick	14	Moisturizing Bar Soap	56
Hair and Scalp Serum	16	MOM AND BABY	59
FACE AND SKIN CARE	19	Head-to-toe Wash	60
Salicylic Face Wash	20	Diaper Rash Cream	62
with Natural Beads		Boo Boo Balm	64
Airy Sunscreen Stick SPF 50 PA+++	22		
Sunscreen Emulsion SPF 30 PA+++	24		
Lip Scrub	26		
Anti-aging Gel Eye Patch	28		
Face Primer	30		
Face Wash	32		
Salicylic Micellar Cleanser	34		
Brow Soap	36		
Lip and Cheek Tint	38		
Tinted Brow Wax	40		
Egg Lip Balm	42		



Scalp and Hair

ECO-CONSCIOUS

PRODUCT FORMULATION

Hair & Scalp Sunscreen Spray

PHC-PF-25-056

Protect your scalp from harmful UV rays with our lightweight scalp sunscreen spray, offering SPF 30 protection. Designed for easy application, it's non-greasy and fast-absorbing, providing long-lasting defense without leaving a residue. Keep your scalp safe and comfortable all day, no matter the sun.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	29.00
A2	Glyzer CT500	Cocoglyceride	Emollient	15.00
A3	Glyzer CE300	Coco Caprylate/Caprate	Emollient	20.00
A3	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	Sunscreen Active	1.00
A4	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	Sunscreen Active	7.50
A5	Homosalate	Homosalate	Sunscreen Active	15.00
A6	Ethylhexyl Salicylate	Ethylhexyl Salicylate	Sunscreen Active	5.00
A7	Octocrylene	Octocrylene	Sunscreen Active	7.50
A8	Fragrance		Fragrance	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and hydrates the scalp
- ✓ Formulated with organic sunscreen to provide SPF30
- ✓ Non-greasy and non-tacky formulation

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Derived from natural source
- ✓ ISO-16128-1: 100%



Glyzer CT500

- ✓ Outstanding spreadability and non-greasy
- ✓ Derived from natural source and biodegradable
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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Procedure

- 1 In an appropriate container, load **Glyzer CT200** and **Glyzer CT500**. Start mixing
- 2 While mixing, add the remaining ingredients. Continue mixing until completely homogeneous.

Specification

Appearance	Light yellow liquid
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PRODUCT FORMULATION

Conditioning Hair Wash

PHC-PF-24-167

Gently cleanse and care for your hair with this natural co-wash. Enriched with coconut oil, it removes buildup from your hair and scalp without stripping natural oils. It maintains moisture, reduces frizz, and is perfect for curly, dry, or textured hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	52.925
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.20
A3	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.25
A4	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	0.50
A5	Citric Acid	Citric Acid	pH Modifier	0.125
A6	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	7.00
B2	BTAC	Behentrimonium Chloride	Conditioning Agent	3.00
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	3.00
B4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B5	Avocado Oil	<i>Persea gratissima</i> (Avocado) Oil	Active	0.10
B6	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Active	0.10
B7	Argan Oil	<i>Argania spinosa</i> (Argan) Kernel Oil	Active	0.10
C1	Fragrance		Fragrance	0.70
C2	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.50
C3	Saccharide Isomerate	Saccharide Isomerate	Moisturizing Active	0.50
C4	Hydroxypropyl Starch Phosphate	Hydroxypropyl Starch Phosphate	Viscosity Builder	5.00
TOTAL				100.00

Formulation Benefits

- ✓ Retains natural oils
- ✓ Saves time in care routine
- ✓ Helps maintain healthy and manageable hair
- ✓ Natural formulation

Key Ingredients

Neosoft CD

- ✓ Cold-processable hair conditioning active.
- ✓ Imparts good conditioning without build up.
- ✓ ISO 16128-1: 73%



Glyzer CT200

- ✓ Helps improve scalp care
- ✓ Non-greasy emollient
- ✓ Helps in reducing the TEWL and improving scalp moisturization
- ✓ ISO-16128-1: 100%



Sufrasoft HS100

- ✓ Mild surfactant with conditioning effect
- ✓ Exclusively derived from coconut oil
- ✓ California Prop 65 Compliant
- ✓ ISO-16128-1: 60%



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Procedure

1	Load Water and EDTA in the main vessel with continuous mixing until homogeneous.
2	While continuously mixing, gradually add Guar HPMC until dispersed.
3	Add Neosoft CD . Continue mixing until homogeneous.
4	Add Citric acid gradually. Mix until homogeneous.
5	Add Sufrosoft HS100 . Continue mixing until homogeneous. Heat to 70°C –75°C.
6	In a separate container, load All Phase B and heat to 70°C –75°C until fully melted.
7	Add Phase B to Phase A with continuous mixing to emulsify.
8	Turn off the heating and allow the emulsion to cool with continuous mixing.
9	At 40°C and below, add Phase C one at a time with continuous mixing until homogeneous.
10	Fill into desired containers.

Specification

Appearance	Viscous flowy emulsion
pH (as is)	4.72
Viscosity (in cPs)	47,000 (4rpm;S#64)

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PRODUCT FORMULATION

Hair Conditioner

PHC-PF-24-170

A silicone-free coconut conditioner hydrates and nourishes hair, leaving it soft, smooth, and frizz-free. Enriched with natural coconut, it adds shine and manageability for all hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	77.10
A2	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.50
A3	Neosoft CQ90	Quaternary Ammonium Compounds, Coco Alkylethylbis (Hydroxyethyl), Et Sulfates (Salts) (and) Cocoglycerides (and) Butylene glycol	Conditioning Active	1.00
A4	Glysoft RG	Glycerin	Humectant	3.00
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	8.00
B2	Emulsier GMS 100	Glyceryl Stearate SE	Emulsifier	1.00
B3	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	2.00
B4	Glyzer CE300	Coco Caprylate/Caprate	Emollient	3.00
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.20
B6	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	1.20
C1	Aloe Vera Extract	<i>Aloe barbadensis</i> (Aloe Vera) Extract	Hydration and Soothing Active	1.00
C1	Fragrance		Fragrance	1.00
TOTAL				100.0

Formulation Benefits

- ✓ Lightweight feel, does not weight down hair
- ✓ Improves hair manageability
- ✓ Conditions without build-up
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft CQ90

- ✓ Imparts good conditioning without build-up.
- ✓ High-active coconut-based quats
- ✓ Easy to disperse
- ✓ ISO 16128-1: 72%



Glyzer CE300

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ Fast-spreading emollient
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts moisturizing property
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



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Procedure

1	In a clean container, load water and start agitation.
2	Gradually add Guar HPMC. Continue mixing until dispersed.
3	Add Neosoft CQ90 , mix until homogeneous.
4	Add Glysoft RG , mix until homogeneous. Heat to 70-75 degrees Celsius
5	In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
6	Add Phase B to Phase A. Continue mixing until emulsified.
7	Cool down to 40-45 degrees Celsius.
8	Add remaining ingredients. Mix until homogeneous. Transfer to the desired packaging.

Specification

Appearance	Opaque liquid emulsion
pH	5.29
Viscosity @ 25°C	700 rpm

Stability Data

Stable for 5 weeks at 45 degrees Celcius. On-going stability.

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PRODUCT FORMULATION

Hair Cream Emulsion

PHC-PF-25-061

Hair nourishing cream based on coconut-derived emollient and emulsion system. Addition of **Glyzer CT200**, a clinically proven emollient that is effective in reducing the occurrence of dandruff makes it ideal even for dry and flaky scalp.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Euphorbia cerifera</i> (Candelilla) wax (and) <i>Oryza sativa</i> (Rice) bran wax	Emollient	10.00
A2	Sufrapure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsion System	25.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	15.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
B1	Water	Aqua	Diluent	41.75
B2	Polyvinyl Alcohol	Polyvinyl Alcohol	Film Former	2.00
B3	Glysoft RG	Glycerin	Humectant	4.00
B4	Xanthan Gum	Xanthan Gum	Thickener	0.25
C1	Fragrance	Fragrance	Aesthetic	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ Recommended for normal to dry & flaky scalp

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Effective in clinical trials for reducing dandruff
- ✓ ISO-16128: 100.0%



Cocolatum 503

- ✓ Excellent base for hair styling products
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100%



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Procedure

1	In an appropriate container, combine ingredients A1 to A4. Heat up to 60°C while mixing. (Phase A)
2	In a separate container, disperse Polyvinyl Alcohol (PVA) in water. Continue mixing until completely dissolved.
3	In a separate container, hydrate completely the Xanthan Gum in Glysoft RG. Add this mixture to water and PVA mixture. Continue mixing until completely homogeneous. (Phase B)
4	Add Phase B to Phase A, continue mixing for 5 minutes. Turn off heating.
5	At 40°C, add Fragrance. Continue cool down to ambient temperature before filling to appropriate container

Specification

Appearance	White to off-white emulsion
Odor	Characteristic odor
pH (as is)	6.50
Viscosity	45,670 cPs

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PRODUCT FORMULATION

Leave-in Hair Conditioning Mist

PHC-PF-24-169

A leave-in hair conditioning mist is a lightweight spray that hydrates and detangles hair without rinsing. It enhances manageability, reduces frizz, and adds shine, making it ideal for all hair types. Just spray on damp or dry hair for instant softness.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	95.00
A2	Glysoft RG	Glysoft RG	Humectant	1.00
A3	Polyquaternium-39	Polyquaternium-39	Film-forming Agent	0.50
A4	Neosoft CQ90	Quaternary Ammonium Compounds, Coco Alkylethylbis (Hydroxyethyl), Et Sulfates (Salts) (and) Cocoglycerides (and) Butylene Glycol	Conditioning Agent	0.20
B1	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	0.25
B2	Emulsier PGE100	Polyglyceryl-10 Caprylate	Emulsifier	0.20
B3	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1.00
B4	Glyzer CE500	Butylene Glycol Dicaprylate/Dicaprate	Emollient	0.50
B5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.50
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.60
C1	Fragrance		Fragrance	0.15
C1	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.10
TOTAL				100.0

Formulation Benefits

- ✓ Light on hair, does not weigh down
- ✓ Instantly improves hair manageability
- ✓ Helps hydrate dry and damaged hair
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft CQ90

- ✓ Imparts good conditioning without build-up
- ✓ High-active coconut-based quats
- ✓ Easy to disperse
- ✓ ISO 16128-1: 72%



Glyzer CE500

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ High-spreading emollient
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts skin re-fattening and moisturizing
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



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Procedure

1	In a clean container, load all Phase A ingredients one at a time. Continue mixing until homogeneous. Heat to 70-75 degrees Celsius.
2	In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
3	Add Phase B to Phase A. Continue mixing until emulsified.
4	Cool down to 40-45 degrees Celsius.
5	Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.

Specification

Appearance	Opaque liquid emulsion
pH	5.29
Viscosity @ 25°C	700 rpm

Stability Data

Stable for 5 weeks at 45 degrees Celcius. On-going stability.

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PRODUCT FORMULATION

Flyaway Stick

PHC-PF-23-219

Get perfect hair control and effortless style with our flyaway and styling stick, made from natural ingredients to moisturize your hair and scalp while preventing bacterial growth.

Phase	Ingredient	INCI	Function	%
A1	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	10.00
A2	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	43.00
A3	Cocolatum 503	Cocoglycerides (and) Oryza Sativa Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	30.00
A4	Natpro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	3.00
A5	Castor Oil	<i>Ricinus communis</i> (Castor) Seed Oil	Emollient	10.00
A6	Tapioca Starch	Tapioca Starch	Sensory Modifier	3.00
B1	Vitamin E acetate	Tocopheryl Acetate	Anti-oxidant	0.25
B2	Ferulic Acid	Ferulic Acid	Skin Protectant	0.05
B3	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Active	0.2
B4	Fragrance		Fragrance	0.5
TOTAL				100.00

Formulation Benefits

- ✓ Light hold, good shine
- ✓ Moisturizes the hair and scalp
- ✓ Derived from natural sources

Key Ingredients

Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Easy to apply on skin
- ✓ Derived from natural sources
- ✓ ISO-16128-1: 100%



Cocolatum 503

- ✓ Moisturizing
- ✓ Suitable for sensitive & oily skin
- ✓ Wide range of applications
- ✓ ISO 16128-1: 100%



Natpro 8000

- ✓ Natural preservative & anti-microbial
- ✓ Natural co-emulsifier & superfatting
- ✓ Effective at pH 4-7
- ✓ ISO 16128-1: 100%



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Procedure

1	Combine Phase A1-A6 and mix until homogeneous while maintaining a temperature of 60 – 70°C. Cool down to 50°C afterwards.
2	Add Phase B at 50°C. Remove from heat.
3	Fill into desired packaging while melted.

Specification

Appearance	Solid Wax
Color	Yellowish
Stability	Stable for 2 years at room temperature

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PRODUCT FORMULATION

Hair and Scalp Serum

PHC-PF-25-059

Hair and scalp nourishing serum based on coconut-derived emollient that delivers silky and non-tacky skin feel. **Glyzer CT200** is clinically proven effective in reducing the occurrence of dandruff.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT600	Tricaprylin	Emollient	49.50
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	49.50
A3	Natural Fragrance	Parfum	Fragrance	0.50
A4	Rosemary Oil	Rosmarinus officinalis leaf oil	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ 100% derived from natural origin

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Effective in clinical trials for reducing dandruff
- ✓ ISO-16128-1: 100.0%



Glyzer CT600

- ✓ Very light emollient with good spreadability
- ✓ Suitable for sensitive and oily scalp
- ✓ ISO 16128-1: 100%



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Procedure

- | | |
|---|--|
| 1 | In an appropriate container, load all the ingredients. Mix until completely homogeneous. |
| 2 | Packed in the desired container |

Specification

Appearance	Colorless to light yellow oil liquid
Odor	Characteristic rosemary oil

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Face and Skin Care

CLEANSE AND NOURISH



Product Formulation

Exfoliating/Salicylic Facial Wash with Natural Beads

PHC-PF-25-019

Refresh and renew your skin with our Exfoliating Salicylic Facial Wash, enriched with gentle, natural beads to smooth away dullness and impurities. Formulated with blemish-fighting salicylic acid, this cleanser deeply purifies pores, leaving your skin visibly clearer and softer.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	30.45
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.05
A3	Salicylic Acid	Salicylic Acid	Active	2.00
A4	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	20.00
A5	Sufrasoft CB30LS	Cocamidopropyl Betaine	Surfactant	19.00
B1	Glysoft RG	Glycerin	Humectant	2.00
B2	Xanthan Gum	Xanthan Gum	Thickener	0.50
C1	Glysoft SF	Cocoglycerides	Superfating Agent	7.00
C2	Sufrapure CMB200	Cocamide MEA (and) Cocamidopropyl Betaine (and) Glycerin	Foam Booster	9.00
C3	Saccharide Isomerate	Saccharide Isomerate	Active	1.00
C4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
C5	Glycerin (and) Cellulose (and) Cellulose Gum	Glycerin (and) Cellulose (and) Cellulose Gum	Suspending Agent/Thickener	5.00
C6	Coconut Shell Powder	<i>Cocos nucifera</i> (Coconut) Shell Powder	Exfoliating Beads	1.00
C7	Rice Powder	<i>Oryza sativa</i> (Rice) Powder	Exfoliating Beads	1.50
C8	Fragrance		Fragrance	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Hydrates and smoothens the skin
- ✓ Exfoliation with natural beads
- ✓ Deep cleansing

Key Ingredients

Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Stable over a wide range of pH
- ✓ Preservative-free
- ✓ ISO-16128-1: 60%



Sufrasoft CB30LS

- ✓ Low salt
- ✓ Outstanding mildness
- ✓ Derived from natural source
- ✓ Wide surfactant compatibility
- ✓ ISO-16128-1: 57.5%



NatPro 8000

- ✓ Natural preservative
- ✓ Derived from sustainable coconut oil
- ✓ ISO-16128-1: 100%



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Product Formulation

Procedure

- 1 Combine Phase A in a beaker. Mix until homogeneous.
- 2 In a separate container, mix Phase B until homogeneous.
- 3 Add Phase B to Phase A. Continue mixing until homogeneous.
- 4 Add Phase C one by one.

Specification

Appearance	Clear liquid with white and brown exfoliating beads
pH (as is)	4.5 - 5
Viscosity	2,000 – 2,500 mPas

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PRODUCT FORMULATION

Airy Sunscreen Stick SPF 50 PA+++

PHC-PF-25-055

Have an exceptional protection with our lightweight formulation of sunscreen stick without feeling greasy. Ideal for any outdoor activity to protect your skin from sun's harmful rays, giving you a sensation of renewed vitality.

Phase	Ingredient	INCI	Function	%
A1	Stearic Acid	Stearic Acid	Thickener	4.20
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	15.10
A3	Glyzer CE200	Isoamyl Laurate	Emollient	4.00
A4	Glyzer CE300	Coco Caprylate/Caprate	Emollient	4.40
A5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	14.00
A6	Benzophenone-3	Benzophenone-3	UV Filter	8.00
A7	Octocrylene	Octocrylene	UV Filter	10.00
A8	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	UV Filter	8.00
A9	Ethylhexyl methoxycinnamate	Ethylhexyl Methoxycinnamate	UV Filter	14.00
A10	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	4.00
A11	Ferulic Acid	Ferulic Acid	Anti-oxidant	0.02
B1	Water	Aqua	Diluent	9.98
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B3	Fragrance		Fragrance	0.80
B4	Vitamin E	Tocopherol Acetate	Anti-oxidant	0.50
B5	MelaControl F4	Dipropylene Glycol & <i>Rubus fruticosus</i> (Blackberry) Fruit Extract & <i>Rubus idaeus</i> (Raspberry) Fruit Extract & <i>Passiflora incarnata</i> Flower Extract & Propolis Extract	Whitening Active	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy

Key Ingredients

Glyzer CE200

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100%



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Procedure

1	In a beaker, combine Phase A ingredients.
2	Heat phase A at 90°C while mixing.
3	In another container, combine all Phase B ingredients. Mix until homogeneous.
4	Add Phase B to Phase A ingredients. Mix until homogeneous.
4	Immediately fill into the desired stick packaging and allow to set.

Specification

Appearance	Solid
Color	Pale yellow
SPF Value	Theoretical based on SPF calculator

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PRODUCT FORMULATION

Sunscreen Emulsion SPF 30 PA+++

PHC-PF-25-054

Our physical sunscreen emulsion offers broad-spectrum protection with the power of zinc oxide and titanium dioxide, creating a lightweight, non-greasy barrier against harmful UV rays. Infused with nourishing sunflower seed oil, it hydrates and soothes the skin, leaving it soft and shielded all day long.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	53.15
A2	Methylglycinediacetic acid	Methylglycinediacetic acid	Chelating Agent	0.10
A3	Glysoft RG	Glycerin	Humectant	2.00
A4	Xanthan Gum	Xanthan Gum	Thickener	0.25
B1	Glyzer CB100	<i>Cocos nucifera</i> (Coconut) Seed Butter	Emollient	10.00
B2	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	4.00
B3	Cetearyl Oliviate (and) Sorbitan Oliviate	Cetearyl Oliviate (and) Sorbitan Oliviate	Emulsifier	6.50
B4	Zinc Oxide	Zinc Oxide	Active	9.00
B5	Titanium Dioxide	Titanium Dioxide	Active	11.00
B6	Tapioca Starch	Tapioca Starch	Sensory Enhancer	2.00
B7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
B8	Sunflower Seed Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Active	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Mild and natural formulation
- ✓ No white cast
- ✓ Lightweight, non-greasy

Key Ingredients

Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Light color and low odor
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Helps smoothen and soften the skin
- ✓ Produces stable emulsion formulations
- ✓ ISO 16128-1: 100%



Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Moisturizing property
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



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Procedure

1	In another beaker, combine Phase A ingredients.
2	Heat up to 70°C while mixing until homogeneous.
3	In another beaker, combine Phase B ingredients.
4	Heat up to 70°C while mixing until homogeneous.
5	At 70°C, add Phase B to Phase A ingredients. Mix until completely homogeneous.
6	Cool down to 40°C.

Specification

Appearance	Opaque emulsion
Color	White
SPF Value	Theoretical based on SPF calculator

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PRODUCT FORMULATION

Lip Scrub

PHC-PF-24-151

Our lip scrub crafted with Cocolatum 503 gently exfoliates and hydrate dry, chapped lips. Its versatile formula lets you customize with your favorite flavors and pigments for a personalized touch to your lip care routine.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) Oryza Sativa Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	69.50
A2	White Sugar	Sucrose	Exfoliant	10.00
A3	Green Cellulose Spheres	Cellulose (and) Color	Exfoliant	20.00
A4	Flavor		Flavor	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Customizable with various flavors and actives
- ✓ Petrolatum-free

Key Ingredients

Cocolatum 503

- ✓ Naturally derived and biodegradable
- ✓ Outstanding spreadability
- ✓ Silky skin-feel
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE.

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Procedure

1	Melt Cocolatum 503 at 60°C.
2	Add all the other ingredients, then mix until homogeneous.
3	Fill into desired containers before cooling down.

Specification

Appearance	Grainy paste
Color	May vary depending on pigments used
Density	0.95 – 1.05

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PRODUCT FORMULATION

Anti-aging Gel Eye Patch

PHC-PF-25-053

Treat yourself to a luxurious spa-like experience with our eye patch that is specially formulated with natural active ingredients. Say goodbye to under-eye lines and puffiness as our eye patch effectively and gently rejuvenates your delicate skin. Give yourself the gift of youthful and radiant looking eyes!

Phase	Ingredient	INCI	Function	%
A1	Glysoft RG	Glycerin	Humectant	28.00
A2	1,2 Hexanediol	1,2 Hexanediol	Humectant	1.00
A3	Carrageenan	Carrageenan	Thickener	3.00
A4	Sodium Hyaluronate	Sodium Hyaluronate	Active	0.10
A5	Water	Aqua	Diluent	63.17
A6	Colorant, 0.5% solution		Colorant	0.08
B1	Polysorbate 20	Polysorbate 20	Solubilizer	3.00
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.70
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	0.20
B4	Rose Essential Oil	Rosa damascena Flower Oil	Fragrance	0.05
C1	Snail Secretion Filtrate	Snail Secretion Filtrate	Moisturizing Active	0.10
C2	Centella Extract	Centella asiatica Extract	Soothing Active	0.10
C3	Wrinklezero T6	Dipropylene Glycol & Brassica oleracea Italica (Broccoli) Sprout Extract & Allium sativum (Garlic) Bulb Extract & Nelumbo nucifera Root Extract & Tribulus terrestris Fruit Extract & Carthamus tinctorius (Safflower) Seed Extract & Artemisia princeps Leaf Extract	Active	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Has cooling effect
- ✓ Moisturizing
- ✓ Visible effect after use

Key Ingredients

NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%



Glyzer CT200

- ✓ Moisturizing emollient
- ✓ Soothes the skin
- ✓ High lauric acid content
- ✓ ISO 16128-1: 100%



Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



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Procedure

1	In a clean container, combine ingredients A1 to A4. Mix until a homogenous slurry.
2	Add Water gradually while continuously mixing. It must be homogenous.
3	In a separate container, combine ingredients from B1 to B4 until homogenous.
4	Once both are homogenous, Add Phase B to Phase A ingredients. Mix until homogenous and cover.
5	Heat to 80-90 degrees celcius for about 1-2 hours until liquify. Once liquify, remove from heat. Note: The mixture is hazy while hot.
6	Add All Phase C. Mix until homogenous.
7	Quickly pour to an eye patch molder. Note: The mixture wil easily congeals in a room temperature. Becomes clear if it cools down.

Specification

Appearance	Elastic Gel
pH	5 - 6

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PRODUCT FORMULATION

Face Primer

PHC-PF-25-057

Get smooth, glowing skin with our lightweight clear face primer, featuring soft beads that dissolve to hydrate your skin. It blurs pores, controls shine, and creates the perfect base for long-lasting makeup. Suitable for all skin types, it leaves your face fresh and flawless.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	54.90
A2	Carbomer	Carbomer	Thickener	0.50
A3	Glysoft RG	Glycerin	Humectant	1.70
B1	Water	Aqua	Diluent	35.60
B2	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizer	0.30
B3	Niacinamide	Niacinamide	Active	1.00
C1	Tetrahydroxypropyl Ethylenediamine	Tetrahydroxypropyl Ethylenediamine	pH Modifier	0.50
C2	1,2-Hexanediol	1,2-Hexanediol	Preservative	1.00
C3	Saccharide Isomerate	Saccharide Isomerate	Moisturizing	0.50
C4	MelaControl F4	Dipropylene Glycol & <i>Rubus fruticosus</i> (Blackberry) Fruit Extract & <i>Rubus idaeus</i> (Raspberry) Fruit Extract & <i>Passiflora incarnata</i> Flower Extract & Propolis Extract	Whitening Active	1.00
C5	Phytosqualan	Squalene	Active	0.50
C6	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Active	0.50
C7	Vitamin E Encapsulated Beads	Lactose (and) Microcrystalline Cellulose (and) Hydroxypropyl Methylcellulose (and) Tocopheryl Acetate	Aesthetic	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Natural formulation
- ✓ Smooth application

Key Ingredients

Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Keeps the skin hydrated
- ✓ Enhances overall skin texture and comfort under makeup
- ✓ Light color and low odor
- ✓ Preservative-free
- ✓ ISO-16128-1: 100%



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Procedure

- 1 Combine Phase A in a beaker. Mix until homogeneous.
- 2 In a separate container, mix Phase B ingredients.
- 3 Add Phase B to Phase A ingredients. Continue mixing until homogeneous.
- 4 Add ingredients C1 – C6 one by one.
- 5 Heat the solution to 60°C.
- 6 At 60°C, add ingredient C7 with continuous mixing.
- 7 Cooldown to 40°C. Transfer to desired packaging.

Specification

Appearance	Clear liquid with green beads
pH (as is)	5 - 6

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PRODUCT FORMULATION

Face Wash

PHC-PF-24-124

Sulfate-free facial wash formulation that delivers excellent cleansing and foaming properties. The combination of **Sufrasoft HS100**, **Sufravon 890** and **Sufravon SN100** delivers higher viscosity, excellent foaming and smooth skin feel. It utilizes **NatPro 8000** and **NatPro 7000** as natural preservative.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	53.20
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Sufravon SN100	Sodium Cocoate	Surfactant	5.00
A5	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Surfactant	15.00
A6	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
A7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A8	NatPro 7000	Glyceryl Undecylenate	Preservative	0.20
A9	Fragrance		Fragrance	0.50
	TOTAL			100.00

Formulation Benefits

- ✓ Moisturizing properties
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth
- ✓ Gentle formulation

Key Ingredients

Sufrasoft HS100

- ✓ 100% Coconut-derived
- ✓ Excellent foaming and cleansing properties
- ✓ ISO 16128-1 (RCI): 0.6



Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100%



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Procedure

1	Weigh the required amount of water, start mixing and heating up to 70 – 75°C.
2	Add ingredient A2 and A3, continue mixing until completely dissolved.
3	At 70°C, add Sufravon SN100 , continue mixing until completely dissolved.
2	Add Sufravon 890 , Sufrasoft HS100 , NatPro 8000 and NatPro 7000 . Continue mixing until completely homogeneous. Turn off heating then cool down to 40°C.
3.	At 40°C, add Fragrance and continue mixing until the mixture becomes clear. Adjust viscosity with sodium chloride

Specification

Appearance	Clear, viscous liquid
Color	Colorless
Odor	Characteristic odor
pH (as is)	8.70
Viscosity, cPs	37,270 (S63, 1.5 rpm)

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PRODUCT FORMULATION

Salicylic Micellar Cleanser

PHC-PF-24-110

A micellar cleanser which exhibits makeup and dirt removing capabilities. It is gentle on skin and leaves your skin clean, smooth and moisturized. It is based on coconut and natural-derived ingredients.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	84.65
A2	MGDA	Methylglycinediacetic Acid	Chelating Agent	0.10
A3	Glysoft RG	Glycerin	Humectant	2.50
A5	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	1.50
A6	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	3.50
A7	Suframide 400L	Cocamide MIPA (and) Cocamidopropyl Betaine	Surfactant	3.00
B1	Salicylic Acid	Salicylic Acid	Active	1.50
B2	Emulsier PGE 100	Polyglyceryl 10-Caprylate	Solubilizer	2.50
B3	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.05
B4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.60
C1	Fragrance		Fragrance	0.10
D1	KOH, 50%	Potassium Hydroxide	pH Modifier	q.s until pH 6-7
TOTAL				100.00

Formulation Benefits

- ✓ Gentle makeup removal
- ✓ Moisturizing
- ✓ Natural formulation

Key Ingredients

Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



Sufrasoft AO100

- ✓ Mild cleansing
- ✓ Stable foam in various formulations
- ✓ Stable over a wide pH range
- ✓ ISO-16128-1: 67%



Emulsier PGE 100

- ✓ PEG-free
- ✓ Green solubilizer
- ✓ Wide surfactant compatibility
- ✓ ISO-16128-1: 100%



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Procedure

1	Combine ingredients A1-A7 one by one until fully homogeneous.
2	In a separate container, combine Phase B at 70°C until homogeneous.
3	Add Phase B to Phase A, add C1 consequently, then adjust pH to 6-7. Final appearance is a water-thin liquid.

Specification

Appearance	Water-thin liquid
pH	5.0-6.5
Density at 25°C	1.007

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PRODUCT FORMULATION

Brow Soap

PHC-PF-24-075

Our formula shapes and sets your brows effortlessly, giving you that trendy fluffy look. With natural ingredients, it conditions while it styles.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	24.50
A2	Glysoft RG	Glycerin	Humectant	20.00
A3	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Co-texture enhancer	25.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Sufravon SN100	Sodium Cocoate	Consistency enhancer	30.00
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Natural look
- ✓ Easy application

Key Ingredients

Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Light color and low odor
- ✓ Outstanding humectant
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



Sufrasoft HS100

- ✓ Derived from coconut oil
- ✓ Preservative-free
- ✓ Enhances product texture
- ✓ ISO 16128-1: 60%



Sufravon SN100

- ✓ 100% Coconut-based soap noodles
- ✓ Biodegradable
- ✓ Vegan
- ✓ Improves texture and spreadability
- ✓ ISO-16128-1: 100%



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Procedure

1	Combine ingredients A1-A7 one by one until fully homogeneous.
2	In a separate container, combine Phase B at 70°C until homogeneous.
3	Add Phase B to Phase A, add C1 consequently, then adjust pH to 6-7. Final appearance is a water-thin liquid.

Specification

Appearance	Water-thin liquid
pH	5.0-6.5
Density at 25°C	1.007

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PRODUCT FORMULATION

Lip and Cheek Tint

PHC-PF-25-051

Try our Lip and Cheek Tint with nourishing coconut oils. Formulated with natural ingredients, enhancing your natural beauty with a dewy finish.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	76.50
A2	Glyzer CE200	Isoamyl Laurate	Emollient	5.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	2.00
A4	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	2.00
A5	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	5.00
A6	Titanium Dioxide	Titanium Dioxide	Pigment	4.00
A7	Red Iron Oxide	CI 77491	Pigment	2.00
A8	Tapioca Starch	Tapioca Starch	Sensory Enhancer	2.00
B1	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Active	0.10
B2	Glysoft RG	Glycerin	Humectant	0.50
B3	Centella Extract	<i>Centella asiatica</i> Extract	Soothing Active	0.20
B4	Emulsier PGE100	Polyglyceryl-10 Caprylate	Solubilizer	0.70
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

Key Ingredients

Glyzer CT200

- ✓ Moisturizing emollient
- ✓ Non-greasy on the skin
- ✓ Contains Lauric Acid for Anti-bacterial benefits
- ✓ ISO 16128-1: 100%



Cocolatum 503

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



Glyzer CE200

- ✓ Light & non-greasy emollient
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

1	In an appropriate container, load all ingredients from A1 to A5. Heat to 70°C -75°C. until fully melted.
2	Add ingredients from A6 to A8. Mix until fully dispersed. Maintain temperature to 70°C -75°C.
3	In a separate container, load all ingredients under Phase B. Mix until homogeneous. Add to Phase A mixture.
4	Homogenize for 2 minutes at 5,000 rpm.
5	In an overhead mixer, mix to cool down to 65°C.
6	Transfer into the desired packaging while still in liquid form.

Specification

Appearance	Solid Wax
Color	Pink

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PRODUCT FORMULATION

Tinted Brow Wax

PHC-PF-25-052

Try our Tinted Brow Wax, a luxurious blend of coconut-derived ingredients designed to shape, define, and enhance your brows. This nourishing formula offers a natural tint and long-lasting hold, ensuring your brows stay perfectly groomed all day.

Phase	Ingredient	INCI	Function	%
A1	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	28.00
A2	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	4.00
A3	Glyzer CE200	Isoamyl Laurate	Emollient	3.00
A4	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	53.00
A5	Trimethylsiloxysilicate	Trimethylsiloxysilicate	Film former	2.00
A6	Black Iron Oxide, 20% dispersion	CI 77499	Pigment	4.50
A7	Titanium Dioxide	Titanium Dioxide	Pigment	1.00
A8	Talc	Talc	Sensory Enhancer	2.50
A9	Tapioca Starch	Tapioca Starch	Sensory Enhancer	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived
- ✓ Gives natural tint on brows
- ✓ Enhances natural beauty
- ✓ Keeps brows perfectly groomed

Key Ingredients

Glyzer CB100

- ✓ Provides moisturization and glide
- ✓ Melts upon contact with skin
- ✓ Contains lauric acid for Anti-microbial benefits
- ✓ ISO 16128-1: 100%



Cocolatum 503

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



Glyzer CE200

- ✓ Light emollient that offers good spreadability
- ✓ Natural alternative to silicones
- ✓ ISO 16128-1: 100%



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Procedure

- 1 In an appropriate container, load all ingredients from A1 to A4 and heat to 70 – 75°C until fully melted.
- 2 Add remaining ingredients. Homogenize for 2 minutes at 3,000-4,000 rpm.
- 3 Fill into the desired container at 65°C while still in liquid form.

Specification

Appearance	Solid Wax
Color	Grey to Black

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PRODUCT FORMULATION

Egg Lip Balm

PHC-PF-23-254

This lip balm is made from coconut-derived emollients and skin protectant that provides moisturizing barrier on your lips. It comes in a fun egg shape.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) Oryza Sativa Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Skin protectant	88.50
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	6.00
A3	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	2.00
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	1.00
B1	Colorant		Colorant	1.00
B2	Flavor		Flavor	1.00
B3	Vitamin E	Tocopheryl Acetate	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Moisturizes lips

Key Ingredients

Cocolatum 503

- ✓ Petroleum-free
- ✓ Silky smooth feel on the lips
- ✓ Coconut-derived
- ✓ ISO-16128: 100%



Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128: 100%



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Procedure

- 1 Combine **Cocolatum 503**, Candelilla Wax, Cetearyl Alcohol, and **Glyzer CT200** into a container and heat up to 70 - 75°C until fully melted and homogeneous.
- 2 Add Colorant and homogenize at 5,000 rpm until pigment is fully dispersed.
- 3 Add Flavor and Vitamin E.
- 4 Immediately fill into desired container while fully melted.

Specification

Appearance	Semi-solid balm
Viscosity (at 65°C)	3197 mPas
Penetration, μm	40 - 60

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Body Wellness

DETOX AND RELAX

PRODUCT FORMULATION

Moisturizing Body Oil Stick

PHC-PF-24-164

A natural intensive skin moisturizer that helps improve water retention of the skin, thus promoting skin smoothness and hydration.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	84.10
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	3.00
A3	Hydrogenated Vegetable Oil	Hydrogenated Vegetable Oil	Thickener	6.00
A4	Candelilla Wax	<i>Euphorbia cerifera</i> cera (Candelilla Wax)	Thickener	6.50
A5	Chamomile EO	<i>Chamomilla recutita</i> (Chamomile) Oil	Active	0.10
A6	Rosemary EO	<i>Rosmarinus officinalis</i> (Rosemary) Leaf Oil	Active	0.10
A7	Natural Fragrance		Fragrance	0.20
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Petroleum-free
- ✓ Easy application
- ✓ Travel-friendly and portable

Key Ingredients

Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ Can be used as replacement for shea butter, cocoa butter and other emollients in creams and lotions.
- ✓ ISO-16128-1: 100%



Glyzer CT200

- ✓ Outstanding spreadability and non-greasy emollient
- ✓ Moisturizing and suitable for sensitive skin
- ✓ High Lauric acid content for antimicrobial properties
- ✓ ISO 16128-1: 100%



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Procedure

1	In a clean beaker, load Glyzer CB100 , Glyzer CT200 , Hydrogenated Vegetable Oil, and Candelilla Wax. Heat up to 75-80°C until fully melted and homogenous. Cool down to 50-60 °C with continuous mixing until the color becomes opaque.
2	Add remaining ingredients. Homogenize for 2 minutes at 5,000 rpm.
3	Once liquified, use an overhead mixer to continue mixing until the color turns opaque. To minimize re-crystallization, repeat homogenization for 2 minutes at 5,000 rpm.
4	Fill into a container.

Specification

Appearance	Semi-solid
Consistency, μm (Penetrometer) at 25 °C	30-40

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PRODUCT FORMULATION

Sulfate-free Body Wash

PHC-PF-24-153

Our sulfate-free body wash gently cleanses while maintaining your skin's natural balance, leaving it soft, smooth, and refreshed. It's the perfect daily wash for a nourishing and irritation-free cleanse.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	34.50
A2	MGDA	Methylglycinediacetic Acid	Chelating Agent	1.00
A3	Sufravon 890	Potassium Cocoate/Olivate	Surfactant	40.00
A4	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	10.00
A5	Sufrasoft CB30 LS	Cocamidopropyl Betaine	Surfactant	10.00
A6	Lauryl Glucoside	Lauryl Glucoside	Surfactant	3.00
A7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A8	Fragrance		Fragrance	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Environmentally friendly
- ✓ Hypoallergenic
- ✓ Mild and gentle

Key Ingredients

Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Derived from coconut oil
- ✓ ISO 16128-1(RCI): 0.6



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



Sufravon 890

- ✓ 100% Plant-based material
- ✓ Excellent cleansing, foaming, rinsability
- ✓ ISO 16128-1: 100%



Procedure

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- 1 Combine ingredients A1 and A2 until completely homogeneous.
- 2 Add the remaining ingredients one by one with continuous mixing until homogenous and clear.

Specification

Appearance	Clear, viscous liquid
Color	Yellowish
pH	7.0-8.0
Viscosity, cPs	2,120

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PRODUCT FORMULATION

Perfume Stick

PHC-PF-25-008

Stay fresh all day with our perfume stick, made from natural ingredients to nourish your skin while delivering a light, lasting scent. Its smooth, non-greasy formula glides on effortlessly for easy, on-the-go refreshment.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	11.43
A2	Oryza sativa (Rice Bran) Wax	Oryza sativa (Rice Bran) Wax	Thickener	11.43
A3	Glyzer CE 200	Isoamyl Laurate	Emollient	11.43
A4	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	55.71
B1	Fragrance		Fragrance	10.00
TOTAL				100.00

Formulation Benefits

- ✓ Long-lasting fragrance
- ✓ Mess-free application
- ✓ Skin-friendly formulation

Key Ingredients

Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Easy to apply on skin
- ✓ Derived from natural sources
- ✓ ISO-16128: 100%



Glyzer CE 200

- ✓ Eco-friendly alternative to silicone
- ✓ Provides a soft, silky skin feel.
- ✓ Derived from sustainable coconut Oil
- ✓ ISO-16128: 100%



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Procedure

1	Combine Phase A1-A4 and mix until homogeneous while maintaining a temperature of 60 – 70°C.
2	Add Phase B at 50°C. Remove from heat.
3	Fill into desired packaging while melted.

Specification

Appearance	Solid Wax
Color	Off-white
Stability	Stable for 2 years at room temperature

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PRODUCT FORMULATION

Exfoliation Face and Baby Scrub

PHC-PF-25-060

Natural exfoliating face and body scrub that contains rice powder and coconut shell powder. It is formulated with **Sufravon 890** that delivers excellent cleansing substantive skin feel. It utilizes **NatPro 8000**, a natural preservative and super fatting active that replenishes the natural lipids remove during washing.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Diluent	52.25
A2	HEC	Hydroxyethyl Cellulose	Thickener	1.25
A3	Sufravon 890	Potassium Cocoate/Olivate	Surfactant	40.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Fragrance		Fragrance	1.00
A6	Rice Powder	<i>Oryza sativa</i> (Rice) Powder	Exfoliating Beads	4.00
A7	Coconut Shell Powder	<i>Cocos nucifera</i> (Coconut) Shell Powder	Exfoliating Beads	1.00
A8	50% Citric Acid Solution	Citric Acid	pH modifier	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Natural exfoliating face and body soap
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth skin feel
- ✓ Plastic-free formulation

Key Ingredients

Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Broad pH compatibility
- ✓ ISO 16128-1: 100%



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Procedure

1	Weigh the required amount of water in a beaker.
2	Add HEC, continue mixing until completely dispersed (around 10 minutes).
3.	Add Sufravon 890 , continue mixing until completely homogeneous.
4.	Add NatPro 8000 and Fragrance, continue mixing until completely homogeneous.
5.	Add the exfoliating beads, continue mixing for 5 minutes.
6.	Adjust pH to target 9.0 – 9.20

Specification

Appearance	Viscous, opaque with suspended beads
Odor	Characteristic odor
pH (as is)	9.20
Viscosity, cPs	60,270

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PRODUCT FORMULATION

Belly Butter

PHC-PF-25-064

A nourishing belly butter that hydrates and supports skin elasticity, while reducing dryness and tightness. Its fast-absorbing formula leaves skin soft, smooth, and refreshed.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	72.345
A2	MGDA	Methylglycinediacetic acid	Chelating Agent	0.10
A3	Glysoft RG	Glycerin	Humectant	2.00
A4	Xanthan Gum	Xanthan Gum	Thickener	0.25
B1	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	10.00
B2	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	4.00
B3	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Oil Thickener	1.00
B4	Cetearyl Oliviate (and) Sorbitan Oliviate	Cetearyl Oliviate (and) Sorbitan Oliviate	Emulsifier	6.50
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Co-emulsifier and Preservative	1.00
C1	1,2-Hexanediol	1,2-Hexanediol	Preservative	0.50
C2	Panthenol	Panthenol (Vitamin B5)	Humectant	0.50
C3	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.50
C4	Ferulic Acid	Ferulic Acid	Anti-oxidant	0.005
C5	Saccharide Isomerate	Saccharide Isomerate	Hydrating Active	1.00
C6	Aloe Vera Extract	<i>Aloe barbadensis</i> (Aloe Vera) Leaf Extract	Moisturizer	0.25
C7	Citric Acid	Citric Acid	pH Modifier	0.05
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Uses plant-derived ingredients
- ✓ Promotes skin elasticity and firmness

Key Ingredients

Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ Clinically proven as Hypoallergenic
- ✓ ISO-16128-1: 100%



Glyzer CT100

- ✓ Light and non-greasy emollient
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Clinically proven as Hypoallergenic
- ✓ ISO-16128-1: 100%



NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%

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Procedure

1	Load Water and MGDA in the main vessel with continuous mixing using cowles blade until homogeneous.
2	In a small separate container, mix Glycerin and Xanthan Gum to create a thick slurry.
3	Add the slurry, continue mixing until homogeneous. Begin heating to 70°C –75°C.
4	Load Phase B in separate container, heat to 70°C –75°C until fully melted.
5	Mix Phase B into Phase A. Mix continuously until emulsified.
6	Turn off heating and allow the emulsion to cool with continuous mixing.
7	In a separate container, load all Phase C and add to bulk. Mix until homogeneous.
8	Fill into desired container and allow to set for 24 hours.

Specification

Appearance	Viscous emulsion
pH (as is)	4.5 to 5.5
Viscosity (in mPas)	60,000 min.

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PRODUCT FORMULATION

Moisturizing Bar Soap

PHC-PF-25-035

Made from pure coconut goodness that is high-performing and palm-free. Our Sufravon SN100 is a highly versatile soap noodle that is easy to process and melt, making it perfect for a wide range of cleansing products.

Phase	Ingredient	INCI	Function	%
A1	Sufravon SN100	Sodium Cocoate	Surfactant	92.40
A2	Etidronic Acid	Etidronic Acid	Stabilizer	0.10
A3	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Antimicrobial Active	1.00
A4	Glysoft RG	Glycerin	Humectant	1.50
A5	Fragrance		Fragrance	5.00
	TOTAL			100.00

Formulation Benefits

- ✓ High foaming
- ✓ Gentle cleansing
- ✓ Non-drying due to coconut feedstock

Key Ingredients

Sufravon SN100

- ✓ Excellent foaming and cleansing properties
- ✓ Derived from refined vegetable oil that is organically grown from sustainable resources
- ✓ With built-in moisturizer
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 9.0
- ✓ Can be used as a co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%



Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



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Procedure

- 1 Load all ingredients in a ribbon blender. Check for homogeneity.
- 2 Load in bar soap extruder.

Specification

Appearance	Bar soap
Color	Light Green
pH at 10% Sol.	8.5 min.

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Mom and Baby

EFFECTIVE AND GENTLE

PRODUCT FORMULATION

Head-to-toe Wash

PHC-PF-24-154

Our head-to-toe body wash delivers a refreshing cleanse for hair, face, and body, leaving your skin feeling soft and your hair clean and revitalized. It's gentle enough for daily use yet powerful enough to wash away dirt, oil, and impurities in one step.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	78.5
A2	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	10.0
A3	Sufrasoft CB30LS	Cocamidopropyl Betaine	Surfactant	10.0
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Fragrance		Fragrance	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Deep cleansing
- ✓ Good foaming
- ✓ Hypoallergenic

Key Ingredients

Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Derived from coconut oil
- ✓ ISO 16128-1 (RCI): 0.6



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



Sufrasoft CB30LS

- ✓ Outstanding mildness
- ✓ Derived from natural source
- ✓ Wide surfactant compatibility
- ✓ ISO 16128-1: 57.5%



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Procedure

- 1 Combine ingredients A1-A5 one by one with continuous mixing until homogenous and clear.

Specification

Appearance	Clear, viscous liquid
Color	Yellowish
pH	4.5-5.5
Viscosity, cPs	1,620

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PRODUCT FORMULATION

Diaper Rash Cream

PHC-PF-25-058

Soothe and protect your baby's delicate skin with our Diaper Rash Cream with Zinc Oxide. This fast-acting formula forms a protective barrier to relieve irritation, prevent moisture buildup, and promote healing. Hypoallergenic and free from harsh chemicals, it's gentle enough for daily use.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	78.00
A2	Glyzer CT500	Cocoglycerides	Emollient	10.00
A3	Zinc Oxide	Zinc Oxide	Active	12.00
TOTAL				100.00

Formulation Benefits

- ✓ Gentle on baby's skin
- ✓ Natural formulation
- ✓ Petroleum-free

Key Ingredients

Cocolatum 503

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



Glyzer CT500

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Mild; suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



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Procedure

1	Load Cocolatum 503 into a clean container and start heating up to 55 – 60°C.
2	At 55 – 60°C, add the Glyzer CT500 and Zinc Oxide. Continue mixing until completely homogeneous.
3	Once homogeneous, pour into a clean container and cool down to room temperature.

Specification

Appearance	White semi-solid cream
Density	0.95 – 0.98

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PRODUCT FORMULATION

Boo Boo Balm

PHC-PF-25-062

Our petroleum-free Baby Bum Balm is a gentle, soothing formula designed to protect and nourish your baby's delicate skin. Crafted with natural ingredients, it helps keep your little one's skin soft and smooth. Perfect for everyday use to maintain healthy, happy skin.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	100.00
TOTAL				100.00

Formulation Benefits

- ✓ Gentle on baby's skin
- ✓ Natural formulation
- ✓ Petroleum-free

Key Ingredients

Cocolatum 503

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



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Procedure

1	Load Cocolatum 503 into a clean container and start heating up to 55 – 60°C.
2	Pour into a clean container and cool down to room temperature.

Specification

Appearance	Opaque Gel
Color	Slightly yellow
Density	0.94 – 0.97

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