

# Sustainable Products

Formulation Book



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# Face and Skin Care

Cleanse and Nourish

# PRODUCT FORMULATION

## Tinted Mineral Sunscreen

PHC-PF-25-067

Shield your skin with our gentle Tinted Mineral Sunscreen! This formula, powered by Zinc Oxide and Titanium Dioxide, blends seamlessly with a touch of color to even out your skin tone and leave a natural and healthy glow. Enjoy lightweight daily protection that feels good and looks even better.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	26.04
A2	Sodium Hyaluronate	Sodium Hyaluronate	Skin Active	0.20
A3	Niacinamide	Niacinamide	Skin Active	2.00
A4	Butylene Glycol	Butylene Glycol	Humectant	2.00
A5	Saccharide Isomerate	Saccharide Isomerate	Skin Active	0.86
A6	Glysoft RG	Glycerin	Humectant	1.00
A7	Carbomer	Carbomer	Thickener	0.30
B1	Glyzer CE200	Isoamyl Laurate	Emollient	4.00
B2	Glyzer CE300	Coco Caprylate/Caprate	Emollient	2.00
B3	PEG-100 Stearate	PEG-100 Stearate	Stabilizer	2.00
B4	Emulsier GMS 100	Glyceryl Stearate SE	Emulsifier	5.00
B5	Emulsier GMO	Glyceryl Oleate	Co-emulsifier	2.00
B6	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.20
C1	Titanium Dioxide (and) Cyclopentasiloxane	Titanium Dioxide (and) Cyclopentasiloxane	UV Filter	36.00
C2	Zinc Oxide (and) Cyclopentasiloxane	Zinc Oxide (and) Cyclopentasiloxane	UV Filter	10.00
C3	Yellow Iron Oxide, 50%		Pigment	0.80
C4	Red Iron Oxide, 50%		Pigment	0.10
C5	Black Iron Oxide, 50%		Pigment	0.05
D1	Dimethicone Crosspolymer	Dimethicone Crosspolymer	Texture Enhancer	5.00
D2	Triethanolamine	Triethanolamine	pH Modifier	0.45
D3	Fragrance		Fragrance	q.s.

**TOTAL**

**100.00**

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### Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy

### Key Ingredients

#### Glyzer CE200

- ✓ Outstanding spreadability and non-greasy feel
- ✓ Moisturizing property
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO 16128-1: 100%



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### Procedure

1	In a beaker, mix Phase A ingredients until homogeneous.
2	In another beaker, mix Phase B ingredients until homogeneous.
3	Heat Phase A and Phase B up to 70°C.
4	Combine Phase B to Phase A ingredients. Mix until homogeneous.
5	In another beaker, mix Phase C ingredients.
6	Homogenize Phase C ingredients for 5 minutes.
7	Combine Phase C to Phase AB ingredients. Mix until homogeneous.
8	Cooldown to 40°C.
9	Add Phase D ingredients one-by-one. Mix every after addition.

### Specification

Appearance	Thick emulsion
Color	Brown
pH	5 - 6

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# PRODUCT FORMULATION

## Cleansing balm

PHC-PF-25-018

A natural cleansing balm that melts upon contact with the skin to easily remove waterproof makeup. It moisturizes and smoothens the skin after washing.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient	32.02
A2	Sorbeth-30 Tetroleate	Sorbeth-30 Tetroleate	Emulsifier	18.00
A3	Isopropyl Myristate	Isopropyl Myristate	Emollient	27.40
A4	Glyzer CE200	Isoamyl Laurate	Emollient	13.00
A5	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Emulsifier	1.60
A6	Candelilla Wax	<i>Euphorbia Cerifera</i> (Candelilla) Wax	Thickener	3.20
A7	Cetearyl Oliviate (and) Sorbitan Oliviate	Cetearyl Oliviate (and) Sorbitan Oliviate	Emulsifier	1.20
A8	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.60
A9	MelaControl F4	Dipropylene Glycol and <i>Rubus fruticosus</i> (Blackberry) Fruit Extract and <i>Rubus idaeus</i> (Raspberry) Fruit Extract and <i>Passiflora incarnata</i> Flower Extract and Propolis Extract	Whitening Active	0.80
A10	Rose Fragrance		Fragrance	0.28
A11	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Emollient	0.40
A12	Vitamin E	Tocopheryl Acetate	Antioxidant	0.40
A13	Pink Mica Powder	Mica (and) Titanium Dioxide (and) Iron Oxide (and) Tin Oxide (and) Manganese Violet	Colorant	0.10
TOTAL				100.00

### Formulation Benefits

- ✓ Melts effortlessly on the skin, dissolving makeup and impurities.
- ✓ Leaves the skin soft, hydrated, and conditioned without feeling greasy.
- ✓ Delivers a rich, pampering sensation with a soft, silky glide.

### Key Ingredients

#### Cocolatum 501

- ✓ Multi-functional moisturizing emollient base
- ✓ Act as thickener in the formulation
- ✓ Has natural antibacterial property
- ✓ Hypoallergenic
- ✓ ISO-16128: 100%



#### NatPro 8000

- ✓ A natural preservative and superfatting active
- ✓ Mild, multi-functional ingredient
- ✓ Derived from sustainable coconut oil
- ✓ ISO-16128: 100%



#### Glyzer CE200

- ✓ A non-tacky emollient that provides a soft and silky skin feel
- ✓ Eco-friendly alternative to silicone
- ✓ ISO-16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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#### Procedure

1	In a clean container, load all ingredients from A1 to A8. Heat to 75-80 degrees Celcius until fully melted.
2	Turn off the heating. Mix to cool down to 45-50 degrees Celcius.
3	Add all ingredients from A9 to A13. Homogenize using a homogenizer for 1-2 minutes at 3,000 – 4,000 rpm.
4	Fill to the desired container.

#### Specification

Appearance	Semi-solid
Color	Pink
Odor	Characteristic

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# PRODUCT FORMULATION

## Anti-aging Gel Eye Patch

PHC-PF-25-053

Treat yourself to a luxurious spa-like experience with our eye patch that is specially formulated with natural active ingredients. Say goodbye to under-eye lines and puffiness as our eye patch effectively and gently rejuvenates your delicate skin. Give yourself the gift of youthful and radiant looking eyes!

Phase	Ingredient	INCI	Function	%
A1	Glysoft RG	Glycerin	Humectant	28.00
A2	1,2 Hexanediol	1,2 Hexanediol	Humectant	1.00
A3	Carrageenan	Carrageenan	Thickener	3.00
A4	Sodium Hyaluronate	Sodium Hyaluronate	Active	0.10
A5	Water	Aqua	Diluent	63.17
A6	Colorant, 0.5% solution		Colorant	0.08
B1	Polysorbate 20	Polysorbate 20	Solubilizer	3.00
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.70
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	0.20
B4	Rose Essential Oil	Rosa damascena Flower Oil	Fragrance	0.05
C1	Snail Secretion Filtrate	Snail Secretion Filtrate	Moisturizing Active	0.10
C2	Centella Extract	Centella asiatica Extract	Soothing Active	0.10
C3	Wrinklezero T6	Dipropylene Glycol and Brassica oleracea Italica (Broccoli) Sprout Extract and Allium sativum (Garlic) Bulb Extract and Nelumbo nucifera Root Extract and Tribulus terrestris Fruit Extract and Carthamus tinctorius (Safflower) Seed Extract and Artemisia princeps Leaf Extract	Active	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Natural formulation
- ✓ Has cooling effect
- ✓ Moisturizing
- ✓ Visible effect after use

### Key Ingredients

#### NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%



#### Glyzer CT200

- ✓ Moisturizing emollient
- ✓ Soothes the skin
- ✓ High lauric acid content
- ✓ ISO 16128-1: 100%



#### Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



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## Procedure

1	In a clean container, combine ingredients A1 to A4. Mix until a homogeneous slurry is formed.
2	Add Water gradually while continuously mixing. It must be homogeneous.
3	In a separate container, combine ingredients from B1 to B4 until homogeneous.
4	Once both are homogeneous, add Phase B to Phase A ingredients. Mix until homogeneous and cover.
5	Heat to 80-90 degrees Celsius for about 1-2 hours until liquified. Once liquified, remove from heat. <b>Note: The mixture is hazy while hot.</b>
6	Add All Phase C. Mix until homogeneous.
7	Quickly pour to an eye patch molder. <b>Note: The mixture wil easily congeal at room temperature.</b> <b>■ Becomes clear if it cools down.</b>

## Specification

Appearance	Elastic Gel
pH	5 - 6

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# PRODUCT FORMULATION

## Salicylic acid face wash

PHC-PF-25-071

Banish breakouts and reveal clearer skin with our Salicylic Acid Face Wash. This powerful yet gentle cleanser deeply cleanses pores, exfoliates dead skin cells, and helps to reduce acne and prevent future blemishes. Experience a refreshed and smoother complexion with every wash.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	15.75
A2	Acrylates Crosspolymer-4	Acrylates Crosspolymer-4	Thickener	3.00
A3	Ethylenediaminetetraacetic Acid	Ethylenediaminetetraacetic Acid	Chelating Agent	0.10
B1	Water	Aqua	Diluent	33.4
B2	Niacinamide	Niacinamide	Moisturizing Active	0.50
B3	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Active	1.00
B4	Glysoft RG	Glycerin	Humectant	2.00
C1	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	16.00
C2	Sodium Cocoyl Glycinate	Sodium Cocoyl Glycinate	Surfactant	6.00
C3	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Surfactant	20.00
C4	Salicylic Acid	Salicylic Acid	Exfoliant Active	2.00
C5	Ceramide 3	Ceramide 3	Moisturizing Active	0.25
C6	Citric Acid, 50% sol.	Citric Acid	pH Modifier	q.s.
TOTAL				100.00

### Formulation Benefits

- ✓ Gently cleanses the skin, removing dirt, oil, and impurities
- ✓ Helps to improve skin texture
- ✓ Offers rich and creamy lather
- ✓ Helps treat and prevent pimples

### Key Ingredients

#### Sufrasoft HS100

- ✓ High-foaming amphoteric surfactant
- ✓ Stable over a wide pH range
- ✓ California Prop 65 Compliant
- ✓ Renewable Carbon Index (RCI): 0.60



#### Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Preservative-free
- ✓ Light color and low odor
- ✓ ISO 16128-1: 100%



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## Procedure

1	In a clean container, load the water. Start agitation.
2	Add Acrylates Crosspolymer-4. Mix until homogeneous.
3	Add EDTA. Mix until fully dissolved.
4	In a separate container, add water. Start agitation.
5	Add Niacinamide, mix until homogeneous.
6	Add Sodium Hyaluronate and <b>Glysoft RG</b> . Mix until homogeneous after each addition.
7	Add the Phase B into Phase A. Mix until homogeneous.
8	Add the Phase C ingredients one at a time at low mixing speed to minimize bubble formation. Mix until homogeneous.
9	Adjust pH by using citric acid, 50% solution. Mix until homogeneous.

## Specification

Appearance	Clear to slightly hazy, viscous liquid
pH	4 – 5
Viscosity (mPas)	7,070

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# PRODUCT FORMULATION

## Face Oil

PHC-PF-25-089

Age defying and skin brightening face oil using **Glyzer CT600** and **Glyzer CE300** as the carrier. It is light, non-greasy and fast absorbing face oil that effectively delivers the actives. It contains Bakuchiol oil, an anti-aging active that reduces wrinkles and fine lines. It also contains Sea Buckthorn Oil, rich in Vitamin C.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT600	Tricaprylin	Emollient	49.50
A2	Glyzer CE300	Coco Caprylate/Caprate	Emollient	49.50
A3	Bakuchiol Oil	Bakuchiol	Ant-aging Active	0.50
A4	Sea Buckthorn Oil	<i>Hippophae rhamnoides</i> Fruit Oil	Antioxidant	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Light, non-tacky and non-greasy oil
- ✓ Contains Bakuchiol, a natural anti-aging active
- ✓ Contains Sea Buckthorn Oil, rich in Vitamin C
- ✓ 100% derived from natural origin

### Key Ingredients

#### Glyzer CE300

- ✓ Outstanding spreadability, non-greasy feel
- ✓ Moisturizes and soothes dry skin
- ✓ Suitable for dry and sensitive skin
- ✓ ISO-16128-1: 100.0%



#### Glyzer CT600

- ✓ Very light emollient
- ✓ Quickly absorbed on the skin
- ✓ Suitable for dry and sensitive skin
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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#### Procedure

- |   |  |
|---|--|
| 1 | In an appropriate container, load all the ingredients. Mix until completely homogeneous. |
| 2 | Packed in the desired container  |

#### Specification

Appearance	Yellow oily liquid
Odor	Characteristic odor

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# PRODUCT FORMULATION

## Kids Sunscreen

PHC-PF-25-069

Keep your little ones' skin protected with our gentle Kids Sunscreen! This lightweight formula absorbs quickly to provide broad-spectrum defense against UVA and UVB rays, letting them play safely under the sun. Formulated with care, it's a reliable choice for worry-free fun under the sun.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	32.40
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.05
<b>A3</b>	<b>Glysoft RG</b>	<b>Glycerin</b>	<b>Humectant</b>	<b>3.00</b>
A4	Carbomer	Carbomer	Thickener	0.30
B1	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	UV Filter	7.00
B2	Octocrylene	Octocrylene	UV Filter	7.00
B3	Ethylhexyl Salicylate	Ethylhexyl Salicylate	UV Filter	10.00
B4	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	UV Filter	7.00
<b>B5</b>	<b>Glyzer CE300</b>	<b>Coco Caprylate/Caprate</b>	<b>Emollient</b>	<b>5.00</b>
<b>B6</b>	<b>Glyzer CT200</b>	<b>Caprylic/Capric/Lauric Triglyceride</b>	<b>Emollient</b>	<b>4.00</b>
B7	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	2.00
<b>B8</b>	<b>Sufrapure LE</b>	<b>Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate</b>	<b>Emulsion Concentrate</b>	<b>15.00</b>
B9	Tapioca Starch (and) Polymethylsilsesquioxane	Tapioca Starch (and) Polymethylsilsesquioxane	Texture Enhancer	3.00
C1	Polyurethane-35	Polyurethane-35	Film Former	2.00
C2	Panthenol	Panthenol	Skin Active	0.30
C3	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.50
<b>C4</b>	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	<b>Preservative</b>	<b>1.00</b>
C5	Triethanolamine	Triethanolamine	pH Modifier	0.45
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy

### Key Ingredients

#### Sufrapure LE

- ✓ Imparts silky and smooth skin feel
- ✓ Produces stable emulsion formulations
- ✓ ISO 16128-1: 93%



#### Glyzer CT200

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Mild; suitable for dry and sensitive skin
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO 16128-1: 100%



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#### Procedure

1	In a beaker, mix Phase A ingredients.
2	In another beaker, mix Phase B ingredients.
3	Heat Phase A and Phase B ingredients up to 70°C.
4	Combine Phase B to Phase A ingredients. Mix until homogeneous.
5	Cooldown to 40°C.
6	Add Phase C ingredients one-by-one. Mix after every addition.

#### Specification

Appearance	Viscous emulsion
Color	Opaque white
pH	4.5 – 5.5

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# PRODUCT FORMULATION

## Shaving Foam

PHC-PF-25-093

A creamy, dense shaving foam formulation based on **Sufrasoft HS700** and **Sufravon 871**. It is formulated designed to be packed in foam dispensing packaging for quick and easy foam. The formulation delivers excellent foaming, rinsability and smooth skin feel.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	56.80
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	<b>Sufrasoft HS700</b>	<b>Lauryl Hydroxysultaine</b>	Co-Surfactant	30.00
A4	<b>Sufravon 871</b>	<b>Potassium Olivat</b>	Primary Surfactant	10.00
A5	<b>Sufamide 850</b>	<b>Cocamide MEA</b>	Preservative	2.00
A6	Benzisothiazolinone	Benzisothiazolinone	Preservative	0.20
A7	Fragrance	Fragrance	Aesthetic	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Excellent foaming & rinsability
- ✓ Smooth skin feel
- ✓ Cost-effective formulation

### Key Ingredients

#### Sufravon 871

- ✓ 100% Plant-based ingredients
- ✓ Excellent foaming and skin feel
- ✓ ISO 16128-1: 100%



#### Sufrasoft HS700

- ✓ Excellent Foaming properties
- ✓ Mild and excellent skin feel
- ✓ ISO-16128 (RCI): 0.71



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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#### Procedure

1	Weigh the required amount of water. Start mixing then add Tetrasodium EDTA. Continue mixing until completely dissolved.
2	Add <b>Sufrosoft HS700, Sufravon 871, Suframide 850</b> , continue mixing until completely homogeneous.
3	Add Benzisothiazolinone and Fragrance, continue mixing until the mixture becomes clear.

#### Specification

Appearance	Clear. Water-thin liquid
Color	Colorless
pH (as is)	8.29

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# Scalp and Hair

Eco-conscious

# PRODUCT FORMULATION

## Hair & Scalp serum

PHC-PF-25-059

Hair and scalp nourishing serum based on coconut-derived emollient that delivers silky and non-tacky skin feel. **Glyzer CT200** is clinically proven effective in reducing the occurrence of dandruff.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT600	Tricaprylin	Emollient	49.50
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	49.50
A3	Natural Fragrance	Parfum	Fragrance	0.50
A4	Rosemary Oil	Rosmarinus officinalis leaf oil	Antioxidant	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ 100% derived from natural origin

### Key Ingredients

#### Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Effective in clinical trials for reducing dandruff
- ✓ ISO-16128-1: 100.0%



#### Glyzer CT600

- ✓ Very light emollient with good spreadability
- ✓ Suitable for sensitive and oily scalp
- ✓ ISO 16128-1: 100%



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## Procedure

- 1 In an appropriate container, load all the ingredients. Mix until completely homogeneous.
- 2 Packed in the desired container

## Specification

Appearance	Colorless to light yellow oil liquid
Odor	Characteristic rosemary oil

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# PRODUCT FORMULATION

## Leave-in Hair Conditioning Mist

PHC-PF-24-169

A leave-in hair conditioning mist is a lightweight spray that hydrates and detangles hair without rinsing. It enhances manageability, reduces frizz, and adds shine, making it ideal for all hair types. Just spray on damp or dry hair for instant softness.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	95.00
A2	Glysoft RG	Glycerin	Humectant	1.00
A3	Polyquaternium-39	Polyquaternium-39	Film-forming Agent	0.50
A4	Neosoft CQ90	Dicocoylhydroxyethylammonium Methosulfate (and) Cocoglycerides (and) Butylene Glycol	Conditioning Agent	0.20
B1	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	0.25
B2	Emulsier PGE100	Polyglyceryl-10 Caprylate	Emulsifier	0.20
B3	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1.00
B4	Glyzer CE500	Butylene Glycol Dicaprylate/Dicaprate	Emollient	0.50
B5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.50
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.60
C1	Fragrance		Fragrance	0.15
C1	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.10
TOTAL				100.0

### Formulation Benefits

- ✓ Light on hair, does not weigh down
- ✓ Instantly improves hair manageability
- ✓ Helps hydrate dry and damaged hair
- ✓ Contains coconut-rich ingredients

### Key Ingredients

#### Neosoft CQ90

- ✓ Imparts good conditioning without build-up
- ✓ High-active coconut-based quats
- ✓ Easy to disperse
- ✓ ISO 16128-1: 72%



#### Glyzer CE500

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ High-spreading emollient
- ✓ ISO 16128-1: 100%



#### NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts skin re-fattening and moisturizing
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



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### Procedure

1	In a clean container, load all Phase A ingredients one at a time. Continue mixing until homogeneous. Heat to 70-75 degrees Celsius.
2	In a separate container, load all Phase B and heat to 70-75 degrees Celsius until fully melted.
3	Add Phase B to Phase A. Continue mixing until emulsified.
4	Cool down to 40-45 degrees Celsius.
5	Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.

### Specification

Appearance	Opaque liquid emulsion
pH	5.29
Viscosity @ 25°C	700 rpm

### Stability Data

Stable for 5 weeks at 45 degrees Celcius. On-going stability.

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# PRODUCT FORMULATION

## Hair Shampoo

PHC-PF-25-077

This shampoo is a formulation made from coconut-derived ingredients for a milder and more effective hair care solution. It gently cleanses and nourishes your hair, leaving it soft, shiny, and manageable.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	58.33
A2	Polyquaternium-10	Polyquaternium-10	Conditioning Agent	0.50
A3	EDTA	Ethylenediaminetetra acetic acid	Chelating Agent	0.20
A4	Glysoft RG	Glycerin	Humectant	1.00
A5	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	2.00
A6	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	15.00
A7	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Surfactant	12.00
A8	Sufrasoft CB30	Cocamidopropyl Betaine	Amphoteric Surfactant	5.00
A9	Lauryl Glucoside	Lauryl Glucoside	Co-Surfactant	1.00
B1	Pearlux EGDS	Glycol Distearate	Pearlizer	2.50
C1	Panthenol (Vitamin B5)	Panthenol	Humectant	0.50
C2	Fragrance		Fragrance	0.67
C3	Hydrolyzed Keratin	Hydrolyzed Keratin	Active	0.10
C4	1,2-Hexanediol	1,2-Hexanediol	Preservative	0.70
C5	Citric Acid, 50%	Citric Acid	pH Modifier	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Mild shampoo formulation
- ✓ Made from coconut-based ingredients
- ✓ With conditioning active for easy combing of hair

### Key Ingredients

#### Neosoft CD

- ✓ Cold-processable conditioning active
- ✓ Natural-derived ingredient
- ✓ ISO 16128: 73%



#### Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Derived from coconut oil
- ✓ California Prop 65 Compliant
- ✓ ISO 16128 (RCI): 0.6



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## Procedure

1	Load Water. Start agitation.
2	Add EDTA. Mix until fully dissolved. Start heating to 70- 75°C.
3	Add Polyquat-10 while continuing mixing until fully dispersed.
4	Add Phase A5-A9 consequently. Mix until homogenous.
9	At 70-75°C, add B1. Mix until fully melted. Remove from heat.
10	Cool down to 40-45°C and add Phase C. Mix until homogeneous.
11	Fill in the desired container.

## Specification

Appearance	Pearlized viscous liquid
pH (as is)	6.13
Viscosity, cPs	2,170

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# PRODUCT FORMULATION

## Hair Conditioner

PHC-PF-25-078

A silicone-free coconut conditioner that hydrates and nourishes hair, leaving it soft, smooth, and frizz-free. Enriched with natural coconut, it adds shine and manageability for all hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	77.10
A2	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.50
A3	Neosoft CQ90	Dicocoylhydroxyethylammonium Methosulfate (and) Cocoglycerides (and) Butylene Glycol	Conditioning Active	1.00
A4	Glysoft RG	Glycerin	Humectant	3.00
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	8.00
B2	Emulsier GMS 100	Glyceryl Stearate SE	Emulsifier	1.00
B3	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	2.00
B4	Glyzer CE300	Coco Caprylate/Caprate	Emollient	3.00
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.20
B6	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	1.20
C1	Aloe Vera Extract	<i>Aloe barbadensis</i> (Aloe Vera) Extract	Hydration and Soothing Active	1.00
C2	Fragrance		Fragrance	1.00
TOTAL				100.0

### Formulation Benefits

- ✓ Lightweight feel, does not weight down hair
- ✓ Improves hair manageability
- ✓ Conditions without build-up
- ✓ Contains coconut-rich ingredients

### Key Ingredients

#### Neosoft CQ90

- ✓ Imparts good conditioning without build-up.
- ✓ High-active coconut-based quats
- ✓ Easy to disperse
- ✓ ISO 16128-1: 72%



#### Glyzer CE300

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ Fast-spreading emollient
- ✓ ISO 16128-1: 100%



#### NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Imparts moisturizing property
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



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## Procedure

1	In a clean container, load water and start agitation.
2	Gradually add Guar HPMC. Continue mixing until dispersed.
3	Add <b>Neosoft CQ90</b> , mix until homogeneous.
4	Add <b>Glysoft RG</b> , mix until homogeneous. Heat to 70-75°C.
5	In a separate container, load all Phase B and Heat to 70-75 °C until fully melted.
6	Add Phase B to Phase A. Continue mixing until emulsified.
7	Cool down to 40-45°C.
8	Add remaining ingredients. Mix until homogeneous. Transfer to the desired packaging.

## Specification

Appearance	Opaque liquid emulsion
pH	5.29
Viscosity	13,000 cPs

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# Body Wellness

Detoxify and Relax

# PRODUCT FORMULATION

## Body Oil

PHC-PF-25-072

Indulge your skin in the radiant nourishment of our Body Oil. Infused with the revitalizing power of Sea Buckthorn and the bright essence of Grapefruit, this fast-absorbing blend leaves your skin feeling silky smooth and beautifully glowing. The light, non-greasy formula, enriched with **Glyzer CT200** and **Glyzer CE300**, effortlessly melts into the skin for deep hydration and a healthy-looking luminosity.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	69.40
A2	Glyzer CE300	Coco Caprylate/Caprate	Emollient	30.00
A3	Sea Buckthorn Oil	<i>Hippophae rhamnoides</i> (Sea Buckthorn) Oil	Active	0.50
A4	Grapefruit Oil	<i>Citrus paradisi</i> (Grapefruit) Oil	Active	0.10
TOTAL				100.00

### Formulation Benefits

- ✓ Infused with natural oils
- ✓ Moisturizing and nourishing
- ✓ Lightweight and fast-absorbing

### Key Ingredients

#### Glyzer CT200

- ✓ Outstanding spreadability and non-greasy
- ✓ Mild, suitable for sensitive and oily skin
- ✓ Has moisturizing property
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Derived from coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO 16128-1: 100%



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## Procedure

- 1 Mix all ingredients until homogeneous.

## Specification

Appearance	Liquid
Color	Yellow
Odor	Characteristic

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# PRODUCT FORMULATION

## Nourishing Baby Wash

PHC-PF-25-095

A milky baby wash formulated with **Sufrasoft HS700** and **Sufrasoft CB30**. It contains **NatPro 8000**, a natural preservative and refatting active. It also contains **Pearlux OB10**, a plant-based opacifier that delivers milky appearance. The formulation delivers excellent foaming, rinsability and smooth skin feel.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	66.40
A2	Diutan Gum	Sphingomonas Ferment Extract	Thickener	0.50
A3	<b>Sufrasoft HS700</b>	<b>Lauryl Hydroxysultaine</b>	Surfactant	20.00
A4	<b>Sufrasoft CB30</b>	<b>Cocamidopropyl Betaine</b>	Surfactant	10.00
A5	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	Preservative	0.50
A6	Benzisothiazolinone	Benzisothiazolinone	Preservative	0.10
A7	Fragrance	Fragrance	Aesthetic	0.50
A8	<b>Pearlux OB10</b>	<b>Glycol Distearate (and) Lauryl Hydroxysultaine (and) Sodium Cocoyl Isethionate</b>	Opacifier	5.00
TOTAL				100.00

### Formulation Benefits

- ✓ Excellent foaming & rinsability
- ✓ Smooth skin feel
- ✓ Cost-effective formulation

### Key Ingredients

#### Sufrasoft HS700

- ✓ Excellent foaming properties
- ✓ Mild and excellent skin feel
- ✓ ISO-16128 (RCI): 0.71



#### Sufrasoft CB30

- ✓ Excellent foaming properties
- ✓ Excellent foaming and skin feel
- ✓ ISO 16128-1: 53.5%



#### NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ ISO 16128-1: 100% Natural



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#### Procedure

1	Weigh the required amount of water. Start mixing then add Diutan Gum, continue mixing until completely dissolved.
3	Add <b>Sufrosoft HS700, Sufrosoft CB30</b> , continue mixing until completely homogeneous.
4	Add <b>NatPro 8000</b> , Benzisothiazolinone and Fragrance, continue mixing until the mixture becomes homogeneous.
5	Add <b>Pearlux OB10</b> , continue mixing until the mixture becomes homogeneous.

#### Specification

Appearance	Milky, viscous liquid
Color	White to Off-white
Viscosity at 25°C	1,992 cPs
pH (as is)	5.72

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# PRODUCT FORMULATION

## Sulfate-free Body Soap

PHC-PF-25-092

Sulfate-free body soap that delivers excellent cleansing and foaming properties. It is formulated with **Sufravon 890** that delivers excellent cleansing and substantive skin feel. It utilizes **NatPro 8000**, a natural preservative and super fatting active that replenishes the natural lipids remove during washing.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Diluent	57.25
A2	HEC	Hydroxyethyl Cellulose	Thickener	1.25
A3	Sufravon 890	Potassium Cocoate (and) Potassium Olivat	Surfactant	40.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Fragrance		Fragrance	1.00
A6	50% Citric Acid Solution	Citric Acid	pH modifier	q.s.
TOTAL				100.00

### Formulation Benefits

- ✓ Natural liquid body soap
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth skin feel

### Key Ingredients

#### Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 100%



#### NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Broad pH compatibility
- ✓ ISO 16128-1: 100%



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### Procedure

1. Weigh the required amount of water in a beaker.
2. Add HEC, continue mixing until completely dispersed (around 10 minutes).
3. Add **Sufravon 890**, continue mixing until completely homogeneous.
5. Add **NatPro 8000** and Fragrance, continue mixing until completely homogeneous.
6. Adjust pH to target 9.0 – 9.20

### Specification

Appearance	Clear, viscous liquid
Odor	Characteristic odor
pH (as is)	9.20
Viscosity, cPs	9,740

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# PRODUCT FORMULATION

## Combo Body Wash

PHC-PF-25-091

A milky white liquid body wash formulated with **Sufravon 869**, **Sufrasoft HS700** and sodium lauryl ether sulfate. It contains **NatPro 8000**, a natural preservative and refatting active. The formulation delivers excellent foaming, rinsability and smooth skin feel.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	65.90
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	SLES	Sodium Laureth Sulfate	Primary Surfactant	7.00
A4	<b>Sufrasoft HS700</b>	<b>Lauryl Hydroxysultaine</b>	Co-Surfactant	10.00
A5	<b>Sufravon 869</b>	<b>Potassium Cocoate</b>	Primary Surfactant	15.00
A6	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	Preservative	0.50
A7	Benzisothiazolinone	Benzisothiazolinone	Preservative	0.10
A8	Fragrance	Fragrance	Aesthetic	0.50
A9	Opacifier	Styrene Acrylates Copolymer	Opacifier	0.50
	TOTAL			100.00

### Formulation Benefits

- ✓ Excellent foaming & rinsability
- ✓ Smooth skin feel
- ✓ Cost-effective formulation

### Key Ingredients

#### Sufravon 869

- ✓ 100% Plant-based ingredients
- ✓ Excellent foaming and skin feel
- ✓ ISO 16128-1: 100%



#### Sufrasoft HS700

- ✓ Excellent Foaming properties
- ✓ Mild and excellent skin feel
- ✓ ISO-16128 (RCI): 0.71



#### NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ ISO 16128-1: 100% Natural



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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#### Procedure

1	Weigh the required amount of water. Start mixing then add Tetrasodium EDTA. Continue mixing until completely dissolved.
2	Add SLES, continue mixing until completely dissolve.
3	Add <b>Sufrosoft HS700</b> , <b>Sufravon 869</b> , continue mixing until completely homogeneous.
4	Add <b>NatPro 8000</b> , Benzisothiazolinone and Fragrance, continue mixing until the mixture becomes clear.
5	Add Opacifier, continue mixing until the mixture becomes homogeneous. Adjust pH between 7.5 – 8.0

#### Specification

Appearance	Milky, viscous liquid
Color	White to Off-white
Viscosity at 25°C	4,179 cPs
pH (as is)	7.89

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# Color Cosmetics

Soothe and Beautify

# PRODUCT FORMULATION

## Highlighter Stick

PHC-PF-25-070

Discover a natural glow with this highlighter stick. Formulated with coconut-derived ingredients and infused with moisturizing components, it effortlessly enhances your beauty with a luminous finish.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	34.17
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	7.00
A3	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	5.00
A4	Squalene	Squalene	Emollient	4.00
A5	Glyzer CE300	Coco Caprylate/Caprates	Emollient	6.50
A6	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	6.50
A7	Dimethicone	Dimethicone	Emollient	7.00
B1	Black Iron Oxide	CI 77499	Pigment	0.05
B2	Blue Iron Oxide	CI 42090	Pigment	0.03
B3	Titanium Dioxide	Titanium Dioxide	Pigment	3.50
B4	Mica Powder	Mica	Shimmer/highlighter	13.00
C1	Methyl Methacrylate Crosspolymer	Methyl Methacrylate Crosspolymer	Sensory Enhancer	3.00
C2	Vitamin E	Tocopheryl Acetate	Antioxidant	0.25
C3	Silver Shimmer	Mica (and) Titanium Dioxide (and) Silica	Shimmer/highlighter	10.00
TOTAL				100.00

### Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CT100

- ✓ A light emollient that moisturizes the skin without feeling tacky.
- ✓ Gives a smooth, gliding texture so it spreads easily
- ✓ ISO 16128-1: 100%



#### Cocolatum 501

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ A non-tacky emollient that provides silky skin feel.
- ✓ Eco-friendly alternative to silicone
- ✓ ISO 16128-1: 100%



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#### Procedure

1	In an appropriate container, load all ingredients from A1 to A7. Heat to 70°C -75°C until fully melted.
2	Add all ingredients from B1 to B4. Mix until pigments are fully dispersed.
3	Maintain temperature to 70°C -75°C. Homogenize for 3 minutes at 4,000 – 5000 rpm until color is combined.
4	Add remaining ingredients and homogenize for 1 minute at 4,000 – 5000 rpm.
5	Transfer into the desired packaging while still in liquid form.

#### Specification

Appearance	Solid Wax
Color	Gray

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# PRODUCT FORMULATION

## Body Shimmer

PHC-PF-25-088

Experience the radiance of our natural body shimmer, designed to deliver a luminous glow and deep hydration. Our lightweight, quick-absorbing formula ensures skin stays soft and non-greasy, for a radiant and nourished complexion.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus communis</i> Seed (Castor) Oil	Emollient	36.00
A2	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base/Thickener	35.45
A3	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	10.00
A4	Glyzer CE500	Butylene Glycol Dicaprylate/Dicaprate	Emollient	8.00
A5	Silver Shimmer	CI 77820 (and) Mica	Shimmer	10.00
A6	Fragrance		Fragrance	0.50
A7	Vitamin E	Tocopheryl Acetate	Antioxidant	0.05
TOTAL				100.00

### Formulation Benefits

- ✓ Coconut-derived ingredients
- ✓ Nourishes and moisturizes the skin
- ✓ Enhances skin appearance

### Key Ingredients

#### Glyzer CT100

- ✓ Moisturizing lightweight emollient
- ✓ Dermatology tested as non-irritating and safe emollient
- ✓ Derived from natural sources
- ✓ ISO 16128-1: 100%



#### Cocolatum 503

- ✓ Moisturizing emollient base
- ✓ Has wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



#### Glyzer CE500

- ✓ Light but high glossy emollient
- ✓ High-spreading emollient
- ✓ Gives non-greasy finish on skin
- ✓ ISO 16128-1: 100%



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### Procedure

- |   |   |
|---|---|
| 1 | In an appropriate container load all ingredients from A1-A4. Heat to 60-65°C until fully melted. Homogenize for 3-4 minutes at 4,000 rpm until fully combined.      |
| 2 | Incorporate Silver Shimmer, Fragrance, and Vitamin E into the base. Mix thoroughly using a propeller blade until a uniform and homogeneous consistency is achieved. |
| 3 | Transfer to the desired packaging.  |

### Specification

Appearance	Semi-solid Gel
Color	Silver

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# PRODUCT FORMULATION

## Lip Gloss Serum

PHC-PF-25-079

This lip gloss delivers a luscious shine while keeping your lips soft and moisturized. Perfect for achieving a glossy and healthy look with the nourishing benefits of coconut.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus Communis Seed</i> (Castor) Oil	Emollient	30.00
A2	Diisostearyl Malate	Diisostearyl Malate	Pigment Dispersant	10.00
A3	Polyglyceryl-2 Triisostearate (and) RED27 (CI 45410)	Polyglyceryl-2 Triisostearate (and) RED27 (CI 45410)	Pigment	0.15
A4	Cocolatum 501	<b>Cocoglycerides( and) Cera alba (Bees) Wax (and) Euphorbia cerifera (Candelilla) Wax</b>	<b>Emollient Base/Thickener</b>	<b>32.00</b>
A5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	15.85
A6	Glyzer CE300	Coco Caprylate/Caprate	Emollient	10.00
A7	Flavor		Flavor	1.50
A8	Pink Shimmer	Synthetic Fluorphlogopite	Shimmer	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Coconut-derived
- ✓ Smooth texture, long-lasting wear
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CT100

- ✓ Moisturizing lightweight emollient
- ✓ Has moisturizing property
- ✓ Derived from natural sources
- ✓ ISO 16128-1: 100%



#### Cocolatum 501

- ✓ Multi-functional moisturizing emollient base
- ✓ Petroleum-free
- ✓ Provides smoothness, long-lasting glossy finish
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Suitable replacement to Cyclopentasiloxane and other silicone oil
- ✓ Provides smooth application and a silky, non-greasy finish
- ✓ Derived from coconut oil
- ✓ ISO 16128-1: 100%



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#### Procedure

1	In an appropriate container, load the ingredients from A1-A6. Heat to 60-65°C until fully melted. Mix until homogenous. Remove from heat.
2	At 45°C, add Flavor and Shimmer. Mix until homogeneous.
3	Transfer to the desired packaging.

#### Specification

Appearance	Semi-solid Gel
Color	Pink

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# PRODUCT FORMULATION

## Lip and Cheek Tint

PHC-PF-25-068

Try our Lip and Cheek Tint with nourishing coconut oils. Formulated with natural ingredients, enhancing your natural beauty with a dewy finish.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	76.20
A2	Glyzer CE200	Isoamyl Laurate	Emollient	5.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	2.00
A4	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	2.00
A5	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	5.00
A6	Titanium Dioxide	Titanium Dioxide	Pigment	4.00
A7	Red Iron Oxide	CI 77491	Pigment	1.00
A8	Lithol Rubine B (Ca Lake)	CI 15850:1	Pigment	1.00
A9	Tapioca Starch	Tapioca Starch	Sensory Enhancer	2.00
B1	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Active	0.10
B2	Glysoft RG	Glycerin	Humectant	0.50
B3	Centella Extract	<i>Centella asiatica</i> Extract	Soothing Active	0.20
B4	Emulsier PGE100	Polyglyceryl-10 Caprylate	Solubilizer	1.00
TOTAL				100.00

### Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CT200

- ✓ Moisturizing emollient
- ✓ Non-greasy on the skin
- ✓ Contains Lauric Acid for Antibacterial benefits
- ✓ ISO 16128-1: 100%



#### Cocolatum 503

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



#### Glyzer CE200

- ✓ Light & non-greasy emollient
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



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## Procedure

- 1 In an appropriate container, Add Beeswax, Sunflower wax, **Glyzer CB100**, **Cocolatum 501**, **Glyzer CT500**, **Glyzer CE300**, Titanium dioxide and pigments. Mix until homogeneous while maintaining a temperature of 65 – 70°C. Homogenize for 2-3 minutes for 3,000-4,000 rpm to properly blend the pigments.
- 2 Add **NatPro AO100** and flavor. Remove from heat.
- 3 At 60-65°C, fill in intended packaging while stil in liquid form.  
Note: The sample easily solidifies, it must maintain a filling temperature.

## Specification

Appearance	Solid Wax
Color	Barbie Pink

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# PRODUCT FORMULATION

## Lip and Cheek Tint (Barbie Pink)

PHC-PF-24-097

Try our radiant burst of Barbie Pink with our Lip and Cheek Tint with nourishing coconut oils. Formulated with natural ingredients, enhancing your natural beauty with a dewy finish.

Phase	Ingredient	INCI	Function	%
A1	Beeswax	<i>Cera alba</i> (Beeswax)	Thickener	17.40
A2	Sunflower Wax	<i>Helianthus annuus</i> (Sunflower) Seed Wax	Thickener	11.15
A3	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	2.50
A4	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	10.00
A5	Glyzer CT500	Cocoglycerides	Emollient	25.30
A6	Glyzer CE300	Coco Caprylate/Caprate	Emollient	15.00
A7	Titanium Dioxide	Titanium Dioxide	Pigment	10.00
A8	Red Iron Oxide	Red 7 (and) CI 15850	Pigment	5.00
A9	Yellow Iron Oxide	CI 77492	Pigment	0.60
A10	Strawberry Flavor		Flavor	1.50
A11	Natpro AO100	Glyceryl Caprylate (and) Caprate (and) Laurate, Ferulic Acid	Antioxidant	0.05
A12	Tapioca Starch	Tapioca Starch	Sensory Enhancer	1.50
TOTAL				100.00

### Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CT500

- ✓ Moisturizing
- ✓ Easy to apply on the skin
- ✓ Improves shine
- ✓ ISO 16128-1: 100%



#### Cocolatum 501

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Mild; suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



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## Procedure

- 1 In an appropriate container, Add Beeswax, Sunflower wax, **Glyzer CB100**, **Cocolatum 501**, **Glyzer CT500**, **Glyzer CE300**, Titanium dioxide and pigments. Mix until homogeneous while maintaining a temperature of 65 – 70°C. Homogenize for 2-3 minutes for 3,000-4,000 rpm to properly blend the pigments.
- 2 Add flavor, **NatPro AO100** and Tapioca Starch. Homogenize for 1-2 minutes.
- 3 At 60-65°C, fill in intended packaging while still in liquid form.  
Note: The sample easily solidifies, it must maintain a filling temperature.

## Specification

Appearance	Solid Wax
Color	Barbie Pink

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# PRODUCT FORMULATION

## Contour Stick

PHC-PF-25-066

A creamy, blendable contour stick made with nourishing coconut-derived ingredients. It glides smoothly onto the skin, helping to define and sculpt features while providing natural hydration. Perfect for a sun-kissed, healthy-looking finish with a lightweight, non-greasy feel.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient	53.80
A2	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	6.00
A3	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	8.00
A4	Squalene	Squalene	Emollient	4.00
A5	Glyzer CE300	Coco Caprylate/Caprate	Emollient	6.50
A6	Dimethicone	Dimethicone	Emollient	7.00
A7	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	6.50
A8	Kaolin	Kaolin	Mattifying	3.00
A9	Mica Powder	Mica	Sensory Enhancer	2.00
A10	Red Iron Oxide	CI 77491	Pigment	1.20
A11	Yellow Iron Oxide	CI 77492	Pigment	0.60
A12	Black Iron Oxide	CI 77499	Pigment	1.40
TOTAL				100.00

### Formulation Benefits

- ✓ Smooth application and blendability
- ✓ Made from sustainable ingredients
- ✓ Ease of controlled application
- ✓ Moisturizes and locks in moisture

### Key Ingredients

#### Cocolatum 501

- ✓ Multi-functional moisturizing emollient base
- ✓ Has natural antibacterial property
- ✓ Hypoallergenic
- ✓ ISO-16128-1: 100%



#### Glyzer CT100

- ✓ A light emollient that moisturizes the skin without feeling tacky.
- ✓ Gives a smooth, gliding texture so it spreads easily
- ✓ Derived from sustainable coconut
- ✓ ISO-16128-1: 100%



#### Glyzer CE300

- ✓ A non-tacky emollient that provides silky skin feel.
- ✓ Eco-friendly alternative to silicone
- ✓ ISO-16128-1: 100%



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### Procedure

1	In a clean container, load all ingredients from A1 to A7. Heat to 75-80 degrees Celcius until fully melted.
2	Add remaining ingredients, mix using a cowles blade until powders are wetted.
3	Homogenize at 4,000 – 5,000 rpm for 3 minutes.
4	Re-homogenize if pigment distribution appears uneven.
5	Fill to the desired container.

### Specification

Appearance	Semi-solid
Color	Brown
Odor	Characteristic

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# PRODUCT FORMULATION

## Eyeshadow (Coral Pink)

PHC-PF-25-085

Enhance your eyes with a naturally beautiful touch of coral pink. This eyeshadow, crafted with a naturally derived formula, delivers a soft, blendable wash of warm, rosy color for your lids.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	46.74
A2	Glyzer CE100	Coco Caprylate	Emollient	7.50
A3	Glyzer CE300	Coco Caprylate/Caprates	Emollient	7.50
A4	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	8.00
A5	Dimethicone	Dimethicone	Emollient	5.00
A6	Hydrogenated Vegetable Oil	Hydrogenated Vegetable Oil	Thickener	3.00
B1	Polymethylsilsesquioxane	Polymethylsilsesquioxane	Sensory Enhancer	2.00
B2	Titanium Dioxide	CI 77891	Pigment	8.00
B3	Lithol Rubine B (Ca Lake)	CI 15850:1	Pigment	1.50
B4	Yellow Iron Oxide	CI 77742	Pigment	1.67
B5	Lake of Tartrazine	CI 19140	Pigment	1.67
C1	Vitamin E	Tocopheryl Acetate	Antioxidant	1.00
C2	Shimmer	Mica (and) CI 7789 (and) CI 77491 (and) CI 77492 (and) Synthetic Fluorphlogopite	Shimmer	4.42
C3	Acrylates Copolymer	Acrylates Copolymer	Film former	2.00
TOTAL				100.00

### Formulation Benefits

- ✓ Smooth Application
- ✓ Eye-catching and unique
- ✓ Enhances and defines the eye

### Key Ingredients

#### Glyzer CE100

- ✓ Provides a luxurious and silky-smooth skin experience
- ✓ Non-greasy on the skin
- ✓ Light-weight and fast absorbing
- ✓ ISO 16128-1: 100%



#### Cocolatum 501

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Light & non-greasy emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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#### Procedure

1	In an appropriate container, load all ingredients from A1 to A6. Heat to 70°C -75°C. until fully melted.
2	Add all ingredients from B1 to B5. Mix until pigments are fully dispersed.
3	Maintain temperature to 70°C -75°C. Homogenize for 3 minutes at 4,000 – 5000 rpm until color is combined.
4	Add remaining ingredients and homogenize for 1 minute at 4,000 – 5000 rpm.
5	Transfer into the desired packaging while still in liquid form.

#### Specification

Appearance	Solid Wax
Color	Coral Pink

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# PRODUCT FORMULATION

## Eyeshadow (Purple)

PHC-PF-25-084

Enhance your eyes with a subtle, dreamy purple for a soft, natural touch of color on your lids. Infused with nourishing coconut oil and other natural coconut-derived ingredients, this shade offers a smooth and blendable application.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	50.66
A2	Glyzer CE100	Coco Caprylate	Emollient	7.50
A3	Glyzer CE300	Coco Caprylate/Caprate	Emollient	7.50
A4	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	8.00
A5	Dimethicone	Dimethicone	Emollient	5.00
A6	Hydrogenated Vegetable Oil	Hydrogenated Vegetable Oil	Thickener	3.00
B1	Polymethylsilsesquioxane	Polymethylsilsesquioxane	Sensory Enhancer	2.00
B2	Red Iron Oxide	CI 77491	Pigment	1.50
B3	Blue Iron Oxide	CI 77510	Pigment	0.75
C1	Vitamin E	Tocopheryl Acetate	Antioxidant	1.00
C2	Purple Shimmer	Mica (and) Titanium Dioxide (and) CI 77742	Shimmer	6.92
C3	Shimmer	Titanium Dioxide (and) Mica	Shimmer	4.17
C4	Acrylates Copolymer	Acrylates Copolymer	Film former	2.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Smooth Application
- ✓ Eye-catching and unique
- ✓ Enhances and defines the eye

### Key Ingredients

#### Glyzer CE100

- ✓ Provides a luxurious and silky-smooth skin experience
- ✓ Non-greasy on the skin
- ✓ Light-weight and fast absorbing
- ✓ ISO 16128-1: 100%



#### Cocolatum 501

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Light & non-greasy emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



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### Procedure

- 1 In an appropriate container, load all ingredients from A1 to A6. Heat to 70°C -75°C. until fully melted.
- 2 Add all ingredients from B1 to B3. Mix until pigments are fully dispersed.
- 3 Maintain temperature to 70°C -75°C. Homogenize for 3 minutes at 4,000 – 5000 rpm until color is combined.
- 4 Add remaining ingredients and homogenize for 1 minute at 4,000 – 5000 rpm.
- 5 Transfer into the desired packaging while still in liquid form.

### Specification

Appearance	Solid Wax
Color	Purple

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# PRODUCT FORMULATION

## Eyeshadow (Caribbean Green)

PHC-PF-25-083

Enhance your eyes with a captivating eyeshadow that brings a touch of tropical warmth and sparkle to your look. Infused with nourishing coconut oil and other natural coconut-derived ingredients, this shade offers a smooth, blendable application and a subtle shimmer.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	50.66
A2	Glyzer CE100	Coco Caprylate	Emollient	7.50
A3	Glyzer CE300	Coco Caprylate/Caprates	Emollient	7.50
A4	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	8.00
A5	Dimethicone	Dimethicone	Emollient	5.00
A6	Hydrogenated Vegetable Oil	Hydrogenated Vegetable Oil	Thickener	3.00
B1	Polymethylsilsesquioxane	Polymethylsilsesquioxane	Sensory Enhancer	2.00
B2	Titanium Dioxide	Titanium Dioxide	Pigment	2.00
B3	Blue Iron Oxide	CI 77510	Pigment	1.50
B4	Yellow Iron Oxide	CI 77492	Pigment	0.50
C1	Vitamin E	Tocopheryl Acetate	Antioxidant	1.00
C2	Gold Shimmer	Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Iron Oxides (CI 77491)	Shimmer	4.17
C3	Shimmer	Titanium Dioxide (and) Mica	Shimmer	4.17
C4	Acrylates Copolymer	Acrylates Copolymer	Film former	3.00
TOTAL				100.00

### Formulation Benefits

- ✓ Smooth Application
- ✓ Eye-catching and unique
- ✓ Enhances and defines the eye

### Key Ingredients

#### Glyzer CE100

- ✓ Provides a luxurious and silky-smooth skin experience
- ✓ Non-greasy on the skin
- ✓ Light-weight and fast absorbing
- ✓ ISO 16128-1: 100%



#### Cocolatum 501

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Light & non-greasy emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



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#### Procedure

1	In an appropriate container, load all ingredients from A1 to A6. Heat to 70°C -75°C. until fully melted.
2	Add all ingredients from B1 to B4. Mix until pigments are fully dispersed.
3	Maintain temperature to 70°C -75°C. Homogenize for 3 minutes at 4,000 – 5000 rpm until color is combined.
4	Add remaining ingredients and homogenize for 1 minute at 4,000 – 5000 rpm.
5	Transfer into the desired packaging while still in liquid form.

#### Specification

Appearance	Solid Wax
Color	Caribbean Green

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# PRODUCT FORMULATION

## Eyeshadow (Bronze)

PHC-PF-25-082

Enhance your eyes with a warm, radiant glow using this bronze eyeshadow. Infused with nourishing coconut oil and other natural coconut-derived ingredients, this shade offers a smooth, blendable application and a subtle shimmer.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	36.40
A2	Glyzer CE100	Coco Caprylate	Emollient	8.50
A3	Glyzer CE300	Coco Caprylate/Caprate	Emollient	8.50
A4	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	8.00
A5	Dimethicone	Dimethicone	Emollient	5.00
A6	Hydrogenated Vegetable Oil	Hydrogenated Vegetable Oil	Thickener	3.00
B1	Polymethylsilsesquioxane	Polymethylsilsesquioxane	Sensory Enhancer	2.00
B2	Titanium Dioxide	CI 77891	Pigment	10.00
B3	Red Iron Oxide	CI 77491	Pigment	1.40
B4	Yellow Iron Oxide	CI 77492	Pigment	0.60
B5	Black Iron Oxide	CI 77499	Pigment	1.40
B6	Mica	Mica	Shimmer	2.00
C1	Vitamin E	Tocopheryl Acetate	Antioxidant	1.00
C2	Bronze Shimmer	CI 77491 (and) CI 77019	Shimmer	9.20
C3	Acrylates Copolymer	Acrylates Copolymer	Film former	3.00
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Smooth Application
- ✓ Complements Eye Color
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CE100

- ✓ Provides a luxurious and silky-smooth skin experience
- ✓ Non-greasy on the skin
- ✓ Light-weight and fast absorbing
- ✓ ISO 16128-1: 100%



#### Cocolatum 501

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Light & non-greasy emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



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#### Procedure

1	In an appropriate container, load all ingredients from A1 to A6. Heat to 70°C -75°C. until fully melted.
2	Add all ingredients from B1 to B6. Mix until pigments are fully dispersed.
3	Maintain temperature to 70°C -75°C. Homogenize for 3 minutes at 4,000 – 5000 rpm until color is combined.
4	Add remaining ingredients and homogenize for 1 minute at 4,000 – 5000 rpm.
5	Transfer into the desired packaging while still in liquid form.

#### Specification

Appearance	Solid Wax
Color	Bronze

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# PRODUCT FORMULATION

## Lip Balm

PHC-PF-25-076

This lip balm is made from coconut-derived emollients and skin protectant that provides moisturizing barrier on your lips. It comes in a fun egg shape.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Skin protectant	89.4
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	6.00
A3	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	2.00
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	1.00
B1	Polyglyceryl-2 Triisostearate (and) RED27 (CI 45410)	Polyglyceryl-2 Triisostearate (and) RED27 (CI 45410)	Pigment	0.15
B2	Flavor		Flavor	1.00
B3	Vitamin E	Tocopheryl Acetate	Antioxidant	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Moisturizes lips

### Key Ingredients

#### Cocolatum 501

- ✓ Petroleum-free
- ✓ Silky smooth feel on the lips
- ✓ Coconut-derived
- ✓ ISO-16128-1: 100%



#### Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128-1: 100%



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#### Procedure

- 1 Combine **Cocolatum 501**, Candelilla Wax, Cetearyl Alcohol, and **Glyzer CT200** into a container and heat up to 70 - 75°C until fully melted and homogeneous.
- 2 Add Pigment and homogenize at 5,000 rpm until pigment is fully dispersed.
- 3 Add Flavor and Vitamin E.
- 4 Immediately fill into desired container while fully melted.

#### Specification

Appearance	Semi-solid balm
Viscosity (at 65°C)	3197 mPas
Penetration, $\mu\text{m}$	40 - 60

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# PRODUCT FORMULATION

## Vitamin E Face Primer

PHC-PF-25-065

Smooth, hydrate, and protect your skin with our Vitamin E Bead Face Primer. Encapsulated Vitamin E bursts on application, delivering antioxidant nourishment while creating a silky and pore-blurring base for flawless makeup. Lightweight and breathable, it leaves your skin soft, radiant, and ready to glow all day.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	27.00
A2	Glysoft RG	Glycerin	Humectant	3.00
A3	Carbomer	Carbomer	Thickener	0.20
B1	Water	Aqua	Diluent	29.20
B2	Sodium Hyaluronate	Sodium Hyaluronate	Skin Active	0.50
B3	Niacinamide	Niacinamide	Skin Active	2.00
C1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	9.00
C2	Glyzer CE300	Coco Caprylate/Caprate	Emollient	5.00
C3	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1.50
C4	Sufrapure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsion Concentrate	15.00
C5	Talc	Talc	Mattifying Agent	2.00
C6	Dimethicone	Dimethicone	Silicone Emollient	1.00
D1	Polyurethane-35	Polyurethane-35	Film Former	1.00
D2	Fragrance		Fragrance	0.80
D3	Vitamin E Encapsulated Beads	Lactose (and) Microcrystalline Cellulose (and) Hydroxypropyl Methylcellulose (and) Tocopheryl Acetate	Anti-oxidant	0.50
D4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	2.00
D5	Triethanolamine	Triethanolamine	pH Modifier	0.30
TOTAL				100.00

### Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy

### Key Ingredients

#### Sufrapure LE

- ✓ Imparts silky and smooth skin feel
- ✓ Produces stable emulsion formulations
- ✓ ISO 16128-1: 93%



#### Glyzer CT200

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Mild; suitable for dry and sensitive skin
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Fast-spreading natural emollient
- ✓ Derived from sustainable coconut oil
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO 16128-1: 100%



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#### Procedure

1	In a beaker, mix Phase A ingredients.
2	In another beaker, mix Phase B ingredients.
3	Combine Phase B to Phase A ingredients. Mix until homogeneous.
4	Heat up to 70°C.
5	In another beaker, mix and heat Phase C ingredients up to 70°C.
6	Add Phase C to Phase AB ingredients. Mix until homogeneous.
7	Cooldown to 40°C.
8	Add Phase D ingredients one-by-one. Mix every after addition.

#### Specification

Appearance	Viscous emulsion
Color	Opaque white with green beads
pH	6 – 7

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# PRODUCT FORMULATION

## Perfume Balm

PHC-PF-25-075

Enhance your scent with our perfume balm, crafted from natural ingredients to hydrate your skin while providing a subtle, long-lasting fragrance. Its velvety, non-sticky texture melts effortlessly into your skin, making it perfect for a quick, on-the-go touch-up anytime, anywhere.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	4.00
A2	<i>Euphorbia cerifera</i> (Candelilla) Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	2.50
A3	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	38.98
A4	Glyzer CT500	Modified cocoglycerides	Emollient	34.52
B1	Fragrance		Fragrance	20.00
TOTAL				100.00

### Formulation Benefits

- ✓ Long-lasting fragrance
- ✓ Moisturizing formula
- ✓ Non-greasy application

### Key Ingredients

#### Glyzer CT500

- ✓ Outstanding lubricity and non-greasy feel
- ✓ Moisturizes and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



#### Cocolatum 501

- ✓ Moisturizing
- ✓ Suitable for sensitive & oily skin
- ✓ Wide range of application
- ✓ ISO 16128-1: 100%



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#### Procedure

1	Combine Phase A1-A4 and mix until homogeneous while maintaining a temperature of 60 – 70°C.
2	Add Phase B at 50°C. Remove from heat.
3	Fill into desired packaging while melted.

#### Specification

Appearance	Semi-solid balm
Color	Yellowish
Stability	Stable for 2 years at room temperature

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# Household Staples

Eco-Friendly

# PRODUCT FORMULATION

## Fabric Conditoner

PHC-PF-25-090

A viscous economical fabric conditioner formulation that delivers good softening without the build-up of yellowing. It is a viscous fabric conditioner with excellent re-wetting properties.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	84.20
A2	Sufraquat FS20i	Dialkylester Hydroxyammonium Methosulfate	Active	3.00
B1	Water	Aqua	Diluent	10.00
B2	Acrycare CSA 15	Polyacrylamide Co-Polymer	Thickener	0.80
C1	Fragrance		Fragrance	2.00
TOTAL				100.00

### Formulation Benefits

- ✓ Economical viscous fabric conditioner
- ✓ Delivers good softening without waxy feel
- ✓ Excellent re-wetting properties without yellowing

### Key Ingredients

#### Sufraquat FS20i

- ✓ Provides good softening
- ✓ Excellent anti-static property
- ✓ Vegetable oil-derived
- ✓ ISO 16128-1: 65% Natural



#### Acrycare CSA 15

- ✓ Cost-effective thickener for fabric conditioner
- ✓ Helps improve fabric glide and fabric softnes
- ✓ Easily processable

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#### Procedure

- |   |  |
|---|--|
| 1 | Combine Phase A and mix until homogenous.                          |
| 2 | In a separate beaker, combine Phase B and mix until homogenous.    |
| 3 | Add Phase B to Phase A and mix until homogenous.                   |
| 4 | Add Fragrance and colorant, continue mixing until fully dispersed. |

#### Specification

Appearance	Viscous, milky emulsion
pH (as is)	3.08
Viscosity, cPs	

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# PRODUCT FORMULATION

## Fabric Conditoner

PHC-PF-25-074

A viscous economical fabric conditioner formulation that delivers good softening without the build-up of yellowing. It has excellent re-wetting properties. It is formulated as viscous fabric conditioner with Sufrquat FS300i and Acrycare CSA 15.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	85.20
A2	Sufrquat FS300i	Dialkylesterhydroxyethylammonium Methosulfate	Active	2.00
B1	Water	Aqua	Diluent	10.00
B2	Acrycare CSA 15	Acrylamide Co-Polymer	Thickener	0.80
C1	Fragrance		Fragrance	2.00
C2	Colorant		Colorant	q.s.
TOTAL				100.00

### Formulation Benefits

- ✓ Economical viscous fabric conditioner
- ✓ Delivers good softening without waxy feel
- ✓ Excellent re-wetting properties without yellowing

### Key Ingredients

#### Sufrquat FS300i

- ✓ Coconut-based Ester-Quat
- ✓ High active
- ✓ Easily processable
- ✓ ISO 16128: 59% Natural



#### Acrycare CSA 15

- ✓ Cost-effective thickener for fabric conditioner
- ✓ Helps improves fabric glide and fabric softener
- ✓ Easily processable

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#### Procedure

- |   |  |
|---|--|
| 1 | Combine Phase A and mix until homogenous.                          |
| 2 | In a separate beaker, combine Phase B and mix until homogenous.    |
| 3 | Add Phase B to Phase A and mix until homogenous.                   |
| 4 | Add Fragrance and colorant, continue mixing until fully dispersed. |

#### Specification

Appearance	Viscous, milky emulsion
pH (as is)	3.08
Viscosity, cPs	990

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# PRODUCT FORMULATION

## Liquid Laundry

PHC-PF-25-073

Experience the perfect balance of effectiveness and gentleness with our sulfate-free Liquid Laundry Detergent. Formulated to produce a luxurious foam, it cleans and conditions your clothes, ensuring a thorough and satisfying laundry experience while maintaining the integrity of your fabrics.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Diluent	15.50
A2	Potassium Hydroxide	Potassium Hydroxide	pH Modifier	2.00
A3	Citric Acid	Citric Acid	pH Modifier	2.00
A4	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	5.00
A5	Acusol 445N	Polyacrylic Acid	Thickener	5.00
A6	Sufrasoft CB30	Cocamidopropyl Betaine	Surfactant	10.00
A7	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	5.00
A8	Laureth-10	Laureth-10	Surfactant	5.00
A9	Sufravon 874	Potassium Cocoate	Surfactant	50.00
A10	Fragrance		Fragrance	0.50
A11	Colorant		Colorant	q.s.
TOTAL				100.00

### Formulation Benefits

- ✓ Effective stain removal
- ✓ Gentle on fabrics
- ✓ Biodegradable surfactants

### Key Ingredients

#### Sufrasoft CB30

- ✓ Outstanding mildness
- ✓ Good foaming character
- ✓ Conditioning effect
- ✓ ISO 16128-1: 53.5%



#### Sufrasoft AO100

- ✓ Bio-based, biodegradable and non-hazardous
- ✓ Stable over a wide pH range
- ✓ Sulfate Free
- ✓ ISO 16128-1: 67%



#### Sufravon 874

- ✓ Clinically tested hypoallergenic
- ✓ Viscosity building
- ✓ Excellent foaming and cleansing
- ✓ ISO 16128-1: 100%



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#### Procedure

- 1 Add all ingredients one by one with continuous mixing after every addition until homogeneous. Adjust to desired pH until clear.

#### Specification

Appearance	Thick liquid
Color	Yellowish
pH	9.5-10.5
Odor	Characteristic odor

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