

# Sustainable Products

Formulation Book



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# Face and Skin Care

Cleanse and Nourish

# PRODUCT FORMULATION

## BHA Glow Cleanser

PHC-PF-25-097

Unveil your skin's natural radiance with our BHA Glow Cleanser. This powerful yet gentle formula, infused with BHA, effectively exfoliates to remove impurities and dead skin cells, revealing a smoother, brighter, and more glowing complexion.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	15.75
A2	Acrylates Crosspolymer-4	Acrylates Crosspolymer-4	Thickener	3.00
A3	Ethylenediaminetetraacetic Acid	Ethylenediaminetetraacetic Acid	Chelating Agent	0.10
B1	Water	Aqua	Diluent	33.4
B2	Niacinamide	Niacinamide	Moisturizing Active	0.50
B3	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Active	1.00
B4	Glysoft RG	Glycerin	Humectant	2.00
C1	Sufragsoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	16.00
C2	Sodium Cocoyl Glycinate	Sodium Cocoyl Glycinate	Surfactant	6.00
C3	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Surfactant	20.00
C4	Salicylic Acid	Salicylic Acid	Exfoliant Active	2.00
C5	Ceramide 3	Ceramide 3	Moisturizing Active	0.25
C6	Citric Acid, 50% sol.	Citric Acid	pH Modifer	q.s.
TOTAL				100.00

### Formulation Benefits

- ✓ Gently cleanses the skin, removing dirt, oil, and impurities
- ✓ Helps to improve skin texture
- ✓ Offers rich and creamy lather
- ✓ Helps treat and prevent pimples

### Key Ingredients

#### Sufragsoft HS100

- ✓ High-foaming amphoteric surfactant
- ✓ Stable over a wide pH range
- ✓ California Prop 65 Compliant
- ✓ Renewable Carbon Index (RCI): 0.60



#### Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Preservative-free
- ✓ Light color and low odor
- ✓ ISO 16128-1: 100%



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## Procedure

1	In a clean container, load the water. Start agitation.
2	Add Acrylates Crosspolymer-4. Mix until homogeneous.
3	Add EDTA. Mix until fully dissolved.
4	In a separate container, add water. Start agitation.
5	Add Niacinamide, mix until homogeneous.
6	Add Sodium Hyaluronate and <b>Glysoft RG</b> . Mix until homogeneous after each addition.
7	Add the Phase B into Phase A. Mix until homogeneous.
8	Add the Phase C ingredients one at a time at low mixing speed to minimize bubble formation. Mix until homogeneous.
9	Adjust pH by using citric acid, 50% solution. Mix until homogeneous.

## Specification

Appearance	Translucent to opaque white, viscous liquid
pH	4 – 5
Viscosity (mPas)	21,150 (12 rpm; s64)

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# PRODUCT FORMULATION

## Foaming Face Cleanser

PHC-PF-25-081

Enjoy a soft, glowing complexion with every wash as it gently removes dirt, oil, and impurities while leaving your skin feeling refreshed and hydrated. Its rich, foamy texture provides a deep clean without stripping your skin's natural moisture, making it perfect for daily use.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	76.50
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	15.00
A4	Sufrasoft AO200	Lauramine Oxide	Surfactant	5.00
A5	Sufamide HF850	Cocamide MEA	Foam Booster	2.00
A6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A7	Fragrance		Fragrance	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Mild & gentle facial wash
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth feel

### Key Ingredients

#### Sufrasoft HS100

- ✓ 100% Coconut-derived
- ✓ Excellent foaming and cleansing properties
- ✓ ISO 16128 (RCI): 0.6



#### Sufrasoft AO200

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 81.4%



#### Sufamide HF850

- ✓ Superior foaming and viscosity strength for better cleaning action
- ✓ Derived from refined coconut oil
- ✓ Wide compatibility
- ✓ ISO 16128-1: 77%



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#### Procedure

1	Weigh the required amount of water, start mixing.
2	Add ingredient Tetrasodium EDTA, continue mixing until completely dissolve.
3	Add ingredients <b>Sufrasoft HS100</b> , <b>Sufrasoft AO200</b> and <b>Suframide HF850</b> , continue mixing until completely homogeneous.
4	Add <b>NatPro 8000</b> and Fragrance, continue mixing until completely homogeneous.

#### Specification

Appearance	Clear, translucent liquid
Odor	Characteristic odor
pH (as is)	5 - 6

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# PRODUCT FORMULATION

## Deep Purifying Face Wash

PHC-PF-25-019

Reveal smoother, brighter skin with our exfoliating face wash, powered by Coconut and Rice Shell exfoliators. Gently slough away dead skin cells while nourishing and refreshing your complexion, leaving your face feeling soft, revitalized, and glowing with each use.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	33.35
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Sufravon SN100	Sodium Cocoate	Surfactant	5.00
A5	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Surfactant	15.00
A6	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
A7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A8	NatPro 7000	Glyceryl Undecylenate	Preservative	0.20
A9	Glycerin (and) Cellulose (and) Cellulose Gum	Glycerin (and) Cellulose (and) Cellulose Gum	Suspending Agent/Thickener	5.00
A10	Coconut Shell Powder	<i>Cocos nucifera</i> (Coconut) Shell Powder	Exfoliating Beads	1.00
A11	Rice Natural Exfoliating Beads	<i>Oryza sativa</i> (Rice) Natural Exfoliating Beads	Exfoliating Beads	1.50
A12	Fragrance		Fragrance	0.10
TOTAL				100.00

### Formulation Benefits

- ✓ Hydrates and smoothens the skin
- ✓ Exfoliation with natural beads
- ✓ Deep cleansing

### Key Ingredients

#### Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Stable over a wide range of pH
- ✓ Preservative-free
- ✓ ISO 16128 (RCI): 0.6



#### Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ Wide surfactant compatibility
- ✓ ISO-16128-1: 100%



#### Sufravon SN100

- ✓ Excellent foaming and cleansing properties
- ✓ Wide compatibility
- ✓ ISO-16128-1: 100%



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#### Procedure

1	In a beaker, load Water. Start mixing and heating up to 70 – 75°C.
2	Add the ingredients A2 and A3. Continue mixing until completely dissolve.
3	At 70°C, add the A4 – A8 ingredients while mixing until homogenous.
4	Cool down to 40°C.
5	At 40°C, add the A9 – A12 ingredients one by one. Continue mixing every after addition.

#### Specification

Appearance	Clear liquid with white and brown exfoliating beads
pH (as is)	8 – 9
Viscosity	6,000 – 8,000 mPas

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# PRODUCT FORMULATION

## Brightening Face Serum

PHC-PF-25-027

A lightweight face cream and non-greasy formula utilizing the power of niacinamide for smooth, radiant skin. Gently absorbs to leave skin feeling refreshed and balanced throughout the day.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	85.95
A2	Glysoft RG	Glycerin	Humectant	1.00
A3	Xanthan Gum	Xanthan Gum	Thickener	0.20
A4	Carbomer	Carbomer	Thickener	0.30
A5	Niacinamide	Niacinamide	Skincare Active	5.00
A6	MGDA	Methylglycinediacetic Acid	Chelating agent	0.10
B1	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	1.00
B2	PEG-100 Stearate	PEG-100 Stearate	Emulsifier	1.00
B3	Emulsier GMS 100	Glyceryl Stearate SE	Emulsifier	1.00
B4	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	1.50
B5	Glyzer CE300	Coco Caprylate/Caprate	Emollient	1.50
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B7	Vitamin E	Tocopheryl Acetate	Antioxidant	0.10
C1	Aloe Vera Fragrance	Fragrance	Fragrance	0.05
C2	Tetrahydroxypropyl Ethylenediamine	Tetrahydroxypropyl Ethylenediamine	pH Modifier	0.30
TOTAL				100.00

### Formulation Benefits

- ✓ Boosts hydration
- ✓ Fast absorbing and non-greasy
- ✓ Minimizes pores
- ✓ Balances oil production

### Key Ingredients

#### NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as a co-emulsifier and superfatting active
- ✓ ISO 16128: 100%



#### Glyzer CE300

- ✓ Fast-drying, shiny, and has silky finish emollient
- ✓ Quick absorbing
- ✓ Non-greasy
- ✓ ISO 16128-1: 100%



#### Glyzer CB100

- ✓ Provides intense moisturization on skin
- ✓ Coconut-derived butter
- ✓ Rich in Lauric Acid
- ✓ ISO-16128: 100%



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## Procedure

1	In a clean container, load the Water. Start agitation.
2	In a separate container, combine <b>Glysoft RG</b> and Xanthan Gum. Mix until becomes slurry and add to Water on the main mixing vessel. Mix until homoegnous.
3	While continous mixing, gradually add Carbomer. Mix until homogeneous.
4	Add Niacinamide, mix until homogeneous.
5	Add Methylglycinediacetic Acid, mix until fully dissolved.
6	Heat all ingredients under phase A to 70 -75°C.
7	In a separate container, load all ingredients under Phase B. Heat to 70 -75°C.
8	Add Phase B into A while continous mixing until homogeneous.
9	Cool down to 40 -45°C.
10	Add all ingredients under Phase C. Mix until homogeneous.
11	Transfer to the desired container.

## Specification

Appearance	Slightly viscous emulsion
pH	5.5 - 6.0

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# PRODUCT FORMULATION

## Egg Lip Balm

PHC-PF-23-254

This lip balm is made from coconut-derived emollients and skin protectant that provides moisturizing barrier on your lips. It comes in a fun **egg-shaped** packaging.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Skin protectant	88.5
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Consistency modifier	6.00
A3	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	2.00
A4	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	1.00
B1	Colorant		Colorant	1.00
B2	Flavor		Flavor	1.00
B3	Vitamin E	Tocopheryl Acetate	Antioxidant	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Moisturizes lips

### Key Ingredients

#### Cocolatum 503

- ✓ Petroleum-free
- ✓ Silky smooth feel on the lips
- ✓ Coconut-derived
- ✓ ISO-16128: 100%



#### Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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#### Procedure

- 1 Combine **Cocolatum 503**, Candelilla Wax, Cetearyl Alcohol, and **Glyzer CT200** into a container and heat up to 70 - 75°C until fully melted and homogeneous.
- 2 Add Colorant and homogenize at 5,000 rpm until pigment is fully dispersed.
- 3 Add Flavor and Vitamin E.
- 4 Immediately fill into desired container while fully melted.

#### Specification

Appearance	Semi-solid balm
Viscosity (at 65°C)	3200 mPas
Penetration, $\mu\text{m}$	40 - 60

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# PRODUCT FORMULATION

## Cleansing Balm

PHC-PF-25-018

A natural cleansing balm that melts upon contact with the skin to easily remove waterproof makeup. It moisturizes and smoothenes the skin after washing.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) Cera alba (Beeswax) (and) Euphorbia cerifera (Candelilla) Wax	Emollient	32.02
A2	Sorbeth-30 Tetroleate	Sorbeth-30 Tetroleate	Emulsifier	18.00
A3	Isopropyl Myristate	Isopropyl Myristate	Emollient	27.40
A4	Glyzer CE200	Isoamyl Laurate	Emollient	13.00
A5	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Emulsifier	1.60
A6	Candelilla Wax	Euphorbia cerifera (Candelilla) Wax	Thickener	3.20
A7	Cetearyl Oliviate (and) Sorbitan Oliviate	Cetearyl Oliviate (and) Sorbitan Oliviate	Emulsifier	1.20
A8	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.60
A9	MelaControl F4	Dipropylene Glycol and Rubus fruticosus (Blackberry) Fruit Extract and Rubus idaeus (Raspberry) Fruit Extract and Passiflora incarnata Flower Extract and Propolis Extract	Whitening Active	0.80
A10	Rose Fragrance		Fragrance	0.28
A11	Sunflower Oil	Helanthius annuus (Sunflower) Seed Oil	Emollient	0.40
A12	Vitamin E	Tocopheryl Acetate	Antioxidant	0.40
A13	Pink Mica Powder	Mica (and) Titanium Dioxide (and) Iron Oxide (and) Tin Oxide (and) Manganese Violet	Colorant	0.10
TOTAL				100.00

### Formulation Benefits

- ✓ Melts effortlessly on the skin, dissolving makeup and impurities.
- ✓ Leaves the skin soft, hydrated, and conditioned without feeling greasy.
- ✓ Delivers a rich, pampering sensation with a soft, silky glide.

### Key Ingredients

#### Cocolatum 501

- ✓ Multi-functional moisturizing emollient base
- ✓ Act as thickener in the formulation
- ✓ Has natural antibacterial property
- ✓ Hypoallergenic
- ✓ ISO-16128: 100%



#### NatPro 8000

- ✓ A natural preservative and superfatting active
- ✓ Mild, multi-functional ingredient
- ✓ Derived from sustainable coconut oil
- ✓ ISO-16128: 100%



#### Glyzer CE200

- ✓ A non-tacky emollient that provides a soft and silky skin feel
- ✓ Eco-friendly alternative to silicone
- ✓ ISO-16128: 100%



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#### Procedure

1	In a clean container, load all ingredients from A1 to A8. Heat to 75-80 degrees Celcius until fully melted.
2	Turn off the heating. Mix to cool down to 45-50 degrees Celcius.
3	Add all ingredients from A9 to A13. Homogenize using a homogenizer for 1-2 minutes at 3,000 – 4,000 rpm.
4	Fill to the desired container.

#### Specification

Appearance	Semi-solid
Color	Pink
Odor	Characteristic

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# PRODUCT FORMULATION

## Undereye Gel Patch

PHC-PF-25-053

Treat yourself to a luxurious spa-like experience with our eye patch that is specially formulated with natural active ingredients. Say goodbye to under-eye lines and puffiness as our eye patch effectively and gently rejuvenates your delicate skin. Give yourself the gift of youthful and radiant looking eyes!

Phase	Ingredient	INCI	Function	%
A1	Glysoft RG	Glycerin	Humectant	28.00
A2	1,2 Hexanediol	1,2 Hexanediol	Humectant	1.00
A3	Carrageenan	Carrageenan	Thickener	3.00
A4	Sodium Hyaluronate	Sodium Hyaluronate	Active	0.10
A5	Water	Aqua	Diluent	63.17
A6	Colorant, 0.5% solution		Colorant	0.08
B1	Polysorbate 20	Polysorbate 20	Solubilizer	3.00
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.70
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	0.20
B4	Rose Essential Oil	Rosa damascena Flower Oil	Fragrance	0.05
C1	Snail Secretion Filtrate	Snail Secretion Filtrate	Moisturizing Active	0.10
C2	Centella Extract	Centella asiatica Extract	Soothing Active	0.10
C3	Wrinklezero T6	Dipropylene Glycol and Brassica oleracea Italica (Broccoli) Sprout Extract and Allium sativum (Garlic) Bulb Extract and Nelumbo nucifera Root Extract and Tribulus terrestris Fruit Extract and Carthamus tinctorius (Safflower) Seed Extract and Artemisia princeps Leaf Extract	Active	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Natural formulation
- ✓ Has cooling effect
- ✓ Moisturizing
- ✓ Visible effect after use

### Key Ingredients

#### NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%



#### Glyzer CT200

- ✓ Moisturizing emollient
- ✓ Soothes the skin
- ✓ High lauric acid content
- ✓ ISO 16128-1: 100%



#### Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



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## Procedure

1	In a clean container, combine ingredients A1 to A4. Mix until a homogeneous slurry is formed.
2	Add Water gradually while continuously mixing. It must be homogeneous.
3	In a separate container, combine ingredients from B1 to B4 until homogeneous.
4	Once both are homogeneous, add Phase B to Phase A ingredients. Mix until homogeneous and cover.
5	Heat to 80-90 degrees Celsius for about 1-2 hours until liquified. Once liquified, remove from heat. <b>Note: The mixture is hazy while hot.</b>
6	Add All Phase C. Mix until homogeneous.
7	Quickly pour to an eye patch molder. <b>Note: The mixture wil easily congeal at room temperature.</b> ■ <b>Becomes clear if it cools down.</b>

## Specification

Appearance	Elastic Gel
pH	5 - 6

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# PRODUCT FORMULATION

## Shimmer Lip Oil

PHC-PF-25-042

This lip gloss delivers a luscious shine while keeping your lips soft and moisturized. Perfect for achieving a glossy, healthy look with the nourishing benefits of coconut.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus Communis Seed</i> (Castor) Oil	Emollient	30.00
A2	Diisostearyl Malate	Diisostearyl Malate	Pigment Dispersant	10.00
A3	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Pigment	0.15
A4	Cocolatum 501	Cocoglycerides(and) Cera Alba (Bees) Wax (and) Euphorbia Cerifera (Candelilla) Wax	Emollient Base/Thickener	32.00
A5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	15.85
A6	Glyzer CE300	Coco Caprylate/Caprates	Emollient	10.00
A7	Flavor		Flavor	1.50
A8	Pink Shimmer	Synthetic Fluorophlogopite	Shimmer	0.50
<b>TOTAL</b>				<b>100.00</b>

### Formulation Benefits

- ✓ Coconut-derived
- ✓ Smooth texture, long-lasting wear
- ✓ Enhances natural beauty

### Key Ingredients

#### Glyzer CT100

- ✓ Moisturizing lightweight emollient
- ✓ Has moisturizing property
- ✓ Derived from natural sources
- ✓ ISO 16128-1: 100%



#### Cocolatum 501

- ✓ Multi-functional moisturizing emollient base
- ✓ Petroleum-free
- ✓ Provides smoothness, long-lasting glossy finish
- ✓ ISO 16128-1: 100%



#### Glyzer CE300

- ✓ Suitable replacement to Cyclopentasiloxane and other silicone oil
- ✓ Provides smooth application and a silky, non-greasy finish
- ✓ Derived from coconut oil
- ✓ ISO 16128-1: 100%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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#### Procedure

- |   |  |
|---|--|
| 1 | In an appropriate load the ingredients from A1-A6. Heat to 60-65°C until fully melted. Mix until homogenous. Remove from heat. |
| 2 | At 45°C, add Flavor and Shimmer. Mix until homogenous.   |
| 3 | Transfer to the desired packaging.   |

#### Specification

Appearance	Semi-solid Gel
Color	Pink

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# PRODUCT FORMULATION

## Airy Sunscreen Stick

PHC-PF-25-055

Have an exceptional protection with our lightweight formulation of sunscreen stick without feeling greasy. Ideal for any outdoor activity to protect your skin from sun's harmful rays, giving you a sensation of renewed vitality.

Phase	Ingredient	INCI	Function	%
A1	Stearic Acid	Stearic Acid	Thickener	4.20
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	6.15
A3	Beeswax	<i>Cera alba</i> (Beeswax) Wax	Thickener	8.95
A4	Glyzer CE200	Isoamyl Laurate	Emollient	4.00
A5	Glyzer CE300	Coco Caprylate/Caprates	Emollient	4.40
A6	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	14.00
A7	Benzophenone-3	Benzophenone-3	UV Filter	8.00
A8	Octocrylene	Octocrylene	UV Filter	10.00
A9	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	UV Filter	8.00
A10	Ethylhexyl methoxycinnamate	Ethylhexyl Methoxycinnamate	UV Filter	14.00
A11	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	4.00
A12	Ferulic Acid	Ferulic Acid	Anti-oxidant	0.02
B1	Water	Aqua	Diluent	9.98
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B3	Fragrance		Fragrance	0.80
B4	Vitamin E	Tocopherol Acetate	Anti-oxidant	0.50
B5	MelaControl F4	Dipropylene Glycol & <i>Rubus fruticosus</i> (Blackberry) Fruit Extract & <i>Rubus idaeus</i> (Raspberry) Fruit Extract & <i>Passiflora incarnata</i> Flower Extract & Propolis Extract	Whitening Active	2.00
TOTAL				100.00

### Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy

### Key Ingredients

#### Glyzer CE200

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



#### Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



#### NatPro 8000

- ✓ Natural preservative
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100%



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#### Procedure

1	In a beaker, combine Phase A ingredients.
2	Heat phase A at 90°C while mixing.
3	In another container, combine all Phase B ingredients. Mix until homogeneous.
4	Add Phase B to Phase A ingredients. Mix until homogeneous.
4	Immediately fill into the desired stick packaging and allow to set.

#### Specification

Appearance	Solid
Color	Pale yellow
SPF Value	Theoretical based on SPF calculator

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# Scalp and Hair

Eco-conscious



# PRODUCT FORMULATION

## Frizz-free Hair Mist

PHC-PF-25-033

A hair conditioning mist is a lightweight spray that hydrates, detangles, and adds shine without rinsing. It controls frizz and works for all hair types. Just spray on damp or dry hair for instant softness.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	94.50
A2	Glysoft RG	Glycerin	Humectant	1.00
A3	Polquaternium-39	Polquaternium-39	Film-forming Agent	0.50
A4	Neosoft SD	Stearamidopropyl Dimethylamine Lactate	Conditioning Agent	0.20
B1	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	0.25
B2	Emulsier PGE100	Polyglyceryl-10 Caprylate	Emulsifier	0.20
B3	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1.00
B4	Glyzer CE500	Butylene Glycol Dicaprylate/Dicaprate	Emollient	1.00
B5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.50
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.60
C1	Fragrance		Fragrance	0.15
C1	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.10
TOTAL				100.0

### Formulation Benefits

- ✓ Light on hair, does not weigh down
- ✓ Instantly improves hair manageability
- ✓ Helps hydrate dry and damage hair
- ✓ Contains coconut-rich ingredients

### Key Ingredients

#### Neosoft SD

- ✓ Imparts lightweight conditioning
- ✓ Helps control frizz and static.
- ✓ ISO 16128-1: 75.8%



#### Glyzer CE500

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ High-spreading emollient
- ✓ ISO 16128-1: 100%



#### NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts skin re-fattening and moisturizing
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



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### Procedure

1	In a clean container, load all Phase A ingredients one at a time. Continue mixing until homogeneous. Heat to 70-75 degrees Celsius.
2	In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
3	Add Phase B to Phase A. Continue mixing until emulsify.
4	Cool down to 40-45 degrees Celsius.
5	Add remaining ingredients. Mix until homogeneous. Transfer to the desired packaging.

### Specification

Appearance	Opaque liquid emulsion
pH	4.19
Viscosity @ 25°C	700 mPas

### Stability Data

On-going stability.
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# PRODUCT FORMULATION

## Color Protecting Shampoo

PHC-PF-25-038

This shampoo is made with coconut-derived surfactants, offers a gentle yet effective cleanse. It naturally hydrates and nourishes hair, leaving it soft, shiny, and healthy with every wash.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	63.03
A2	Polyquaternium-10	Polyquaternium-10	Conditioning agent	0.50
A3	Glysoft RG	Glycerin	Humectant	1.00
A4	EDTA	Ethylenediaminetetraacetic acid	Chelating agent	0.20
A5	Sufrasoft HS100	Cocamidopropylamine hydroxysultaine	Amphoteric Surfactant	15.00
A6	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Anionic Surfactant	12.00
A7	Sufrasoft CB30	Cocamidopropyl Betaine	Amphoteric Surfactant	5.00
A8	Lauryl Glucoside	Lauryl Glucoside	Co-surfactant	1.00
A9	1,2-Hexanediol	1,2-Hexanediol	Preservative	0.50
A10	Panthenol (Vitamin B5)	Panthenol	Humectant	0.50
A11	Fragrance		Fragrance	0.67
A14	Hydrolyzed Keratin	Hydrolyzed Keratin	Active	0.10
A15	Citric Acid, 50%	Citric Acid	pH modifier	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Effectively cleanse without stripping natural oils
- ✓ Inhibits good foaming and moisture retention
- ✓ Biodegradable and Eco-Friendly

### Key Ingredients

#### Glysoft RG

- ✓ An excellent humectant
- ✓ Helps condition damaged hair and preventing breakage, as well as hydrating the scalp.
- ✓ ISO 16128-1: 100%



#### Sufrasoft HS100

- ✓ High-foaming amphoteric surfactant and excellent conditioning effect.
- ✓ Exclusively derived from coconut oil
- ✓ California Prop 65 Compliant
- ✓ RCI: 0.60



#### Sufrasoft CB30

- ✓ Provides good foaming character and excellent conditioning effect.
- ✓ Has wide compatibility in most anionics, non-ionics and cationics surfactants.
- ✓ ISO 16128-1: 53%



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### Procedure

1	In a clean container, load water and start agitation.
2	Add Polyquaternium-10, continuous mixing until fully dispersed.
3	Add remaining ingredients one at a time while continuous mixing until homogenous.
4	Adjust pH using citric acid, 50% solution by gradual adding. Mix until homogenous.

### Specification

Appearance	Clear to slightly hazy, viscous liquid
pH	5.48
Viscosity, mPas	1,500 (10rpm, S#63)

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# PRODUCT FORMULATION

## Smooth & Shine Hair Conditioner

PHC-PF-25-039

A silicone-free coconut conditioner that hydrates and nourishes hair, leaving it soft, smooth, and frizz-free. Enriched with natural coconut, it adds shine and manageability for all hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	80.60
A2	Glysoft RG	Glycerin	Humectant	2.00
A3	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.20
A4	Citric acid, 50%	Citric Acid	pH Modifier	0.23
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	8.00
B2	BTAC	Behentrimonium Chloride	Conditioning agent	1.50
B3	Emulsier GMS 100	Glyceryl Stearate SE	Emulsifier	1.00
B4	Natura Organic RBD CNO	<i>Cocos nucifera</i> (Coconut) Oil	Emollient	2.00
B5	Glyzer CE200	Isoamyl Laurate	Emollient	2.00
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
C1	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	0.50
C2	Panthenol	Panthenol (Vitamin B5)	Humectant	0.50
C3	Fragrance		Fragrance	0.078
C1	Hydrolyzed Keratin	Hydrolyzed Keratin	Active ingredient	1.00
TOTAL				100.0

### Formulation Benefits

- ✓ Lightweight feel, does not weight down hair
- ✓ Improves hair manageability
- ✓ Conditions without build-up
- ✓ Contains coconut-rich ingredients

### Key Ingredients

#### Neosoft CD

- ✓ Imparts good conditioning without build-up.
- ✓ Cold-processable hair conditioning active.
- ✓ ISO 16128-1: 73%



#### Natura Organic RBD CNO

- ✓ Imparts deep conditioning and moisturizing properties
- ✓ It has Lauric Acid for anti-microbial properties.
- ✓ ISO 16128-1: 100%



#### Glyzer CE200

- ✓ Lightweight emollient that softens and conditions hair without making it greasy or heavy.
- ✓ Helps in frizz control & add shine in hair
- ✓ Derived from natural source
- ✓ ISO 16128-1: 73%



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### Procedure

1	In a clean container, load water and <b>Glysoft RG</b> . Start agitation.
2	Gradually add Guar HPMC. Continue mixing until fully dispersed.
3	Add <b>Neosoft CD</b> , mix until homogenous.
4	Add Citric acid, 50% solution to lower the pH. Heat Phase A to 70-75 degrees Celsius.
5	In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
6	Add Phase B to Phase A. Continue mixing until emulsify.
7	Cool down to 40-45 degrees Celsius.
8	Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.

### Specification

Appearance	Opaque viscous emulsion
pH	3.60
Viscosity @ 25°C	44,000 mPas

### Stability Data

On-going stability.
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# PRODUCT FORMULATION

## Scalp Moisturizer with SPF30

PHC-PF-25-056

Protect your scalp from harmful UV rays with our lightweight scalp sunscreen spray, offering SPF 30 PA+++ protection. Designed for easy application, it's non-greasy and fast-absorbing, providing long-lasting defense without leaving a residue. Keep your scalp safe and comfortable all day, no matter the sun.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	29.00
A2	Glyzer CT500	Cocoglyceride	Emollient	15.00
A3	Glyzer CE300	Coco Caprylate/Caprate	Emollient	20.00
A4	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	Sunscreen Active	1.00
A5	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	Sunscreen Active	7.50
A6	Homosalate	Homosalate	Sunscreen Active	15.00
A7	Ethylhexyl Salicylate	Ethylhexyl Salicylate	Sunscreen Active	5.00
A8	Octocrylene	Octocrylene	Sunscreen Active	7.50
A9	Fragrance		Fragrance	q.s.
TOTAL				100.00

### Formulation Benefits

- ✓ Moisturizes and hydrates the scalp
- ✓ Formulated with organic sunscreen to provide SPF 30 PA+++
- ✓ Non-greasy and non-tacky formulation

### Key Ingredients

#### Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Derived from natural source
- ✓ ISO-16128-1: 100%



#### Glyzer CE300

- ✓ Derived from sustainable coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO 16128-1:100%

Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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### Procedure

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- 1 In an appropriate container, load **Glyzer CT200**, **Glyzer CT500** and **Glyzer CE300**. Start mixing.
  - 2 While mixing, add the remaining ingredients. Continue mixing until completely homogeneous.
- 

### Specification

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Appearance	Light yellow liquid
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# PRODUCT FORMULATION

## Hair & Scalp Serum

PHC-PF-25-006

Hair and scalp nourishing serum based on coconut-derived emollient that delivers silky and non-tacky skin feel. **Glyzer CT200** is clinically proven effective in reducing the occurrence of dandruff.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT500	Cocoglycerides	Emollient	28.75
A2	Glyzer CE300	Coco Caprylate/Caprates	Emollient	20.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	50.00
A4	Castor Oil	<i>Ricinus communis</i> oil	Active	0.25
A5	Natural Fragrance	Parfum	Fragrance	0.50
A6	Rosemary Oil	<i>Rosmarinus officinalis</i> leaf oil	Active	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ Contains Castor Oil and Rosemary Oil that is known to promote hair growth

### Key Ingredients

#### Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



#### Glyzer CE300

- ✓ Light emollient with good spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Suitable for sensitive and oily skin
- ✓ ISO 16128: 100% Natural



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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#### Procedure

1	In an appropriate container, load all the ingredients. Mix until completely homogeneous.
2	Packed in the desired container

#### Specification

Appearance	Colorless to light yellow oily liquid
pH (as is)	N/A

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# PRODUCT FORMULATION

## Soft Fix Styling Cream

PHC-PF-25-061

Hair nourishing cream based on coconut-derived emollient and emulsion system. Addition of **Glyzer CT200**, a clinically proven emollient that is effective in reducing the occurrence of dandruff makes it ideal even for dry and flaky scalp.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Euphorbia cerifera</i> (Candelilla) wax (and) <i>Oryza sativa</i> (Rice) bran wax	Emollient	10.00
A2	Sufrapure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsion System	25.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	15.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
B1	Water	Aqua	Diluent	41.75
B2	Polyvinyl Alcohol	Polyvinyl Alcohol	Film Former	2.00
B3	Glysoft RG	Glycerin	Humectant	4.00
B4	Xanthan Gum	Xanthan Gum	Thickener	0.25
C1	Fragrance	Fragrance	Aesthetic	0.50
TOTAL				100.00

### Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ Recommended for normal to dry & flaky scalp

### Key Ingredients

#### Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Effective in clinical trials for reducing dandruff
- ✓ ISO-16128: 100.0%



#### Cocolatum 503

- ✓ Excellent base for hair styling products
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100%



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### Procedure

1	In an appropriate container, combine ingredients A1 to A4. Heat up to 60°C while mixing. (Phase A)
2	In a separate container, disperse Polyvinyl Alcohol (PVA) in water. Continue mixing until completely dissolved.
3	In a separate container, hydrate completely the Xanthan Gum in Glysoft RG. Add this mixture to water and PVA mixture. Continue mixing until completely homogeneous. (Phase B)
4	Add Phase B to Phase A, continue mixing for 5 minutes. Turn off heating.
5	At 40°C, add Fragrance. Continue cool down to ambient temperature before filling to appropriate container

### Specification

Appearance	White to off-white emulsion
Odor	Characteristic odor
pH (as is)	6.50
Viscosity	45,670 cPs

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# PRODUCT FORMULATION

## SleekHold Balm

PHC-PF-25-025

Natural hair pomade formulation based on coconut-derived emollient known to penetrate the hair strands. It contains **Cocolatum 501** as a base for the desired texture. **Glyzer CT500** delivers the right lubricity and shine.

Phase	Ingredient	INCI	Function	%
A1	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) wax	Structurant	3.00
A2	Glyzer CT500	Modified Cocoglycerides	Emollient	48.40
A3	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) wax	Base	40.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Active	2.00
A5	Castor Oil	<i>Ricinus communis</i> (Castor) seed oil	Active	5.00
A6	Vitamin E Acetate	Tocopheryl Acetate	Antioxidant	0.10
A7	D-Panthenol	Panthenol	Active	0.50
A8	Fragrance		Aesthetic	1.00
	TOTAL			100.00

### Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ Contains Castor Oil that is known to promote hair growth

### Key Ingredients

#### Cocolatum 501

- ✓ Excellent base for pomade formulation
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100% Natural



#### Glyzer CT500

- ✓ Outstanding lubricity and non-greasy feel
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100% Natural



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### Procedure

1	In an appropriate container, load ingredients A1 to A5.
2	Start mixing then heat up to 70 – 75-degree Celsius. Hold mixing and heating for 5 minutes.
3	After 5 minutes, turn off heating. At 50 degree Celsius, add ingredients A6 to A8. Continue mixing for 5 minutes.
4	After 5 minutes, packed in the desired container

### Specification

Appearance	Light yellow to yellow soft paste
pH (as is)	N/A

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# PRODUCT FORMULATION

## Nourishing Co-wash

PHC-PF-24-167

Gently cleanse and care for your hair with this natural co-wash. Enriched with coconut oil, it removes buildup from your hair and scalp without stripping natural oils. It maintains moisture, reduces frizz, and is perfect for curly, dry, or textured hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	52.925
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.20
A3	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.25
A4	Neosoft CD	Cocamidopropyl Dimethylamine Lactate	Conditioning Active	0.50
A5	Citric Acid	Citric Acid	pH Modifier	0.125
A6	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	25.00
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	7.00
B2	BTAC	Behentrimonium Chloride	Conditioning Agent	3.00
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	3.00
B4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B5	Avocado Oil	<i>Persea gratissima</i> (Avocado) Oil	Active	0.10
B6	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Active	0.10
B7	Argan Oil	<i>Argania spinosa</i> (Argan) Kernel Oil	Active	0.10
C1	Fragrance		Fragrance	0.70
C2	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.50
C3	Saccharide Isomerate	Saccharide Isomerate	Moisturizing Active	0.50
C4	Hydroxypropyl Starch Phosphate	Hydroxypropyl Starch Phosphate	Viscosity Builder	5.00
TOTAL				100.00

### Formulation Benefits

- ✓ Retains natural oils
- ✓ Saves time in care routine
- ✓ Helps maintain healthy and manageable hair
- ✓ Natural formulation

### Key Ingredients

#### Neosoft CD

- ✓ Cold-processable hair conditioning active.
- ✓ Imparts good conditioning without build up.
- ✓ ISO 16128-1: 73%



#### Glyzer CT200

- ✓ Helps improve scalp care
- ✓ Non-greasy emollient
- ✓ Helps in reducing the TEWL and improving scalp moisturization
- ✓ ISO-16128-1: 100%



#### Sufrasoft HS100

- ✓ Mild surfactant with conditioning effect
- ✓ Exclusively derived from coconut oil
- ✓ California Prop 65 Compliant
- ✓ ISO-16128-1: 60%



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## Procedure

1	Load Water and EDTA in the main vessel with continuous mixing until homogeneous.
2	While continuously mixing, gradually add Guar HPMC until dispersed.
3	Add <b>Neosoft CD</b> . Continue mixing until homogeneous.
4	Add Citric acid gradually. Mix until homogeneous.
5	Add <b>Sufrosoft HS100</b> . Continue mixing until homogeneous. Heat to 70°C –75°C.
6	In a separate container, load All Phase B and heat to 70°C –75°C until fully melted.
7	Add Phase B to Phase A with continuous mixing to emulsify.
8	Turn off the heating and allow the emulsion to cool with continuous mixing.
9	At 40°C and below, add Phase C one at a time with continuous mixing until homogeneous.
10	Fill into desired containers.

## Specification

Appearance	Viscous flowy emulsion
pH (as is)	4.72
Viscosity (in cPs)	47,000 (4rpm;S#64)

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# PRODUCT FORMULATION

## Flyaway & Hair Styling Stick

PHC-PF-23-219

Get perfect hair control and effortless style with our flyaway and styling stick, made from natural ingredients to moisturize your hair and scalp while preventing bacterial growth.

Phase	Ingredient	INCI	Function	%
A1	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	10.00
A2	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	43.00
A3	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	30.00
A4	Natpro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	3.00
A5	Castor Oil	<i>Ricinus communis</i> (Castor) Seed Oil	Emollient	10.00
A6	Tapioca Starch	Tapioca Starch	Sensory Modifier	3.00
B1	Vitamin E acetate	Tocopheryl Acetate	Anti-oxidant	0.25
B2	Ferulic Acid	Ferulic Acid	Skin Protectant	0.05
B3	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Active	0.2
B4	Fragrance		Fragrance	0.5
TOTAL				100.00

### Formulation Benefits

- ✓ Light hold, good shine
- ✓ Moisturizes the hair and scalp
- ✓ Derived from natural sources

### Key Ingredients

#### Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Easy to apply on skin
- ✓ Derived from natural sources
- ✓ ISO-16128-1: 100%



COSMOS APPROVED

#### Cocolatum 503

- ✓ Moisturizing
- ✓ Suitable for sensitive & oily skin
- ✓ Wide range of applications
- ✓ ISO 16128-1: 100%



COSMOS APPROVED

#### Natpro 8000

- ✓ Natural preservative & anti-microbial
- ✓ Natural co-emulsifier & superfatting
- ✓ Effective at pH 4-7
- ✓ ISO 16128-1: 100%



COSMOS APPROVED

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#### Procedure

1	Combine Phase A1-A6 and mix until homogeneous while maintaining a temperature of 60 – 70°C. Cool down to 50°C afterwards.
2	Add Phase B at 50°C. Remove from heat.
3	Fill into desired packaging while melted.

#### Specification

Appearance	Solid Wax
Color	Yellowish
Stability	Stable for 2 years at room temperature

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# Body Wellness

Detoxify and Relax

# PRODUCT FORMULATION

## AllOver Cleanser

PHC-PF-25-041

A gentle and nourishing head-to-toe wash crafted from natural coconut ingredients, ensuring a mild and soothing bath experience, leaving it soft and smooth.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	66.94
A2	Sufrosoft AO100	Cocamidopropylamine Oxide	Surfactant	20.00
A3	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Surfactant	10.00
A4	Suframide 307	Cocamide N-Methyl MEA	Foam Booster	2.00
A5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A6	Aloe Vera Extract	<i>Aloe barbadensis</i> (Aloe Vera) Extract	Active	0.20
A7	Fragrance		Fragrance	0.06
A8	Citric Acid	Citric Acid	pH Modifier	0.30
TOTAL				100.0

### Formulation Benefits

- ✓ Silicone and Sulfate-free
- ✓ Natural and mild formulation
- ✓ Contains moisturizer
- ✓ Gentle cleansing

### Key Ingredients

#### Sufrosoft AO100

- ✓ Bio-based, biodegradable and non-hazardous.
- ✓ Stable over a wide pH range
- ✓ Foam stability in a wide spectrum of formulations
- ✓ ISO 16128: 89%



#### Suframide 307

- ✓ Excellent foam boosting ability
- ✓ Excellent thickening effect for alkyl ether sulphate
- ✓ Easy to handle
- ✓ ISO 16128-1: 74%

#### NatPro 8000

- ✓ Natural preservative booster and anti-microbial active
- ✓ Natural co-emulsifier and superfatting Active
- ✓ ISO 16128: 100%

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## Procedure

- 1 Load water to an appropriate container. Start agitation.
- 2 Add **Sufrosoft AO100**, Sodium Lauroyl Sarcosinate, **Suframide 307** and **NatPro 8000**. Mix until clear and homogenous.
- 3 Add Aloe Vera Extract and Fragrance. Mix until clear and homogenous.
- 4 Adjust pH using citric acid by gradual adding and continuous mixing. It must be homogenous.

## Specification

Appearance	Clear, slightly viscous liquid
pH	6.64
Viscosity @ 25°C	614 mPas

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# PRODUCT FORMULATION

## After Bath Moisturizing Body Oil

PHC-PF-25-023

Light and non-tacky after shower body oil based on coconut-derived emollients. It contains the right blend of **Glyzer CT200**, **Glyzer CE300** and **Glyzer CT100** for fast absorption with smooth skin feel.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT100	Caprylic/Captric Triglyceride	Emollient	20.00
A2	Glyzer CE300	Coco Caprylate/Caprate	Emollient	20.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	39.80
A4	Sunflower Oil	<i>Helianthus annuus</i> Seed Oil	Emollient	20.00
A5	Natural Fragrance	Parfum	Fragrance	0.20
	TOTAL			100.00

### Formulation Benefits

- ✓ Lock-in moisture on your skin
- ✓ Non-tacky and non-oily feel
- ✓ Quickly absorbs onto your skin to prevent staining on clothes

### Key Ingredients

#### Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



#### Glyzer CE300

- ✓ Light emollient with good spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Suitable for sensitive and oily skin
- ✓ ISO 16128: 100% Natural



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### Procedure

- |   |  |
|---|--|
| 1 | In an appropriate container, load all the ingredients. Mix until completely homogeneous. |
| 2 | Packed in the desired container  |

### Specification

Appearance	Colorless to light yellow oily liquid
pH (as is)	N/A

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# PRODUCT FORMULATION

## Body Cream with Vitamin E Beads

PHC-PF-25-037

A body cream that is made from coconut is a moisturizing product designed to nourish the skin. It utilizes the hydrating properties of coconut oil to prevent dryness and soothe the skin, promoting elasticity.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	61.34
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.10
A3	Carbopol Ultrez 30	Carbomer	Thickener	0.30
B1	Glysoft RG	Glycerin	Humectant	5.00
B2	Xanthan Gum	Xanthan Gum	Thickener	0.40
B3	Sodium Hyaluronate	Sodium Hyaluronate	Humectant	0.20
C1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	3.00
C2	Emulsier GMS 100	Glyceryl Stearate SE	Emulsifier	3.50
C3	PEG-100 Stearate	PEG-100 Stearate	Emulsifier	2.50
C4	Glyzer CB100	Cocos nucifera Seed Butter	Emollient	10.00
C5	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	12.00
D1	Vitamin E Encapsulated Beads	Microcrystalline cellulose Lactose (and) Hydroxypropyl Methylcellulose (and) Chromium hydroxide green (CI 77289) (and) Tocopheryl Acetate	Active / Aesthetic	0.10
D2	Fragrance		Fragrance	0.46
D3	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
TOTAL				100.00

### Formulation Benefits

- ✓ Moisturizes and smoothes the skin
- ✓ Natural formulation
- ✓ Healthy sheen and silky after-feel

### Key Ingredients

#### Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Smoothes and softens skin
- ✓ Melts upon contact with skin
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



#### Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Derived from natural source
- ✓ ISO-16128: 100.0% Natural



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## Procedure

1	Load Water and EDTA in the main vessel with continuous mixing until homogenous.
2	Add Carbomer gradually while continuous mixing until fully dispersed.
3	In a small separate container, mix Phase B to create a thickener slurry.
4	Add Phase B to Phase A. Continue mixing with heating until homogeneity is achieved. Heat to 70°C –75°C.
5	In a separate container load Phase C and heat to 70°C –75°C until fully melted.
6	Add Phase C to Phase AB with continuous mixing to emulsify.
7	Turn off the heating and allow the emulsion to cool with continuous mixing. Viscosity
8	At 40°C and below, add Phase D one at a time with continuous mixing.
9	Fill into desired containers.

## Specification

Appearance	Viscous emulsion with green beads
pH (as is)	4.66
Viscosity (in cPs)	217, 600 (1.5rpm;S#64)

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# PRODUCT FORMULATION

## Moisturizing Bar Soap (SN100)

PHC-PF-25-035

Made from pure coconut goodness that is high-performing and palm-free. Our Sufravon SN100 is a highly versatile soap noodle that is easy to process and melt, making it perfect for a wide range of cleansing products.

Phase	Ingredient	INCI	Function	%
A1	Sufravon SN100	Sodium Cocoate	Surfactant	92.40
A2	Etidronic Acid	Etidronic Acid	Stabilizer	0.10
A3	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Antimicrobial Active	1.00
A4	Glysoft RG	Glycerin	Humectant	1.50
A5	Fragrance		Fragrance	5.00
TOTAL				100.00

### Formulation Benefits

- ✓ High foaming
- ✓ Gentle cleansing
- ✓ Non-drying due to coconut feedstock

### Key Ingredients

#### Sufravon SN100

- ✓ Excellent foaming and cleansing properties
- ✓ Derived from refined vegetable oil that is organically grown from sustainable resources
- ✓ With built-in moisturizer
- ✓ ISO 16128-1: 100%



#### NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 9.0
- ✓ Can be used as a co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%



#### Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



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#### Procedure

- |   |  |
|---|--|
| 1 | Load all ingredients in a ribbon blender. Check for homogeneity. |
| 2 | Load in bar soap extruder.                                       |

#### Specification

Appearance	Bar soap
Color	Light Green
pH at 10% Sol.	8.5 min.

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# PRODUCT FORMULATION

## Body Shimmer

PHC-PF-25-063

Experience the radiance of our natural body shimmer, designed to deliver a luminous glow and deep hydration. Our lightweight, quick-absorbing formula ensures skin stays soft and non-greasy, for a radiant and nourished complexion.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus communis Seed</i> (Castor) Oil	Emollient	36.00
A2	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base/Thickener	35.45
A3	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	10.00
A4	Glyzer CE500	Butylene Glycol Dicaprylate/Dicaprate	Emollient	8.00
A5	Silver Shimmer	CI 77820 (and) Mica	Shimmer	10.00
A6	Fragrance		Fragrance	0.50
A7	Vitamin E	Tocopheryl Acetate	Antioxidant	0.05
TOTAL				100.00

### Formulation Benefits

- ✓ Coconut-derived ingredients
- ✓ Nourishes and moisturizes the skin
- ✓ Enhances skin appearance

### Key Ingredients

#### Glyzer CT100

- ✓ Moisturizing lightweight emollient
- ✓ Dermatology tested as non-irritating and safe emollient
- ✓ Derived from natural sources
- ✓ ISO 16128-1: 100%



#### Cocolatum 503

- ✓ Moisturizing emollient base
- ✓ Has wide range of applications
- ✓ Mild; suitable for sensitive and oily skin.
- ✓ ISO 16128-1: 100%



#### Glyzer CE500

- ✓ Light but high glossy emollient
- ✓ High-spreading emollient
- ✓ Gives non-greasy finish on skin
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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### Procedure

- |   |   |
|---|---|
| 1 | In an appropriate container load all ingredients from A1-A4. Heat to 60-65°C until fully melted. Homogenize for 3-4 minutes at 4,000 rpm until fully combined.      |
| 2 | Incorporate Silver Shimmer, Fragrance, and Vitamin E into the base. Mix thoroughly using a propeller blade until a uniform and homogeneous consistency is achieved. |
| 3 | Transfer to the desired packaging.  |

### Specification

Appearance	Semi-solid Gel
Color	Silver

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# PRODUCT FORMULATION

## Nourishing Body Wash

PHC-PF-25-094

A milky white liquid body wash formulated with **Sufravon 869**, **Sufrasoft HS700** and sodium lauryl ether sulfate. It contains **NatPro 8000**, a natural preservative and refatting active. The formulation delivers excellent foaming, rinsability and smooth skin feel.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	65.90
A2	EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	SLES	Sodium Laureth Sulfate	Primary Surfactant	7.00
A4	<b>Sufrasoft HS700</b>	<b>Lauryl Hydroxysultaine</b>	Co-Surfactant	10.00
A5	<b>Sufravon 869</b>	<b>Potassium Cocoate</b>	Primary Surfactant	15.00
A6	<b>NatPro 8000</b>	<b>Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate</b>	Preservative	0.50
A7	Benzisothiazolinone	Benzisothiazolinone	Preservative	0.10
A8	Fragrance	Fragrance	Aesthetic	0.50
A9	Opacifier	Styrene Acrylates Copolymer	Opacifier	0.50
	TOTAL			100.00

### Formulation Benefits

- ✓ Excellent foaming & rinsability
- ✓ Smooth skin feel
- ✓ Cost-effective formulation

### Key Ingredients

#### Sufravon 869

- ✓ 100% Plant-based ingredients
- ✓ Excellent foaming and skin feel
- ✓ ISO 16128-1: 100%



#### Sufrasoft HS700

- ✓ Excellent Foaming properties
- ✓ Mild and excellent skin feel
- ✓ ISO-16128 (RCI): 0.71



#### NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ ISO 16128-1: 100% Natural



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#### Procedure

1	Weigh the required amount of water. Start mixing then add Tetrasodium EDTA. Continue mixing until completely dissolved.
2	Add SLES, continue mixing until completely dissolve.
3	Add <b>Sufrosoft HS700</b> , <b>Sufravon 869</b> , continue mixing until completely homogeneous.
4	Add <b>NatPro 8000</b> , Benzisothiazolinone and Fragrance, continue mixing until the mixture becomes clear.
5	Add Opacifier, continue mixing until the mixture becomes homogeneous. Adjust pH between 7.5 – 8.0

#### Specification

Appearance	Milky, viscous liquid
Color	White to Off-white
Viscosity at 25°C	4,179 cPs
pH (as is)	7.89

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# PRODUCT FORMULATION

## Natural Feminine Wash

PHC-PF-25-098

Discover gentle and effective cleansing with our Natural Feminine Wash. Formulated with soothing botanical and a balanced pH, it delicately cleanses and refreshes without irritation, promoting your natural comfort and well-being. Experience the difference of pure and gentle care.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	67.23
A2	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	20.00
A3	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Surfactant	10.00
A4	Suframide HF750	Cocamide MEA	Foam Booster	2.00
A5	NatPro 8000	Glyceryl Caprate (and) Glyceryl Caprylate (and) Glyceryl Laurate	Preservative	0.10
A6	Aloe Vera Extract	<i>Aloe barbadensis</i> (Aloe Vera) Extract	Active	0.10
A7	Fragrance		Fragrance	0.05
A8	Citric Acid	Citric Acid	pH Modifier	0.52
TOTAL				100.00

### Formulation Benefits

- ✓ Silicone and Sulfate-free
- ✓ Natural and mild formulation
- ✓ Contains moisturizer
- ✓ Gentle cleanser
- ✓ Skin pH

### Key Ingredients

#### Sufrasoft AO100

- ✓ Bio-based, biodegradable and non-hazardous
- ✓ Foam stability in a wide spectrum of formulations
- ✓ ISO 16128-1: 67%



#### Suframide HF750

- ✓ Superior foaming and viscosity strength
- ✓ Derived from refined coconut oil
- ✓ ISO 16128-1: 77%



#### NatPro 8000

- ✓ Natural preservative booster and anti-microbial active
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128: 100%



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## Procedure

1	Load water to an appropriate container. Start agitation.
2	Add the ingredients A2 – A4. Mix until homogenous.
3	Add <b>NatPro 8000</b> . Mix until clear and homogenous.
4	Add the ingredients A6 – A7 while mixing.
6	Adjust pH using citric acid by gradual adding and continuous mixing.

## Specification

Appearance	Clear, slightly viscous liquid
pH	4 - 5
Viscosity (mPas)	1,187 (12 rpm; s62)

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# Household Staples

Eco-Friendly

# PRODUCT FORMULATION

## Extra Soft Fabric Conditioner

PHC-PF-25-009

A viscous economical fabric conditioner formulation that delivers good softening without the build-up of yellowing. It has excellent re-wetting properties. It is formulated as viscous fabric conditioner with Sufrquat FS300i and Acrycare CSA 15.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	86.70
A2	Sufrquat FS300i	Dialkylesterhydroxyethylammonium Methosulfate	Active	2.00
B1	Water	Aqua	Diluent	10.00
B2	Acrycare CSA 15	Acrylamide Co-Polymer	Thickener	0.80
C1	Fragrance		Fragrance	0.50
C2	Colorant		Colorant	q.s.
TOTAL				100.00

### Formulation Benefits

- ✓ Economical viscous fabric conditioner
- ✓ Delivers good softening without waxy feel
- ✓ Excellent re-wetting properties without yellowing

### Key Ingredients

#### Sufrquat FS300i

- ✓ Coconut-based Ester-Quat
- ✓ High active
- ✓ Easily processable
- ✓ ISO 16128: 59% Natural



#### Acrycare CSA 15

- ✓ Cost-effective thickener for fabric conditioner
- ✓ Helps improves fabric glide and fabric softener
- ✓ Easily processable

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### Procedure

- |   |  |
|---|--|
| 1 | Combine Phase A and mix until homogenous.                          |
| 2 | In a separate beaker, combine Phase B and mix until homogenous.    |
| 3 | Add Phase B to Phase A and mix until homogenous.                   |
| 4 | Add Fragrance and colorant, continue mixing until fully dispersed. |

### Specification

Appearance	Viscous, milky emulsion
pH (as is)	3.08
Viscosity, cPs	990

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# PRODUCT FORMULATION

## Color Protecting Liquid Laundry Soap

PHC-PF-25-011

Experience the perfect balance of effectiveness and gentleness with our sulfate-free Liquid Laundry Detergent. Formulated to produce a luxurious foam, it cleans and conditions your clothes, ensuring a thorough and satisfying laundry experience while maintaining the integrity of your fabrics.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Diluent	15.50
A2	Potassium Hydroxide	Potassium hydroxide	pH modifier	2.00
A3	Citric Acid	Citric acid	pH modifier	2.00
A4	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	5.00
A5	Acusol 445N	Homopolymer of Acrylic acid (MW 4500)	Thickener	5.00
A6	Sufrasoft CB30	Cocamidopropyl Betaine	Surfactant	10.00
A7	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	5.00
A8	Laureth-10	Lauryl Alcohol Ethoxylate-10EO	Surfactant	5.00
A9	Sufravon 874	Potassium Cocoate	Surfactant	50.00
A10	Fragrance		Fragrance	0.50
A11	Colorant		Colorant	q.s.
TOTAL				100.00

### Formulation Benefits

- ✓ Effective stain removal
- ✓ Gentle on fabrics
- ✓ Biodegradable surfactants

### Key Ingredients

#### Sufrasoft CB30

- ✓ Outstanding mildness
- ✓ Good foaming character
- ✓ Conditioning effect
- ✓ ISO 16128-1: 63%



#### Sufrasoft AO100

- ✓ Bio-Based, biodegradable and non-hazardous
- ✓ Stable over a wide pH range
- ✓ Sulfate Free
- ✓ ISO 16128-1: 89%



#### Sufravon 874

- ✓ Clinically tested hypoallergenic
- ✓ Viscosity building
- ✓ Excellent foaming and cleansing
- ✓ ISO 16128-1: 100%



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#### Procedure

- 1 Add all ingredients one by one with continuous mixing after each addition until homogeneous. Adjust to desired pH until clear.

#### Specification

Appearance	Thick liquid
Color	Yellowish
pH	9.5-10.5
Odor	Characteristic odor

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# PRODUCT FORMULATION

## Multipurpose Cleaner

PHC-PF-23-246

Effective sanitation power that contains amine oxides, this simple formulation can be sprayed on any non-porous surface and is guaranteed to reduce pathogenic microbes.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	88.60
A2	Elotant Milcoside 150N	Decyl/Undecyl Glucoside	Surfactant	5.00
A3	Sufrasoft AO100	Cocamidopropylamine oxide	Surfactant	4.00
A4	Lactic Acid	Lactic Acid	Humectant, Antimicrobial	2.0
A5	Acetic Acid, 10%	Acetic Acid, 10%	pH modifier, antimicrobial	0.08
A6	Fragrance		Fragrance	0.50
A7	Colorant		Colorant	q.s.
TOTAL				100.00

### Formulation Benefits

- ✓ Chlorine-free formulation
- ✓ Quick-drying and streak-free
- ✓ Natural yet effective
- ✓ For all types of surfaces

### Key Ingredients

#### Sufrasoft AO100

- ✓ Bio-Based, biodegradable and non-hazardous
- ✓ Stable over a wide pH range.
- ✓ Sulfate-free



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### Procedure

- 1 In an appropriately-sized mixing vessel, add each ingredient in the specified order while mixing at appropriate speed. Endpoint should be a clear solution.

### Specification

Appearance	Clear liquid
pH	2.5-4.0

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# PRODUCT FORMULATION

## Clear Fabcon

PHC-PF-25-101

Experience superior fabric softness and lasting freshness with our clear fabric conditioner, powered by 90% active **Sufraquat FS500** for an eco-conscious solution.

Phase	Ingredient	INCI	Function	%
A1	Sufraquat FS500	N,N-Bis(Ethylcocoate)Hydroxyethylammonium Methosulfate	Active	90.00
A2	Fragrance		Fragrance	10.00
	TOTAL			100.00

### Formulation Benefits

- ✓ Delivers a soft luxurious feel
- ✓ Clear formulation
- ✓ Cold processable formulation

### Key Ingredients

#### Sufraquat FS500

- ✓ Coconut-based ester-quat
- ✓ 100% quaternary compound
- ✓ Solvent-free and non-flammable
- ✓ Ionic liquid nature
- ✓ ISO 16128-1: 67% Natural



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## Procedure

- 1 Combine Phase A1 and A2 and mix until homogeneous.

## Specification

Appearance	Clear Viscous Liquid
pH (as is)	3.08
Viscosity, cPs	900

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## NATURA AEROPACK CORPORATION

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# PRODUCT FORMULATION

## Scented Candle

PHC-PF-25-021

Transform your space with the essence of our coconut oil-based citronella candle. Infused with the crisp, citrusy notes of pure citronella oil, this candle not only fills your home with a refreshing and uplifting aroma but also helps create a naturally inviting ambiance.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CW200	C12-C18 (and) Cocoglycerides	Base Wax	57.67
A2	Beeswax	Cera alba (Beeswax)	Thickener	32.34
B1	Citronella Oil	Cymbopogon nardus (Citronella) Oil	Aromatheraphy Scent	10.00
TOTAL				100.00

### Formulation Benefits

- ✓ Promotes relaxation, stress reduction, and improved mood
- ✓ Made from natural and sustainable formulation
- ✓ Clean-burning, and long-lasting candle wax

### Key Ingredients

#### Glyzer CW200

- ✓ Derived from sustainable coconut oil of natural origin
- ✓ Mal-odor free during combustion
- ✓ Non-hydrogenated structure wax
- ✓ Does not produce black smoke during combustion

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### Procedure

- |   |   |
|---|---|
| 1 | Load <b>Glyzer CW200</b> and Beeswax in an appropriate container. Heat to 70 – 80°C until fully melted. |
| 2 | Cool down to 60 – 65°C. Add all ingredients in Phase B. Mix until homogenous.                           |
| 3 | Fill to the desired heat-resistant container.   |

### Specification

Appearance	Solid
Color	White to off-white
Consistency, $\mu\text{m}$	15 – 30

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