



Product Formulation

Lip Balm

PHC-PF-25-100

This lip balm is made from coconut-derived emollients and skin protectant that provides moisturizing barrier on your lips. It comes in a **paper tube** packaging.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Skin protectant	87.5
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Consistency modifier	5.00
A3	Rice Bran Wax	<i>Oryza sativa</i> (Rice Bran) Wax	Consistency modifier	1.50
A4	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	2.50
A5	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	2.00
B1	Flavor		Flavor	1.00
B2	Vitamin E	Tocopheryl Acetate	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Moisturizes lips

Key Ingredients

Cocolatum 503

- ✓ Petroleum-free
- ✓ Silky smooth feel on the lips
- ✓ Coconut-derived
- ✓ ISO-16128-1: 100%



Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

All data, formulations and information provided herein have not been comprehensively tested and are not representative of the final product. Concerning possible or suggested uses made herein may not be relied upon or be construed as a guaranty of no patent infringement. Users have the sole responsibility and obligation for making preliminary tests to determine the suitability of the sample formulations described herein for any application, to make tests before use in any specific applications, and to confirm the performance, efficacy, safety and regulatory compliance of such products for their particular use.

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Procedure

- 1 Combine **Cocolatum 503**, Candelilla Wax, Rice Bran Wax, Cetearyl Alcohol, and **Glyzer CT200** into a container and heat up to 70 - 75°C until fully melted and homogeneous.
- 2 Add Pigment and homogenize at 5,000 rpm until pigment is fully dispersed.
- 3 Add Flavor and Vitamin E.
- 4 Immediately fill into desired container while fully melted.

Specification

Appearance	Semi-solid balm
Viscosity (at 65°C)	3300 mPas
Penetration, μm	40 -70

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