

Sustainable Products

Formulation Book



TABLE OF CONTENTS

FACE AND SKIN CARE	3	SCALP AND HAIR	39
BHA Scrub Wash	4	Soft Fix Styling Pomade	40
Airy Sunscreen Stick	6	SattvaRoots Gentle Cleanse	42
Sun Shield Mineral Sunscreen SPF 30	8	Soft & Smooth Moisture Conditioner	44
SmoothLips Sugar Polish	10	Hair Fresh Daily Mist	46
Hydrating Eye Gel Patches	12	Scalp Boost Hair & Scalp Serum	48
Clean Melt Makeup Removing Balm	14	MOM AND BABY	51
Skin Nourishing Face Oil	16	FullCare 360 Wash	52
Clear Gel Cleanser	18	Baby Diaper Rash Shield	54
PoreLift Micellar BHA Cleanse	20	COLOR COSMETICS	57
Coconut Lip Balm	22	FeatherBrow Sculpt Soap	58
BODY WELLNESS	25	Illuminating Body Shimmer	60
Sugandh Balm	26	Cheek Kiss Melting Tint	62
Gentle Foam Sulfate-Free Body Wash	28	BrowTint Fix Gel	64
Sugandh Stick	30	HOUSEHOLD STAPLES	67
Ubtan Grit Glow Scrub	32	NoorLight Aroma Candle	68
Melt Whipped Butter	34		
Herbal Cleanse Bar	36		



Face and Skin Care

CLEANSE AND NOURISH

PRODUCT FORMULATION

BHA Scrub Wash

PHC-PF-25-166

Refresh and renew your skin with our BHA Scrub Wash, enriched with gentle, natural beads to smooth away dullness and impurities. Formulated with blemish-fighting salicylic acid, this cleanser deeply purifies pores, leaving your skin visibly clearer and softer.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	31.15
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.05
A3	Salicylic Acid	Salicylic Acid	Active	2.00
A4	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	20.00
A5	Surfasoft CB30LS	Cocamidopropyl Betaine	Surfactant	19.00
B1	Glysoft RG	Glycerin	Humectant	2.00
B2	Xanthan Gum	Xanthan Gum	Thickener	0.50
C1	Glysoft SF	Cocoglycerides	Superfating Agent	7.00
C2	Suframide HF850	Cocamide MEA	Foam Booster	9.00
C3	Saccharide Isomerate	Saccharide Isomerate	Active	1.00
C4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
C5	Glycerin (and) Cellulose (and) Cellulose Gum	Glycerin (and) Cellulose (and) Cellulose Gum	Suspending Agent/Thickener	5.00
C6	Coconut Shell Powder	<i>Cocos nucifera</i> (Coconut) Shell Powder	Exfoliating Beads	1.00
C7	Bamboo Shell Exfoliator	<i>Bambusa vulgaris</i> (Bamboo) Shell Exfoliator	Exfoliating Beads	1.50
C8	Fragrance		Fragrance	0.30
TOTAL				100.00

Formulation Benefits

- ✓ Hydrates and smoothens the skin
- ✓ Exfoliation with natural beads
- ✓ Deep cleansing

Key Ingredients

Sufrosoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Stable over a wide range of pH
- ✓ Preservative-free
- ✓ ISO-16128-1: 60%



Surfasoft CB30LS

- ✓ Low salt
- ✓ Outstanding mildness
- ✓ Derived from natural source
- ✓ Wide surfactant compatibility
- ✓ ISO-16128-1: 57.5%



NatPro 8000

- ✓ Natural preservative
- ✓ Derived from sustainable coconut oil
- ✓ ISO-16128-1: 100%



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Procedure

- 1 Combine Phase A in a beaker. Mix until homogeneous.
- 2 In a separate container, mix Phase B until homogeneous.
- 3 Add Phase B to Phase A. Continue mixing until homogeneous.
- 4 Add Phase C one by one.

Specification

Appearance	Liquid with white and brown exfoliating beads
pH (as is)	4.5 - 5
Viscosity	1,000 – 1,500 mPas

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PRODUCT FORMULATION

Airy Sunscreen Stick

PHC-PF-25-167

Have an exceptional protection with our lightweight formulation of sunscreen stick without feeling greasy. Ideal for any outdoor activity to protect your skin from sun's harmful rays, giving you a sensation of renewed vitality.

Phase	Ingredient	INCI	Function	%
A1	Stearic Acid	Stearic Acid	Thickener	4.20
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	6.15
A3	Beeswax	<i>Cera alba</i> (Beeswax) Wax	Thickener	8.95
A4	Glyzer CE200	Isoamyl Laurate	Emollient	4.00
A5	Glyzer CE300	Coco Caprylate/Caprata	Emollient	4.40
A6	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	14.00
A7	Benzophenone-3	Benzophenone-3	UV Filter	8.00
A8	Octocrylene	Octocrylene	UV Filter	10.00
A9	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	UV Filter	8.00
A10	Ethylhexyl methoxycinnamate	Ethylhexyl Methoxycinnamate	UV Filter	14.00
A11	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	4.00
A12	Ferulic Acid	Ferulic Acid	Anti-oxidant	0.02
B1	Water	Aqua	Diluent	9.98
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B3	Fragrance		Fragrance	0.80
B4	Vitamin E	Tocopherol Acetate	Anti-oxidant	0.50
B5	MelaControl F4	Dipropylene Glycol & <i>Rubus fruticosus</i> (Blackberry) Fruit Extract & <i>Rubus idaeus</i> (Raspberry) Fruit Extract & <i>Passiflora incarnata</i> Flower Extract & Propolis Extract	Whitening Active	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy
- ✓ SPF 50 PA+++

Key Ingredients

Glyzer CE200

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Derived from natural source and biodegradable
- ✓ Mild, suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100%



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Procedure

1	In a beaker, combine Phase A ingredients.
2	Heat phase A at 90°C while mixing.
3	In another container, combine all Phase B ingredients. Mix until homogeneous.
4	Add Phase B to Phase A ingredients. Mix until homogeneous.
4	Immediately fill into the desired stick packaging and allow to set.

Specification

Appearance	Solid
Color	Pale yellow
SPF Value	Theoretical based on SPF calculator

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PRODUCT FORMULATION

Sun Shield Mineral Sunscreen SPF 30

PHC-PF-25-165

Our physical-based sunscreen with zinc oxide and titanium dioxide protects without leaving a white cast. Lightweight and non-greasy, it blends seamlessly for comfortable daily wear, keeping your skin smooth and hydrated.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	55.10
A2	Sodium Hyaluronate	Sodium Hyaluronate	Active	0.30
A3	Glysoft RG	Glycerin	Humectant	1.00
A4	Xanthan Gum	Xanthan Gum	Thickener	0.10
B1	Sufragure LE	Caprylic/Capric Triglyceride (and) Glyceryl Stearate (and) PEG-100 Stearate	Emulsification Concentrate	15.00
B2	Zinc Oxide	Zinc Oxide	UV Filter	9.00
B3	Titanium Dioxide	Titanium Dioxide	UV Filter	11.00
B4	Emulsier GMO	Glyceryl Oleate	Emulsifier	2.00
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.50
TOTAL				100.00

Formulation Benefits

- ✓ Mild and natural formulation
- ✓ No white cast
- ✓ Lightweight, non-greasy

Key Ingredients

Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Light color and low odor
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



Sufragure LE

- ✓ Cold-processable emulsification system
- ✓ Impart silky and smooth skin feel
- ✓ Produces stable emulsion formulations
- ✓ ISO 16128-1: 93%



Emulsier GMO

- ✓ Light color and low odor
- ✓ Moisturizing property
- ✓ Mild; suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



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Procedure

1	In a beaker, mix ingredients A1-A2 until completely homogenous.
2	In another beaker, mix ingredients A3-A4 until completely homogenous.
3	Add A3-A4 to A1-A2. Mix until homogenous.
4	In a separate container, combine phase B.
5	Heat phase A and phase B up to 70°C.
6	Add phase B to phase A. Mix until homogenous.
7	Cool down to 40°C.

Specification

Appearance	Opaque emulsion
Color	White

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PRODUCT FORMULATION

SmoothLips Sugar Polish

PHC-PF-25-140

Our lip scrub crafted with Cocolatum 503 gently exfoliates and hydrate dry, chapped lips. Its versatile formula lets you customize with your favorite flavors and pigments for a personalized touch to your lip care routine.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	69.50
A2	White Sugar	Sucrose	Exfoliant	10.00
A3	Green Cellulose Spheres	Cellulose (and) Color	Exfoliant	20.00
A4	Flavor		Flavor	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Customizable with various flavors and actives
- ✓ Petrolatum-free

Key Ingredients

Cocolatum 503

- ✓ Naturally derived and biodegradable
- ✓ Outstanding spreadability
- ✓ Silky skin-feel
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE.

Procedure

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1	Melt Cocolatum 503 at 60°C.
2	Add all the other ingredients, then mix until homogeneous.
3	Fill into desired containers before cooling down.

Specification

Appearance	Grainy paste
Color	May vary depending on pigments used
Density	0.95 – 1.05

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PRODUCT FORMULATION

Hydrating Eye Gel Patches

PHC-PF-25-120

Treat yourself to a luxurious spa-like experience with our eye gel patch that is specially formulated with natural active ingredients. Say goodbye to under-eye lines and puffiness as our eye gel patch effectively and gently rejuvenates your delicate skin. Give yourself the gift of youthful and radiant looking eyes!

Phase	Ingredient	INCI	Function	%
A1	Glysoft RG	Glycerin	Humectant	28.00
A2	1,2 Hexanediol	1,2 Hexanediol	Humectant	1.00
A3	Carrageenan	Carrageenan	Thickener	3.00
A4	Sodium Hyaluronate	Sodium Hyaluronate	Active	0.10
A5	Water	Aqua	Diluent	63.17
A6	Colorant, 0.5% solution		Colorant	0.08
B1	Polysorbate 20	Polysorbate 20	Solubilizer	3.00
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.70
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	0.20
B4	Rose Essential Oil	Rosa damascena Flower Oil	Fragrance	0.05
C1	Snail Secretion Filtrate	Snail Secretion Filtrate	Moisturizing Active	0.10
C2	Centella Extract	Centella asiatica Extract	Soothing Active	0.10
C3	Wrinklezero T6	Dipropylene Glycol and Brassica oleracea Italica (Broccoli) Sprout Extract and Allium sativum (Garlic) Bulb Extract and Nelumbo nucifera Root Extract and Tribulus terrestris Fruit Extract and Carthamus tinctorius (Safflower) Seed Extract and Artemisia princeps Leaf Extract	Active	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Has cooling effect
- ✓ Moisturizing
- ✓ Visible effect after use

Key Ingredients

NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%



Glyzer CT200

- ✓ Moisturizing emollient
- ✓ Soothes the skin
- ✓ High lauric acid content
- ✓ ISO 16128-1: 100%



Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



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Procedure

1	In a clean container, combine ingredients A1 to A4. Mix until a homogeneous slurry is formed.
2	Add Water gradually while continuously mixing. It must be homogeneous.
3	In a separate container, combine ingredients from B1 to B4 until homogeneous.
4	Once both are homogeneous, add Phase B to Phase A ingredients. Mix until homogeneous and cover.
5	Heat to 80-90 degrees Celsius for about 1-2 hours until liquified. Once liquified, remove from heat. Note: The mixture is hazy while hot.
6	Add All Phase C. Mix until homogeneous.
7	Quickly pour to an eye patch molder. Note: The mixture wil easily congeal at room temperature. ■ Becomes clear if it cools down.

Specification

Appearance	Elastic Gel
pH	5 - 6

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PRODUCT FORMULATION

Clean Melt Makeup Removing Balm

PHC-PF-25-119

A natural cleansing balm that melts upon contact with the skin to easily remove waterproof makeup. It moisturizes and smoothens the skin after washing.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient	32.02
A2	Sorbeth-30 Tetroleate	Sorbeth-30 Tetroleate	Emulsifier	18.00
A3	Isopropyl Myristate	Isopropyl Myristate	Emollient	27.40
A4	Glyzer CE200	Isoamyl Laurate	Emollient	13.00
A5	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Emulsifier	1.60
A6	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	3.20
A7	Cetearyl Oliviate (and) Sorbitan Oliviate	Cetearyl Oliviate (and) Sorbitan Oliviate	Emulsifier	1.20
A8	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.60
A9	MelaControl F4	Dipropylene Glycol and <i>Rubus fruticosus</i> (Blackberry) Fruit Extract and <i>Rubus idaeus</i> (Raspberry) Fruit Extract and <i>Passiflora incarnata</i> Flower Extract and Propolis Extract	Whitening Active	0.80
A10	Rose Fragrance		Fragrance	0.28
A11	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Emollient	0.40
A12	Vitamin E	Tocopheryl Acetate	Antioxidant	0.40
A13	Pink Mica Powder	Mica (and) Titanium Dioxide (and) Iron Oxide (and) Tin Oxide (and) Manganese Violet	Colorant	0.10
TOTAL				100.00

Formulation Benefits

- ✓ Melts effortlessly on the skin, dissolving makeup and impurities.
- ✓ Leaves the skin soft, hydrated, and conditioned without feeling greasy.
- ✓ Delivers a rich, pampering sensation with a soft, silky glide.

Key Ingredients

Cocolatum 501

- ✓ Multi-functional moisturizing emollient base
- ✓ Act as thickener in the formulation
- ✓ Has natural antibacterial property
- ✓ Hypoallergenic
- ✓ ISO-16128: 100%



NatPro 8000

- ✓ A natural preservative and superfatting active
- ✓ Mild, multi-functional ingredient
- ✓ Derived from sustainable coconut oil
- ✓ ISO-16128: 100%



Glyzer CE200

- ✓ A non-tacky emollient that provides a soft and silky skin feel
- ✓ Eco-friendly alternative to silicone
- ✓ ISO-16128: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

1	In a clean container, load all ingredients from A1 to A8. Heat to 75-80 degrees Celcius until fully melted.
2	Turn off the heating. Mix to cool down to 45-50 degrees Celcius.
3	Add all ingredients from A9 to A13. Homogenize using a homogenizer for 1-2 minutes at 3,000 – 4,000 rpm.
4	Fill to the desired container.

Specification

Appearance	Semi-solid
Color	Pink
Odor	Characteristic

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PRODUCT FORMULATION

Skin Nourishing Face Oil

PHC-PF-25-150

Age defying and skin brightening face oil using **Glyzer CT600** and **Glyzer CE300** as the carrier. It is light, non-greasy and fast absorbing face oil that effectively delivers the actives. It contains Bakuchiol oil, an anti-aging active that reduces wrinkles and fine lines. It also contains Sea Buckthorn Oil, rich in Vitamin C.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT600	Tricaprylin	Emollient	49.00
A2	Glyzer CE300	Coco Caprylate/Caprate	Emollient	49.00
A3	Bakuchiol Oil	Bakuchiol	Ant-aging Active	1.00
A4	Sea Buckthorn Oil	<i>Hippophae rhamnoides</i> Fruit Oil	Antioxidant	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Light, non-tacky and non-greasy oil
- ✓ Contains Bakuchiol, a natural anti-aging active
- ✓ Contains Sea Buckthorn Oil, rich in Vitamin C
- ✓ 100% derived from natural origin

Key Ingredients

Glyzer CE300

- ✓ Outstanding spreadability, non-greasy feel
- ✓ Moisturizes and soothes dry skin
- ✓ Suitable for dry and sensitive skin
- ✓ ISO-16128-1: 100.0%



Glyzer CT600

- ✓ Very light emollient
- ✓ Quickly absorbed on the skin
- ✓ Suitable for dry and sensitive skin
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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Procedure

1	In an appropriate container, load all the ingredients. Mix until completely homogeneous.
2	Packed in the desired container

Specification

Appearance	Yellow oily liquid
Odor	Characteristic odor

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PRODUCT FORMULATION

Clear Gel Cleanser

PHC-PF-25-160

Sulfate-free facial cleanser formulation that delivers excellent cleansing and foaming properties. The combination of **Sufrasoft HS100**, **Sufravon 890** and **Sufravon SN100** delivers higher viscosity, excellent foaming and smooth skin feel. It utilizes **NatPro 8000** and **NatPro 7000** as natural preservative.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	68.10
A2	Tetrasodium EDTA	Tetrasodium EDTA	Chelating Agent	0.50
A3	Tetrasodium Etidronate	Tetrasodium Etidronate	Stabilizer	0.20
A4	Sufravon SN100	Sodium Cocoate	Surfactant	5.00
A5	Sufravon 890	Potassium Cocoate (and) Potassium Oliviate	Surfactant	10.00
A6	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	15.00
A7	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A8	NatPro 7000	Glyceryl Undecylenate	Preservative	0.20
A9	Fragrance		Fragrance	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizing properties
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth
- ✓ Gentle formulation

Key Ingredients

Sufrasoft HS100

- ✓ 100% Coconut-derived
- ✓ Excellent foaming and cleansing properties
- ✓ ISO 16128 (RCI): 0.6



Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 100% Natural



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



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Procedure

1	Weigh the required amount of water, start mixing and heating up to 70 – 75°C.
2	Add ingredient A2 and A3, continue mixing until completely dissolve.
3	At 70°C, add Sufravon SN100 , continue mixing until completely dissolve.
4	Add Sufravon 890 , Sufrasoft HS100 , NatPro 8000 and NatPro 7000 , continue mixing until completely homogeneous. Turn off heating then cool down to 40°C.
5	At 40°C, add Fragrance. Continue mixing until the mixture becomes clear.

Specification

Appearance	Viscous liquid
Color	Clear
Odor	Characteristic odor
pH (as is)	9.24
Viscosity, cPs	6,790

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PRODUCT FORMULATION

PoreLift Micellar BHA Cleanse

PHC-PF-25-141

A micellar cleanser which exhibits makeup and dirt removing capabilities. It is gentle on skin and leaves your skin clean, smooth and moisturized. It is based on coconut and natural-derived ingredients.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	84.65
A2	MGDA	Methylglycinediacetic Acid	Chelating Agent	0.10
A3	Glysoft RG	Glycerin	Humectant	2.50
A5	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	1.50
A6	Sufrasoft AO100	Cocamidopropylamine Oxide	Surfactant	3.50
A7	Suframide 400L	Cocamide MIPA (and) Cocamidopropyl Betaine	Surfactant	3.00
B1	Salicylic Acid	Salicylic Acid	Active	1.50
B2	Emulsier PGE 100	Polyglyceryl 10-Caprylate	Solubilizer	2.50
B3	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.05
B4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.60
C1	Fragrance		Fragrance	0.10
D1	KOH, 50%	Potassium Hydroxide	pH Modifier	q.s until pH 6-7
TOTAL				100.00

Formulation Benefits

- ✓ Gentle makeup removal
- ✓ Moisturizing
- ✓ Natural formulation

Key Ingredients

Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



Sufrasoft AO100

- ✓ Mild cleansing
- ✓ Stable foam in various formulations
- ✓ Stable over a wide pH range
- ✓ ISO-16128-1: 67%



Emulsier PGE 100

- ✓ PEG-free
- ✓ Green solubilizer
- ✓ Wide surfactant compatibility
- ✓ ISO-16128-1: 100%



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Procedure

- 1 Combine ingredients A1-A7 one by one until fully homogeneous.
- 2 In a separate container, combine Phase B at 70°C until homogeneous.
- 3 Add Phase B to Phase A, add C1 consequently, then adjust pH to 6-7.
Final appearance is a water-thin liquid.

Specification

Appearance	Water-thin liquid
pH	5.0-6.5
Density at 25°C	1.007

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PRODUCT FORMULATION

Coconut Lip Balm

PHC-PF-25-133

This lip balm is made from coconut-derived emollients and skin protectant that provides moisturizing barrier on your lips. It comes in a **paper tube** packaging.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Skin protectant	87.5
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Consistency modifier	5.00
A3	Rice Bran Wax	<i>Oryza sativa</i> (Rice Bran) Wax	Consistency modifier	1.50
A4	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	2.50
A5	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	2.00
B1	Flavor		Flavor	1.00
B2	Vitamin E	Tocopheryl Acetate	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Moisturizes lips

Key Ingredients

Cocolatum 503

- ✓ Petroleum-free
- ✓ Silky smooth feel on the lips
- ✓ Coconut-derived
- ✓ ISO-16128-1: 100%



Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

- 1 Combine **Cocolatum 503**, Candelilla Wax, Rice Bran Wax, Cetearyl Alcohol, and **Glyzer CT200** into a container and heat up to 70 - 75°C until fully melted and homogeneous.
- 2 Add Pigment and homogenize at 5,000 rpm until pigment is fully dispersed.
- 3 Add Flavor and Vitamin E.
- 4 Immediately fill into desired container while fully melted.

Specification

Appearance	Semi-solid balm
Viscosity (at 65°C)	3300 mPas
Penetration, μm	40 -70

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Body Wellness

DETOX AND RELAX

PRODUCT FORMULATION

Sugandh Balm

PHC-PF-25-142

Enhance your scent with our perfume balm, crafted from natural ingredients to hydrate your skin while providing a subtle, long-lasting fragrance. Its velvety, non-sticky texture melts effortlessly into your skin, making it perfect for a quick, on-the-go touch-up anytime, anywhere.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	4.00
A2	<i>Euphorbia cerifera</i> (Candelilla) Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	2.50
A3	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	38.98
A4	Glyzer CT500	Modified cocoglycerides	Emollient	34.52
B1	Fragrance		Fragrance	20.00
TOTAL				100.00

Formulation Benefits

- ✓ Long-lasting fragrance
- ✓ Moisturizing formula
- ✓ Non-greasy application

Key Ingredients

Glyzer CT500

- ✓ Outstanding lubricity and non-greasy feel
- ✓ Moisturizes and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



Cocolatum 501

- ✓ Moisturizing
- ✓ Suitable for sensitive & oily skin
- ✓ Wide range of application
- ✓ ISO 16128-1: 100%



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Procedure

1	Combine Phase A1-A4 and mix until homogeneous while maintaining a temperature of 60 – 70°C.
2	Add Phase B at 50°C. Remove from heat.
3	Fill into desired packaging while melted.

Specification

Appearance	Semi-solid balm
Color	Yellowish
Stability	Stable for 2 years at room temperature

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PRODUCT FORMULATION

Gentle Foam Sulfate-Free Body Wash

PHC-PF-25-152

Sulfate-free body soap that delivers excellent cleansing and foaming properties. It is formulated with **Sufravon 890** that delivers excellent cleansing and substantive skin feel. It utilizes **NatPro 8000**, a natural preservative and super fatting active that replenishes the natural lipids remove during washing.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Diluent	57.25
A2	HEC	Hydroxyethyl Cellulose	Thickener	1.25
A3	Sufravon 890	Potassium Cocoate (and) Potassium Olivat	Surfactant	40.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Fragrance		Fragrance	1.00
A6	50% Citric Acid Solution	Citric Acid	pH modifier	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Natural liquid body soap
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth skin feel

Key Ingredients

Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Broad pH compatibility
- ✓ ISO 16128-1: 100%



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Procedure

1	Weigh the required amount of water in a beaker.
2	Add HEC, continue mixing until completely dispersed (around 10 minutes).
3.	Add Sufravon 890 , continue mixing until completely homogeneous.
5.	Add NatPro 8000 and Fragrance, continue mixing until completely homogeneous.
6.	Adjust pH to target 9.0 – 9.20

Specification

Appearance	Clear, viscous liquid
Odor	Characteristic odor
pH (as is)	9.20
Viscosity, cPs	9,740

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PRODUCT FORMULATION

Sugandh Stick

PHC-PF-25-143

Stay fresh all day with our perfume stick, made from natural ingredients to nourish your skin while delivering a light, lasting scent. Its smooth, non-greasy formula glides on effortlessly for easy, on-the-go refreshment.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	16.00
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice Bran) Wax	Thickener	16.00
A3	Glyzer CE 100	Coco Caprylate	Emollient	16.00
A4	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	32.00
B1	Fragrance		Fragrance	20.00
TOTAL				100.00

Formulation Benefits

- ✓ Long-lasting fragrance
- ✓ Mess-free application
- ✓ Skin-friendly formulation

Key Ingredients

Glyzer CT100

- ✓ Outstanding spreadability
- ✓ Easy to apply on skin
- ✓ Derived from natural sources
- ✓ ISO-16128: 100%



Glyzer CE100

- ✓ Provides a luxurious, silky-smooth skin experience
- ✓ Non-greasy on the skin
- ✓ Light-weight and fast absorbing
- ✓ ISO 16128-1: 100%



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Procedure

1	Combine Phase A1-A3 and mix until homogeneous while maintaining a temperature of 60 – 70°C.
2	Add Phase B at 50°C. Remove from heat.
3	Fill into desired packaging while melted.

Specification

Appearance	Solid Wax
Color	Off-white
Stability	Stable for 2 years at room temperature

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PRODUCT FORMULATION

Ubtan Grit Glow Scrub

PHC-PF-25-161

Natural exfoliating face and body scrub that contains rice powder and coconut shell powder. It is formulated with **Sufravon 890** that delivers excellent cleansing substantive skin feel. It utilizes **NatPro 8000**, a natural preservative and super fatting active that replenishes the natural lipids remove during washing.

Phase	Ingredient	INCI	Function	%
A1	Reverse Osmosis Water	Aqua	Diluent	52.25
A2	HEC	Hydroxyethyl Cellulose	Thickener	1.25
A3	Sufravon 890	Potassium Cocoate/Olivate	Surfactant	40.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Fragrance		Fragrance	1.00
A6	Rice Powder	<i>Oryza sativa</i> (Rice) Powder	Exfoliating Beads	4.00
A7	Coconut Shell Powder	<i>Cocos nucifera</i> (Coconut) Shell Powder	Exfoliating Beads	1.00
A8	50% Citric Acid Solution	Citric Acid	pH modifier	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Natural exfoliating face and body soap
- ✓ Excellent foaming and cleansing properties
- ✓ Non-drying and smooth skin feel
- ✓ Plastic-free formulation

Key Ingredients

Sufravon 890

- ✓ 100% plant-based material
- ✓ Excellent cleansing, foaming and rinsability
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Broad pH compatibility
- ✓ ISO 16128-1: 100%



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Procedure

1	Weigh the required amount of water in a beaker.
2	Add HEC, continue mixing until completely dispersed (around 10 minutes).
3.	Add Sufravon 890 , continue mixing until completely homogeneous.
4.	Add NatPro 8000 and Fragrance, continue mixing until completely homogeneous.
5.	Add the exfoliating beads, continue mixing for 5 minutes.
6.	Adjust pH to target 9.0 – 9.20

Specification

Appearance	Viscous, opaque with suspended beads
Odor	Characteristic odor
pH (as is)	9.40
Viscosity, cPs	46,610

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PRODUCT FORMULATION

Melt Whipped Butter

PHC-PF-25-162

A nourishing body butter that hydrates and supports skin elasticity, while reducing dryness and tightness. Its fast-absorbing formula leaves skin soft, smooth, and refreshed.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	72.345
A2	MGDA	Methylglycinediacetic acid	Chelating Agent	0.10
A3	Glysoft RG	Glycerin	Humectant	2.00
A4	Xanthan Gum	Xanthan Gum	Thickener	0.25
B1	Glyzer CB100	Cocos nucifera Seed Butter	Emollient	10.00
B2	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	4.00
B3	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Oil Thickener	1.00
B4	Cetearyl Olivatate (and) Sorbitan Olivatate	Cetearyl Olivatate (and) Sorbitan Olivatate	Emulsifier	6.50
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Co-emulsifier and Preservative	1.00
C1	1,2-Hexanediol	1,2-Hexanediol	Preservative	0.50
C2	Panthenol	Panthenol (Vitamin B5)	Humectant	0.50
C3	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.50
C4	Ferulic Acid	Ferulic Acid	Anti-oxidant	0.005
C5	Saccharide Isomerate	Saccharide Isomerate	Hydrating Active	1.00
C6	Aloe Vera Extract	<i>Aloe barbadensis</i> (Aloe Vera) Leaf Extract	Moisturizer	0.25
C7	Citric Acid	Citric Acid	pH Modifier	0.05
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and smoothens the skin
- ✓ Uses plant-derived ingredients
- ✓ Promotes skin elasticity and firmness
- ✓ Fragrance-free

Key Ingredients

Glyzer CB100

- ✓ Provides intensive moisturization and radiance on skin
- ✓ Melts upon contact with skin
- ✓ Clinically proven as Hypoallergenic
- ✓ ISO-16128-1: 100%



Glyzer CT100

- ✓ Light and non-greasy emollient
- ✓ Moisturizing and soothes dryness
- ✓ Substantive skin moisturization
- ✓ Clinically proven as Hypoallergenic
- ✓ ISO-16128-1: 100%



NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 7.0
- ✓ Can be used as co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%

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Procedure

1	Load Water and MGDA into the main vessel, mixing continuously with a cowls blade until homogeneous.
2	In a small separate container, mix Glycerin and Xanthan Gum to create a thick slurry.
3	Add the slurry, continue mixing until homogeneous. Begin heating to 70°C –75°C.
4	Load Phase B in separate container, heat to 70°C –75°C until fully melted.
5	Mix Phase B into Phase A. Mix continuously until emulsified.
6	Turn off heating and allow the emulsion to cool with continuous mixing.
7	In a separate container, load all Phase C and add to bulk. Mix until homogeneous.
8	Fill into desired container and allow to set for 24 hours.

Specification

Appearance	Viscous emulsion
pH (as is)	4.5 to 5.5
Viscosity (in mPas)	60,000 min.

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PRODUCT FORMULATION

Herbal Cleanse Bar

PHC-PF-25-168

Made from pure coconut goodness that is high-performing and palm-free. Our Sufravon SN100 is a highly versatile soap noodle that is easy to process and melt, making it perfect for a wide range of cleansing products.

Phase	Ingredient	INCI	Function	%
A1	Sufravon SN100	Sodium Cocoate	Surfactant	92.40
A2	Etidronic Acid	Etidronic Acid	Stabilizer	0.10
A3	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Antimicrobial Active	1.00
A4	Glysoft RG	Glycerin	Humectant	1.50
A5	Fragrance		Fragrance	5.00
TOTAL				100.00

Formulation Benefits

- ✓ High foaming
- ✓ Gentle cleansing
- ✓ Non-drying due to coconut feedstock

Key Ingredients

Sufravon SN100

- ✓ Excellent foaming and cleansing properties
- ✓ Derived from refined vegetable oil that is organically grown from sustainable resources
- ✓ With built-in moisturizer
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural Preservative
- ✓ Efficacy at pH 4.0 – 9.0
- ✓ Can be used as a co-emulsifier and superfatting active
- ✓ ISO 16128-1: 100%



Glysoft RG

- ✓ 100% Coconut-derived
- ✓ Excellent humectant
- ✓ ISO-16128-1: 100%



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Procedure

- 1 Load all ingredients in a ribbon blender. Check for homogeneity.
- 2 Load in bar soap extruder.

Specification

Appearance	Bar soap
Color	Opaque white
pH at 10% Sol.	8.5 min.

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Scalp and Hair

ECO-CONSCIOUS

PRODUCT FORMULATION

Soft Fix Styling Pomade

PHC-PF-25-159

Natural hair pomade formulation based on coconut-derived emollient known to penetrate the hair strands. It contains **Cocolatum 501** as a base for the desired texture. **Glyzer CT500** delivers the right lubricity and shine.

Phase	Ingredient	INCI	Function	%
A1	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) wax	Structurant	3.00
A2	Glyzer CT500	Modified Cocoglycerides	Emollient	48.40
A3	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) wax	Base	40.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Active	2.00
A5	Castor Oil	<i>Ricinus communis</i> (Castor) seed oil	Active	5.00
A6	Vitamin E Acetate	Tocopheryl Acetate	Antioxidant	0.10
A7	D-Panthenol	Panthenol	Active	0.50
A8	Fragrance		Aesthetic	1.00
	TOTAL			100.00

Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ Contains Castor Oil that is known to promote hair growth

Key Ingredients

Cocolatum 501

- ✓ Excellent base for pomade formulation
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100% Natural



Glyzer CT500

- ✓ Outstanding lubricity and non-greasy feel
- ✓ Moisturizing and soothes dryness
- ✓ Derived from natural source
- ✓ ISO 16128: 100% Natural



Raw material verified by ECOCERT GREENLIFE, conform to the COSMOS Standard

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Procedure

1	In an appropriate container, load ingredients A1 to A5.
2	Start mixing then heat up to 70 – 75-degree Celsius. Hold mixing and heating for 5 minutes.
3	After 5 minutes, turn off heating. At 50 degree Celsius, add ingredients A6 to A8. Continue mixing for 5 minutes.
4	After 5 minutes, packed in the desired container

Specification

Appearance	Light yellow to yellow soft paste
pH (as is)	N/A

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PRODUCT FORMULATION

SattvaRoots Gentle Cleanse

PHC-PF-25-139

Experience a good and tangle-free wash for your hair made from sustainable coconut-based ingredients. Also contains natural conditioning actives to keep hair frizz-free.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	q.s. to 100
A2	Polyquat-10	Polyquaternium-10	Thickener	0.90
A3	Methylglycinediacetic Acid	Methylglycinediacetic Acid	Chelator	0.10
A4	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Amphoteric Surfactant	12.00
A5	Sufrasoft AO100	Lauramidopropylamine Oxide	Amphoteric Surfactant	6.00
A6	Neosoft CQ90	Dicocylethyl Hydroxyethylammonium Methosulfate (and) Cocoglycerides (and) Butylene Glycol	Hair Conditioning Active	1.00
A7	Sufrapure CMB200	Cocamide MEA (and) Cocamidopropyl Betaine (and) Glycerin	Foam Booster	5.00
A8	Sodium Lauroyl Sarcosinate	Sodium Lauroyl Sarcosinate	Surfactant	3.00
A9	Fragrance		Parfum	0.15
A10	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A11	50% Citric Acid Solution	Citric Acid	pH Modifier	q.s.
TOTAL				100.00

Formulation Benefits

- ✓ Good and tangle-free wash
- ✓ Made from sustainable coconut-based ingredients
- ✓ Contains natural conditioning actives to keep hair frizz-free

Key Ingredients

Neosoft CQ90

- ✓ Imparts good conditioning without build-up.
- ✓ High-active coconut-based quats
- ✓ Easy to disperse
- ✓ ISO 16128-1: 72%



Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Derived from coconut oil
- ✓ California Prop 65 Compliant
- ✓ ISO 16128 (RCI): 0.6



NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Imparts moisturizing property
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



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Procedure

1	In an appropriate container, load A4 to A10. Mix until homogeneous.
2	Heat this solution up to 75°C.
3	In a separate container, dissolve the chelator to distilled water, then consequently add the thickener and mix until homogeneous
4	At the target temperature slowly add A1A2A3 to the surfactant solution while mixing.
5	Adjust pH to 4.5.

Specification

Appearance	Clear liquid
pH	4.50
Viscosity (mPas)	1500 cPs (S#61 @30.0 rpm)

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PRODUCT FORMULATION

Soft & Smooth Moisture Conditioner

PHC-PF-25-138

A silicone-free coconut conditioner hydrates and nourishes hair, leaving it soft, smooth, and frizz-free. Enriched with natural coconut, it adds shine and manageability for all hair types.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	77.60
A2	Guar HPMC	Guar Hydroxypropyltrimonium Chloride	Anti-static agent	0.50
A3	Neosoft CQ90	Dicocoylhydroxyethylammonium Methosulfate (and) Cocoglycerides (and) Butylene Glycol	Conditioning Active	1.00
A4	Glysoft RG	Glycerin	Humectant	3.00
B1	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	8.00
B2	Emulsier GMS 100	Glyceryl Stearate SE	Emulsifier	1.00
B3	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	2.00
B4	Glyzer CE300	Coco Caprylate/Caprate	Emollient	3.00
B5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.20
B6	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	1.20
C1	Aloe Vera Extract	<i>Aloe barbadensis</i> (Aloe Vera) Extract	Hydration and Soothing Active	1.00
C1	Fragrance		Fragrance	0.50
TOTAL				100.0

Formulation Benefits

- ✓ Lightweight feel, does not weight down hair
- ✓ Improves hair manageability
- ✓ Conditions without build-up
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft CQ90

- ✓ Imparts good conditioning without build-up.
- ✓ High-active coconut-based quats
- ✓ Easy to disperse
- ✓ ISO 16128-1: 72%



Glyzer CE300

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ Fast-spreading emollient
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts moisturizing property
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



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Procedure

1	In a clean container, load water and start agitation.
2	Gradually add Guar HPMC. Continue mixing until dispersed.
3	Add Neosoft CQ90 , mix until homogeneous.
4	Add Glysoft RG , mix until homogeneous. Heat to 70-75 degrees Celsius.
5	In a separate container, load all Phase B and Heat to 70-75 degrees Celsius until fully melted.
6	Add Phase B to Phase A. Continue mixing until emulsify.
7	Cool down to 40-45 degrees Celsius.
8	Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.

Specification

Appearance	Viscous flowy emulsion
pH	4.5 – 5.5
Viscosity @ 25°C	45, 190 mPas

Stability Data

Stable for 5 weeks at 45 degrees Celcius. On-going stability.

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PRODUCT FORMULATION

Hair Fresh Daily Mist

PHC-PF-25-118

A leave-in hair conditioning mist is a lightweight spray that hydrates and detangles hair without rinsing. It enhances manageability, reduces frizz, and adds shine, making it ideal for all hair types. Just spray on damp or dry hair for instant softness.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	95.00
A2	Glysoft RG	Glycerin	Humectant	1.00
A3	Polyquaternium-39	Polyquaternium-39	Film-forming Agent	0.50
A4	Neosoft CQ90	Dicocoylhydroxyethylammonium Methosulfate (and) Cocoglycerides (and) Butylene Glycol	Conditioning Agent	0.20
B1	BTAC	Behentrimonium Chloride	Conditioning Agent / Stabilizer	0.25
B2	Emulsier PGE100	Polyglyceryl-10 Caprylate	Emulsifier	0.20
B3	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1.00
B4	Glyzer CE500	Butylene Glycol Dicaprylate/Dicaprate	Emollient	0.50
B5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	0.50
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.60
C1	Fragrance		Fragrance	0.15
C2	Hydrolyzed Soy Protein	Hydrolyzed Soy Protein	Hair Revitalization Active	0.10
TOTAL				100.0

Formulation Benefits

- ✓ Light on hair, does not weigh down
- ✓ Instantly improves hair manageability
- ✓ Helps hydrate dry and damaged hair
- ✓ Contains coconut-rich ingredients

Key Ingredients

Neosoft CQ90

- ✓ Imparts good conditioning without build-up
- ✓ High-active coconut-based quats
- ✓ Easy to disperse
- ✓ ISO 16128-1: 72%



Glyzer CE500

- ✓ Provides shine and non-greasy feel
- ✓ Provides a silky sensation
- ✓ High-spreading emollient
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative and antimicrobial active
- ✓ Broad-spectrum action
- ✓ Imparts skin re-fattening and moisturizing
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



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Procedure

1	In a clean container, load all Phase A ingredients one at a time. Continue mixing until homogeneous. Heat to 70-75 degrees Celsius.
2	In a separate container, load all Phase B and heat to 70-75 degrees Celsius until fully melted.
3	Add Phase B to Phase A. Continue mixing until emulsified.
4	Cool down to 40-45 degrees Celsius.
5	Add remaining ingredients. Mix until homogenous. Transfer to the desired packaging.

Specification

Appearance	Opaque liquid emulsion
pH	5.29
Viscosity @ 25°C	700 rpm

Stability Data

Stable for 5 weeks at 45 degrees Celcius. On-going stability.

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PRODUCT FORMULATION

Scalp Boost Hair & Scalp Serum

PHC-PF-25-148

Hair and scalp nourishing serum based on coconut-derived emollient that delivers silky and non-tacky skin feel. **Glyzer CT200** is clinically proven effective in reducing the occurrence of dandruff.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT600	Tricaprylin	Emollient	49.50
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	49.50
A3	Natural Fragrance	Parfum	Fragrance	0.50
A4	Rosemary Oil	Rosmarinus officinalis leaf oil	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes hair and scalp
- ✓ Non-tacky and non-oily feel on hair and scalp
- ✓ 100% derived from natural origin

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Moisturizing and soothes dryness
- ✓ Effective in clinical trials for reducing dandruff
- ✓ ISO-16128-1: 100.0%



Glyzer CT600

- ✓ Very light emollient with good spreadability
- ✓ Suitable for sensitive and oily scalp
- ✓ ISO 16128-1: 100%



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Procedure

1	In an appropriate container, load all the ingredients. Mix until completely homogeneous.
2	Packed in the desired container

Specification

Appearance	Colorless to light yellow oil liquid
Odor	Characteristic rosemary oil

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Mom and Baby

EFFECTIVE AND GENTLE

PRODUCT FORMULATION

FullCare 360 Wash

PHC-PF-25-144

Our head-to-toe body wash delivers a refreshing cleanse for hair, face, and body, leaving your skin feeling soft and your hair clean and revitalized. It's gentle enough for daily use yet powerful enough to wash away dirt, oil, and impurities in one step.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	78.5
A2	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	10.0
A3	Sufrasoft CB30LS	Cocamidopropyl Betaine	Surfactant	10.0
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Fragrance		Fragrance	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Deep cleansing
- ✓ Good foaming
- ✓ Hypoallergenic

Key Ingredients

Sufrasoft HS100

- ✓ High foaming amphoteric surfactant
- ✓ Derived from coconut oil
- ✓ ISO 16128-1 (RCI): 0.6



NatPro 8000

- ✓ Natural preservative
- ✓ Natural super fatting active
- ✓ Effective at pH 4.0 – 9.0
- ✓ ISO 16128-1: 100% Natural



Sufrasoft CB30LS

- ✓ Outstanding mildness
- ✓ Derived from natural source
- ✓ Wide surfactant compatibility
- ✓ ISO 16128-1: 57.5%



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Procedure

- 1 Combine ingredients A1-A5 one by one with continuous mixing until homogenous and clear.

Specification

Appearance	Clear, viscous liquid
Color	Yellowish
pH	4.5-5.5
Viscosity, cPs	1,620

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PRODUCT FORMULATION

Baby Diaper Rash Shield

PHC-PF-25-164

Soothe and protect your baby's delicate skin with our Diaper Rash Cream with Zinc Oxide. This fast-acting formula forms a protective barrier to relieve irritation, prevent moisture buildup, and promote healing. Hypoallergenic and free from harsh chemicals, it's gentle enough for daily use.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice Bran) Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	78.00
A2	Glyzer CT500	Cocoglycerides	Emollient	10.00
A3	Zinc Oxide	Zinc Oxide	Active	12.00
TOTAL				100.00

Formulation Benefits

- ✓ Gentle on baby's skin
- ✓ Natural formulation
- ✓ Petroleum-free

Key Ingredients

Cocolatum 503

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



Glyzer CT500

- ✓ Outstanding spreadability and non-greasy
- ✓ Moisturizing property
- ✓ Mild; suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



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Procedure

1	Load Cocolatum 503 into a clean container and start heating up to 55 – 60°C.
2	At 55 – 60°C, add the Glyzer CT500 and Zinc Oxide. Continue mixing until completely homogeneous.
3	Once homogeneous, pour into a clean container and cool down to room temperature.

Specification

Appearance	White semi-solid cream
Density	0.95 – 0.98

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Color Cosmetics

SOOTHE AND BEAUTIFY

PRODUCT FORMULATION

FeatherBrow Sculpt Soap

PHC-PF-25-163

Our formula shapes and sets your brows effortlessly, giving you that trendy fluffy look. With natural ingredients, it conditions while it styles.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	24.50
A2	Glysoft RG	Glycerin	Humectant	20.00
A3	Sufrasoft HS100	Cocamidopropyl Hydroxysultaine	Co-texture enhancer	25.00
A4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	0.50
A5	Sufravon SN100	Sodium Cocoate	Consistency enhancer	30.00
TOTAL				100.00

Formulation Benefits

- ✓ Natural formulation
- ✓ Natural look
- ✓ Easy application

Key Ingredients

Glysoft RG

- ✓ Derived from refined coconut oil
- ✓ Light color and low odor
- ✓ Outstanding humectant
- ✓ Preservative-free
- ✓ ISO 16128-1: 100%



Sufrasoft HS100

- ✓ Derived from coconut oil
- ✓ Preservative-free
- ✓ Enhances product texture
- ✓ ISO 16128-1: 60%



Sufravon SN100

- ✓ 100% Coconut-based soap noodles
- ✓ Biodegradable
- ✓ Vegan
- ✓ Improves texture and spreadability
- ✓ ISO-16128-1: 100%



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Procedure

1	Add all ingredients in a beaker.
2	Heat up to 60°C while mixing until homogeneous.
3	At 60°C, pour in a desired container. Wait for it to solidify.

Specification

Appearance	Solid
Color	Translucent
Odor	Characteristic odor

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PRODUCT FORMULATION

Illuminating Body Shimmer

PHC-PF-25-121

Experience the radiance of our natural body shimmer, designed to deliver a luminous glow and deep hydration. Our lightweight, quick-absorbing formula ensures skin stays soft and non-greasy, for a radiant and nourished complexion.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus communis Seed</i> (Castor) Oil	Emollient	36.00
A2	Cocolatum 501	Cocoglycerides (and) <i>Cera alba</i> (Beeswax) (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base/Thickener	35.45
A3	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	10.00
A4	Glyzer CE500	Butylene Glycol Dicaprylate/Dicaprate	Emollient	8.00
A5	Silver Shimmer	CI 77820 (and) Mica	Shimmer	10.00
A6	Fragrance		Fragrance	0.50
A7	Vitamin E	Tocopheryl Acetate	Antioxidant	0.05
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived ingredients
- ✓ Nourishes and moisturizes the skin
- ✓ Enhances skin appearance

Key Ingredients

Glyzer CT100

- ✓ Moisturizing lightweight emollient
- ✓ Dermatology tested as non-irritating and safe emollient
- ✓ Derived from natural sources
- ✓ ISO 16128-1: 100%



Cocolatum 501

- ✓ Moisturizing emollient base
- ✓ Has wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



Glyzer CE500

- ✓ Light but high glossy emollient
- ✓ High-spreading emollient
- ✓ Gives non-greasy finish on skin
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

1	In an appropriate container load all ingredients from A1-A4. Heat to 60-65°C until fully melted. Homogenize for 3-4 minutes at 4,000 rpm until fully combined.
2	Incorporate Silver Shimmer, Fragrance, and Vitamin E into the base. Mix thoroughly using a propeller blade until a uniform and homogeneous consistency is achieved.
3	Transfer to the desired packaging.

Specification

Appearance	Semi-solid Gel
Color	Silver

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PRODUCT FORMULATION

Cheek Kiss Melting Tint

PHC-PF-25-123

Try our Lip and Cheek Tint with nourishing coconut oils. Formulated with natural ingredients, enhancing your natural beauty with a dewy finish.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	76.20
A2	Glyzer CE200	Isoamyl Laurate	Emollient	5.00
A3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	2.00
A4	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Thickener	2.00
A5	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	5.00
A6	Titanium Dioxide	Titanium Dioxide	Pigment	4.00
A7	Red Iron Oxide	CI 77491	Pigment	1.00
A8	Lithol Rubine B (Ca Lake)	CI 15850:1	Pigment	1.00
A9	Tapioca Starch	Tapioca Starch	Sensory Enhancer	2.00
B1	Sodium Hyaluronate	Sodium Hyaluronate	Moisturizing Active	0.10
B2	Glysoft RG	Glycerin	Humectant	0.50
B3	Centella Extract	<i>Centella asiatica</i> Extract	Soothing Active	0.20
B4	Emulsier PGE100	Polyglyceryl-10 Caprylate	Solubilizer	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived
- ✓ Nourishes and hydrates
- ✓ Enhances natural beauty

Key Ingredients

Glyzer CT200

- ✓ Moisturizing emollient
- ✓ Non-greasy on the skin
- ✓ Contains Lauric Acid for Antibacterial benefits
- ✓ ISO 16128-1: 100%



Cocolatum 503

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



Glyzer CE200

- ✓ Light & non-greasy emollient
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



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Procedure

1	In an appropriate container, load all ingredients from A1 to A5. Heat to 70°C -75°C. until fully melted.
2	Add ingredients from A6 to A9. Mix until fully dispersed. Maintain temperature to 70°C -75°C.
3	In a separate container, load all ingredients under Phase B. Mix until homogeneous. Add to Phase A mixture.
4	Homogenize for 2 minutes at 5,000 rpm.
5	In an overhead mixer, mix to cool down to 65°C.
6	Transfer into the desired packaging while still in liquid form.

Specification

Appearance	Solid Wax
Color	Pink

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PRODUCT FORMULATION

BrowTint Fix Gel

PHC-PF-25-169

Try our BrowTint Fix Gel, a luxurious blend of coconut-derived ingredients designed to shape, define, and enhance your brows. This nourishing formula offers a natural tint and long-lasting hold, ensuring your brows stay perfectly groomed all day.

Phase	Ingredient	INCI	Function	%
A1	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	28.00
A2	Glyzer CB100	<i>Cocos nucifera</i> Seed Butter	Emollient	4.00
A3	Glyzer CE200	Isoamyl Laurate	Emollient	3.00
A4	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base	53.00
A5	Trimethylsiloxysilicate	Trimethylsiloxysilicate	Film former	2.00
A6	Black Iron Oxide, 20% dispersion	CI 77499	Pigment	4.50
A7	Titanium Dioxide	Titanium Dioxide	Pigment	1.00
A8	Talc	Talc	Sensory Enhancer	2.50
A9	Tapioca Starch	Tapioca Starch	Sensory Enhancer	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Coconut-derived
- ✓ Gives natural tint on brows
- ✓ Enhances natural beauty
- ✓ Keeps brows perfectly groomed

Key Ingredients

Glyzer CB100

- ✓ Provides moisturization and glide
- ✓ Melts upon contact with skin
- ✓ Contains lauric acid for Anti-microbial benefits
- ✓ ISO 16128-1: 100%



Cocolatum 503

- ✓ Moisturizing emollient base
- ✓ Wide range of applications
- ✓ Non-comedogenic; promotes skin hydration without clogging the pores
- ✓ ISO 16128-1: 100%



Glyzer CE200

- ✓ Light emollient that offers good spreadability
- ✓ Natural alternative to silicones
- ✓ ISO 16128-1: 100%



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Procedure

- 1 In an appropriate container, load all ingredients from A1 to A4 and heat to 70 – 75°C until fully melted.
- 2 Add remaining ingredients. Homogenize for 2 minutes at 3,000-4,000 rpm.
- 3 Fill into the desired container at 65°C while still in liquid form.

Specification

Appearance	Solid Wax
Color	Grey to Black

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Household Staples

ECO-FRIENDLY

PRODUCT FORMULATION

NoorLight Aroma Candle

PHC-PF-25-145

Transform your space with the essence of our coconut oil-based citronella candle. Infused with the crisp, citrusy notes of pure citronella oil, this candle not only fills your home with a refreshing and uplifting aroma but also helps create a naturally inviting ambiance.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CW200	C12-C18 (and) Cocoglycerides	Base Wax	57.67
A2	Beeswax	Cera alba (Beeswax)	Thickener	32.34
B1	Citronella Oil	Cymbopogon nardus (Citronella) Oil	Aromatherapy Scent	10.00
TOTAL				100.00

Formulation Benefits

- ✓ Promotes relaxation, stress reduction, and improved mood
- ✓ Made from natural and sustainable formulation
- ✓ Clean-burning, and long-lasting candle wax

Key Ingredients

Glyzer CW200

- ✓ Derived from sustainable coconut oil of natural origin
- ✓ Mal-odor free during combustion
- ✓ Non-hydrogenated structure wax
- ✓ Does not produce black smoke during combustion

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Procedure

1	Load Glyzer CW200 and Beeswax in an appropriate container. Heat to 70 – 80°C until fully melted.
2	Cool down to 60 – 65°C. Add all ingredients in Phase B. Mix until homogenous.
3	Fill to the desired heat-resistant container.

Specification

Appearance	Solid
Color	White to off-white
Consistency, μm	15 – 30

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