

Sustainable Products

Formulation Book



TABLE OF CONTENTS

FACE AND SKIN CARE 3

Radiance Exfoliating Facial Wash 4

Deep Hydration Face Cream 6

Gel-to-Milk Face Cleanser 8

Pure Clarifying Micellar Wash 10

Airy Sunscreen Stick 12

Soft Melt Cleansing Balm 14

Coconut Lip Balm 16

BODY WELLNESS 19

Daily Protection UV Mist SPF50 PA+++ 20

Bright Balance Body Lotion 22

Fresh Clear Soap Bar 24

COLOR COSMETICS 27

Cloud Blush Mousse (Lip & Cheek Tint) 28

Glass Shine Lip Oil 30



Face and Skin Care

CLEANSE AND NOURISH

PRODUCT FORMULATION

Radiance Exfoliating Facial Wash

- 1 In a beaker, combine and mix Phase A1-A5 while heating at 70C. Mix until homogeneous.
- 2 In a separate beaker, combine Phase B1-B2 while heating at 70C. Mix until homogeneous.
- 3 Add Phase B1-B2 to Phase A with continuous mixing.
- 4 Add Phase B3 to the main beaker with continuous mixing. Cool down to 40C
- 5 At 40C, add phase C1-C6 simultaneously and mix until homogeneous.
- 6 Once cooled down, fill to desired container.

Specification

Appearance	Clear, colorless liquid with green beads
pH	8.30
Viscosity	3257 cPs (20rpm; Spindle #63)

Key Ingredients

NatPro 8000

- ✓ Natural preservative and anti-microbial active
- ✓ Effective at pH 4.0-9.0
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



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Procedure

- 1 In a beaker, combine and mix Phase A1-A5 while heating at 70C. Mix until homogeneous.
- 2 In a separate beaker, combine Phase B1-B2 while heating at 70C. Mix until homogeneous.
- 3 Add Phase B1-B2 to Phase A with continuous mixing.
- 4 Add Phase B3 to the main beaker with continuous mixing. Cool down to 40C
- 5 At 40C, add phase C1-C6 simultaneously and mix until homogeneous.
- 6 Once cooled down, fill to desired container.

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NatPro 8000

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PRODUCT FORMULATION

Deep Hydration Face Cream

PHC-PF-26-108

Calm the Chaos: Biomimetic Protection for Structural Support. Our **Deep Hydration Face Cream** is formulated with skin-loving and barrier supportive coconut emollients. The gel-cream's texture is lightweight, yet still giving that synergistic barrier repair that your skin will love, day or night.

Phase	Ingredient	INCI	Function	%
A1	Ceramide EOP, Ceramide NS, Ceramide NP, Ceramide AS	Ceramide EOP, Ceramide NS, Ceramide NP, Ceramide AS	Active Ingredient	0.50
A2	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	3.00
A3	Glyzer CE300	Coco Caprylate/Caprata	Emollient	2.00
A4	Glyzer CB100	Cocos Nucifera (Coconut) Butter	Emollient	2.00
B1	Water	Aqua	Diluent	85.80
B2	Hydroxyethyl Acrylate/Sodium Acryloyldimethyl Taurate Copolymer (and) Hydrogenated Polydecene (and) Polysorbate 80 (and) Water	Hydroxyethyl Acrylate/Sodium Acryloyldimethyl Taurate Copolymer (and) Hydrogenated Polydecene (and) Polysorbate 80 (and) Water	Emulsifier, thickener	3.00
B3	Acrylates/C10-30 Alkyl Acrylate Crosspolymer	Acrylates/C10-30 Alkyl Acrylate Crosspolymer	Rheology Modifier	0.30
B4	Glysoft RG	Glycerin	Humectant	2.00
C1	Panthenol	Panthenol	Active Ingredient	1.00
C2	Rose PDRN	Sodium DNA	Active Ingredient	0.50
C3	Centella Extract	Centella Asiatica Extract	Active Ingredient	0.50
C4	Calendula Extract	Calendula Officinalis Extract	Active Ingredient	0.50
C5	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Natural Preservative	2.00
TOTAL				100.00

Formulation Benefits

- ✓ Lightweight formula
- ✓ Synergistic barrier repair
- ✓ Deeply hydrates and moisturizes

Key Ingredients

Glyzer CT200

- ✓ Outstanding spreadability, non-greasy
- ✓ Helps moisturize, soothe dry and itchy skin
- ✓ Mild; suitable for sensitive and oily skin
- ✓ ISO 16128-1: 100%



Glyzer CB100

- ✓ Intensive moisturization and imparts skin radiance
- ✓ Helps smoothen and soften skin
- ✓ Mild; suitable for sensitive and oily skin
- ✓ ISO-16128-1: 100%



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Procedure

1	In a beaker, gently heat Phase A ingredients at 60C. Mix until homogeneous.
2	In a separate beaker, combine Phase B until thickened. Mix until homogeneous.
3	Once Phase A has cooled down to 40C, add to Phase B. Homogenize for 1-2 minute until all ingredients are incorporated and cream is completely uniform.
4	Add Phase C ingredients simultaneously under continuous stirring. Mix until homogeneous and completely uniform.
6	Fill to desired container.

Specification

Appearance	Glossy white to off-white gel-cream
pH	5.5-6.5
Viscosity	10,312 cPs

Key Ingredients

Glyzer CE300

- ✓ Fast-spreading, natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ Suitable replacement to silicones
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative and anti-microbial active
- ✓ Effective at pH 4.0-9.0
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



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PRODUCT FORMULATION

Gel-to-Milk Face Cleanser

PHC-PF-26-057

Our **Gel-to-Milk Cleanser** begins as a rich, cushiony gel that grips onto stubborn makeup and daily grime, then instantly emulsifies into a silky, lightweight milk upon contact with water. Made with **coconut emollients**, this cleanser is made to dissolve impurities and nourish skin barrier.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CT500	Coco-glycerides	Emollient	34.00
A2	Glyzer CE300	Coco Caprylate / Caprate	Emollient	34.00
A3	Silica Dimethyl Silylate	Silica Dimethyl Silylate	Thickener	10.00
B1	Diethylhexyl Sodium Sulfosuccinate	Diethylhexyl Sodium Sulfosuccinate	Surfactant	10.50
B2	Sorbitan Oleate	Sorbitan Oleate	Surfactant	10.00
B3	Vitamin E	Tocopherol	Antioxidant	0.50
B4	Fragrance	Fragrance	Fragrance	0.50
B5	Pink Shimmer	Fluorophlogopite, titanium dioxide, tin dioxide, iron oxide	Shimmer	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Lightweight oil gel cleanser
- ✓ Easy swipe & velvety rinse-off
- ✓ Turns to milk upon contact with water
- ✓ Skin-friendly formulation

Key Ingredients

Glyzer CT500

- ✓ Outstanding spreadability
- ✓ Velvety skin-feel
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



Glyzer CE300

- ✓ Natural alternative to silicones
- ✓ Fast-spreading emollient
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



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Procedure

- 1 In a beaker, combine and mix Phase A1-A3 until fully thickened and homogeneous.
 - 2 Add Phase B1-B5 simultaneously until homogeneous.
 - 3 Fill to desired packaging while melted.
-

Specification

Appearance	Clear light pinkish oily gel
Color	Light pink

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PRODUCT FORMULATION

Pure Clarifying Micellar Wash

PHC-PF-26-098

Experience the perfect hybrid of a gentle micellar water and a powerful clarifying wash. Our **Pure Clarifying Micellar Wash** is a rinse-off micellar cleanser specifically engineered for oily and acne-prone skin. Unlike traditional acne washes that leave skin feeling tight, our formula uses coconut-derived esters to replenish lipids while you cleanse.

Phase	Ingredient	INCI	Function	%
A1	Aqua	Aqua	Diluent	84.65
A2	MGDA	Methylglycinediacetic Acid	Chelating Agent	0.10
A3	Glysoft RG	Glycerin	Humectant	2.50
A4	Sufrosoft HS100	Cocamidopropyl Hydroxysultaine	Surfactant	1.50
A5	Sufrosoft AO100	Cocamidopropylamine Oxide	Surfactant	3.50
A6	Suframide 1050	Cocamide MIPA	Surfactant	3.00
B1	Salicylic Acid	Salicylic Acid	Active	1.50
B2	Emulsier PGE 100	Polyglyceryl 10-Caprylate	Solubilizer	2.50
B3	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	0.05
B4	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Natural preservative	0.60
C2	Fragrance	Fragrance	Fragrance	0.10
D1	KOH, 50%	Potassium Hydroxide	pH modifier	q.s. until pH 6-7
TOTAL				100.00

Formulation Benefits

- ✓ Sulfate-free formula
- ✓ Gentle make-up removal
- ✓ Natural formulation

Key Ingredients

Sufrosoft HS100

- ✓ Mild cleansing surfactant
- ✓ Stable over a wide pH range
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128 (RCI): 0.6



Sufrosoft AO100

- ✓ Mild cleansing surfactant
- ✓ Stable foam in various formulations
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128: 67% Natural



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Procedure

- 1 In a beaker, combine and mix Phase A1-A6 until fully homogeneous.
- 2 In a separate beaker, combine Phase B while heating at 70C. Mix until homogeneous.
- 3 Add Phase B to Phase A with continuous mixing.
- 4 Adjust pH to 6-7. Final appearance should be a water-thin, clear liquid.
- 6 Once cooled down, fill to desired container.

Key Ingredients

Suframide 1050

- ✓ Nitrosamine-free
- ✓ Wide compatibility with all types of surfactants
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 88.5% Natural



NatPro 8000

- ✓ Natural preservative and anti-microbial active
- ✓ Effective at pH 4.0-9.0
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



Specification

Appearance	Clear, pale yellow liquid
pH	5.0-6.5
Density at 25°C	1.007

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PRODUCT FORMULATION

Airy Sunscreen Stick

PHC-PF-26-105

Experience weightless protection with our Airy Sunscreen Stick, featuring **Glyzer CE200**, **Glyzer CE300**, and **Glyzer CT200** for a silky, invisible finish. This non-greasy formula glides on effortlessly to deliver deep hydration and a breathable, all-day glow.

Phase	Ingredient	INCI	Function	%
A1	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Thickener	6.03
A2	Rice Bran Wax	<i>Oryza sativa</i> (Rice) Bran Wax	Thickener	8.15
A3	Beeswax	<i>Cera alba</i> (Beeswax) Wax	Thickener	10.00
A4	Glyzer CE200	Isoamyl Laurate	Emollient	8.00
A5	Glyzer CE300	Coco Caprylate/Caprates	Emollient	8.00
A6	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	15.00
A7	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	UV Filter	3.00
A8	Octocrylene	Octocrylene	UV Filter	4.00
A9	Benzophenone-3	Benzophenone-3	UV Filter	6.00
A10	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	UV Filter	7.50
A11	Ethylhexyl Salicylate	Ethylhexyl Salicylate	UV Filter	5.00
A12	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	5.00
A13	Tinogard TT	Pentaerythrityl Tetra-di-t-butyl Hydroxyhydrocinnamate	Anti-oxidant	0.10
B1	Water	Aqua	Diluent	12.72
B2	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
B3	Vitamin E	Tocopherol Acetate	Anti-oxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Mild and natural formulation
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy
- ✓ SPF 30 PA+++

Key Ingredients

Glyzer CE200

- ✓ Light & non-greasy
- ✓ High spreading & quick absorbing
- ✓ Environment-friendly
- ✓ ISO 16128-1: 100%



Glyzer CE300

- ✓ Derived from sustainable coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Suitable replacement for cyclopentasiloxane and other silicone oil
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO 16128-1: 100%



Glyzer CT200

- ✓ Derived from sustainable coconut oil
- ✓ Outstanding spreadability; non-greasy
- ✓ Mild; suitable for sensitive skin
- ✓ ISO 16128-1: 100%



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Procedure

- 1 In a beaker, combine Phase A ingredients.
 - 2 Heat phase A at 90°C while mixing.
 - 3 In another container, combine all Phase B ingredients. Mix until homogeneous.
 - 4 Add Phase B to Phase A ingredients. Mix until homogeneous.
 - 4 Immediately fill into the desired stick packaging and allow to set.
-

Specification

Appearance	Solid
Color	Pale yellow

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PRODUCT FORMULATION

Soft Melt Cleansing Balm

PHC-PF-26-075

A melt-away cleansing balm designed to remove waterproof makeup without the friction. Formulated with coconut-derived emollients to moisturize and smooth the skin for a refreshed and supple finish.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) Oryza sativa (Rice Bran) Wax (and) Euphorbia cerifera (Candelilla) Wax	Emollient	20.10
A2	Polysorbate 80	Polysorbate 80	Emulsifier	4.00
A3	Diethylhexyl Sodium Sulfosuccinate	Diethylhexyl Sodium Sulfosuccinate	Emulsifier	16.00
A4	Isopropyl Myristate	Isopropyl Myristate	Emollient	16.42
A5	Glyzer CB100	Cocos nucifera Seed Butter	Emollient	10.00
A6	Glyzer CE200	Isoamyl Laurate	Emollient	12.00
A7	12-Hydroxystearic Acid	12-Hydroxystearic Acid	Emulsifier	5.00
A8	Candelilla Wax	<i>Euphorbia cerifera (Candelilla) Wax</i>	Thickener	6.00
A9	Cetearyl Oliviate (and) Sorbitan Oliviate	Cetearyl Oliviate (and) Sorbitan Oliviate	Emulsifier	2.00
A10	Cetearyl Alcohol	Cetearyl Alcohol	Thickener	5.00
A11	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.60
A12	MelaControl F4	Dipropylene Glycol and <i>Rubus fruticosus</i> (Blackberry) Fruit Extract and <i>Rubus idaeus</i> (Raspberry) Fruit Extract and <i>Passiflora incarnata</i> Flower Extract and Propolis Extract	Whitening Active	0.80
A13	Bergamot Fragrance		Fragrance	0.28
A14	Sunflower Oil	<i>Helianthus annuus</i> (Sunflower) Seed Oil	Emollient	0.40
A15	Vitamin E	Tocopheryl Acetate (Sunflower) Seed Oil	Antioxidant	0.40
TOTAL				100.00

Formulation Benefits

- ✓ Easily dissolves makeup and impurities.
- ✓ Leaves the skin soft, hydrated, and conditioned without feeling greasy.
- ✓ Delivers a rich, pampering sensation with a soft, silky glide.

Key Ingredients

Cocolatum 503

- ✓ Multi-functional and vegan moisturizing emollient base
- ✓ Act as thickener in the formulation
- ✓ Has natural antibacterial property
- ✓ Hypoallergenic
- ✓ ISO-16128: 100%



NatPro 8000

- ✓ A natural preservative and superfatting active
- ✓ Mild, multi-functional ingredient
- ✓ Derived from sustainable coconut oil
- ✓ ISO-16128: 100%



Glyzer CE200

- ✓ A non-tacky emollient that provides a soft and silky skin feel
- ✓ Eco-friendly alternative to silicone
- ✓ ISO-16128: 100%



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Procedure

- 1 In a clean container, load all ingredients from A1 to A11. Heat to 75-80 degrees Celcius until fully melted.
- 2 Turn off the heating. Continue mixing to cool down to 50-60 degrees Celcius.
- 3 Add all ingredients from A12 to A15. Homogenize using a homogenizer for 2 minutes at 4,000 – 5,000 rpm.
- 4 Fill to the desired container.

Key Ingredients

Glyzer CB100

- ✓ Provides body and glide by melting instantly upon contact with skin temperature.
- ✓ Smoothens and softens skin
- ✓ Derived from natural source
- ✓ ISO-16128-1: 100.0%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

Specification

Appearance	Semi-solid
Color	Pale yellow
Odor	Characteristic

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PRODUCT FORMULATION

Coconut Lip Balm

PHC-PF-26-070

Experience deep hydration with our Coconut Lip Balm, featuring **Cocolatum 503** for a plush, cushiony feel without the heaviness of petrolatum. Infused with **Glyzer CT200**, it glides on silken-smooth to lock in moisture for a soft, natural radiance.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) Oryza sativa (Rice Bran) Wax (and) Euphorbia cerifera (Candelilla) Wax	Skin protectant	87.50
A2	Candelilla Wax	<i>Euphorbia cerifera</i> (Candelilla) Wax	Consistency modifier	5.00
A3	Rice Bran Wax	<i>Oryza sativa</i> (Rice Bran) Wax	Consistency modifier	1.50
A4	Cetearyl Alcohol	Cetearyl Alcohol	Opacifier	2.50
A5	Glyzer CT200	Caprylic/Capric/Lauric Triglyceride	Emollient	2.00
B1	Flavor		Flavor	1.00
B2	Hibiscus Mica Powder	Fluorophlogopite (and) Titanium Dioxide (and) Tin Oxide (and) Iron Oxide	Pigment	q.s.
B3	Vitamin E	Tocopheryl Acetate	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Smooth lip feel
- ✓ Glides easily
- ✓ Leaves a healthy sheen on lips
- ✓ Moisturizes lips

Key Ingredients

Cocolatum 503

- ✓ Petroleum-free
- ✓ Silky smooth feel on the lips
- ✓ Coconut-derived
- ✓ ISO-16128-1: 100%



Glyzer CT200

- ✓ Outstanding spreadability
- ✓ Natural emollient
- ✓ Moisturizing
- ✓ ISO-16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

- 1 Combine Phase A ingredients in a beaker.

- 2 Heat up to 75°C while mixing, until fully melted and homogeneous.

- 3 Add B1 and B2 ingredients, and homogenize at 5,000 rpm until fully dispersed.

- 4 Add B3 ingredient.

- 4 Immediately fill into the desired stick packaging and allow to set.

Specification

Appearance	Semi-solid balm
Penetration, μm	40 - 70

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Body Wellness

DETOX AND RELAX

PRODUCT FORMULATION

Daily Protection UV Mist SPF50 PA+++

PHC-PF-26-063

Shield your skin with Daily Protection UV Mist SPF50 PA+++ , a high-performance spray infused with **Glyzer CE300** and **Glyzer CT500** for deep, lasting hydration. This ultra-fine mist provides weightless broad-spectrum defense, leaving your complexion refreshed and radiant with an invisible, non-greasy finish.

Phase	Ingredient	INCI	Function	%
A1	Glyzer CE300	Coco Caprylate/Caprates	Emollient	16.50
A2	Glyzer CT500	Cocoglyceride	Emollient	5.00
A3	Benzophenone-3	Benzophenone-3	Sunscreen Active	8.00
A4	Octocrylene	Octocrylene	Sunscreen Active	10.00
A5	Butyl Methoxydibenzoylmethane	Butyl Methoxydibenzoylmethane	Sunscreen Active	8.00
A6	Ethylhexyl Methoxycinnamate	Ethylhexyl Methoxycinnamate	Sunscreen Active	14.00
A7	Ethyl Alcohol	Ethyl Alcohol	Solvent	38.50
TOTAL				100.00

Formulation Benefits

- ✓ Moisturizes and hydrates the skin
- ✓ SPF 50 PA+++
- ✓ Non-greasy and non-tacky formulation

Key Ingredients

Glyzer CE300

- ✓ Derived from sustainable coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO-16128-1: 100%



Glyzer CT500

- ✓ Outstanding spreadability; non-greasy
- ✓ Moisturizing property
- ✓ Mild; suitable for sensitive and oily skin
- ✓ Derived from refined coconut oil
- ✓ ISO 16128-1:100%



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Procedure

- 1 In an appropriate container, load **Glyzer CE300** and **Glyzer CT500**.
 - 2 Heat up to 70°C. While mixing, add the Sunscreen Actives one-by-one.
 - 3 While mixing, add the Sunscreen Actives one-by-one.
 - 4 Cool down to room temperature.
 - 5 Add the Ethyl Alcohol. Mix until clear and homogeneous.
-

Specification

Appearance	Light yellow liquid
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PRODUCT FORMULATION

Bright Balance Body Lotion

PHC-PF-26-106

This lightweight moisturizer absorbs quickly to deliver long-lasting hydration that keeps the skin soft and nourished all day. Infused with niacinamide and lactic acid, that gently refine texture and brighten tone for a smooth, radiant complexion.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluent	75.80
A2	EDTA	Tetrasodium EDTA	Chelating agent	0.10
A3	Carbomer	Carbomer	Thickener	0.30
A4	Glysoft RG	Glycerin	Humectant	2.00
A5	Xanthan Gum	Xanthan Gum	Thickener	0.10
A6	Sodium Hyaluronate	Sodium Hyaluronate	Humectant	0.10
A7	Niacinamide	Niacinamide	Brightening	5.00
B1	Glyzer CE300	Coco Caprylate/Caprata	Emollient	6.00
B2	Glyzer CB100	Cocos nucifera (Coconut) Seed Butter	Emollient	5.00
B3	Emulsier GMS 100	Glyceryl Stearate	Emulsifier	1.50
B4	PEG-100 Stearate	PEG-100 Stearate	Emulsifier	1.25
B5	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	1.25
B6	NatPro 8000	Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate	Preservative	1.00
C1	Vitamin E	Tocopheryl Acetate	Antioxidant	0.10
C2	Pentaerythrityl Tetra-di-t-butyl Hydroxyhydrocinnamate	Pentaerythrityl Tetra-di-t-butyl Hydroxyhydrocinnamate	Antioxidant	0.10
C3	Fragrance		Fragrance	0.10
C4	Lactic Acid	Lactic Acid	Exfoliant	0.30
C5	Hydroxypropyl Starch Phosphate	Hydroxypropyl Starch Phosphate	Viscosity modifier	1.00
TOTAL				100.00

Formulation Benefits

- ✓ Mild & moisturizing
- ✓ Absorbs quickly
- ✓ Silky skin feel, non-greasy
- ✓ Helps brighten the skin

Key Ingredients

Glyzer CE300

- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish
- ✓ Helps moisturize the skin
- ✓ ISO 16128: 100%



Glyzer CB100

- ✓ Boosts skin moisturization & radiance
- ✓ Smoothens and softens the skin
- ✓ Derived from natural source
- ✓ ISO 16128-1: 100%



NatPro 8000

- ✓ Natural preservative
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100%



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Procedure

- 1 In a clean beaker, load water and EDTA. Mix until homogeneous.
- 2 Load carbopol while mixing until fully dissolved, homogeneous and no lumps.
- 3 In a separate container, combine Glysoft RG, Xanthan Gum and Sodium Hyaluronate. Mix to create a thickener slurry. Add to the main bulk and mix until homogeneous.
- 4 Add Niacinamide. Continue mixing until homogeneous. Heat Phase A ingredients to 70 °C – 75 °C.
- 5 In a separate beaker, load all Phase B and heat to 70 °C – 75 °C until fully melted.
- 6 Load Phase B to Phase A mixture until fully emulsified. Continue mixing for about 10 minutes. Cool down to 40 - 45 °C.
- 7 Add the Phase D ingredients one by one while mixing until homogeneous. Apply homogenization for 2-3 minutes at 4,000-5,000 rpm.
- 8 Fill into the desired container.

Specification

Appearance	Slightly viscous, flowy emulsion
pH	4.50
Viscosity, mPas	6,900 (S#62 @ 2rpm)

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PRODUCT FORMULATION

Fresh Clear Soap Bar

PHC-PF-26-107

An easy-to-prepare coconut bathing bar soap based on Sufravon SN100. It contains natural glycerin that acts as a humectant, creating a premium melt-and-pour bath soap that produces a rich and creamy foam. Formulated with niacinamide and kojic acid to brighten skin, fade dark spots, and even out skin tone.

Phase	Ingredient	INCI	Function	%
A1	Water	Aqua	Diluents	27.10
A2	Sodium Chloride	Sodium Chloride	Hardness modifier	2.00
A3	Table Sugar	Sucrose	Transparency Modifier	4.00
A4	Propylene Glycol	Propylene Glycol	Humectant	20.00
A5	Glysoft RG	Glycerin	Humectant	5.00
A6	Niacinamide	Niacinamide	Brightening active	1.00
A7	Sufravon SN100	Sodium Cocoate	Cleansing	35.0
A8	Coco Fatty Alcohol Sulfate	Sodium Coco Sulfate	Cleansing	5.00
A9	Kojic Acid	Kojic Acid	Brightening active	0.20
A10	Colorant solution		Aesthetic	0.20
A11	Fragrance	Fragrance	Aesthetic	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Easy to prepare “melt & pour”
- ✓ White, rich and creamy foam
- ✓ With natural moisturizer, non-drying and smooth after skin feel

Key Ingredients

Sufravon SN100

- ✓ 100% Coconut Oil based soap noodles
- ✓ Excellent cleansing, foaming and Rinsability
- ✓ Biodegradable
- ✓ Vegan
- ✓ ISO-16128: 100%



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Procedure

-
- 1 In a clean container, combine ingredients A1 to A5. Start mixing and heat to 80 - 85°C.

 - 2 Add Niacinamide, mix until homogeneous.

 - 3 Add Sufravon SN100 (previously powderized) and Sodium Coco Sulfate incrementally while mixing and until fully melted. Turn off the heating.

 - 4 At 50-55°C, add Kojic Acid. Continue mixing until fully incorporated.

 - 5 Add colorant and Fragrance, continue mixing for 5 minutes.

 - 6 Pour into the desired mold.

Specification

Appearance	Translucent to Transparent solid bar
pH (1% Solution)	9.0 – 10.0
Melting point	Below 40 degree Celsius

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Color Cosmetics

SOOTHE AND BEAUTIFY

PRODUCT FORMULATION

Cloud Blush Mousse (Lip & Cheek Tint) - Crimson Red

PHC-PF-26-097

Experience the weightless touch of a sunset. Our **Cloud Blush Mousse** in **Muted Terracotta** is a transformative lip and cheek tint that defies the laws of traditional makeup using coconut esters. With a texture that feels like a whipped, airy marshmallow, it melts into a seamless, "blurred" stain that looks like your skin—only warmer, richer, and more vibrant.

Phase	Ingredient	INCI	Function	%
A1	Cocolatum 503	Cocoglycerides (and) Oryza sativa (Rice Bran) Wax (and) Euphorbia cerifera (Candelilla) Wax	Emollient Base	15.00
A2	12-hydroxystearic acid	12-hydroxystearic acid	Thickener	5.00
A3	Rice Bran wax	<i>Oryza Sativa</i> (Rice Bran) Wax	Thickener	5.00
A4	Beeswax	<i>Cera Alba</i> (Beeswax) Wax	Thickener	5.00
A5	Glyzer CB100	Cocos nucifera (Coconut) Seed Butter	Thickener	8.00
A6	Glyzer CT500	Cocoglycerides	Emollient	10.00
A7	Glyzer CE300	Coco Caprylate/Caprata	Emollient	10.00
A8	Glyzer CE500	Butylene Glycol Dicaprylate/Dicaprate	Emollient	20.00
A9	Titanium Dioxide	Titanium Dioxide	Pigment	5.00
A10	Silica	Silica	Mattifying agent	7.50
A11	Red Iron Oxide	CI 77491	Pigment	8.00
A12	Black Iron Oxide	CI 77499	Pigment	1.00
A13	Polyurethane-10	Polyurethane-10	Film former	0.50
A14	Vitamin E	Tocopherol	Antioxidant	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Smooth glide, blendable formula
- ✓ *Cloud-matte* finish
- ✓ Highly-pigmented and weightless

Key Ingredients

Glyzer CE500

- ✓ Excellent pigment dispersant
- ✓ High spreadability and non-greasy
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



Glyzer CE300

- ✓ Natural alternative for silicones
- ✓ Fast-drying, silky emollient
- ✓ Derived from sustainable coconut oil
- ✓ ISO 16128-1: 100% Natural



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Procedure

- 1 In a beaker, load all ingredients from A1-A7. Mix until uniform and homogeneous.
- 2 Add remaining ingredients and mix until powders are wetted.
- 3 Homogenize at 4,000-5,000 rpm for 3 minutes.
- 4 Re-homogenize if pigment distribution appears uneven.
- 5 At 50C, add A14-15. Mix until uniform and homogeneous.
- 6 Fill to desired container.

Specification

Appearance	Crimson red matte semi-solid
Odor	Faint characteristic odor

Key Ingredients

Glyzer CT500

- ✓ Suitable for sensitive and oily skin
- ✓ Good, non-greasy pigment solvent
- ✓ Derived from refined coconut oil that is organically grown from sustainable resources
- ✓ ISO 16128-1: 100% Natural



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PRODUCT FORMULATION

Glass Shine Lip Oil

PHC-PF-26-066

Our Glass Shine Lip Oil uses the plant-derived brilliance of **Cocolatum 503** to capture and reflect light from every angle, giving you that coveted "liquid glass" finish without the stickiness of traditional gloss. Infused with **Glyzer CE300**, this oil mimics the skin's natural lipids to lock in moisture for hours.

Phase	Ingredient	INCI	Function	%
A1	Castor Oil	<i>Ricinus Communis Seed</i> (Castor) Oil	Emollient	29.75
A2	Diisostearyl Malate	Diisostearyl Malate	Pigment Dispersant	10.00
A3	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Polyglyceryl-2 Triisostearate, RED27 (CI 45410)	Pigment	0.15
A4	Cocolatum 503	Cocoglycerides (and) <i>Oryza sativa</i> (Rice) Bran Wax (and) <i>Euphorbia cerifera</i> (Candelilla) Wax	Emollient Base/Thickener	32.00
A5	Glyzer CT100	Caprylic/Capric Triglyceride	Emollient	15.85
A6	Glyzer CE300	Coco Caprylate/Caprates	Emollient	10.00
A7	Vitamin E	Tocopheryl Acetate	Anti-oxidant	0.25
A8	Flavor		Flavor	1.50
A9	Pink Shimmer	Synthetic Fluorophlogopite	Shimmer	0.50
TOTAL				100.00

Formulation Benefits

- ✓ Leaves stain even after wiping
- ✓ Smooth texture, long-lasting wear
- ✓ Enhances natural beauty

Key Ingredients

Cocolatum 503

- ✓ Has moisturizing property
- ✓ Vegan; cruelty-free
- ✓ Derived from natural source and biodegradable
- ✓ ISO 16128-1: 100%



Glyzer CE300

- ✓ Suitable replacement to Cyclopentasiloxane and other silicone oil
- ✓ Provides smooth application and a silky, non-greasy finish
- ✓ Derived from coconut oil
- ✓ ISO 16128-1: 100%



Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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Procedure

- 1 In a beaker, load A1 – A6 ingredients.

- 2 Heat up to 60-65°C until fully melted. Mix until homogeneous.

- 3 Cool down to 45°C.

- 2 At 45°C, add A7 – A9. Mix until homogeneous.

- 3 Transfer to the desired packaging.





Specification

Appearance	Semi-solid Gel
Color	Pink

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