# Sustainable Products

## Formulation Book

NATURA AEROPACK CORPORATION

NEW YORK Society of Cosmetic CHEMISTS
SUPPLIERS' DAY
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# Scalp and Hair

**ECO-CONSCIOUS**

## Daily Repair Bond Shampoo

PHC-PF-26-048

Our **Daily Repair Bond Shampoo** is engineered for the "everyday washer" who needs to remove buildup without stripping away the hair's natural soul. We've swapped harsh detergents for a sophisticated blend of **coconut-derived** cleansers and humectants.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | Water | Aqua | Diluent | 57.10 |
| A2 | Tetrasodium EDTA | Tetrasodium EDTA | Chelating Agent | 0.20 |
| A3 | Tetrasodium Etidronate | Tetrasodium Etidronate | Stabilizer | 0.20 |
| **A4** | **Glysoft RG** | **Glycerin** | **Humectant** | **2.00** |
| A5 | Hydroxypropyl Guar Hydroxypropyltrimonium Chloride | Hydroxypropyl Guar Hydroxypropyltrimonium Chloride | Conditioning Agent | 0.50 |
| **A6** | **Sufrasoft HS100** | **Cocamidopropyl Hydroxysultaine** | **Amphoteric Surfactant** | **22.00** |
| **A7** | **Sufravon 890** | **Potassium Cocoate (and) Potassium Olivate** | **Anionic Surfactant, foam boosting** | **5.00** |
| A8 | Lauryl Glucoside | Lauryl Glucoside | Co-surfactant | 6.50 |
| A9 | Coco-Glucoside | Coco-glucoside | Co-surfactant | 4.00 |
| A10 | Hydrolyzed Collagen | Hydrolyzed Collagen | Active | 0.50 |
| A11 | *Entea phaseoloides* (Gugo) Bark Extract | *Entea phaseoloides* (Gugo) Bark Extract | Active | 0.50 |
| A12 | Panthenol (Vitamin B5) | Panthenol | Active | 1.00 |
| **A13** | **NatPro 8000** | **Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate** | **Natural Preservative** | **0.50** |
| A14 | Citric Acid, 50% | Citric Acid | pH modifier | 0.70 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Sulfate-free formula
✓ Excellent cleansing without stripping natural oils
✓ Scalp-friendly formulation

**Key Ingredients**

**Sufrasoft HS100**
✓ High-foaming amphoteric surfactant
✓ Stable over a wide pH range
✓ Derived from sustainable coconut oil
✓ ISO 16128 (RCI): 0.6

**Sufravon 890**
✓ Excellent foaming and cleansing properties
✓ Wide compatibility with various types of surfactants
✓ Derived from refined coconut oil that is organically grown from sustainable resources
✓ ISO 16128: 100% Natural

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**Procedure**

| | |
|---|---|
| 1 | In a beaker, combine and mix Phase A1-A5 until fully dispersed. |
| 2 | Add remaining ingredients simultaneously while mixing until homogeneous. |
| 3 | Adjust pH with 50% citric acid by gradual addition. Mix until homogeneous. |
| 4 | Fill to desired container. |

**Specification**

| | |
|---|---|
| Appearance | Slightly hazy pale amber liquid |
| pH | 6.21 |
| Viscosity | 924 cPs (60rpm; Spindle #62) |

**Key Ingredients**

**NatPro 8000**
✓ Natural preservative and anti-microbial active
✓ Effective at pH 4.0-9.0
✓ Derived from sustainable coconut oil
✓ ISO 16128-1: 100% Natural

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## Comfort Scalp Co-Wash Cleanser

PHC-PF-26-072

Gently cleanse and care for your hair with this natural co-wash. Enriched with coconut oil, it removes buildup from your hair and scalp without stripping natural oils. It maintains moisture, reduces frizz, and is perfect for curly, dry, or textured hair types.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | Water | Aqua | Diluent | 57.675 |
| A2 | EDTA | Tetrasodium EDTA | Chelating Agent | 0.20 |
| A3 | Guar HPMC | Guar Hydroxypropyltrimonium Chloride | Anti-static agent | 0.25 |
| **A4** | **Neosoft CD** | **Cocamidopropyl Dimethylamine Lactate** | **Conditioning Active** | **0.50** |
| A5 | Citric Acid | Citric Acid | pH Modifier | 0.125 |
| **A6** | **Sufrasoft HS100** | **Cocamidopropyl Hydroxysultaine** | **Surfactant** | **20.00** |
| **A7** | **Sufravon SCI80F** | **Sodium Cocoyl Isethionate** | **Surfactant** | **4.50** |
| B1 | Cetearyl Alcohol | Cetearyl Alcohol | Emulsifier | 7.00 |
| B2 | BTAC | Behentrimonium Chloride | Conditioning Agent | 1.50 |
| **B3** | **Glyzer CT200** | **Caprylic/Capric/Lauric Triglyceride** | **Emollient** | **3.00** |
| **B4** | **Glyzer CE200** | **Isoamyl Laurate** | **Emollient** | **1.50** |
| **B5** | **NatPro 8000** | **Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate** | **Preservative** | **1.00** |
| C1 | Fragrance | | Fragrance | 0.25 |
| C2 | Aloe Vera Extract | Aloe Barbadensis Leaf Extract | Hair & Scalp Moisturizer | 0.50 |
| C3 | Saccharide Isomerate | Saccharide Isomerate | Moisturizing Active | 0.50 |
| C4 | Panthenol | Panthenol | Humectant | 0.50 |
| | **TOTAL** | | | 100.00 |

**Formulation Benefits**

✓ Retains natural oils
✓ Saves time in hair care routine
✓ Helps maintain healthy and manageable hair
✓ Natural formulation

**Key Ingredients**

**Glyzer CT200**
✓ Helps improve scalp care by reducing dandruff cause by Malassezia furfur.
✓ Helps in reducing the TEWL and improving scalp moisturization
✓ ISO-16128-1: 100%

**Sufrasoft HS100**
✓ Mild surfactant with conditioning effect
✓ Exclusively derived from coconut oil
✓ California Prop 65 Compliant
✓ ISO-16128-1: 60%

**Sufravon SCI80F**
✓ Helps thicken the formulation and eliminate the use of viscosity builders.
✓ A mild surfactant that offers dense and creamy lather.
✓ ISO 16128-1: 86%

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**Procedure**

| | |
|---|---|
| 1 | Load Water and EDTA in the main vessel with continuous mixing until homogeneous. |
| 2 | While continuously mixing, gradually add Guar HPMC until dispersed. |
| 3 | Add **Neosoft CD**. Continue mixing until homogeneous. |
| 4 | Add Citric acid gradually. Mix until homogeneous. |
| 5 | Add **Sufrasoft HS100**. Continue mixing until homogeneous. |
| 6 | Add **Sufravon SCI80F**. Continue mixing until homogeneous. Heat to 70°C –75°C. |
| 7 | In a separate container, load All Phase B and heat to 70°C –75°C until fully melted. |
| 8 | Add Phase B to Phase A with continuous mixing to emulsify. |
| 9 | Turn off the heating and allow the emulsion to cool with continuous mixing. |
| 10 | At 40°C and below, add Phase C one at a time with continuous mixing until homogeneous. |
| 11 | Fill into desired containers. |

**Specification**

| | |
|---|---|
| Appearance | Viscous flowy emulsion |
| pH (as is) | 4.50 |
| Viscosity (in cPs) | 243, 100 (0.3rpm;S#63) |

**Key Ingredients**

**Glyzer CE200**
✓ Provides silky-smooth finish without the heavy buildup
✓ Coconut derived emollient
✓ ISO 16128-1: 100%

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## Soft Curl Leave-In Cream

PHC-PF-26-093

Our **Soft Curl Leave-In Cream** is a lightweight, velvet-textured treatment designed to give your coils the structure they crave without the "crunch." By combining high-performance **coconut emollients** with gentle conditioning, this cream seals the cuticle to lock out frizz and lock in a soft, touchable bounce that lasts all day.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | Aqua | Aqua | Diluent | 83.20 |
| **A2** | **Glysoft RG** | **Glycerin** | **Humectant** | **2.00** |
| A3 | Hydroxypropyl Guar Hydroxypropyltrimonium Chloride | Hydroxypropyl Guar Hydroxypropyltrimonium Chloride | Anti-static Agent | 0.30 |
| A4 | Cetearyl Alcohol | Cetearyl Alcohol | Emulsifier, thickener | 4.00 |
| **B1** | **Emulsier GMS 100SE** | **Glyceryl Stearate** | **Emulsifier** | **2.00** |
| **B2** | **Glyzer CE300** | **Coco-caprylate/Caprate** | **Emollient** | **2.00** |
| **B3** | **Glyzer CT200** | **Caprylic/Capric/Lauric Triglyceride** | **Emollient** | **2.00** |
| **B4** | **Neosoft CD** | **Cocamidopropyl Dimethylamine Lactate** | **Conditioning Active** | **0.75** |
| **C1** | **NatPro 8000** | **Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate** | **Natural Preservative** | **2.00** |
| C2 | *Avena sativa* (Oat) Kernel Extract | *Avena sativa* (Oat) Kernel Extract | Active | 0.20 |
| C3 | Panthenol (Vitamin B5) | Panthenol | Active | 1.00 |
| C4 | Fragrance | Fragrance | Fragrance | 0.50 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ *Silicone-slip* benefits using coconut emollients
✓ Easy-detangling and high shine
✓ Does not weigh down curls

**Key Ingredients**

**Glyzer CE300**
✓ Suitable alternative to silicones
✓ Fast drying, leaving hair shiny and silky
✓ Derived from sustainable coconut oil
✓ ISO 16128-1: 100% Natural

**Glyzer CT200**
✓ Outstanding spreadability
✓ Provides lightness and smoothness
✓ Derived from refined coconut oil that is organically grown from sustainable resources
✓ ISO 16128-1: 100% Natural

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**Procedure**

| | |
|---|---|
| 1 | In a beaker, combine and mix Phase A1-A4 until fully dispersed. Heat to 70°C. |
| 2 | In a separate beaker, heat to 70°C Phase B1-B4 and mix until fully homogeneous. |
| 3 | Slowly add phase B to phase A and mix until homogeneously emulsified. |
| 4 | Cool down to 40°C and add remaining ingredients C1-C5. |
| 5 | Cool further before transfering to desired containers. |

**Specification**

| | |
|---|---|
| Appearance | Opaque white cream |
| pH | 4.10 |
| Viscosity | 15,000 cPs (4rpm; Spindle #63) |

**Key Ingredients**

**Neosoft CD**
✓ Excellent conditioning properties
✓ Ease of use in formulations
✓ Derived from refined vegetable oil organically grown from sustainable resources
✓ ISO 16128-1: 73.0% Natural

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## Fresh Start Shampoo Tablet

PHC-PF-26-052

Super concentrated, economical and environment-friendly solid shampoo formulated with **Sufravon SCI80P** as the primary surfactant. It delivers good cleansing and foaming properties. **Neosoft CD** offers excellent detangling and improves wet and dry combing.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | Cationic Guar Gum | Hydroxypropyl Guar Hydroxypropyltrimonium Chloride | Conditioning Agent | 0.50 |
| **A2** | **Neosoft CD** | **Cocamidopropyl Dimethylamine Lactate** | **Conditioning Agent** | 3.00 |
| B1 | Water | Aqua | Diluent | 3.00 |
| B2 | Polyquat-10 | Polyquaternium-10 | Conditioning Agent | 1.00 |
| **C1** | **Sufravon SCI80P** | **Sodium Cocoyl Isethionate** | Cleansing | 60.00 |
| C2 | Sodium Coco Sulfate | Sodium Coco Sulfate | Cleansing | 29.50 |
| D1 | Fragrance | Parfum | Aesthetic | 3.00 |
| D2 | Colorant | | Aesthetic | q.s. |
| **TOTAL** | | | | **100.00** |

**Formulation Benefits**

✓ Economical formulation
✓ White, rich and creamy foam
✓ Excellent hair conditioning properties

**Key Ingredients**

**Sufravon SCI80P**
✓ Coconut-derived surfactant
✓ Excellent cleansing, foaming and hard water tolerance
✓ Biodegradable
✓ ISO-16128: 86%

**Neosoft CD**
✓ Coconut-derived conditioning agent
✓ Compatible to wide range of surfactant
✓ Ideal neutralizing agent for cationic guar gum
✓ ISO-16128: 73%

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**Procedure**

| | |
|---|---|
| 1 | In a clean container, combine ingredients A1 and A2 (Phase A), mix until completely homogeneous. |
| 2 | In a separate container, combine ingredients B1 and B2 (Phase B), mixture until completely hydrated. |
| 3 | In a main vessel, combine ingredients C1 and C2 (Phase C), mix until completely homogeneous. |
| 4 | Add Phase A to main vessel, mix until completely homogeneous. |
| 5 | Add Phase B to main vessel, mix until completely homogeneous. |
| 6 | Add ingredients D1 and D2, continue mixing until completely homgeneous. |
| 7 | Compressed to a desired format. |

**Specification**

| | |
|---|---|
| Appearance | Solid small tablet |
| pH (1% Solution) | 6.0 – 8.0 |

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## Flake Control Scalp Serum

PHC-PF-26-053

Our **Flake Control Scalp Serum** takes a "skin-first" approach. This anhydrous formula mimics the scalp's natural sebum to rebalance moisture levels and gently dissolve the dry patches that lead to visible flaking. It's a sophisticated, silk-touch oil that targets the root cause of dryness without leaving your roots feeling greasy or weighed down offered by **coconut-derived emollients**.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| **A1** | **Glyzer CT600** | **Tricaprylin** | **Emollient** | **49.50** |
| **A2** | **Glyzer CT200** | **Caprylic/Capric/Lauric Triglyceride** | **Emollient** | **48.50** |
| **A3** | **Glyzer CE200** | **Isoamyl Laurate** | **Emollient** | **1.00** |
| A4 | Fragrance | Fragrance | Fragrance | 0.50 |
| A5 | Tea Tree Oil | *Melaleuca alternifolia* (Tea Tree) Leaf Oil | Active | 0.50 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Ultra-lightweight formula
✓ *Silicone-slip* using coconut emollients
✓ Scalp-friendly formulation

**Key Ingredients**

**Glyzer CT200**
✓ Helps reduce *Malassezia furfur* that causes dandruff
✓ Lightweight and helps soothe scalp, reducing itching and redness
✓ Derived from refined coconut oil that is organically grown from sustainable resources
✓ ISO 16128-1: 100% Natural

**Glyzer CT600**
✓ Has anti-oxidant properties
✓ Hydrating and lightweight
✓ Derived from refined coconut oil that is organically grown from sustainable resources
✓ ISO 16128-1: 100% Natural

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**Procedure**

| | |
|---|---|
| 1 | In a beaker, combine and mix phase A1-A5 until homogeneous. |
| 2 | Fill to desired container. |

**Specification**

| | |
|---|---|
| Appearance | Clear, colorless to pale yellow liquid |
| Odor | Faint to mild characteristic odor |

**Key Ingredients**

**Glyzer CE200**
✓ Natural alternative for silicones
✓ Versatile silky emollient
✓ Derived from sustainable coconut oil

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# Face and Skin Care

**CLEANSE AND NOURISH**

## Radiance Exfoliating Facial Wash

PHC-PF-26-054

Our **Radiance Exfoliating Facial Wash** is a high-performance hybrid designed to resurface, brighten, and clarify without the synthetic "plastic" feel of traditional cleansers. We've pioneered a formula that prioritizes **coconut-derived surfactants** and bio-compatible skin-finishers.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | Aqua | Aqua | Diluent | 42.75 |
| A2 | Tetrasodium EDTA | Tetrasodium EDTA | Chelating Agent | 0.20 |
| A3 | Tetrasodium Etidronate | Tetrasodium Etidronate | Stabilizer | 0.20 |
| **A4** | **Glysoft RG** | **Glycerin** | **Humectant** | **2.00** |
| **A5** | **Sufravon SN100** | **Sodium Cocoate** | **Surfactant** | **5.00** |
| **B1** | **Sufrasoft HS100** | **Cocamidopropyl Hydroxysultaine** | **Amphoteric Surfactant** | **25.00** |
| B2 | Salicylic Acid | Salicylic Acid | Active | 1.00 |
| **B3** | **Sufravon 890** | **Potassium Cocoate (and) Potassium Olivate** | **Anionic Surfactant** | **15.00** |
| **C1** | **NatPro 7000** | **Glyceryl Undecylenate** | **Natural preservative** | **0.20** |
| **C2** | **NatPro 8000** | **Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate** | **Natural preservative** | **0.50** |
| C3 | Glycerin (and) Cellulose (and) Cellulose Gum | Glycerin (and) Cellulose (and) Cellulose Gum | Suspending Agent | 5.00 |
| C4 | 1% Sodium Hyaluronate | Sodium Hyaluronate | Active | 0.50 |
| C5 | Fragrance | Fragrance | Fragrance | 0.15 |
| C6 | Niacinamide beads | Niacinamide natural beads | Exfoliating active | 2.50 |
| | **TOTAL** | | | **100.00** |

### Formulation Benefits

✓ Sulfate-free formula
✓ Excellent cleansing without stripping natural oils
✓ Skin-friendly formulation

### Key Ingredients

**Sufrasoft HS100**
✓ High-foaming amphoteric surfactant
✓ Stable over a wide pH range
✓ Derived from sustainable coconut oil
✓ ISO 16128 (RCI): 0.6

**Sufravon 890**
✓ Excellent foaming and cleansing properties
✓ Wide compatibility with various types of surfactants
✓ Derived from refined coconut oil that is organically grown from sustainable resources
✓ ISO 16128: 100% Natural

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### Procedure

| | |
|---|---|
| 1 | In a beaker, combine and mix Phase A1-A5 while heating at 70C. Mix until homogeneous. |
| 2 | In a separate beaker, combine Phase B1-B2 while heating at 70C. Mix until homogeneous. |
| 3 | Add Phase B1-B2 to Phase A with continuous mixing. |
| 4 | Add Phase B3 to the main beaker with continuous mixing. Cool down to 40C |
| 5 | At 40C, add phase C1-C6 simultaneously and mix until homogeneous. |
| 6 | Once cooled down, fill to desired container. |

### Specification

| | |
|---|---|
| Appearance | Clear, colorless liquid with green beads |
| pH | 8.30 |
| Viscosity | 3257 cPs (20rpm; Spindle #63) |

### Key Ingredients

**NatPro 8000**
✓ Natural preservative and anti-microbial active
✓ Effective at pH 4.0-9.0
✓ Derived from sustainable coconut oil
✓ ISO 16128-1: 100% Natural

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## Deep Hydration Face Cream

PHC-PF-26-073

A lightweight, non-greasy face cream formulated for smooth, radiant skin. Utilizing the power of Peptides, Niacinamide, and coconut-based emollient, it provides deep hydration without feeling oily.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | Water | Aqua | Diluent | 87.15 |
| **A2** | **Glysoft RG** | **Glycerin** | **Humectant** | **1.00** |
| A3 | Xanthan Gum | Xanthan Gum | Thickener | 0.10 |
| A4 | Carbomer | Carbomer | Thickener | 0.30 |
| A5 | Niacinamide | Niacinamide | Skincare Active | 5.00 |
| A6 | MGDA | Methylglycinediacetic Acid | Chelating agent | 0.10 |
| B1 | Cetearyl Alcohol | Cetearyl Alcohol | Opacifier | 0.75 |
| B2 | PEG-100 Stearate | PEG-100 Stearate | Emulsifier | 0.50 |
| **B3** | **Emulsier GMS 100** | **Glyceryl Stearate** | **Emulsifier** | **0.50** |
| **B4** | **Glyzer CB100** | **Cocos Nucifera Seed Butter** | **Emollient** | **1.00** |
| **B5** | **Glyzer CE200** | **Isoamyl Laurate** | **Emollient** | **1.00** |
| **B6** | **NatPro 8000** | **Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate** | **Preservative** | **1.00** |
| B7 | Vitamin E | Tocopheryl Acetate | Antioxidant | 0.10 |
| C1 | Multi-Peptide complex | Acetyl Tetrapeptide-5 (and) Palmitoyl Pentapeptide-4 (and) Palmitoyl Tripeptide-5 (and) Glycine Max (Soybean) Polypeptide (and) Saccharomyces Polypeptides (and) Water | Anti-aging Active | 0.50 |
| C2 | Aloe Vera Extract | Aloe Barbadensis Leaf Extract | Moisturizer | 0.10 |
| C3 | Fragrance | | Fragrance | 0.20 |
| C4 | TEA | Tetrahydroxypropyl Ethylenediamine | pH Modifier | 0.30 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Boosts hydration
✓ Fast absorbing and non-greasy
✓ Helps to minimize the pores
✓ Balances oil production

**Key Ingredients**

**NatPro 8000**
✓ Natural Preservative
✓ Act as a co-emulsifier and superfatting active
✓ ISO 16128: 100%

**Glyzer CE200**
✓ Gives a barrier protection to lock-in moisture
✓ Quick absorbing & non-greasy emollient
✓ ISO 16128-1: 100%

**Glyzer CB100**
✓ Provides intense moisturization on skin
✓ Rich in Lauric Acid
✓ ISO-16128: 100%

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**Procedure**

| | |
|---|---|
| 1 | In a clean container, load the Water. Start agitation. |
| 2 | In a separate container, combine **Glysoft RG** and Xanthan Gum. Mix until becomes slurry and add to the water in the main mixing vessel. Mix until homogeneous. |
| 3 | While continuously mixing, gradually add Carbomer. Mix until homogenous. |
| 4 | Add Niacinamide, mix until homogenous. |
| 5 | Add Methylglycinediacetic Acid, mix until fully dissolved. |
| 6 | Heat all ingredients under phase A to 70 -75°C. |
| 7 | In a separate container, load all ingredients under Phase B. Heat to 70 -75°C. |
| 8 | Add Phase B into A while continous mixing until homogenous. |
| 9 | Cool down to 40 -45°C. |
| 10 | Add all ingredients under Phase C. Mix until homogenous. |
| 11 | Transfer to the desired container. |

**Specification**

| | |
|---|---|
| Appearance | Viscous emulsion |
| pH | 6.5 |

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## Gel-to-Milk Face Cleanser

PHC-PF-26-057

Our **Gel-to-Milk Cleanser** begins as a rich, cushiony gel that grips onto stubborn makeup and daily grime, then instantly emulsifies into a silky, lightweight milk upon contact with water. Made with **coconut emollients**, this cleanser is made to dissolve impurities and nourish skin barrier.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| **A1** | **Glyzer CT500** | **Coco-glycerides** | **Emollient** | **34.00** |
| **A2** | **Glyzer CE300** | **Coco Caprylate / Caprate** | **Emollient** | **34.00** |
| A3 | Silica Dimethyl Silylate | Silica Dimethyl Silylate | Thickener | 10.00 |
| B1 | Diethylhexyl Sodium Sulfosuccinate | Diethylhexyl Sodium Sulfosuccinate | Surfactant | 10.50 |
| B2 | Sorbitan Oleate | Sorbitan Oleate | Surfactant | 10.00 |
| B3 | Vitamin E | Tocopherol | Antioxidant | 0.50 |
| B4 | Fragrance | Fragrance | Fragrance | 0.50 |
| B5 | Pink Shimmer | Fluorphlogopite, titanium dioxide, tin dioxide, iron oxide | Shimmer | 0.50 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Lightweight oil gel cleanser
✓ Easy swipe & velvety rinse-off
✓ Turns to milk upon contact with water
✓ Skin-friendly formulation

**Key Ingredients**

**Glyzer CT500**
✓ Outstanding spreadability
✓ Velvety skin-feel
✓ Derived from sustainable coconut oil
✓ ISO 16128-1: 100% Natural

**Glyzer CE300**
✓ Natural alternative to silicones
✓ Fast-spreading emollient
✓ Derived from sustainable coconut oil
✓ ISO 16128-1: 100% Natural

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**Procedure**

| | |
|---|---|
| 1 | In a beaker, combine and mix Phase A1-A3 until fully thickened and homogeneous. |
| 2 | Add Phase B1-B5 simultaneously until homogeneous. |
| 3 | Fill to desired packaging while melted. |

**Specification**

| | |
|---|---|
| Appearance | Clear light pinkish oily gel |
| Color | Light pink |

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## Pure Clarifying Micellar Wash

PHC-PF-26-083

Experience the perfect hybrid of a gentle micellar water and a powerful clarifying wash. Our **Pure Clarifying Micellar Wash** is a rinse-off micellar cleanser specifically engineered for oily and acne-prone skin. Unlike traditional acne washes that leave skin feeling tight, our formula uses coconut-derived esters to replenish lipids while you cleanse.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | Aqua | Aqua | Diluent | 84.65 |
| A2 | MGDA | Methylglycinediacetic Acid | Chelating Agent | 0.10 |
| **A3** | **Glysoft RG** | **Glycerin** | **Humectant** | **2.50** |
| **A4** | **Sufrasoft HS100** | **Cocamidopropyl Hydroxysultaine** | **Surfactant** | **1.50** |
| **A5** | **Sufrasoft AO100** | **Cocamidopropylamine Oxide** | **Surfactant** | **3.50** |
| **A6** | **Suframide 400L** | **Cocamide MIPA (and) Cocamidopropyl Betaine** | **Surfactant** | **3.00** |
| B1 | Salicylic Acid | Salicylic Acid | Active | 1.50 |
| **B2** | **Emulsier PGE 100** | **Polyglyceryl 10-Caprylate** | **Solubilizer** | **2.50** |
| **B3** | **Glyzer CT100** | **Caprylic/Capric Triglyceride** | **Emollient** | **0.05** |
| **B4** | **NatPro 8000** | **Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate** | **Natural preservative** | **0.60** |
| C2 | Fragrance | Fragrance | Fragrance | 0.10 |
| D1 | KOH, 50% | Potassium Hydroxide | pH modifier | q.s. until pH 6-7 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Sulfate-free formula
✓ Gentle make-up removal
✓ Natural formulation

**Key Ingredients**

**Sufrasoft HS100**
✓ Mild cleansing surfactant
✓ Stable over a wide pH range
✓ Derived from sustainable coconut oil
✓ ISO 16128 (RCI): 0.6

**Sufrasoft AO100**
✓ Mild cleansing surfactant
✓ Stable foam in various formulations
✓ Derived from refined coconut oil that is organically grown from sustainable resources
✓ ISO 16128: 67% Natural

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**Procedure**

| | |
|---|---|
| 1 | In a beaker, combine and mix Phase A1-A6 until fully homogeneous. |
| 2 | In a separate beaker, combine Phase B while heating at 70C. Mix until homogeneous. |
| 3 | Add Phase B to Phase A with continuous mixing. |
| 4 | Adjust pH to 6-7. Final appearance should be a water-thin, clear liquid. |
| 6 | Once cooled down, fill to desired container. |

**Specification**

| | |
|---|---|
| Appearance | Clear, pale yellow liquid |
| pH | 5.0-6.5 |
| Density at 25°C | 1.007 |

**Key Ingredients**

**Suframide 400L**
✓ Nitrosamine-free
✓ Wide compatibility with all types of surfactants
✓ Derived from sustainable coconut oil
✓ ISO 16128-1: 88.5% Natural

**NatPro 8000**
✓ Natural preservative and anti-microbial active
✓ Effective at pH 4.0-9.0
✓ Derived from sustainable coconut oil
✓ ISO 16128-1: 100% Natural

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## Soft Melt Cleansing Balm

PHC-PF-26-075

A melt-away cleansing balm designed to remove waterproof makeup without the friction. Formulated with coconut-derived emollients to moisturize and smooth the skin for a refreshed and supple finish.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| **A1** | **Cocolatum 503** | **Cocoglycerides (and) Oryza sativa (Rice Bran) Wax (and) Euphorbia cerifera (Candelilla) Wax** | **Emollient** | **20.10** |
| A2 | Polysorbate 80 | Polysorbate 80 | Emulsifier | 4.00 |
| A3 | Diethylhexyl Sodium Sulfosuccinate | Diethylhexyl Sodium Sulfosuccinate | Emulsifier | 16.00 |
| A4 | Isopropyl Myristate | Isopropyl Myristate | Emollient | 16.42 |
| **A5** | **Glyzer CB100** | ***Cocos nucifera* Seed Butter** | **Emollient** | **10.00** |
| **A6** | **Glyzer CE200** | **Isoamyl Laurate** | **Emollient** | **12.00** |
| A7 | 12-Hydroxystearic Acid | 12-Hydroxystearic Acid | Emulsifier | 5.00 |
| A8 | Candelilla Wax | *Euphorbia cerifera* (Candelilla) Wax | Thickener | 6.00 |
| A9 | Cetearyl Olivate (and) Sorbitan Olivate | Cetearyl Olivate (and) Sorbitan Olivate | Emulsifier | 2.00 |
| A10 | Cetearyl Alcohol | Cetearyl Alcohol | Thickener | 5.00 |
| **A11** | **NatPro 8000** | **Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate** | **Preservative** | **1.60** |
| A12 | MelaControl F4 | Dipropylene Glycol and *Rubus fruticosus* (Blackberry) Fruit Extract and *Rubus idaeus* (Raspberry) Fruit Extract and *Passiflora incarnata* Flower Extract and Propolis Extract | Whitening Active | 0.80 |
| A13 | Bergamot Fragrance | | Fragrance | 0.28 |
| A14 | Sunflower Oil | *Helanthius anuus* (Sunflower) Seed Oil | Emollient | 0.40 |
| A15 | Vitamin E | Tocopheryl Acetate (Sunflower) Seed Oil | Antioxidant | 0.40 |
| | **TOTAL** | | | 100.00 |

**Formulation Benefits**

✓ Easily dissolves makeup and impurities.
✓ Leaves the skin soft, hydrated, and conditioned without feeling greasy.
✓ Delivers a rich, pampering sensation with a soft, silky glide.

**Key Ingredients**

**Cocolatum 503**
✓ Multi-functional and vegan moisturizing emollient base
✓ Act as thickener in the formulation
✓ Has natural antibacterial property
✓ Hypoallergenic
✓ ISO-16128: 100%

**NatPro 8000**
✓ A natural preservative and superfatting active
✓ Mild, multi-functional ingredient
✓ Derived from sustainable coconut oil
✓ ISO-16128: 100%

**Glyzer CE200**
✓ A non-tacky emollient that provides a soft and silky skin feel
✓ Eco-friendly alternative to silicone
✓ ISO-16128: 100%

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**Procedure**

| | |
|---|---|
| 1 | In a clean container, load all ingredients from A1 to A11. Heat to 75-80 degrees Celcius until fully melted. |
| 2 | Turn off the heating. Continue mixing to cool down to 50-60 degrees Celcius. |
| 3 | Add all ingredients from A12 to A15. Homogenize using a homogenizer for 2 minutes at 4,000 – 5,000 rpm. |
| 4 | Fill to the desired container. |

**Specification**

| | |
|---|---|
| Appearance | Semi-solid |
| Color | Pale yellow |
| Odor | Characteristic |

**Key Ingredients**

**Glyzer CB100**
✓ Provides body and glide by melting instantly upon contact with skin temperature.
✓ Smoothens and softens skin
✓ Derived from natural source
✓ ISO-16128-1: 100.0%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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## Airy Sunscreen Stick

PHC-PF-26-069

Experience weightless protection with our Airy Sunscreen Stick, featuring **Glyzer CE200** and **Glyzer CE300** for a silky, invisible finish. This non-greasy formula glides on effortlessly to deliver deep hydration and a breathable, all-day glow.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | 12-Hydroxystearic Acid | 12-Hydroxystearic Acid | Thickener | 6.03 |
| A2 | Rice Bran Wax | *Oryza sativa* (Rice) Bran Wax | Thickener | 8.15 |
| A3 | Beeswax | *Cera alba* (Beeswax) Wax | Thickener | 10.00 |
| **A4** | **Glyzer CE200** | **Isoamyl Laurate** | **Emollient** | **8.00** |
| **A5** | **Glyzer CE300** | **Coco Caprylate/Caprate** | **Emollient** | **8.00** |
| **A6** | **Glyzer CT100** | **Caprylic/Capric Triglyceride** | **Emollient** | **15.00** |
| A7 | Butyl Methoxydibenzoylmethane | Butyl Methoxydibenzoylmethane | UV Filter | 3.00 |
| A8 | Octocrylene | Octocrylene | UV Filter | 4.00 |
| A9 | Benzophenone-3 | Benzophenone-3 | UV Filter | 6.00 |
| A10 | Ethylhexyl Methoxycinnamate | Ethylhexyl Methoxycinnamate | UV Filter | 7.50 |
| A11 | Ethyhexyl Salicylate | Ethylhexyl Salicylate | UV Filter | 5.00 |
| A12 | Cetearyl Alcohol | Cetearyl Alcohol | Opacifier | 5.00 |
| A13 | Ferulic Acid | Ferulic Acid | Anti-oxidant | 0.02 |
| B1 | Water | Aqua | Diluent | 12.80 |
| **B2** | **NatPro 8000** | **Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate** | **Preservative** | **1.00** |
| B3 | Vitamin E | Tocopherol Acetate | Anti-oxidant | 0.50 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Mild and natural formulation
✓ Absorbs quickly
✓ Silky skin feel, non-greasy
✓ SPF 30 PA+++

**Key Ingredients**

**Glyzer CE200**
✓ Light & non-greasy
✓ High spreading & quick absorbing
✓ Environment-friendly
✓ ISO 16128-1: 100%

**Glyzer CE300**
✓ Derived from sustanable coconut oil
✓ Fast-spreading natural emollient
✓ Suitable replacement ro cyclopentasiloxane and other silicone oil
✓ Imparts fast-drying , shiny, and silky finish on skin
✓ ISO 16128-1: 100%

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**Procedure**

| | |
|---|---|
| 1 | In a beaker, combine Phase A ingredients. |
| 2 | Heat phase A at 90°C while mixing. |
| 3 | In another container, combine all Phase B ingredients. Mix until homogeneous. |
| 4 | Add Phase B to Phase A ingredients. Mix until homogeneous. |
| 4 | Immediately fill into the desired stick packaging and allow to set. |

**Specification**

| | |
|---|---|
| Appearance | Solid |
| Color | White to light yellow |

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## Coconut Lip Balm

PHC-PF-26-070

Experience deep hydration with our Coconut Lip Balm, featuring **Cocolatum 503** for a plush, cushiony feel without the heaviness of petrolatum. Infused with **Glyzer CT200**, it glides on silken-smooth to lock in moisture for a soft, natural radiance.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| **A1** | **Cocolatum 503** | **Cocoglycerides (and) *Oryza sativa* (Rice Bran) Wax (and) *Euphorbia cerifera* (Candelilla) Wax** | **Skin protectant** | **87.50** |
| A2 | Candelilla Wax | *Euphorbia cerifera* (Candelilla) Wax | Consistency modifier | 5.00 |
| A3 | Rice Bran Wax | *Oryza sativa* (Rice Bran) Wax | Consistency modifier | 1.50 |
| A4 | Cetearyl Alcohol | Cetearyl Alcohol | Opacifier | 2.50 |
| **A5** | **Glyzer CT200** | **Caprilyc/Capric/Lauric Triglyceride** | **Emollient** | **2.00** |
| B1 | Flavor | | Flavor | 1.00 |
| B2 | Hibiscus Mica Powder | Fluorphlogopite (and) Titanium Dioxide (and) Tin Oxide (and) Iron Oxide | Pigment | *q.s.* |
| B3 | Vitamin E | Tocopheryl Acetate | Antioxidant | 0.50 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Smooth lip feel
✓ Glides easily
✓ Leaves a healthy sheen on lips
✓ Moisturizes lips

**Key Ingredients**

**Cocolatum 503**
✓ Petroleum-free
✓ Silky smooth feel on the lips
✓ Coconut-derived
✓ ISO-16128-1: 100%

**Glyzer CT200**
✓ Outstanding spreadability
✓ Natural emollient
✓ Moisturizing
✓ ISO-16128-1: 100%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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**Procedure**

| | |
|---|---|
| 1 | Combine Phase A ingredients in a beaker. |
| 2 | Heat up to 75°C while mixing, until fully melted and homogeneous. |
| 3 | Add B1 and B2 ingredients, and homogenize at 5,000 rpm until fully dispersed. |
| 4 | Add B3 ingredient. |
| 4 | Immediately fill into the desired stick packaging and allow to set. |

**Specification**

| | |
|---|---|
| Appearance | Semi-solid balm |
| Penetration, µm | 40 - 70 |

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# Body Wellness

**DETOX AND RELAX**

## Nourishing Body Oil Stick

PHC-PF-26-076

This natural body oil stick melt instantly the moment it touches your warm skin. Formulated with coconut butter and isoamyl laurate, it soaks in deep to lock in moisture, leaving your skin soft, smooth, and hydrated.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| **A1** | **Glyzer CB100** | ***Cocos nucifera* Seed Butter** | **Emollient** | **72.75** |
| **A2** | **Glyzer CE200** | **Isoamyl Laurate** | **Emollient** | **10.00** |
| A3 | Hydrogenated Vegetable Oil | Hydrogenated Vegetable Oil | Thickener | 5.50 |
| A4 | Cetearyl Alcohol | Cetearyl Alcohol | Thickener | 3.00 |
| A5 | Candelilla Wax | *Euphorbia cerifera cera* (Candelilla Wax) | Thickener | 6.00 |
| A6 | Sweet Almond Oil | *Prunus Amygdalus Dulcis* (Sweet Almond) Oil | Emollient | 2.00 |
| A7 | Fragrance | | Fragrance | 0.50 |
| A8 | Vitamin E | Tocopheryl Acetate | Antioxidant | 0.25 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Moisturizes and smoothens the skin
✓ Petroleum-free
✓ Easy application
✓ Travel-friendly and portable

**Key Ingredients**

**Glyzer CB100**

✓ Provides intensive moisturization and radiance on skin
✓ Melts upon contact with skin
✓ Can be used as replacement for shea butter, cocoa butter and other emollients in creams and lotions.
✓ ISO-16128-1: 100%

**Glyzer CE200**

✓ A lightweight emollient that offers soft, silky skin-feel
✓ Moisturizing and good spreading property
✓ ISO-16128-1: 100%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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**Procedure**

| | |
|---|---|
| 1 | In a clean beaker, load **Glyzer CB100, Glyzer CE200,** Hydrogenated Vegetable Oil, Candelilla Wax and Sweet Almond Oil. Heat up to 75-80°C until fully melted and homogenous. Cool down to 50-60 °C with continuous mixing until the color becomes opaque. |
| 2 | Add remaining ingredients. Homogenize for 2 minutes at 5,000 rpm. |
| 3 | Once liquified, use an overhead mixer to continue mixing until the color turns opaque. To minimize re-crystallization, repeat homogenization for 2 minutes at 5,000 rpm. |
| 4 | Fill into a container. |

**Specification**

| | |
|---|---|
| Appearance | Semi-solid |
| Consistency, µm (Penetrometer) at 25 °C | 30-40 |

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## Soft Aroma Fragrance Stick

PHC-PF-26-060

Experience the future of fragrance with our signature natural perfume stick—a tactile, intimate way to wear your favorite scent. Crafted with a sophisticated blend of plant-derived waxes and naturally-derived emollients as silicone alternatives, **Glyzer CE200 and CT200**, this solid balm melts into the skin, leaving a long-lasting, sophisticated trail that feels like a natural extension of your body.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | 12-Hydroxystearic Acid | 12-Hydroxystearic Acid | Thickener | 15.00 |
| A2 | Rice Bran Wax | *Oryza sativa* (Rice Bran) Wax | Thickener | 15.00 |
| **A3** | **Glyzer CE200** | **Isoamyl Laurate** | **Emollient** | **15.00** |
| **A4** | **Glyzer CT200** | **Caprylic/Capric/Lauric Triglyceride** | **Emollient** | **40.00** |
| B1 | Fragrance | Fragrance | Fragrance | 15.00 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Long-lasting fragrance
✓ Easy glide and non-greasy
✓ Mess-free application
✓ Skin-friendly formulation

**Key Ingredients**

**Glyzer CT200**
✓ Excellent spreadability
✓ Provides easy skin application
✓ Derived from sustainable coconut oil
✓ ISO 16128: 100% Natural

**Glyzer CE200**
✓ Natural alternative to silicones
✓ Provides a soft, silky skin feel
✓ Derived from sustainable coconut oil
✓ ISO 16128: 100% Natural

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**Procedure**

| | |
|---|---|
| 1 | In a beaker, combine and mix Phase A1-A4 at 60-70$^0$C. |
| 2 | Once uniform, reduce heat to 50$^0$C then add Phase B. |
| 3 | Fill to desired packaging while melted. |

**Specification**

| | |
|---|---|
| Appearance | Solid wax |
| Color | Off-white |
| Stability | Stable for 2 years at room temperature |

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## Rich Nourishing Body Butter

PHC-PF-26-071

A rich body butter made with coconut oil for deep nourishment. It's enhanced with glycerin and sodium hyaluronate to attract and lock in moisture, leaving skin plump, soft, and smooth.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | Water | Aqua | Diluent | 63.35 |
| A2 | MGDA | Methylglycinediacetic Acid | Chelating Agent | 0.10 |
| A3 | Carbopol Ultrez 30 | Carbomer | Thickener | 0.25 |
| **B1** | **Glysoft RG** | **Glycerin** | **Humectant** | **2.00** |
| B2 | Xanthan Gum | Xanthan Gum | Thickener | 0.15 |
| B3 | Sodium Hyaluronate | Sodium Hyaluronate | Moisturizing Active | 0.10 |
| C1 | Cetearyl Alcohol | Cetearyl Alcohol | Emollient | 2.75 |
| **C2** | **Emulsier GMS 100** | **Glyceryl Stearate** | **Emulsifier** | **3.25** |
| C3 | PEG-100 Stearate | PEG-100 Stearate | Emulsifier | 2.50 |
| **C4** | **Glyzer CB100** | **Cocos Nucifera (Coconut) Seed Butter** | **Emollient** | **15.00** |
| **C5** | **Glyzer CE200** | **Isoamyl Laurate** | **Emollient** | **5.00** |
| C6 | Rice Bran Wax | *Oryza Sativa* (Rice) Bran Wax | Emollient | 1.750 |
| **C7** | **NatPro 8000** | **Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate** | **Preservative** | **2.00** |
| D1 | Vitamin E | Tocopheryl Acetate | Anti-oxidant | 0.10 |
| **D2** | **Fragrance** | | **Fragrance** | **0.50** |
| D3 | Aloe Vera Extract | Aloe Barbadensis (Aloe Vera) Leaf Extract. | Moisturizing Active | 0.50 |
| D4 | Triethanolamine | Triethanolamine | pH Modifier | 0.20 |
| | TOTAL | | | **100.00** |

**Formulation Benefits**

✓ Moisturizes and smoothens the skin
✓ Provides natural nourishment to the skin
✓ Non-tacky finish

**Key Ingredients**

**Glyzer CB100**
✓ Provides intensive moisturization and radiance on skin
✓ Smoothens and softens skin
✓ Melts upon contact with skin
✓ Derived from natural source
✓ ISO-16128-1: 100.0%

**Glyzer CE200**
✓ ✓ A non-tacky emollient that provides a soft and silky skin feel
✓ Eco-friendly alternative to silicone
✓ Derived from natural source
✓ ISO-16128-1: 100.0%

**NatPro 8000**
✓ Natural preservative and antimicrobial active
✓ Broad-spectrum action
✓ Imparts skin re-fattening and moisturizing
✓ ISO 16128-1: 100%

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**Procedure**

| | |
|---|---|
| 1 | Load water and MGDA in the main vessel with continuous mixing until homogeneous. |
| 2 | While continuously mixing, gradually add Carbopol Ultrez 30 until fully dissolved. |
| 3 | In a small separate container, mix Phase B1 and B2 to create a thickener slurry. Add to Phase A while continuous mixing until homogeneous. |
| 4 | Add Sodium Hyaluronate, while continuous mixing until homogeneous. |
| 5 | Heat Phase AB mixture to to 70-75°C while continous mixing. |
| 6 | In a separate container, load all Phase C and heat to 70-75°C until fully melted. |
| 7 | Add Phase C to Phase AB with continuous mixing to emulsify. |
| 8 | Turn off the heating and allow the emulsion to cool with continuous mixing. |
| 9 | Homogenize for 3 minutes at 4,000 – 5,000 rpm. |
| 10 | At 40°C and below, add Phase D one at a time with continuous mixing. |
| 11 | Fill into desired containers. |

**Specification**

| | |
|---|---|
| Appearance | Viscous Emulsion |
| pH (as is) | 5.5 - 6.0 |
| Viscosity (in mPas) | 172,200 (Spindle 64 at 2rpm) |

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## Daily Protection UV Mist SPF50 PA+++

PHC-PF-26-063

Shield your skin with Daily Protection UV Mist SPF50 PA+++, a high-performance spray infused with **Glyzer CE300** and **Glyzer CT500** for deep, lasting hydration. This ultra-fine mist provides weightless broad-spectrum defense, leaving your complexion refreshed and radiant with an invisible, non-greasy finish.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| **A1** | **Glyzer CE300** | **Coco Caprylate/Caprate** | **Emollient** | **16.50** |
| **A2** | **Glyzer CT500** | **Cocoglyceride** | **Emollient** | **5.00** |
| A3 | Benzophenone-3 | Benzophenone-3 | Sunscreen Active | 8.00 |
| A4 | Octocrylene | Octocrylene | Sunscreen Active | 10.00 |
| A5 | Butyl Methoxydibenzoylmethane | Butyl Methoxydibenzoylmethane | Sunscreen Active | 8.00 |
| A6 | Ethylhexyl Methoxycinnamate | Ethylhexyl Methoxycinnamate | Sunscreen Active | 14.00 |
| A7 | Ethyl Alcohol | Ethyl Alcohol | Solvent | 38.50 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

- ✓ Moisturizes and hydrates the scalp
- ✓ SPF 50 PA+++
- ✓ Non-greasy and non-tacky formulation

**Key Ingredients**

**Glyzer CE300**

- ✓ Derived from sustainable coconut oil
- ✓ Fast-spreading natural emollient
- ✓ Imparts fast-drying, shiny, and silky finish on skin
- ✓ ISO-16128-1: 100%

**Glyzer CT500**

- ✓ Outstanding spreadability; non-greasy
- ✓ Moisturizing property
- ✓ Mild; suitable for sensitive and oily skin
- ✓ Derived from refined coconut oil
- ✓ ISO 16128-1:100%

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**Procedure**

| | |
|---|---|
| 1 | In an appropriate container, load **Glyzer CE300** and **Glyzer CT500.** |
| 2 | Heat up to 70ºC. While mixing, add the Sunscreen Actives one-by-one. |
| 3 | While mixing, add the Sunscreen Actives one-by-one. |
| 4 | Cool down to room temperature. |
| 5 | Add the Ethyl Alcohol. Mix until clear and homogeneous. |

**Specification**

| | |
|---|---|
| Appearance | Light yellow liquid |

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## Fresh Clear Soap Bar

PHC-PF-26-068

Easy to prepare coconut bathing bar soap based on **Sufravon SN100.** It contains natural glycerin that acts as humectant. This is a melt and pour bath soap that produces rich and creamy foam. This bathing soap contains exfoliating salicylic acid.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | Water | Aqua | Diluents | q.s. to 100% |
| A2 | Sodium Chloride | Sodium Chloride | Hardness modifier | 2.00 |
| A3 | Table Sugar | Sucrose | Transparency Modifier | 4.00 |
| A4 | Propylene Glycol | Propylene Glycol | Humectant | 20.00 |
| **A5** | **Glysoft RG** | **Glycerin** | Humectant | 5.00 |
| **A6** | **Sufravon SN100** | **Sodium Cocoate** | Cleansing | 35.0 |
| A7 | Coco Fatty Alcohol Sulfate | Sodium Coco Sulfate | Cleansing | 5.00 |
| A8 | Colorant | | Aesthetic | q.s. |
| A9 | Fragrance | Fragrance | Aesthetic | 0.50 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Easy to prepare "melt & pour"
✓ White, rich and creamy foam
✓ With natural moisturizer, non-drying and smooth after skin feel

**Key Ingredients**

**Sufravon SN100**
✓ 100% Coconut Oil based soap noodles
✓ Excellent cleansing, foaming and rinsability
✓ Biodegradable
✓ Vegan
✓ ISO-16128: 100%

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**Procedure**

| | |
|---|---|
| 1 | In a clean container, combine ingredients A1 to A5. Start mixing and heat to 65 – 70 degree Celsius |
| 2 | At 65 degree Celsius, add Sufravon SN100 (previously powderized) and Sodium Coco Sulfate incrementally to achieve good mixing. |
| 3 | Add colorant and Fragrance, continue mixing for 5 minutes. |
| 4 | Pour in desired mold. |

**Specification**

| | |
|---|---|
| Appearance | Translucent to Transparent solid bar |
| pH (1% Solution) | 9.0 – 10.0 |
| Melting point | Below 40 degree Celsius |

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## Moisturizing Bar Soap

PHC-PF-26-968

Infused with **Sufravon SN100**, this moisturizing bar creates a dense, creamy lather that gently lifts away impurities without stripping your skin's natural barrier. Experience the unique "after-feel" of velvety softness—no tightness, no dryness, just pure, hydrated radiance from head to toe.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| **A1** | **Sufravon SN100** | **Sodium Cocoate** | **Surfactant** | **92.40** |
| A2 | Etidronic Acid | Etidronic Acid | Stabilizer | 0.10 |
| **A3** | **NatPro 8000** | **Glyceryl Caprylate (and) Glyceryl Caprate (and) Glyceryl Laurate** | **Antimicrobial Active** | **1.00** |
| **A4** | **Glysoft RG** | **Glycerin** | **Humectant** | **1.50** |
| A5 | Fragrance | | Fragrance | 5.00 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

- ✓ High foaming
- ✓ Gentle cleansing
- ✓ Non-drying due to coconut feedstock

**Key Ingredients**

**Sufravon SN100**

- ✓ Excellent foaming and cleansing properties
- ✓ Derived from refined vegetable oil that is organically grown from sustainable resources
- ✓ With built-in moisturizer
- ✓ ISO 16128-1: 100%

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**Procedure**

| | |
|---|---|
| 1 | Load all ingredients in a ribbon blender. Check for homogeneity. |
| 2 | Load in bar soap extruder. |

**Specification**

| | |
|---|---|
| Appearance | Bar soap |
| Color | Light Green |
| pH at 10% Sol. | 8.5 min. |

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# Color Cosmetics

**SOOTHE AND BEAUTIFY**

## Cloud Blush Mousse (Lip & Cheek Tint) Tint) – Muted Terracotta

PHC-PF-26-080

Experience the weightless touch of a sunset. Our **Cloud Blush Mousse** in **Muted Terracotta** is a transformative lip and cheek tint that defies the laws of traditional makeup using coconut esters. With a texture that feels like a whipped, airy marshmallow, it melts into a seamless, "blurred" stain that looks like your skin—only warmer, richer, and more vibrant.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| **A1** | **Cocolatum 503** | **Cocoglycerides (and) *Oryza sativa* (Rice Bran) Wax (and) *Euphorbia cerifera* (Candelilla) Wax** | **Emollient Base** | **13.00** |
| A2 | 12-hydroxystearic acid | 12-hydroxystearic acid | Thickener | 2.00 |
| A3 | Beeswax | *Cera Alba* (Beeswax) Wax | Thickener | 5.00 |
| **A4** | **Glyzer CB100** | ***Cocos nucifera* (Coconut) Seed Butter** | **Thickener** | **7.00** |
| **A5** | **Glyzer CT500** | **Cocoglycerides** | **Emollient** | **10.00** |
| **A6** | **Glyzer CE300** | **Coco Caprylate/Caprate** | **Emollient** | **16.00** |
| **A7** | **Glyzer CE500** | **Butylene Glycol Dicaprylate/Dicaprate** | **Emollient** | **20.00** |
| A8 | Titanium Dioxide | Titanium Dioxide | Pigment | 5.00 |
| A9 | Silica | Silica | Mattifying agent | 10.00 |
| A10 | Yellow Iron Oxide | CI 77492 | Pigment | 2.50 |
| A11 | Red Iron Oxide | CI 77491 | Pigment | 6.50 |
| A12 | Black Iron Oxide | CI 77499 | Pigment | 1.00 |
| A13 | Polyurethane-10 | Polyurethane-10 | Film former | 0.50 |
| A14 | Vitamin E | Tocopherol | Antioxidant | 0.50 |
| A15 | Flavor | Flavor | Aesthetics | 1.00 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Smooth glide, blendable formula
✓ *Cloud-matte* finish
✓ Highly-pigmented and weightless
✓ Transfer-proof formula

**Key Ingredients**

**Glyzer CE500**
✓ Excellent pigment dispersant
✓ High spreadability and non-greasy
✓ Derived from sustainable coconut oil
✓ ISO 16128-1: 100% Natural

**Glyzer CE300**
✓ Natural alternative for silicones
✓ Fast-drying, silky emollient
✓ Derived from sustainable coconut oil
✓ ISO 16128-1: 100% Natural

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**Procedure**

| | |
|---|---|
| 1 | In a beaker, load all ingredients from A1-A7. Mix until uniform and homogeneous. |
| 2 | Add remaining ingredients and mix until powders are wetted. |
| 3 | Homogenize at 4,000-5,000 rpm for 3 minutes. |
| 4 | Re-homogenize if pigment distribution appears uneven. |
| 5 | At 50C, add A14-15. Mix until uniform and homogeneous. |
| 6 | Fill to desired container. |

**Specification**

| | |
|---|---|
| Appearance | Deep brick red-orange matte semi-solid |
| Odor | Faint characteristic odor |

**Key Ingredients**

**Glyzer CT500**
✓ Suitable for sensitive and oily skin
✓ Good, non-greasy pigment solvent
✓ Derived from refined coconut oil that is organically grown from sustainable resources
✓ ISO 16128-1: 100% Natural

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## Blur & Glow Foundation Stick
## Warm Beige

PHC-PF-26-081

Achieve that "lit-from-within" radiance with a single swipe. Our **Blur and Glow Foundation Stick** is a sophisticated, solid-oil balm designed to deliver a matte and radiant finish using coconut-based emollients. This foundation stick prioritizes a weightless, skin-mimicking full-coverage radiance.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | 12-Hydroxystearic Acid | 12-Hydroxystearic Acid | Thickener | 6.00 |
| A2 | *Oryza Sativa* (Rice Bran) Wax | *Oryza Sativa* (Rice Bran) Wax | Thickener | 8.00 |
| **A3** | **Glyzer CE300** | **Coco Caprylate/Caprate** | **Emollient** | **6.00** |
| **A4** | **Glyzer CT500** | **Cocoglycerides** | **Emollient** | **5.00** |
| **A5** | **Cocolatum 503** | **Cocoglycerides (and) *Oryza sativa* (Rice Bran) Wax (and) *Euphorbia cerifera* (Candelilla) Wax** | **Emollient Base** | **52.90** |
| A6 | Squalene | Squalene | Emollient | 2.00 |
| **A7** | **Glyzer CE500** | **Butylene Glycol/Dicaprylate Dicaprate** | **Emollient** | **10.00** |
| A8 | Titanium Dioxide | Titanium Dioxide | Pigment | 5.93 |
| A9 | Yellow Iron Oxide | CI 77492 | Pigment | 1.06 |
| A10 | Red Iron Oxide | CI 77491 | Pigment | 0.53 |
| A11 | Black Iron Oxide | CI 77499 | Pigment | 0.08 |
| A12 | Silica | Silica | Sensory Enhancer | 2.00 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Smooth, blendable formula
✓ *Liquid-silk* glide on skin
✓ Radiant and matte foundation
✓ Full-coverage yet light on skin

**Key Ingredients**

**Cocolatum 503**
✓ Non-comedogenic emollient base
✓ Outstanding spreadability and silky skin feel
✓ Derived from refined coconut oil that is organically grown from sustainable resources
✓ ISO 16128-1: 100% Natural

**Glyzer CT500**
✓ Suitable for sensitive and oily skin
✓ Outstanding spreadability and non-greasy
✓ Derived from refined coconut oil that is organically grown from sustainable resources
✓ ISO 16128-1: 100% Natural

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**Procedure**

| | |
|---|---|
| 1 | In a beaker, load all ingredients from A1-A7. Heat to 75-80ºC until fully melted |
| 2 | Add remaining ingredients and mix using a cowles blade until powders are wetted. |
| 3 | Homogenize at 4,000-5,000 rpm for 3 minutes. |
| 4 | Re-homogenize if pigment distribution appears uneven. |
| 5 | Fill to desired container. |

**Specification**

| | |
|---|---|
| Appearance | Warm beige solid stick |
| Odor | Faint characteristic odor |

**Key Ingredients**

**Glyzer CE300**
✓ Natural alternative for silicones
✓ Fast-drying, silky emollient
✓ Derived from sustainable coconut oil
✓ ISO 16128-1: 100% Natural

**Glyzer CE500**
✓ Excellent pigment dispersant
✓ High spreadability and non-greasy
✓ Derived from sustainable coconut oil
✓ ISO 16128-1: 100% Natural

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## Glass Shine Lip Oil

PHC-PF-26-066

Our Glass Shine Lip Oil uses the plant-derived brilliance of **Cocolatum 503** to capture and reflect light from every angle, giving you that coveted "liquid glass" finish without the stickiness of traditional gloss. Infused with **Glyzer CE300**, this oil mimics the skin's natural lipids to lock in moisture for hours.

| Phase | Ingredient | INCI | Function | % |
|---|---|---|---|---|
| A1 | Castor Oil | *Ricinus Communis Seed* (Castor) Oil | Emollient | 29.75 |
| A2 | Diisostearyl Malate | Diisostearyl Malate | Pigment Dispersant | 10.00 |
| A3 | Polyglyceryl-2 Triisostearate, RED27 (CI 45410) | Polyglyceryl-2 Triisostearate, RED27 (CI 45410) | Pigment | 0.15 |
| **A4** | **Cocolatum 503** | **Cocoglycerides (and) *Oryza sativa* (Rice) Bran Wax (and) *Euphorbia cerifera* (Candelilla) Wax** | **Emollient Base/Thickener** | **32.00** |
| **A5** | **Glyzer CT100** | **Caprylic/Capric Triglyceride** | **Emollient** | **15.85** |
| **A6** | **Glyzer CE300** | **Coco Caprylate/Caprate** | **Emollient** | **10.00** |
| A7 | Vitamin E | Tocopheryl Acetate | Anti-oxidant | 0.25 |
| A8 | Flavor | | Flavor | 1.50 |
| A9 | Pink Shimmer | Synthetic Fluorphlogopite | Shimmer | 0.50 |
| | **TOTAL** | | | **100.00** |

**Formulation Benefits**

✓ Leaves stain even after wiping
✓ Smooth texture, long-lasting wear
✓ Enhances natural beauty

**Key Ingredients**

**Cocolatum 503**

✓ Has moisturizing property
✓ Vegan; cruelty-free
✓ Derived from natural source and biodegradable
✓ ISO 16128-1: 100%

**Glyzer CE300**

✓ Suitable replacement to Cyclopentasiloxane and other silicone oil
✓ Provides smooth application and a silky, non-greasy finish
✓ Derived from coconut oil
✓ ISO 16128-1: 100%

Raw material verified by ECOCERT GREENLIFE, conforms to the COSMOS Standard

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**Procedure**

| | |
|---|---|
| 1 | In a beaker, load A1 – A6 ingredients. |
| 2 | Heat up to 60-65°C until fully melted. Mix until homogeneous. |
| 3 | Cool down to 45°C. |
| 2 | At 45°C, add A7 – A9. Mix until homogeneous. |
| 3 | Transfer to the desired packaging. |

**Specification**

| | |
|---|---|
| Appearance | Semi-solid Gel |
| Color | Pink |

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